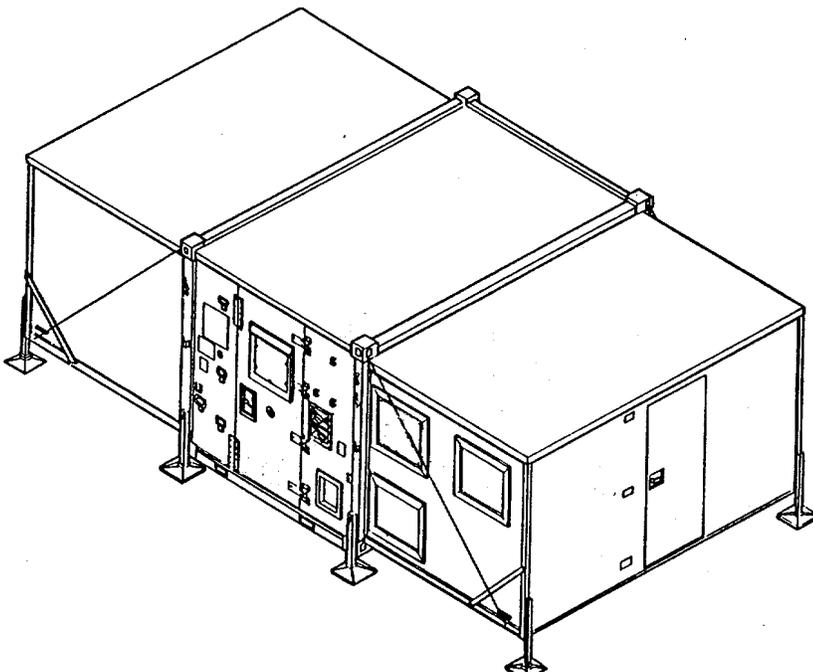


TECHNICAL MANUAL

**OPERATOR'S, UNIT AND
DIRECT SUPPORT
MAINTENANCE MANUAL INCLUDING
REPAIR PARTS AND SPECIAL TOOLS LIST**

**MODULAR PRINTING SYSTEM
MODULE C
FINISHING SECTION**

(NSN 3610-01-279-5657)



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Approved for public release; distribution is unlimited.

CHANGE

NO. 1

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 10 December 1991

**Operator's, Unit and Direct Support Maintenance Manual
(Including Repair Parts and Special Tools List)
for
MODULAR PRINTING SYSTEM, MODULE C, FINISHING SECTION
(NSN: 3610-01-279-5657)**

Approved for public release; distribution is unlimited.

TM 5-3610-294-13&P, dated 22 August 1990, is changed as follows:

1. Remove and insert pages as indicated below. New or changed text material is indicated by a vertical bar in the margin. An illustration change is indicated by a miniature pointing hand. Appendix F, Unit and Direct Support Maintenance (Including Depot Maintenance) Repair Parts and Special Tools List (RPSTL), Sections II through IV, have been revised to incorporate 100% National Stock Number assignment. Because entire sections are revised, no change bars/hands are used in Appendix F.

Remove pages

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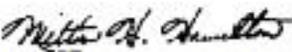
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By Order of the Secretary of the Army:

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*Administrative Assistant to the
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DISTRIBUTION:

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WARNINGS

HIGH VOLTAGE

exists in the electrical system of this equipment

DEATH ON CONTACT

may result if personnel fail to observe safety precautions.

Before performing continuity checks or replacing electrical components, make sure that electrical power is completely disconnected from the circuit involved.

In the event of fluorescent lamp breakage, care must be taken in the removal of broken glass fragments and white phosphorous dust. Inhalation of phosphorous dust could cause dangerous injury.

In extreme cold, do not touch metal parts with bare hands. Severe skin damage may result.

Safety goggles must be worn by personnel when drilling metal with an electric drill to prevent serious eye injury from flying metal fragments.

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TECHNICAL MANUAL
 NO. 5-3610-294-13&P

HEADQUARTERS
 DEPARTMENT OF THE ARMY
 WASHINGTON, D.C. 22 August 1990

OPERATOR'S, UNIT AND DIRECT SUPPORT
 MAINTENANCE MANUAL
 INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST
 FOR
 MODULAR PRINTING SYSTEM, MODULE C, FINISHING SECTION

(NSN: 3610-01-279-5657)

Approved for public release: Distribution is unlimited.
 Current as of date is 28 July 1990

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistake or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) or DA Form 2028-2 located in the back of this manual directly to: Commander, U.S. Army Troop Support Command, ATTN: AMSTR-MCTS, 4300 Goodfellow Boulevard, St. Louis, MO 63120-1798. A reply will be furnished to you.

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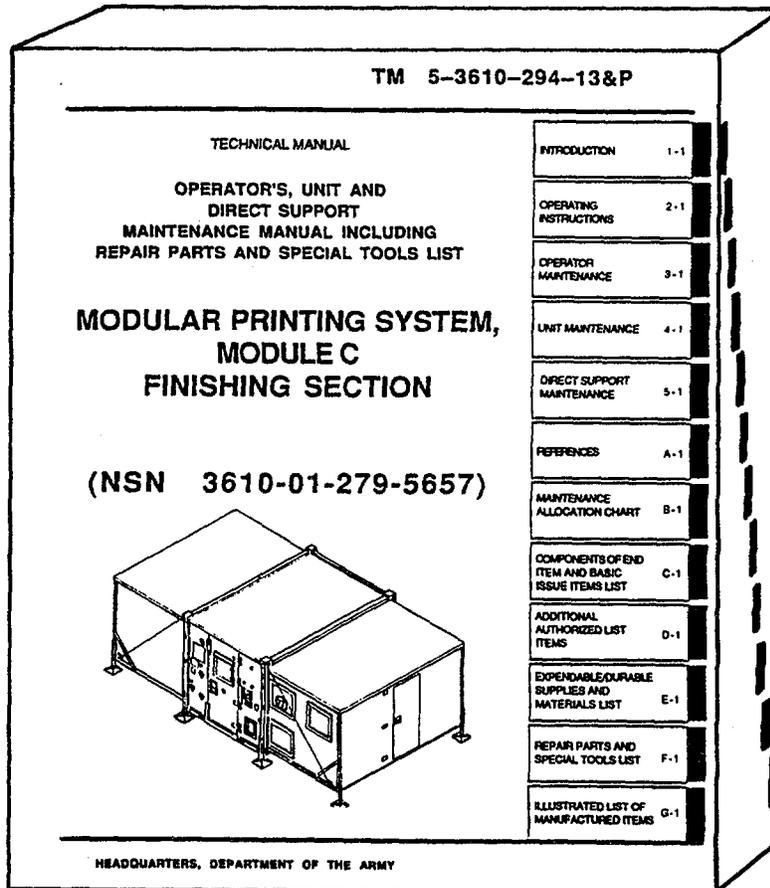
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HOW TO USE THIS MANUAL

This manual is used by the Army for operation and maintenance of the Finishing Section, Module C. Use front cover index and black tabs at the edge to quickly find the chapters, appendices and index of the manual.



This manual is divided into chapters, sections, and paragraphs which are numbered in sequence. Pages and paragraphs are numbered by chapters. For example: Chapter 2, page 3 is marked 2- 3; Chapter 3, paragraph 5 is marked 3-5.

CHAPTER 1. INTRODUCTION

SECTION I. GENERAL INFORMATION

1-1. SCOPE.

a. Type of Manual. Operating instructions, Unit and Direct Support maintenance.

b. Model Number and Equipment Name. Model Number - None assigned.. Modular Printing System (MPS), Module C, Finishing Section of the Army Special Warfare Modular Printing System, hereafter referred to as the Finishing Section.

c. Purpose of Equipment. The Finishing Section receives uncut sheets of printed matter from the MPS Press Section (Module B) or the MPS Photomechanical/Editorial Shelter (Module A). The purpose of the Finishing Section is to trim, cut, roll and package the sheets of printed matter into separate leaflets for transport to the various distribution areas. The Finishing Section greatly expands the production capability of Army Psychological Operations (PSYOP) units through use of its' fully automated, industrial grade paper cutting equipment. The Finishing Section also includes a Flip-top Platemaker used to expose various types of light sensitive material and a Light Table for working with negatives and copy for paste-up, stripping, and registration work. Refer to Figure 1-1 for a layout of the Modular Printing System.

d. Supplementing Manuals. The following manuals contain operating and maintenance instructions for other components of the MPS.

- (1) TM 5-3610-295-13&P Printing Plant, Light Weight (Module A)
- (2) TM 5-3610-293-13&P Press Section (Module B)
- (3) TM 5-4120-395-14&P Air Conditioner Unit, 24,000 BTUH
- (4) TM 5-4120-396-14&P Air Conditioner Unit, 36,000 BTUH
- (5) TM 5-3610-305-12&P Platemaker, Flip-top

1-2. MAINTENANCE FORMS AND RECORDS. Department of the Army forms and procedures used for equipment maintenance will be those prescribed by DA Pamphlet 738-750, The Army Maintenance Management System (TAMMS).

1-3. REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIR's). If your Finishing Section needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design or performance. Put it on an SF 368 (Product Quality Deficiency Report). Mail it to us at U.S. Army Troop Support Command, ATTN: AMSTR-MOF, 4300 Goodfellow Blvd., St. Louis, MO 63120. We'll send you a reply.

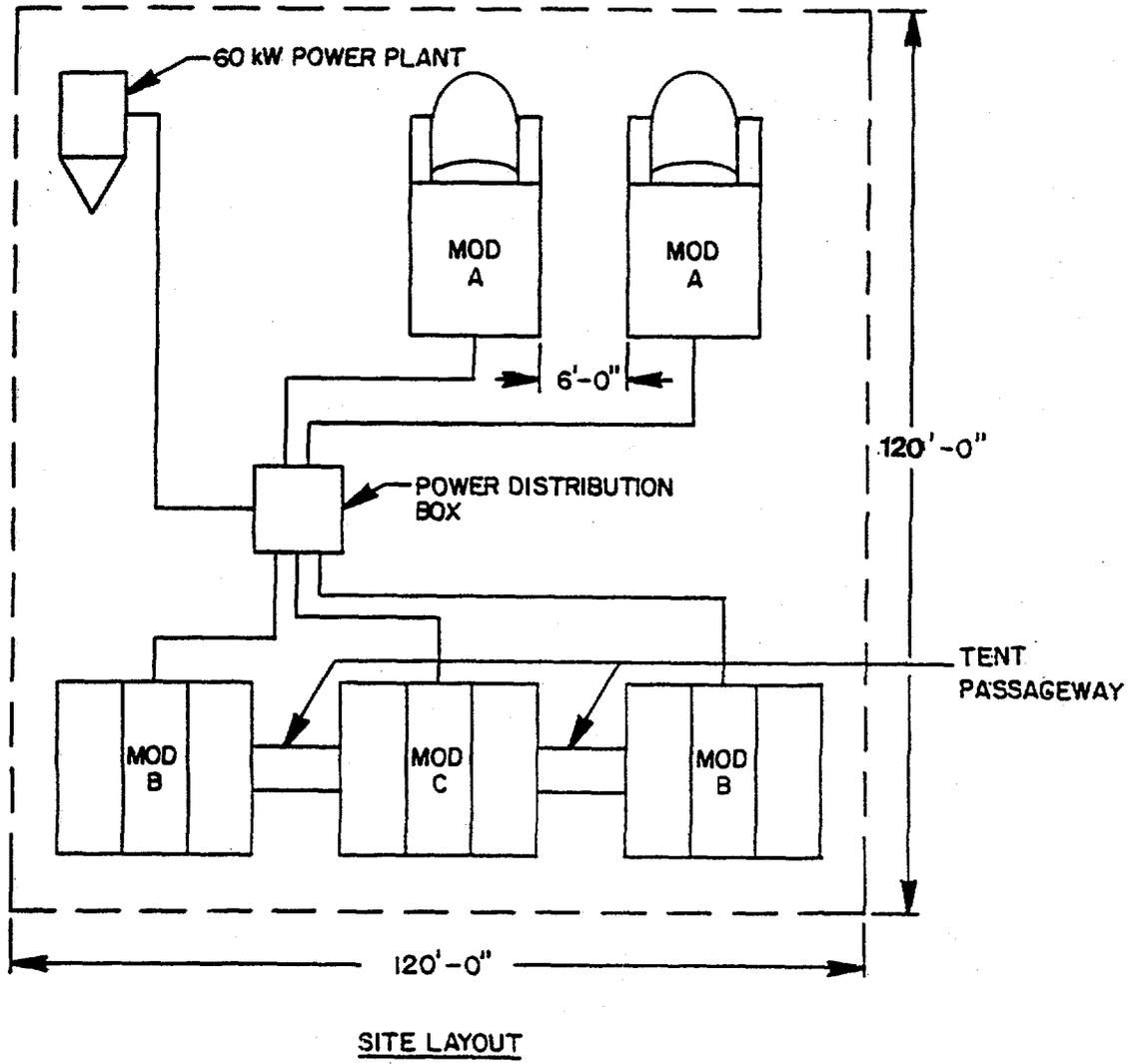


Figure 1-1. Modular Printing System (MPS)

1-4. **WARRANTY INFORMATION.** None required. Refer to individual component manuals for warranty information.

1-5. **DESTRUCTION OF ARMY MATERIAL TO PREVENT ENEMY USE.** For destruction procedures for material, refer to TM750-244-3.

1-6. **PREPARATION FOR STORAGE OR SHIPMENT.** Refer to Chapter 2, Section III for instructions on preparation of equipment for storage or shipment.

1-7. **DEPOT MAINTENANCE.** Depot maintenance for the Modular Print System is performed by a specially trained depot team. Requests for depot maintenance should be forwarded to the U.S. Army Troop Support Command, Directorate for Maintenance, ATTN: AMSTR-MPD, 4300 Goodfellow Boulevard, St. Louis, Missouri 63210-1798, AUTOVON 6939413 or commercial (314) 263-9413.

1-8. **LIST OF ABBREVIATIONS.**

A

AAL Additional Authorized List

B

BII Basic Issue Item

C

COEI Component of End Item

E

EIR Equipment Improvement Report

I

IPH Impressions Per Hour
ISO International Standardization
Organization

1-8. LIST OF ABBREVIATIONS. - Continued

M

MAC	Maintenance Allocation Chart
MPS	Modular Printing System

N

NSN	National Stock Number
-----	-----------------------

P

PMCS	Preventive Maintenance Checks and Services
PSYOPS	Psychological Operations

R

RPSTL	Repair Parts and Special Tools List
-------	-------------------------------------

S

SPH	Sheets Per Hour
-----	-----------------

SECTION II. EQUIPMENT DESCRIPTION AND DATA**1-9. EQUIPMENT CHARACTERISTICS, CAPABILITIES AND FEATURES.**

a. Equipment Characteristics. The Finishing Section is housed in a tactical, two- sided expandable shelter. All equipment, including the Power Distribution Box and Adjoining Corridor, is designed to be stored in the center section of the shelter for storage or transport. The Finishing Section is a vehicular transportable reproduction/finishing facility used in conjunction with Modules A and B of the Modular Printing System.

b. Equipment Capabilities. The Finishing Section provides Army Psychological Operations (PSYOPS) battalions bindery (trim, cut, roll and package) of propaganda material for delivery to dissemination points. It is heated and air conditioned, and can operate 24 hours a day in all weather conditions.

c. Equipment Features. The Finishing Section contains an electronic paper cutter, two air conditioners, light table, flip-top platemaker, tables, and specially designed paper carrying and storage carts. It also contains overhead fluorescent lighting and specially designed air conditioning duct work for temperature control.

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS. Left and right orientation is determined by facing the ISO shelter personnel door from the outside. Paragraph numbers below correspond to callouts in Figures 1-2 through 1-4. All equipment is located in its operational position.

a. Outside Front View of Shelter. Refer to Figure 1-2 for location of major components.

(1) Personnel Door - Provides means for entering the shelter.

(2) Blackout Button - When depressed, sounds buzzer. Used only during blackout conditions.

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS. - Continued

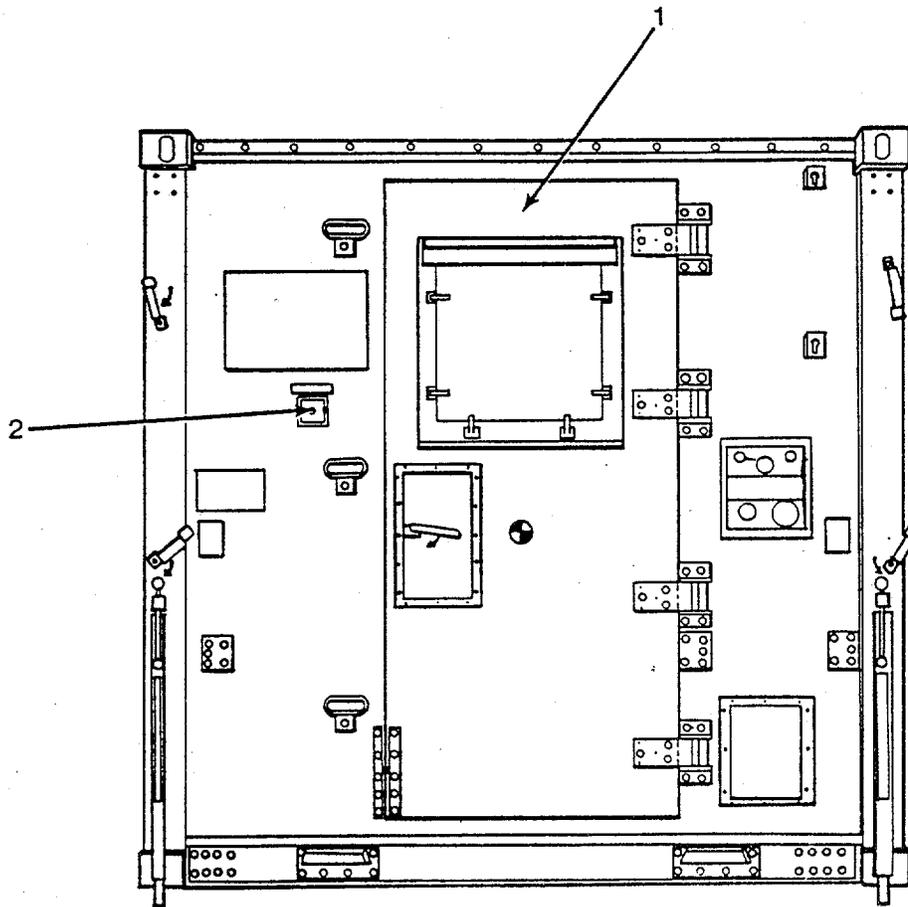


Figure 1-2. Outside Front View of Finishing Section

b. Outside Rear View of Shelter. Refer to Figure 1-3 for location of major components.

(1) Cargo Doors - Provides access to air conditioning units.

(2) Air Conditioner Vents - Provides fresh air circulation for air conditioners. Must be opened for operation and for transport by aircraft.

c. Interior View of Finishing Section. Refer to Figure 1-4 for location of major components.

(1) Wall Storage Cabinet - Standard 2-door storage cabinet with one shelf. The shelter contains four storage cabinets.

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS. - Continued

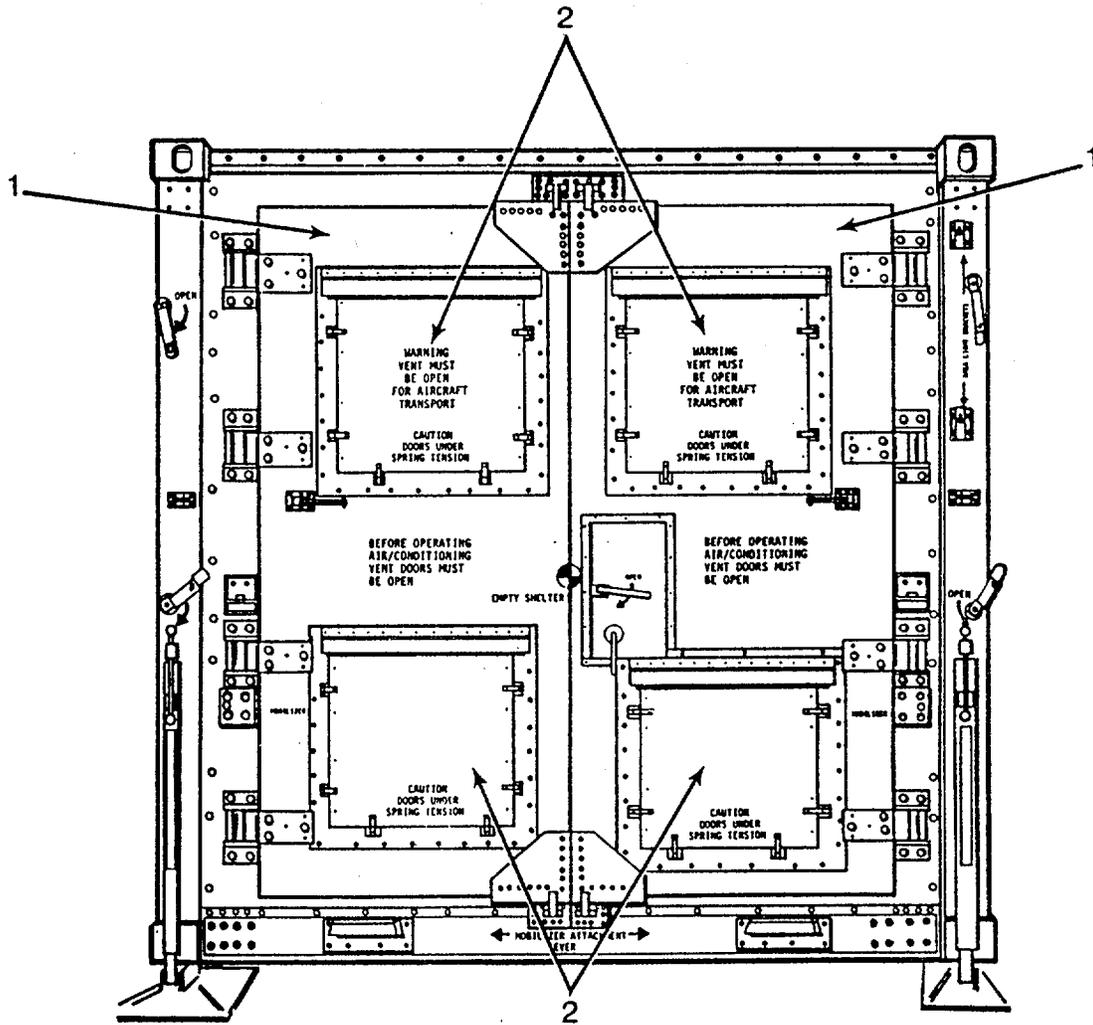


Figure 1-3. Outside Rear View of Finishing Section

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS. - Continued

(2) Fire Extinguisher - Two Class 2-B dry chemical type fire extinguishers suitable for all types of fires except for liquid oxygen generating equipment.

(3) Solar Bars - Secures ISO shelter roof in place. Handle has been modified for MPS application.

(4) Air Conditioner Unit, Model 36WH - Heat pump and air conditioning unit with manual changeover thermostat.

(5) Emergency Light - Battery powered light which activates automatically if the shelter loses power.

(6) Tool Storage Rack - Storage rack for paper cutter tools.

(7) Air Conditioner Unit, Model 24WH - Heat pump and air conditioner with manual changeover thermostat.

(8) Solvent Container Rack - Storage rack for solvents.

(9) Hygrometer and Temperature Indicator - Indicates interior relative humidity and temperature in degrees F.

(10) Trash Can - 44 gallon trash can.

(11) Drawer Table - A table with four drawers and a drawer pedestal.

(12) Paper Cutter - A guillotine type, electric motor driven cutter with 30.5 in. cutting width.

(13) Paper Storage Rack - Specially designed storage rack with a transporter 5 assembly. There are two paper storage racks in the shelter.

(14) Bulletin Board - Cork faced board for posting messages.

(15) Folding Chair - Metal folding chair.

(16) Office Cabinet - Office-in-one type cabinet with two file drawers and lockable storage compartment.

(17) Telephone Bracket - Standard telephone and storage bracket.

(18) Step Stool - Metal step stool.

Change 1 1-8

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS. - Continued

- (19) Power Distribution Panel - Contains circuit breakers and distribution terminals for shelter electrical system.
- (20) Phase Monitor Meter - Monitors electrical voltage, frequency, and three phase input power to the shelter.
- (21) Blackout Buzzer - A buzzer to alert personnel that the door will be opened and lighting in the shelter will be extinguished when operating under blackout conditions.
- (22) Personnel Door - Provides entrance into the shelter.
- (23) Level Indicator - Used when leveling the shelter.
- (24) Rifle Rack - Provides storage for weapons.
- (25) Islatrol Control Box - A line filter for input power to the paper cutter to suppress power fluctuations.
- (26) First Aid Kit - Contains medical supplies for minor injuries to personnel.
- (27) Grounding Rod and Slide Hammer - Hammer tool used for placement of grounding rod used to ground electrical system.
- (28) Stool - For operator use.
- (29) Paper Towel Dispenser - Storage container for paper hand towels.
- (30) Flammable Waste Container - A 6-gallon metal container for storing flammable waste.
- (31) Coat Rack - Rack with hooks used to hang clothing.
- (32) Shelf Table - A two-shelf table.
- (33) Developing Tray - used for developing and washing offset plates.
- (34) Platemaker - used to expose various types of light sensitive material.
- (35) Light Table - A work surface with a white illuminated background for working with negatives and copy for paste-up, stripping, and registration work.

1-10. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS. - Continued

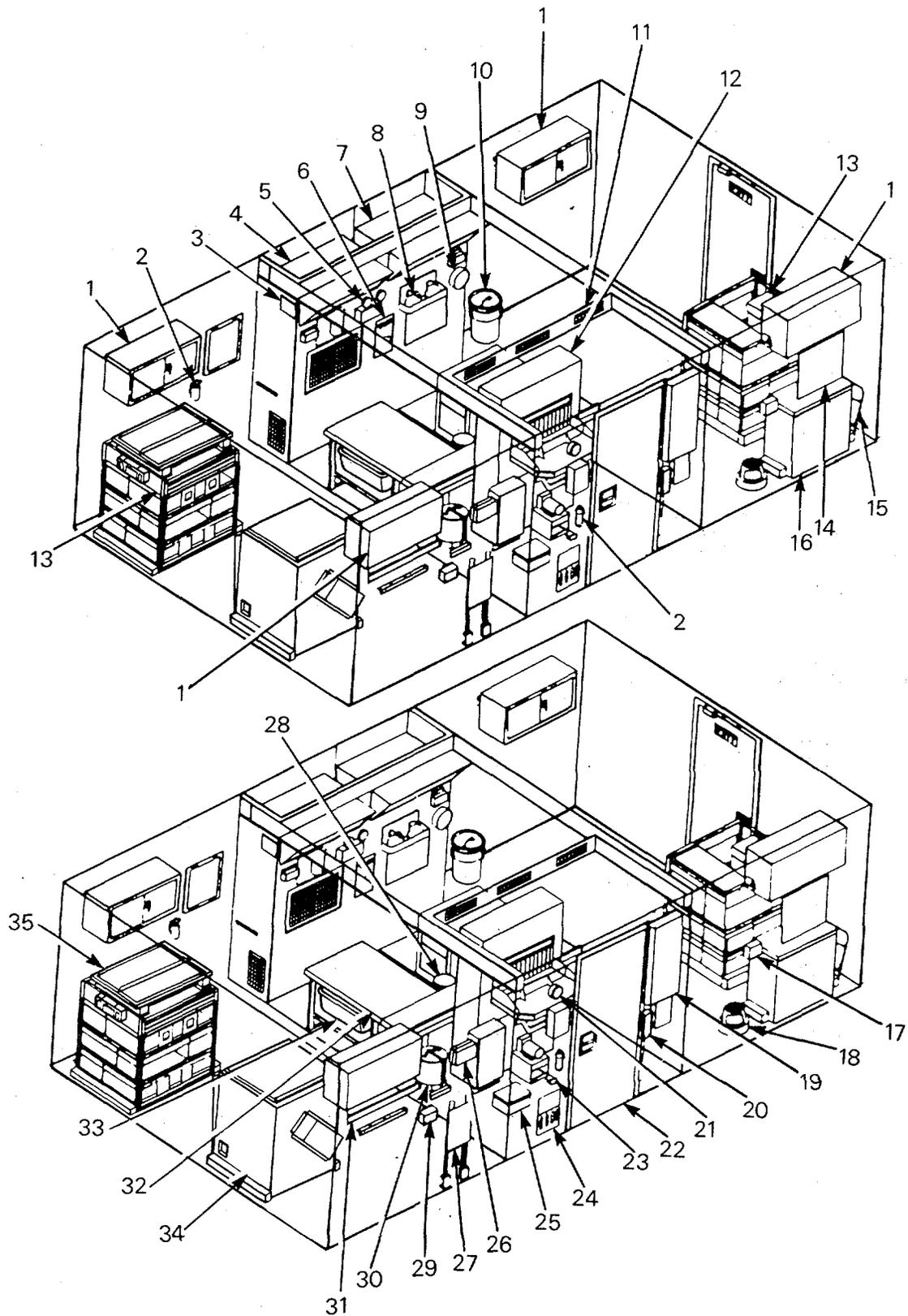


Figure 1-4. Finishing Section Equipment Layout

1-11. EQUIPMENT DATA.

- a. Air Conditioner Unit, 24,000 BTUH. Refer to TM 5-4120-395-14&P for technical data on the unit.
- b. Air Conditioner Unit, 36,000 BTUH. Refer to TM 5-4120-396-14&P for technical data on the unit.
- c. Paper Cutter. Refer to TM 5-3610-299-12&P for technical data on the unit.
- d. 3/1 Shelter. Refer to TM 10-5411-200-14 and TM 10-5411-200-24P for technical data on the shelter.
- e. Platemaker. Refer to TM 5-3610-305-12&P for technical data on the platemaker.
- f. Light Table.

Manufacturer	NUARC
Model No.	VLT32T
Dimensions	
Length	34-3/8 in.
Width	27-1/2 in.
Height	7 in.
Power Requirements	115V, 60 Hz 0.76 amp

1-12. SAFETY, CARE AND HANDLING. You should follow the safety practices listed on the "WARNING" pages at the front of this manual, as well as using good common sense. In addition, always read the applicable WARNINGS and CAUTIONS listed immediately before the dangerous operating or maintenance procedure.

SECTION III. TECHNICAL PRINCIPLES OF OPERATION

1-13. PRINCIPLES OF OPERATION. The Finishing Section provides the MPS with additional finish processing capacity of a 30.5 in. electronically controlled paper cutter. Printed material produced by Modules A and B are sent to the Finishing Section for cutting, rolling, and distribution.

a. Printing and Production. The Modular Printing System provides printing and production capabilities for Psychological Operations (PSYOP) battalions. These capabilities include sustained direct printing operations, photographic processing, layout of negatives, photolithographic plate processing, and bindery functions. The MPS is a transportable, self-contained printing plant (including its own power generator) capable of world-wide deployment under all weather conditions. See Figure 1-1.

b. MPS System Equipment. The MPS consists of three modules: (1) Printing Plant, Module A; (2) Press Section, Module B; (3) Finishing Section, Module C. Module A is comprised of two S-280 shelters, each mounted on a 2-1/2 ton truck. The Photomechanical/Editorial Shelter contains typesetting, art work presentation, darkroom and plate making capabilities. The Press Shelter contains limited capacity printing and paper cutting capabilities.

c. MPS Press Section (Module B). Module B is comprised of two Press Sections each of which is a two-sided expandable 8' x 8' x 20' tactical rigid wall ISO shelter. Each shelter is equipped with a two-color offset printing press, environmental controls, sink, lithographic layout cabinet, work tables, and storage space for printing supplies.

d. MPS Finishing Section (Module C). Module C is comprised of one Finishing Section which is also a two-sided ISO shelter equipped with a programmable electronic paper cutter, platemaker, light table, environmental controls, storage cabinets, and work tables. Two ISO to ISO connectors allows passage between the three ISO units.

e. Power Requirements and Distribution. Power for the entire system is provided by a 60 KW trailer-mounted generator. Module A, when operated in a stand alone configuration without Modules B and C, has its own power source of two 15 KW generators that are part of the standard Lightweight Printing Plant configuration. When Module A is configured with Modules B and C, the two 15 KW generators are replaced by the single 60 KW power plant providing power for the entire system. A Power Distribution Box Assembly provides central power distribution and control to the five units of the MPS.

f. Movement of MPS. Movement of Modules B and C is accomplished by two five- ton cargo trucks with the shelters mounted on ISO mobilizers.

1-14. ADDITIONAL REFERENCE MATERIAL. Detailed information relating to commercial equipment used in the shelter is available in the respective commercial technical manuals listed in Appendix A and will not be repeated in this manual. Where applicable, the reader will be directed to refer to the appropriate commercial technical manual.

Change 1 1-13/(1-14 Blank)

2-11.1. TILT TOP LIGHT TABLE CONTROL AND INDICATORS.

- a. Illuminated Glass (1) - Used for tracing, artwork, and opaquing negatives.
- b. On-Off Switch (2) - Used to turn the light table lights on and off.

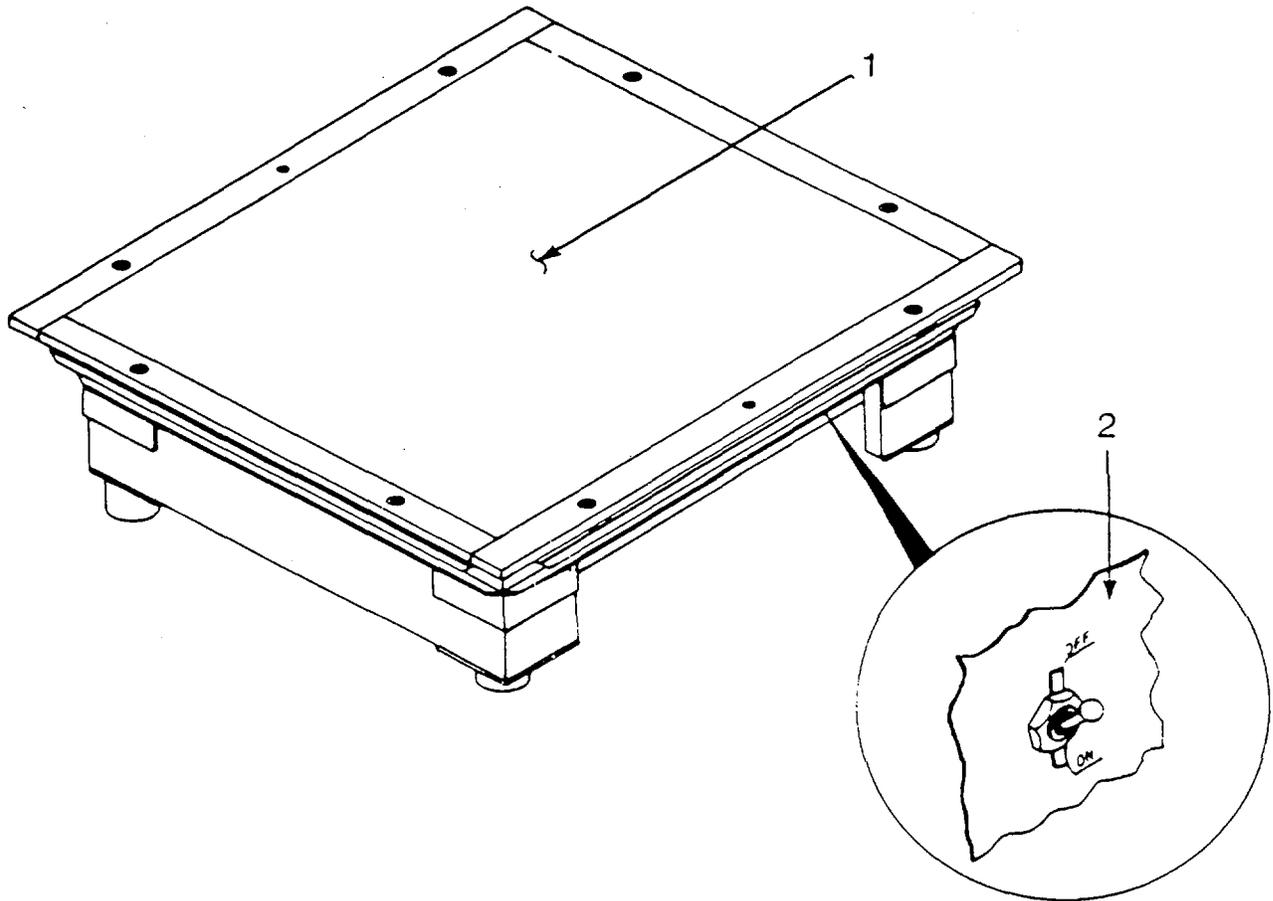


Figure 2-11. Tilt Top Light Table

2-11.2. FLIP-TOP PLATEMAKER. Refer to TM 5-3610-305-12&P for controls and indicators on the Flip-top Platemaker.

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2-12. INTRODUCTION. - Continued

Table 2-1. Operator Preventive Maintenance Checks and Services (PMCS) (Cont.)

B - Before

D - During

A - After

Item No.	Interval			Item To Be Inspected Procedure	Equipment Is Not Ready /Available If:
	B	D	A		
17	●			<p>Light Table Assembly</p> <p>Check that fluorescent tubes are illuminated. If necessary, refer to Unit Maintenance for service/repair.</p>	Fluorescent lights not operating.
18				<p>Flip-top Platemaker</p> <p>Refer to TM 5-3610-305-12&P.</p>	

CHAPTER 2. OPERATING INSTRUCTIONS**SECTION I. DESCRIPTION AND USE OF OPERATOR'S****CONTROLS AND INDICATORS**

2-1. POWER DISTRIBUTION PANEL. Refer to Figure 2-1 for location of controls and indicators. Numbers in parenthesis after control or indicator listed below appear as callouts in figure.

- a. Circuit Breaker (1) - Provides overload protection for interior utility outlets mounted on left rear wall and air conditioner room light.
- b. Circuit Breaker (2) - Provides overload protection for interior utility outlets mounted on hinged right front and rear walls and emergency light outlet.
- c. Circuit Breaker (3) - Provides overload protection for interior utility outlets mounted on left front wall.
- d. Circuit Breaker (4) - Provides overload protection for 36,000 BTUH air conditioner supply receptacle mounted on power entry panel.
- e. Main Circuit Breaker (5) - In ON position, delivers electrical power to individual circuit breakers. In OFF position, turns off all electrical power in shelter, except for the phase monitor assembly.
- f. Circuit Breaker (6) - Provides overload protection for ground fault interrupter utility outlet mounted on power entry panel.
- g. Circuit Breaker (7) - Provides overload protection for ceiling lights and blackout warning system.
- h. Circuit Breaker (8) - Provides overload protection for paper cutter.
- i. Circuit Breaker (9) - Provides overload protection for 24,000 BTUH air conditioner.
- j. Blackout Override Switch (10) - In the ON position, overrides door activated blackout switch mounted on the front wall adjacent to the personnel door. During blackout conditions switch must be in the OFF position.
- k. Incandescent Light Switch (11) - In the ON position, turns on front left wall light. In OFF position, turns off left front wall light.

2-1. POWER DISTRIBUTION PANEL. - Continued

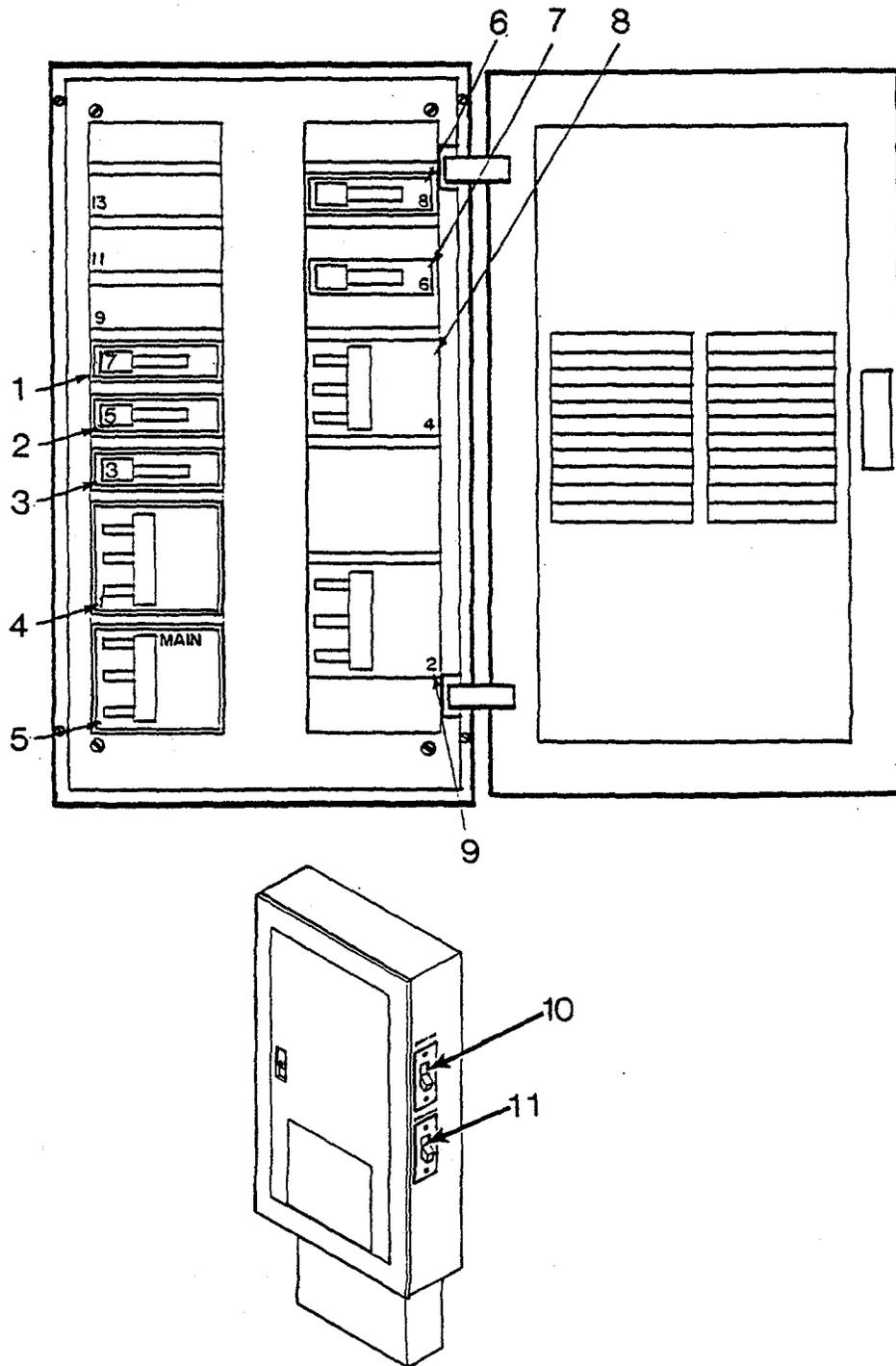


Figure 2-1. Power Distribution Panel Controls and Indicators

2-2. EMERGENCY LIGHT. The emergency light is self-activating when input power to the shelter is lost. The test switch allows the operator to check the condition of the batteries. Refer to Figure 2-2 for location of controls and indicators.

- a. **Ready Light (1)** - Indicates power is ON.
- b. **ON/OFF Power Switch (2)** - In the ON position, connects battery to the circuit. In the OFF position, disconnects battery from the circuit.
- c. **Test Switch (3)** - Switch for testing condition of the battery. When pushed, the bulbs in the emergency light will light. Test switch works only when ON/OFF power switch is in the ON position.
- d. **Charge Light (4)** - Indicates when battery is charging. Charge light works only when ON/OFF power switch is in the ON position.

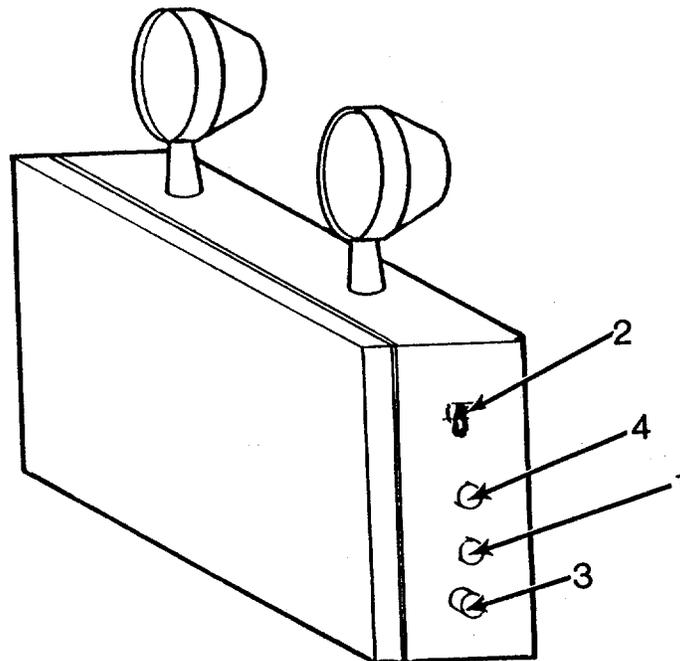


Figure 2-2. Emergency Light

2-3. HYGROMETER AND TEMPERATURE INDICATOR. The hygrometer indicates the relative humidity and temperature inside the shelter. There are no operator controls or adjustments.

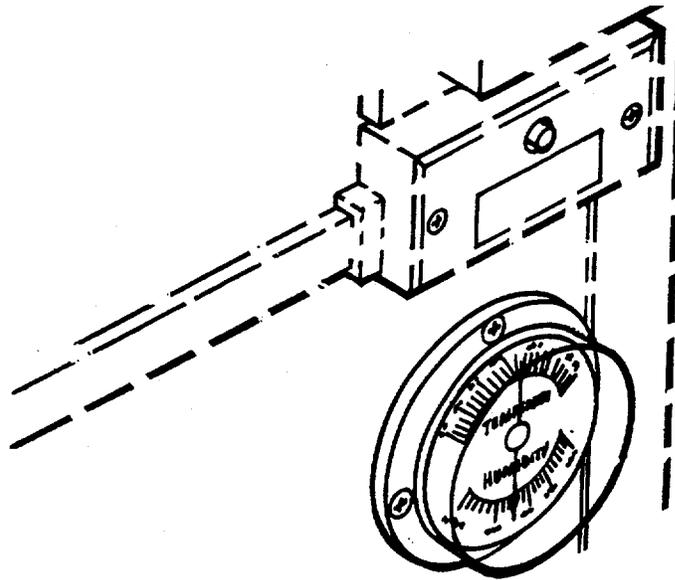


Figure 2-3. Hygrometer and Temperature Indicator

2-4. ISLATROL CONTROL BOX. The islatrol control box, located on the lower drive side of the paper cutter, contains an electrical filter to isolate the paper cutter from the rest of the electrical circuit.

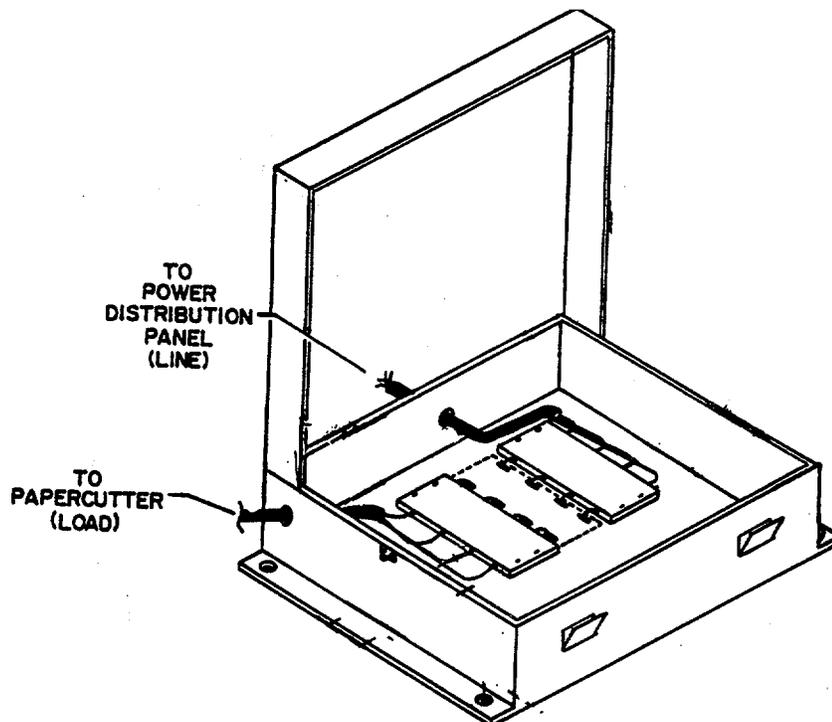


Figure 2-4. Islatrol Control Box

2-5. PAPER CUTTER. Refer to TM 5-3610-299-12&P for description and use of operator's controls and indicators.

2-6. PHASE MONITOR METER. The phase monitor meter allows the operator to monitor electrical frequency, voltage and three-phase input power to the shelter. Refer to Figure 2-5 for location of operator's controls and indicators.

- a. Phase/Test Switch (1) - Allows the operator to check for correct/incorrect input power phase.
- b. Frequency Meter (2) - Allows the operator to monitor the frequency of each electrical phase as determined by the Phase Select Switch. The meter does not function when the Phase Select Switch is in the OFF position.
- c. Phase Selector Switch (3) - A four position (OFF, A, B, C) switch for selecting the electrical phase to be monitored. This switch should remain in the OFF position when the phase meter is not in use.
- d. Correct Phase Indicator (4) - Indicator lamp which lights to indicate presence of a correct electrical phase (A, B, C) being monitored.
- e. Voltage Meter (5) - Allows the operator to monitor the voltage of each electrical phase as determined by the Phase Selector Switch. The meter does not function when the Phase Selector Switch is in the OFF position.
- f. Incorrect Phase Indicator (6) - Indicator lamp which lights to indicate the presence of an incorrect electrical phase (A, B, C) that is being monitored.
- g. Fuse (7) - Protects the Phase Monitor Meter from an electrical overload.

2-6.PHASE MONITOR METER. - Continued

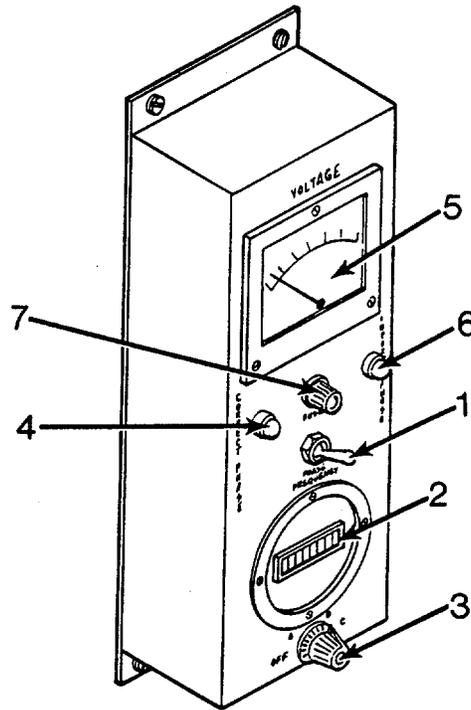


Figure 2-5. Phase Monitor Meter

2-7. AIR CONDITIONER (AC) UNITS (24,000 BTUH AND 36,000 BTUH). Each air conditioner has a separate thermostat for controlling temperature; however, the controls and indicators are the same for both. Refer to paragraph 2-7 for location of operator's controls and indicators.

a. Temperature Set Point Lever (1) - Allows the operator to select the cooling or heating temperature point. The AC units will cycle on and off automatically as the shelter temperature fluctuates about the selected temperature.

2-7. AIR CONDITIONER (AC) UNITS (24,000 BTUH AND 36,000 BTUH). - Continued

- b. Heat/Cool Switch (2) - In the HEAT position, AC operates to heat the shelter. In the COOL position, AC operates to cool the shelter.
- c. Fan Switch (3) - A two position switch for controlling the automatic or manual operation of the fan. When placed in the ON position, the fan operates continuously. When placed in the AUTO position, the fan operates automatically during heating and cooling cycles as controlled by the setting of the thermostat.
- d. Thermometer (4) - Indicates ambient air temperature inside the shelter in degrees F.
- e. Exhaust Vent Warning Light (5) - Indicator lamp which lights to warn that the AC exhaust vents on the cargo doors are closed when attempting to energize the AC's. The AC's will not operate until the vent doors are opened.
- f. NORM/EMERG HEAT Switch (6) - In the NORM position, heat pump is used for heating. In the EMERG HEAT position, electrical heating coils are used to supplement the heat pump.
- g. Emergency Heat Indicator (7) - Indicator lights when emergency heat is on.
- h. Air Input Vent With Filter (8 and 9) - Brings air to the outside coils. Filter keeps dirt and dust from entering the AC.
- i. Air Input Vent with Filter (10 and 11) - Brings air (heating or cooling) to the inside coils. Filter keeps dust and dirt from entering the shelter.

2-7. AIR CONDITIONER (AC) UNITS (24,000 BTUH AND 36,000 BTUH). - Continued

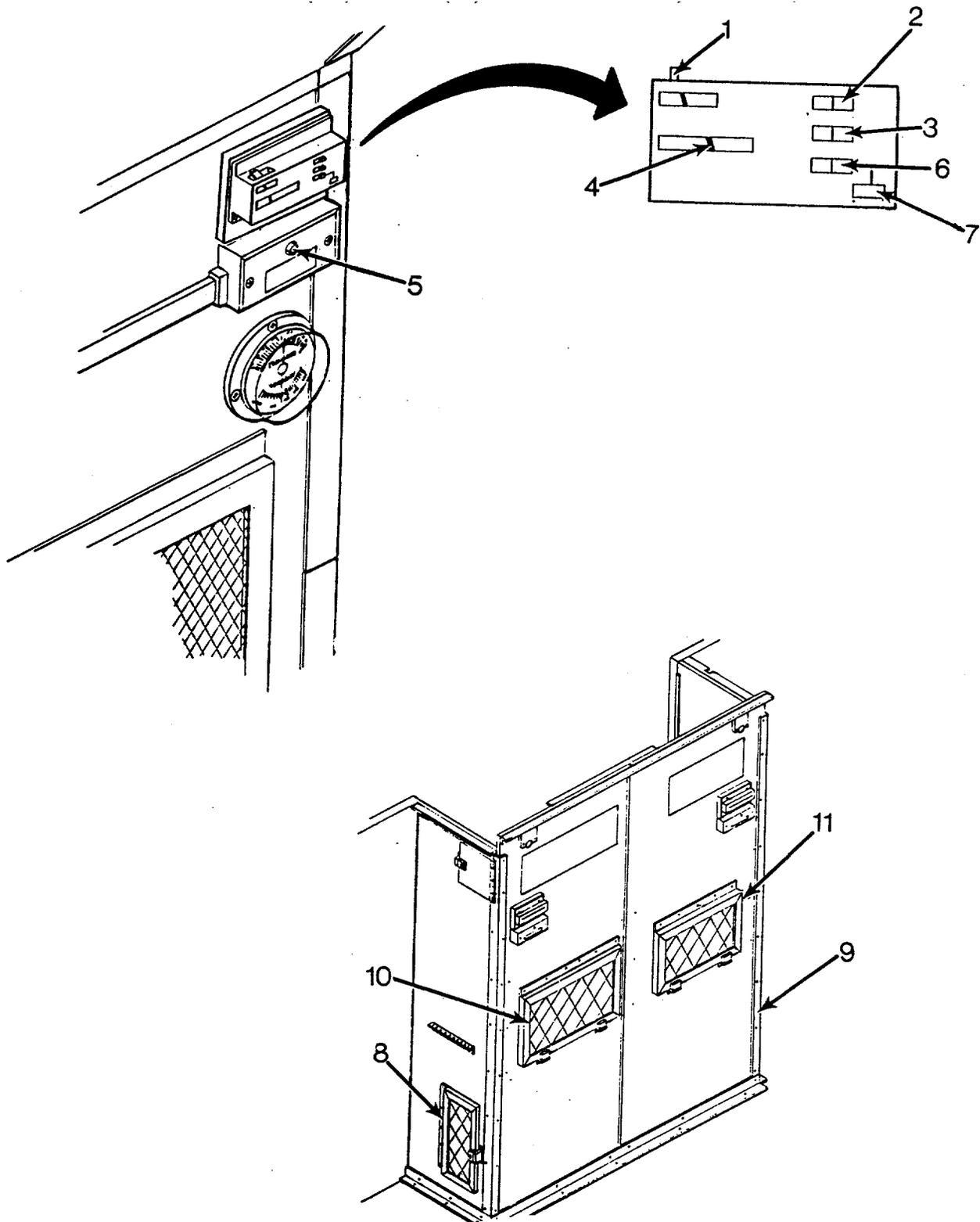
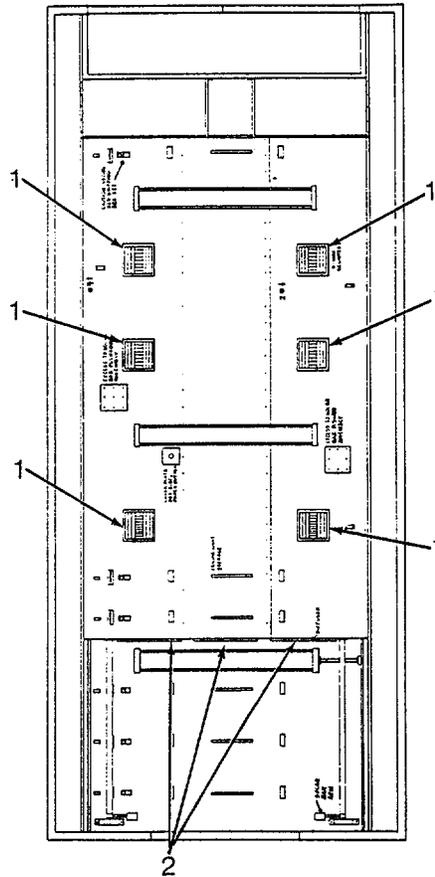


Figure 2-6. Air Conditioner (AC) Units, 24,000 BTUH and 36,000 BTUH Controls and Indicators

2-8. AIR CONDITIONER CEILING DUCT ASSEMBLY. Refer to Figure 2-7 for location of operator's controls and indicators. The ducting and vent assemblies provide even distribution of conditioned air throughout the shelter.

- a. Ceiling Registers, Hand Operated (6 each) (1)-Allows the operator to control the flow of air to the interior of the shelter.
- b. End Registers, (3 each) (2)-Provides flow of air to the front of the shelter.



**Figure 2-7. Air Conditioner Ceiling Duct Assembly
(Looking at ceiling)**

2-9. FLUORESCENT LIGHT ASSEMBLIES. Provide overhead lighting in the shelter.

- a. Housing Assembly (1)-Provides housing and electrical power for the light bulbs.
- b. Fluorescent Light Bulbs (2)-Provide lighting in the shelter.

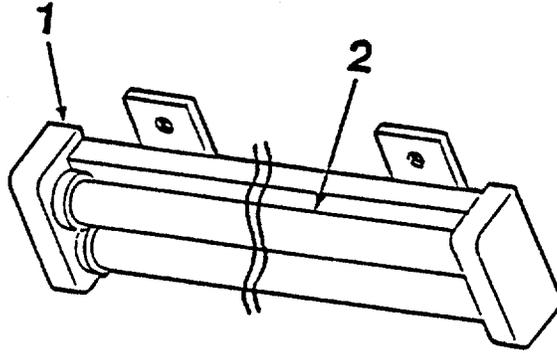


Figure 2-8. Fluorescent Light Assemblies

2-10. CARGO DOOR AC VENT ASSEMBLIES. Top vents (one in each door) (1) allow outside air to enter the AC units. Bottom vents (one in each door) (2) allow air to escape from the AC units. All vents must be opened for the AC units to operate.

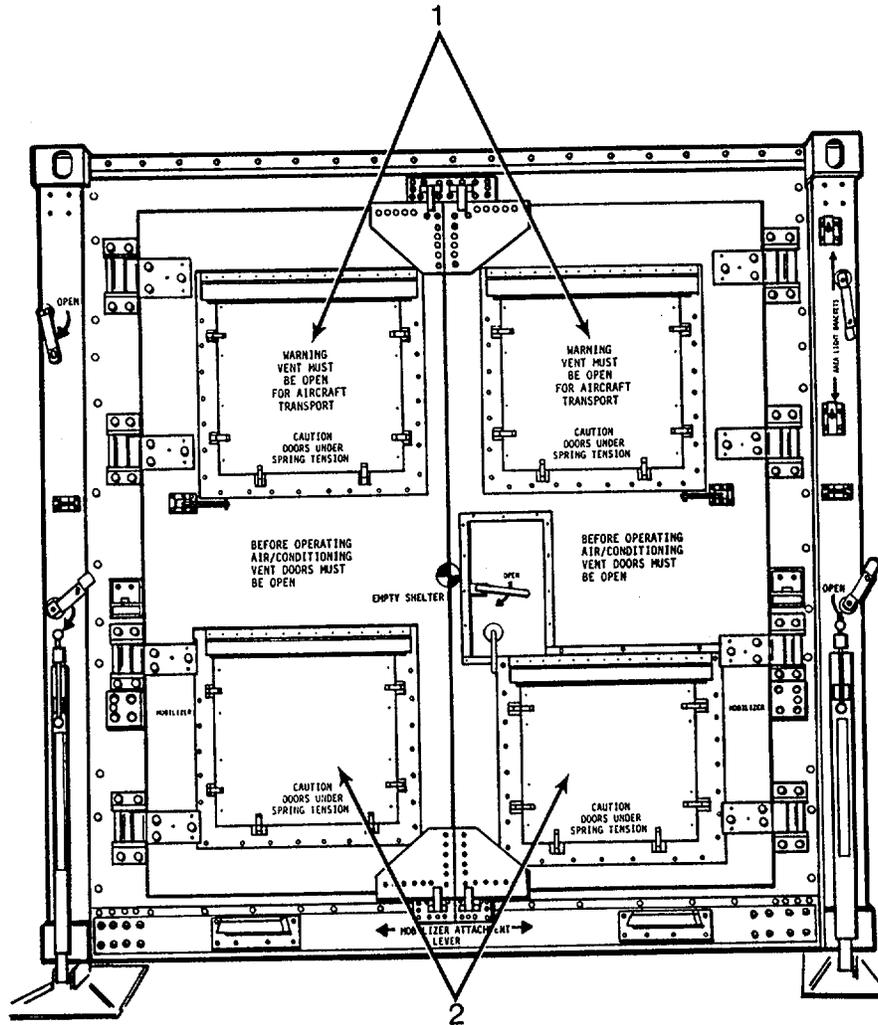


Figure 2-9. Cargo Door AC Vent Assemblies

2-11. TRANSPORTER ASSEMBLY. Refer to figure 2-10 for location of controls and indicators.

- a. Hand Knob (1)-When turned clockwise, lowers wheels to allow movement of equipment assembly attached to transporter assemblies. When turned counterclockwise, raises wheels to allow equipment assembly to set on shelter floor.

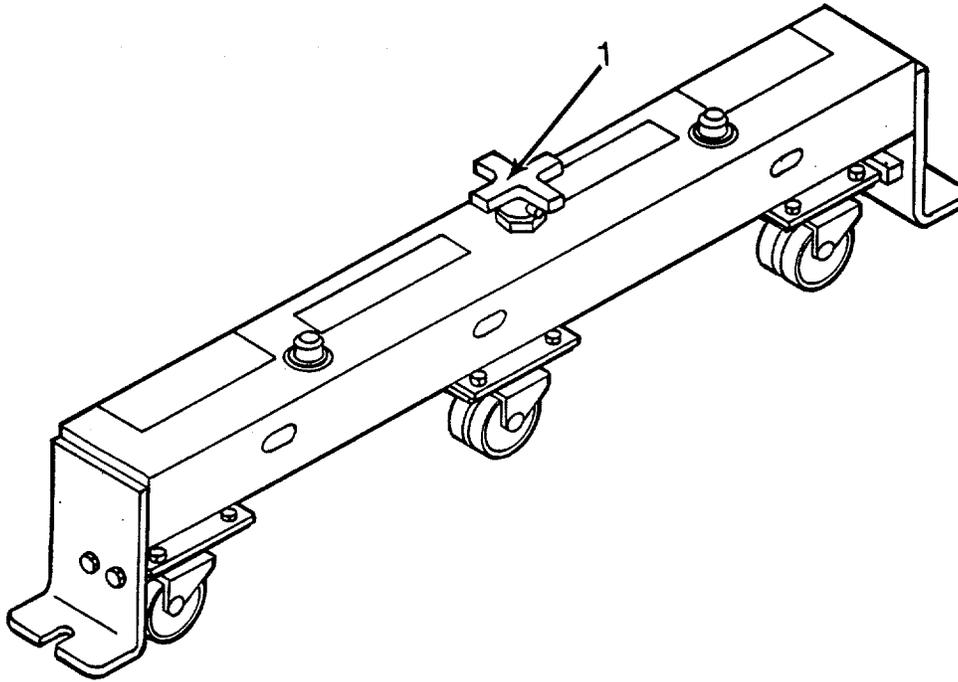


Figure 2-10. Transporter Assembly

SECTION II. OPERATOR PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

2-12. INTRODUCTION.

- a. General. Your Preventive Maintenance Checks and Services table lists the inspection and care of your equipment required to keep it in good operating condition.
- (1) Before you operate. Always keep in mind the CAUTIONS and WARNINGS. Perform your before (B) PMCS.
 - (2) While you operate. Always keep in mind the CAUTIONS and WARNINGS. Perform your during (D) PMCS.
 - (3) After you operate. Be sure to perform your after (A) PMCS.
 - (4) If your equipment fails to operate. If your equipment does not perform as required, refer to Chapter 3 under Troubleshooting for possible problems.
- b. PMCS Columnar Entries.
- (1) Item number column. This is the order in which you perform checks and services on the devices.
 - (2) Interval columns. The interval column of your PMCS table tells you when to do a certain check or service.
 - (3) Item to be inspected column. Identification of item to be inspected.
 - (4) Procedures column. The procedures column of your PMCS table tells you how to do the required checks and services. Carefully follow these instructions. If you do not have the tools, or if the procedure tells you to, have the next higher level of maintenance do the work.
 - (5) Equipment is not ready/available if: column. Entries in this column will be keyed specifically to checks listed in the "procedures" column for the purpose of identifying, for the check, the criteria that will cause the equipment to be classified as not ready/available because of inability to perform its primary Combat Mission. An entry in this column will:
 - * Identify conditions that make the equipment not ready/available for readiness reporting.
 - * Deny use of the equipment until corrective maintenance has been performed.

2-12. INTRODUCTION. -Continuedc. Special Instructions.

(1) Perform weekly as well as before operations PMCS if:

- * You are the assigned operator and have not operated the item since the last weekly.
- * You are operating the item for the first time.

(2) Leakage definitions for operator/crew PMCS shall be classified as follows:

Class I Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.

Class II Leakage of fluid great enough to form drops but not enough to cause drops to drip from item being checked/inspected.

Class III Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

CAUTION

Equipment operation is allowable with minor leakages (Class I or II). Of course, you must consider the fluid capacity in the item/system being checked/inspected. When in doubt, notify your supervisor.

When operating with Class I or II leaks, continue to check fluid levels as required in your PMCS.

Class III leaks should be reported to your supervisor.

2-12. INTRODUCTION. -Continued

Table 2-1. Operator Preventive Maintenance Checks and Services (PMCS)

WARNING

SHUT OFF generator engine before performing any maintenance to prevent possible electrical shock. If the engine must be run, make sure the area is well ventilated. The exhaust fumes contain poisonous carbon monoxide gas which can cause death.

NOTE

If the equipment must be kept in continuous operation, check and service only those items that can be checked and serviced without disturbing operation. Make the complete checks and services when the equipment can be shut down.

2-12. INTRODUCTION. -Continued

Table 2-1. Operator Preventive Maintenance Checks and Services (PMCS) (Continued)

B - Before

D - During

A - After

Item No.	Interval			Item To Be Inspected Procedure	Equipment Is Not Ready /Available If:
	B	D	A		
1	●		●	<p>Power Distribution Panel - Visual Inspection</p> <p style="text-align: center;">WARNING</p> <p>High Voltage exists in the electrical system of this equipment. DEATH on contact may result if personnel fail to observe safety precautions.</p> <ol style="list-style-type: none"> 1. Inspect for damage to door and panel. 2. Inspect circuit breakers for operation, condition and security. 	<p>Damaged, missing or loose</p> <p>Door or panel damaged.</p> <p>Circuit breakers not operating</p>
2	●		●	<p>Emergency Light-Check operation of light.</p> <ol style="list-style-type: none"> 1. Test battery by operating test switch with ON/OFF switch in ON position. 2. Check Ready Light. 3. Check light bulbs for operation with ON/OFF switch in ON position. 	<p>Lights do not operate when test switch is activated.</p> <p>Ready light does not operate when circuit breaker switch is turned ON.</p> <p>Lights do not operate when test switch is activated.</p>

2-12. INTRODUCTION. -Continued

Table 2-1. Operator Preventive Maintenance Checks and Services (PMCS) (Continued)

B - Before

D - During

A - After

Item No.	Interval			Item To Be Inspected Procedure	Equipment Is Not Ready /Available If:
	B	D	A		
3	●	●	●	<p>Hygrometer and Temperature Indicator - Visual Inspection</p> <ol style="list-style-type: none"> 1. Inspect cover for damages. 2. Inspect temperature gauge for damages. 	<p>Cover damaged.</p> <p>Temperature gauge cracked or broken.</p>
4	●			<p>Islatrol Control Box-Visual Inspection.</p> <ol style="list-style-type: none"> 1. Check cover for damages and loose or missing hardware 	<p>Cover is damaged or hardware is loose or missing.</p>
5	●			<p>Paper Cutter-Visual Inspection (Note: Refer to TM 5-3610-299-12&P for PMCS procedures.)</p> <ol style="list-style-type: none"> 1. Inspect guard for damage and loose hardware. 2. Remove guard and wipe shelf with damp cloth. 	
6	●			<p>Phase Monitor Meter</p> <ol style="list-style-type: none"> 1. Inspect cover for damages. 2. Check switches for damages. 	<p>Cover is dented or damaged.</p> <p>Switches not operating.</p>

2-12. INTRODUCTION. -Continued

Table 2-1. Operator Preventive Maintenance Checks and Services (PMCS) (Continued)

B - Before

D - During

A - After

Item No.	Interval			Item To Be Inspected Procedure	Equipment Is Not Ready /Available If:
	B	D	A		
7	●	●	●	3. Check meters for proper operation.	Meters do not register.
				4. Check indicator lamps for proper operation	Lamps do not light.
8	●	●	●	Thermostat	
				1. Inspect temperature set point lever for correct operation.	Temperature set point lever does not adjust temperature.
				2. Check thermometer for proper operation.	Thermometer indicator does not register correct temperature.
				Air Conditioner (AC) Units(24,000 BTU/H and 36,000 BTU/H)	
				1. Check switches for proper operation.	Switches do not activate correct settings.
				2. Check levers for correct operation.	Levers do not allow for proper setting.
				3. Check thermostat for correct reading.	Thermostat does not register correctly.
				4. Check vent warning light for operation by closing one cargo vent.	Vent warning light does not activate when vents are closed.
				5. Inspect filters for excessive dust or dirt.	Cooling or heating is impaired and filters are dirty.
				6. Spray filters with filter coater.	Filter not coated.

2-12 INTRODUCTION. - Continued

Table 2-1. Operator Preventive Maintenance Checks and Services (PMCS) (Continued)

B - Before

D - During

A - After

Item No.	Interval			Item To Be Inspected Procedure	Equipment Is Not Ready /Available If:
	B	D	A		
9	●		●	<p>Air Conditioner Ducting Assembly</p> <ol style="list-style-type: none"> 1. Inspect louvers for ease of operation. 2. Check duct assembly for damages or loose hardware. 	<p>Louvers are damaged and will not open or close.</p> <p>Duct assembly is badly damaged or hardware is missing.</p>
10	●	●	●	<p>Ceiling Light Assembly</p> <ol style="list-style-type: none"> 1. Inspect housing for damages or loose or missing hardware. Bulbs do not light when 2. Check bulbs for operation. 	<p>Damages prevent proper lighting.</p> <p>switch is turned on.</p>
11	●		●	<p>Cargo Door Vent Assembly</p> <ol style="list-style-type: none"> 1. Inspect vent assembly for loose or missing hardware and damaged or broken springs. 2. Inspect vents for dents or damages. 3. Inspect filters for cleanliness. 	<p>Vent door will not remain open when opened.</p> <p>Vents are dented or bent and will not stay opened or closed.</p> <p>Filters are clogged with dirt.</p>

2-12. INTRODUCTION. -Continued

Table 2-1. Operator Preventive Maintenance Checks and Services (PMCS) (Cont.)

B - Before

D - During

A - After

Item No.	Interval			Item To Be Inspected Procedure	Equipment Is Not Ready /Available If:
	B	D	A		
12	●		●	<p>Wall Mounted Storage Cabinet</p> <p>1. Inspect Cabinets for damages or loose or missing hardware.</p>	Cabinet is damaged or hardware is loose or missing.
13	●		●	<p>Paper storage racks</p> <p>1. Inspect racks for damages or loose or missing hardware.</p> <p>2. Check operation of transporter assemblies.</p>	<p>Racks are damaged or hardware is loose or missing.</p> <p>Transporter wheels will not raise or lower or roll.</p>
14	●		●	<p>Office Cabinet</p> <p>1. Inspect cabinet for damages or loose or missing hardware.</p> <p>2. Check operation of transporter assemblies.</p>	<p>Cabinet is damaged or hardware is loose or missing.</p> <p>Transporter wheels will not raise or lower or roll.</p>
15	●		●	<p>Shelf Table</p> <p>1. Inspect table for damage or loose or missing hardware.</p>	Table is damaged or hardware is loose or missing.
16	●		●	<p>Drawer Table</p> <p>1. Inspect table for damages or loose or missing hardware.</p>	Table is damaged or hardware is loose or missing.

SECTION III. OPERATION UNDER USUAL CONDITIONS**2-13. ASSEMBLY AND PREPARATION FOR USE.**

- a. Site Selection. Refer to Figure 2-11 for a typical setup of the MPS system. The site selected should be as follows:
- (1) Terrain slope can be no more than 8 inches over the 120 foot depth or width of the site.
 - (2) Module B and C unexpanded shelters must be positioned no less than 232 inches apart and no more than 241 inches apart.
 - (3) Module B and C expanded shelters must be no less than 66 inches apart and no more than 75 inches apart.
 - (4) Site should allow for a reasonable maneuvering area around the equipment.
 - (5) Terrain should be firm, reasonably level, well drained and relatively free of large surface rocks.

NOTE

The solar bar levers on the rear end of the shelter have been removed due to lack of clearance at the air conditioner housing. A ratchet wrench is supplied for use in rotating the solar bar and is stowed inside the cargo door on the 36,000 BTUH air conditioner side.

- b. Setup of Shelter. Refer to TM 10-5411-200-14 for detailed instructions for setting up the shelter.

2-13. ASSEMBLY AND PREPARATION FOR USE. -Continued

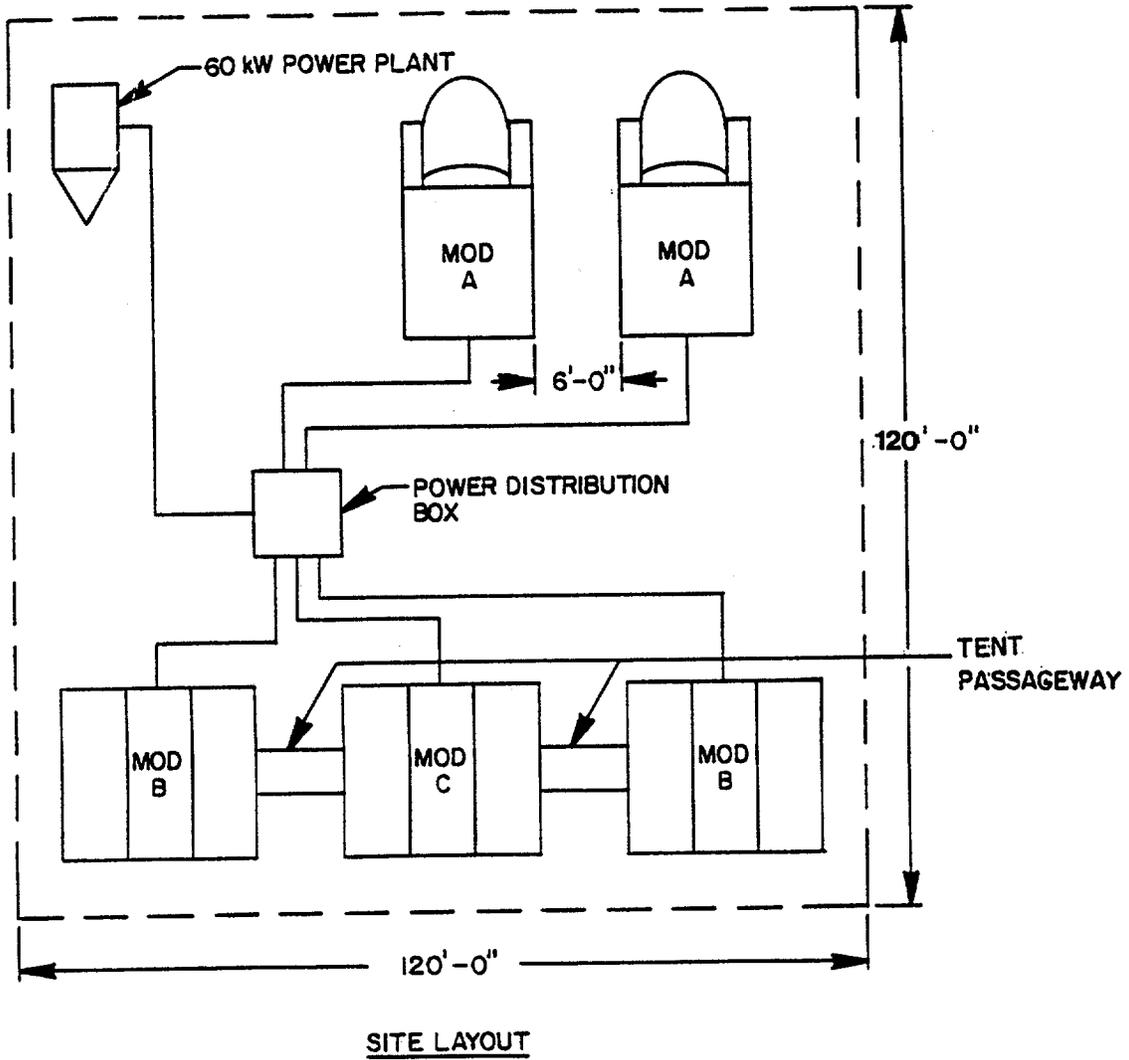


Figure 2-11. Site Layout

2-13. ASSEMBLY AND PREPARATION FOR USE. -Continued

- c Finishing Section Interior Equipment. Refer to Figure 2-12 for a typical location of Finishing Section equipment when set up for operation. Remove the equipment from the center section of the shelter in the order listed below using T-handle wrench, located to the right of the personnel door, to remove retainer bolts. Store retainer bolts in proper location on transporter assemblies.

NOTE

Equipment stored in the center section of the shelter, with the exception of the paper cutter, may be placed anywhere within the shelter.

- (1) Paper storage rack
- (2) Office cabinet
- (3) Folding chair
- (4) Shelf table
- (5) Paper storage rack
- (6) Stools and waste cans
- (7) Floor mat (place between paper cutter and air conditioner units)
- (8) Light table
- (9) Developing tray
- (10) Platemaker

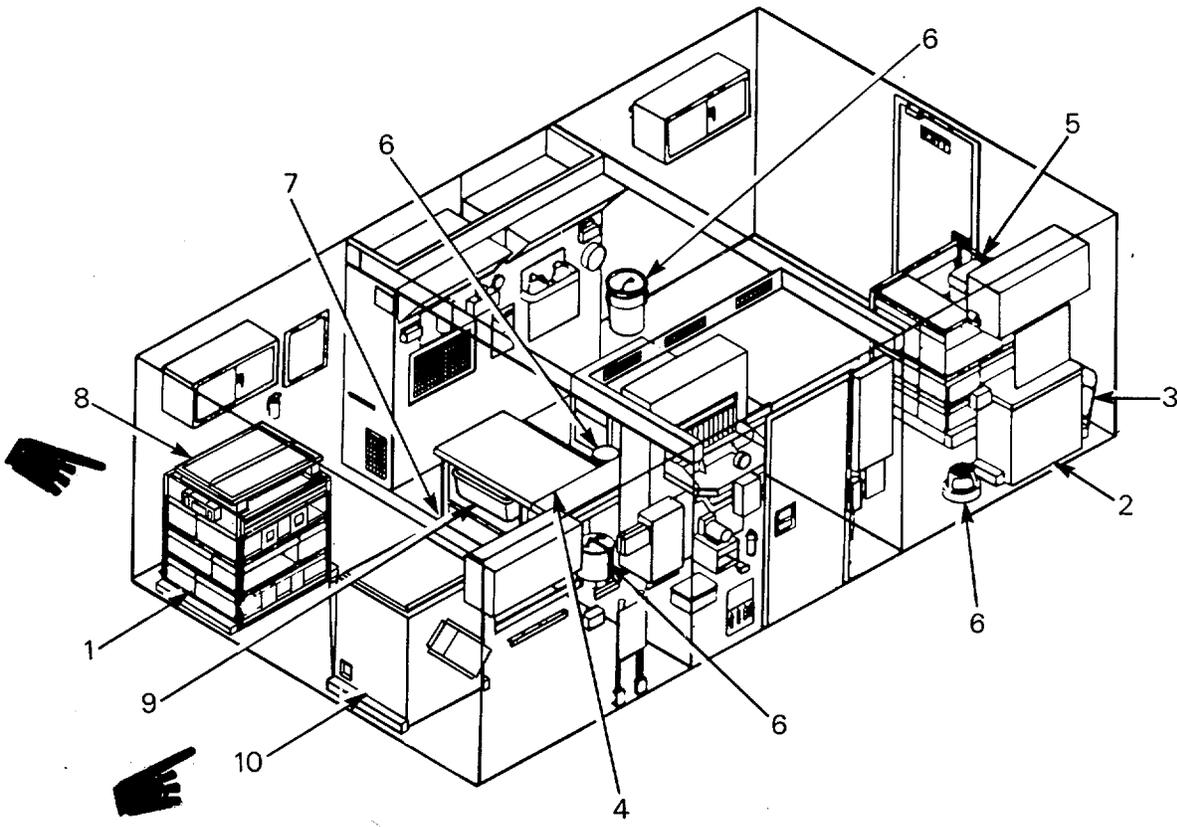


Figure 2-12. Operating Location of Finishing Section Equipment

2-13. ASSEMBLY AND PREPARATION FOR USE. -Continued

- (8) Ceiling light assemblies. Refer to Figure 2-13 and remove ceiling light assemblies (1) from their ceiling storage brackets (2) by rotating safety release bracket (3) and sliding the light assembly over the button to allow the assembly to drop from its mounting stubs. Install the lights onto the expanded shelter section ceilings. Connect electrical cord from each light assembly to the ceiling receptacles. Light storage locations (4) are shown in Figure 2-13.

NOTE

The third storage location from the personnel door also has a safety release button which must be pressed.

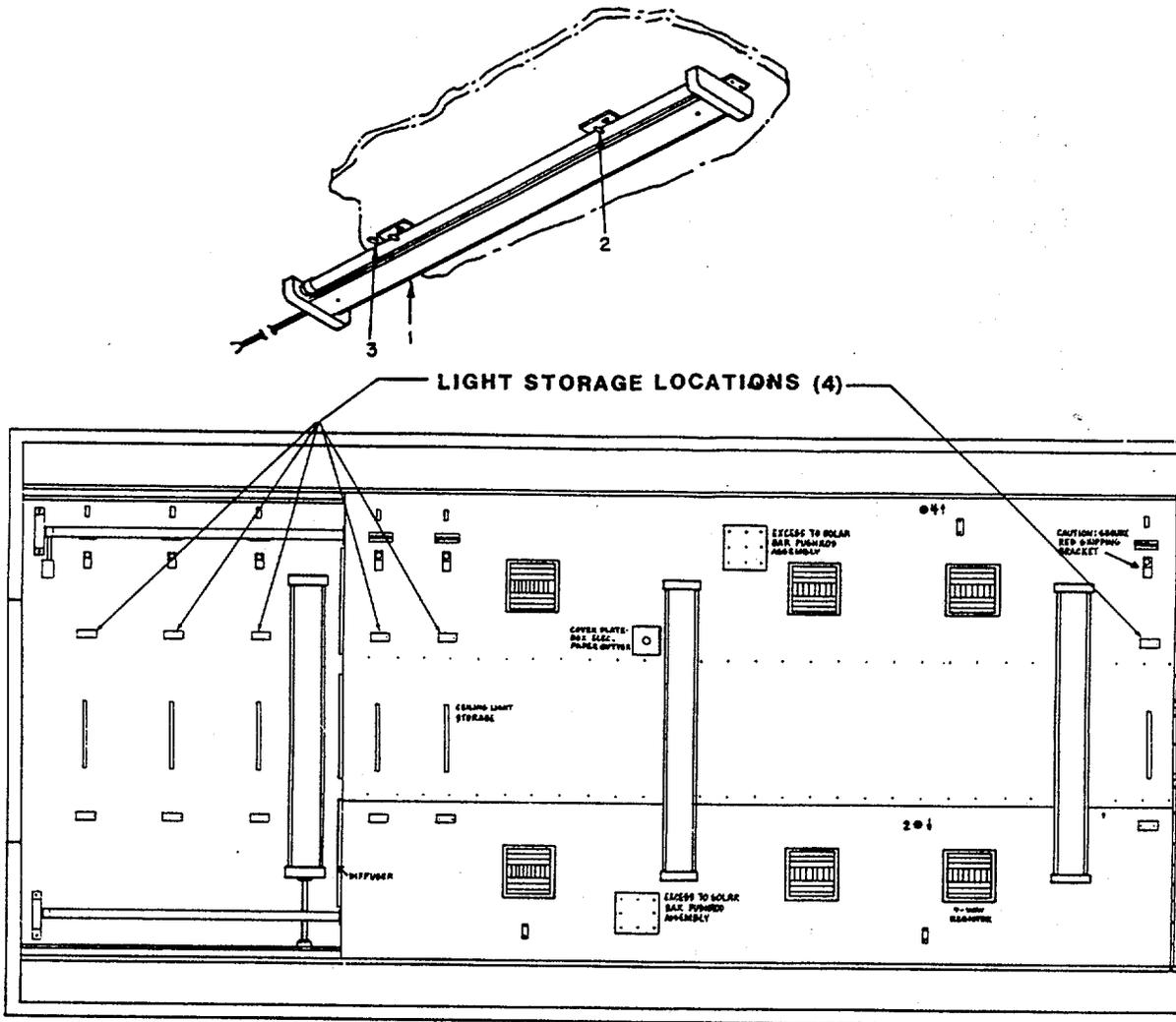


Figure 2-13. Ceiling Light Assemblies, Stored Location (View Looking up at Ceiling)

2-13. ASSEMBLY AND PREPARATION FOR USE. -Continued

- (9) Remove cover and refer to TM 5-3610-299-12&P, Paper Cutter Operation and Maintenance manual for setup instructions for the paper cutter.

d. Connecting Power to Shelter and Power Distribution Box.

- (1) Remove power distribution box from storage location next to islatrol control box and position in accordance with Figure 2-11 site layout.
- (2) Remove power cables from storage under air conditioners.

WARNING

Do not set main circuit breaker CB1 power distribution box to ON position until all shelters have been properly connected to the power distribution box. Module C supervisor is the only person authorized to set main circuit breaker CB1 on power distribution box to ON position. Failure to do so may result in DEATH or serious injury.

CAUTION

Make sure that the main circuit breaker in the Power Distribution Box is in the OFF position before connecting the power cable to the Distribution Box or Shelter. Failure to do so may result in electrical short and damage to equipment.

NOTE

The generator operator will connect the main power cable from the generator set to the Power Distribution Box Assembly.

- (3) Install grounding rod. Connect grounding rod wire to lug (1) on power input panel of the shelter. (Refer to Figure 2-14 for location of grounding rod wire lug.)
- (4) Set main circuit breaker CB1 (1) on the Power Distribution Box in the OFF position. (Refer to Figure 2-15 for location of controls and indicators on Power Distribution Box.)
- (5) Connect power cable to the Finishing Section receptacle (2) on the Power Distribution Box. (Refer to Figure 2-15 for location of receptacle.)

2-13. ASSEMBLY AND PREPARATION FOR USE. -Continued

- (6) Connect power cable to Finishing Section Receptacle (2) on the power input panel of the shelter. (Refer to Figure 2-14 for location of receptacle.)
- (7) Request generator operator to energize power source.

CAUTION

Do not set main circuit breaker CB1 to ON if voltage is below 110 Vac or above 120 Vac on each phase (A, B, or C).

Do not set main circuit breaker CB1 to ON if incorrect phase lamp lights on any phase. Do not set main circuit breaker CB1 to ON unless frequency is 60 ± 1.0 Hz on each phase.

Damage to equipment will result if the above items are not within tolerance. Notify generator operator.

- (8) Read voltmeter (3) on Power Distribution Box control panel. Voltmeter must read between 110 and 120 Vac on phases A, B, and C. (Refer to Figure 2-15 for location of controls and indicators on Power Distribution Box.)

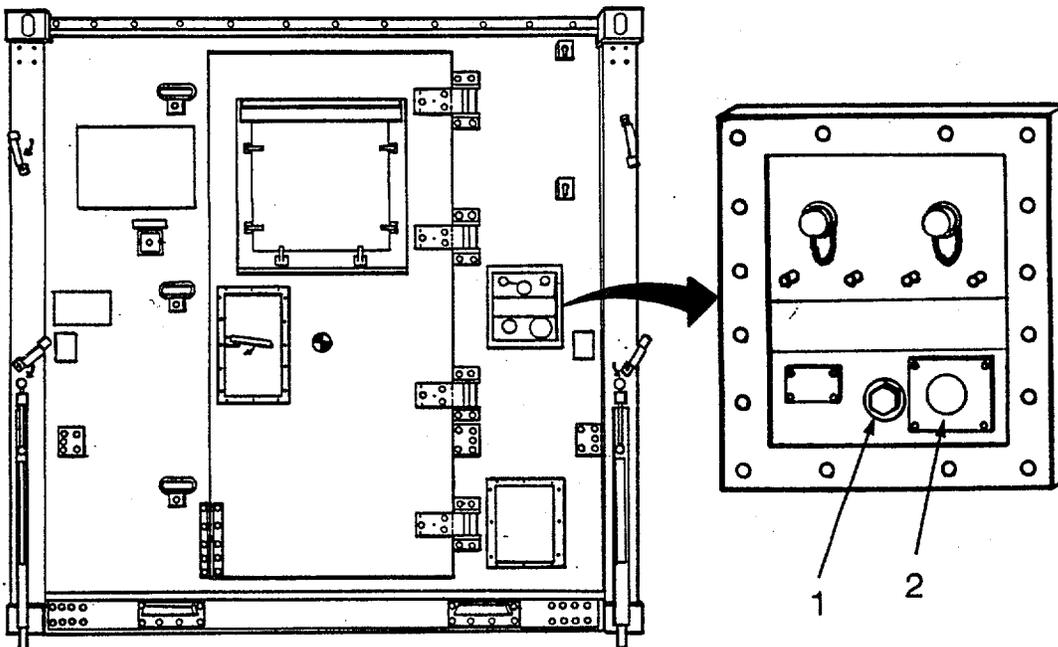


Figure 2-14. Power Cable Connections to Finishing Section Shelter

2-13. ASSEMBLY AND PREPARATION FOR USE. -Continued

- (9) Push down phase test switch (4). Correct phase lamp (5) should light.
- (10) Read Frequency Meter (6) on Power Distribution Box control panel. Frequency meter must read 60 ± 1.0 Hz on phases A, B, and C.

WARNING

Do not set main circuit breaker CB1 power distribution box to ON position until all shelters have been properly connected to the power distribution box. Module C supervisor is the only person authorized to set main circuit breaker CB1 on power distribution box to ON position. Failure to do so may result in DEATH or serious injury.

CAUTION

If main circuit breaker CB1 on Power Distribution Box trips, the fault must be cleared before safe operation can be resumed. Failure to correct the fault will result in damage to the equipment.

- (11) Verify that all shelters are properly grounded, cables are properly connected to the power distribution box and shelters, and notify personnel in all shelters that power will be turned on.
- (12) Set main circuit breaker CB1 (1) on Power Distribution Box to ON position.

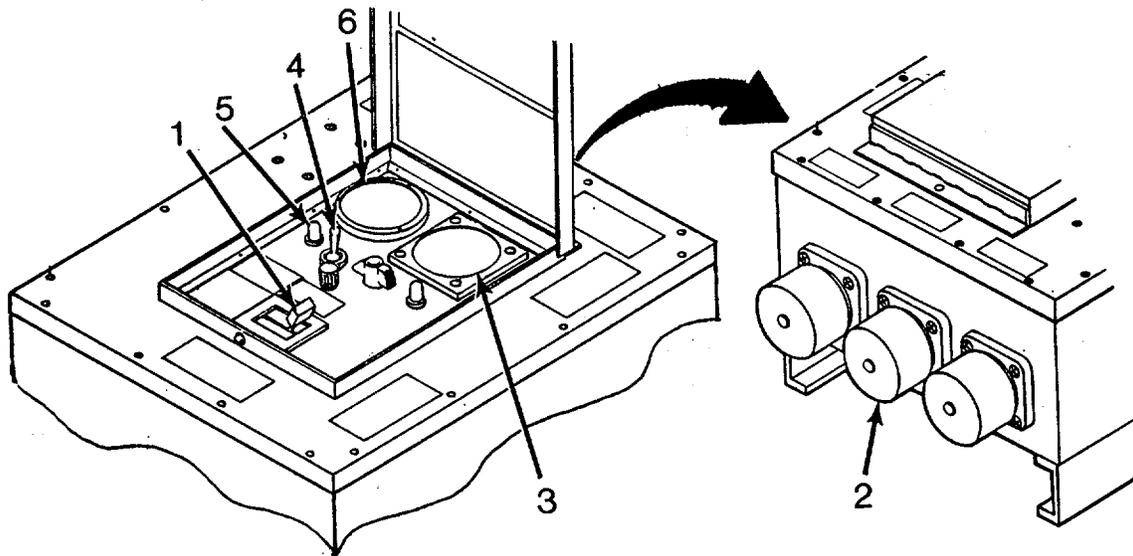


Figure 2-15. Power Distribution Box Controls and Indicators

2-13. ASSEMBLY AND PREPARATION FOR USE. -Continued

- (13) Place all circuit breakers and switches on the Power Distribution Panel inside the shelter in the ON position.
- (14) Place ON/OFF switch on emergency light in ON position.
- (15) Install flexible duct between air conditioner assembly vent and rear shelter wall.
- (16) Verify that cargo door vent assemblies are open and energize air conditioner units and set controls (Heating or Cooling) to desired positions.
- (17) Refer to TM 5-3610-299-12&P Paper Cutter Operations and Maintenance manual and energize the Paper Cutter.

2-14. PREPARATION FOR MOVEMENT.**WARNING**

Never connect or disconnect any power cables when electrical power is energized to the cables. Failure to do so will result in damage to equipment and/or serious injury or DEATH to personnel.

- a. Place all ON/OFF power switches on all operating equipment in the shelter in the OFF position.
- b. Place all circuit breakers and switches on the Power Distribution Panel in the shelter in the OFF position.
- c. Notify personnel in all shelters that power will be shut off, and place main circuit breaker on Power Distribution Box in OFF position.
- d. Notify generator operator to shut down power source and disconnect and stow power cable.
- e. Disconnect power cable between the Power Distribution Box Assembly and the Finishing Section shelter. Roll power cable and place in storage compartment behind cargo doors under AC units. Stow power distribution box in storage location next to islatrol control box. Disconnect grounding rod wire, remove grounding rod, and stow in storage rack.
- f. Return all tools, and materials and other small items to their proper storage locations.

2-14. PREPARATION FOR MOVEMENT. -Continued

- g. Secure all cabinet and storage compartment doors.
- h. Unplug electrical cords of the ceiling fluorescent light assemblies in the expanded sections of the shelter. Remove light assemblies by depressing the safety release button, sliding the light assemblies in their overhead storage locations in the center section of the shelter, secure with red safety release brackets, and secure their electrical cords in their storage clips.

NOTE

Each equipment item to be stowed in the shelter center section is marked with a colored dot. There is a corresponding colored dot on the shelter ceiling and floors. Items are to be stored in the order listed below by matching the colored dot on the equipment with its matching colored dot in the floor and ceiling of the shelter center section.

- i .Refer to Figure 2-16 and stow equipment in the following order.
 - (1) Roll up floor mat and place in storage location, and place cover on paper cutter.
 - (2) Place the folding chair with the white dot in position over the white dot on the shelter floor.
 - (3) Place the office cabinet with yellow dot in position over the yellow dot on the shelter floor.
 - (4) Place the two-shelf table with black dot on top of the paper storage rack with green dot, and under the black dot in the shelter ceiling.
 - (5) Place paper storage rack with green dot in position over green dot on shelter floor.

2-14. PREPARATION FOR MOVEMENT. -Continued

- (6) Place paper storage rack with red dot in position over the red dot on the shelter floor.
- (7) Place the platemaker with blue dot in position over the blue dot on the shelter floor.
- (8) Place developing tray with brown dot in position with the brown dot on shelf table and secure with rubber ropes.
- (9) Place stools, tool box and waste can in storage locations shown in Figure 2-16 and secure in place with rubber tie downs. Remove flexible air conditioner duct and stow inside waste can.

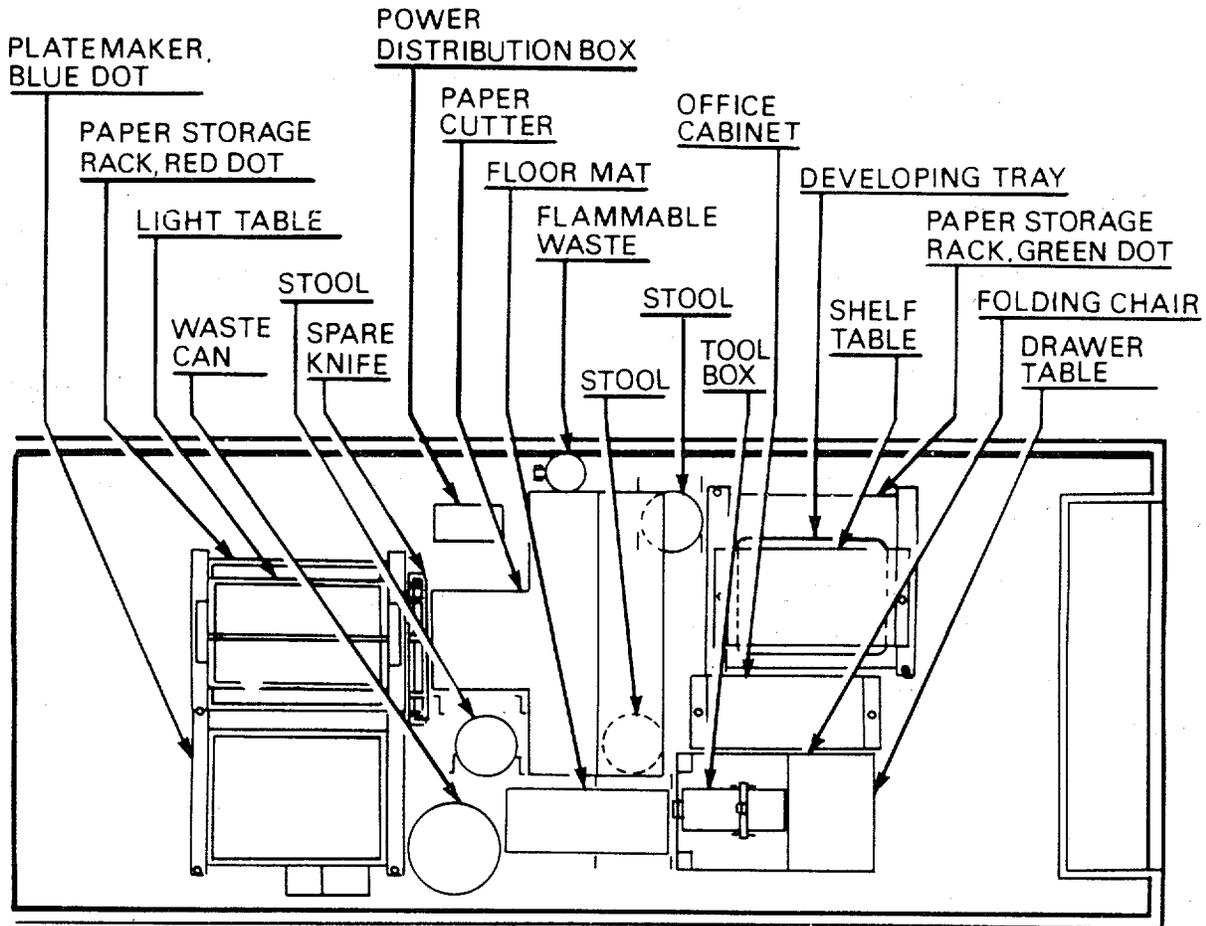


Figure 2-16. Finishing Section Equipment Storage Location

- j. Strike the Finishing Section Shelter. Refer to TM 10-5411-200-14 for striking procedures.

2-15. OPERATING INSTRUCTIONS ON DECALS. Figures 2-17 through 2-26 below identify warnings, cautions and data plate decals on equipment in the Finishing Section.

- a. Power Distribution Panel. Circuit breaker and switch numbers are listed on an index card on the inside of the door.

PANEL BOARD	
120/208V	PH. 3 DATE:
FED FROM PANEL	
CIR	LOAD DESCRIPTION
1	AIR CONDITIONER/HEATER 36000 BTU
2	AIR CONDITIONER/HEATER 24000 BTU
3	OUTLETS J-18, J-19, J-20
4	PAPER CUTTER
5	OUTLETS J-12 THRU J-17, J-25
6	CEILING LIGHTS BLACKOUT BUZZER
7	OUTLETS J-21, J-22, J-23, J-24; AC ROOM LIGHT
8	EXTERIOR OUTLETS (GROUND FAULT)
9	SPARE
10	
11	SPARE
12	
13	SPARE
14	

Figure 2-17. Power Distribution Panel Index Card

- b. Power Distribution Box. Figures 2-18 and 2-19 below identify decals and data plates on the Power Distribution Box.

2-15. OPERATING INSTRUCTIONS ON DECALS. -Continued

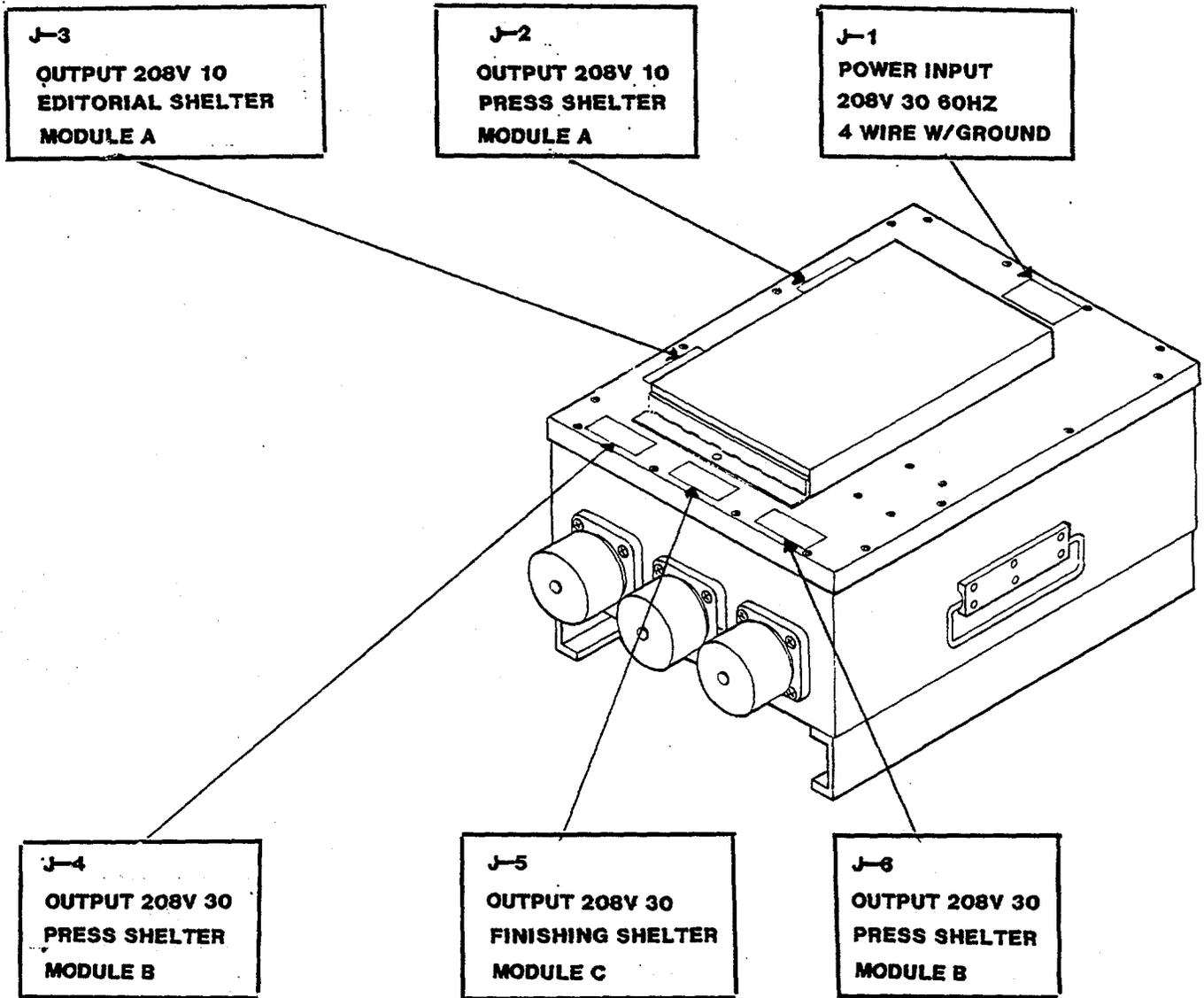


Figure 2-18. Power Distribution Box Decal Locations (Outside)

2-15. OPERATING INSTRUCTIONS ON DECALS. -Continued

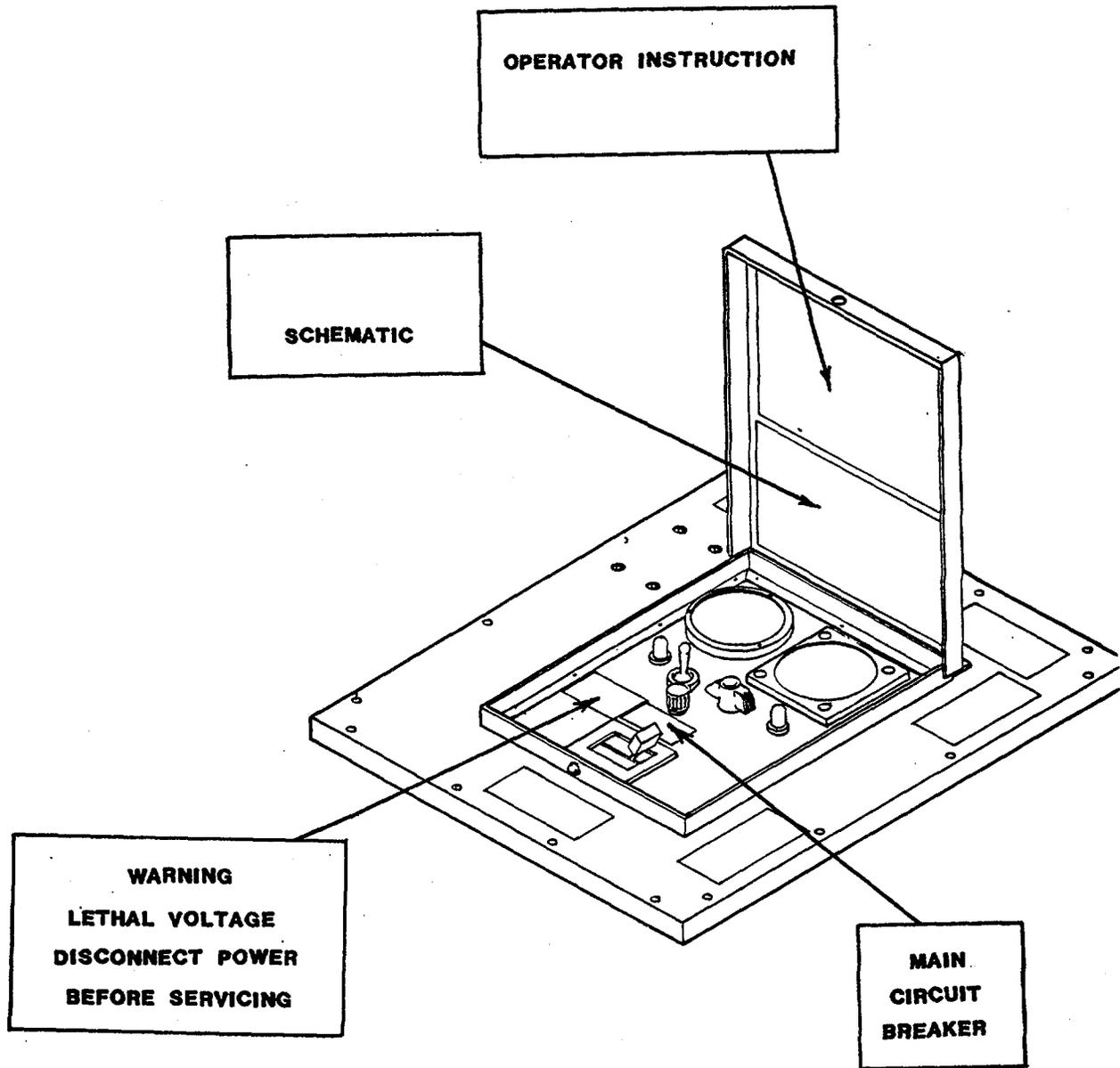


Figure 2-19. Power Distribution Box Decal Locations (Inside)

2-15. OPERATING INSTRUCTIONS ON DECALS. -Continued

c. Paper Cutter. Figure 2-20 identifies decals and data plates added to the paper cutter.

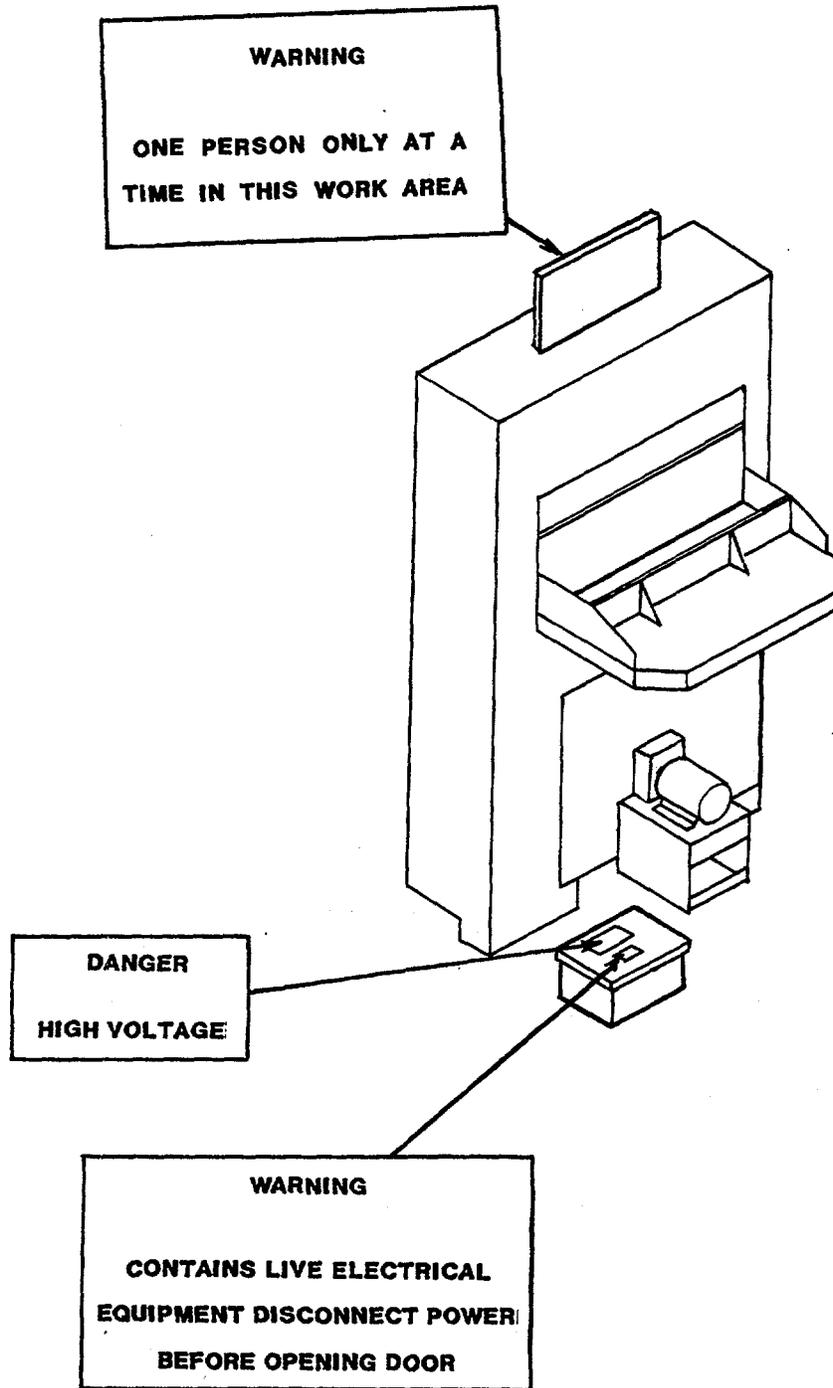


Figure 2-20. Paper Cutter Decals and Data Plates

2-15. OPERATING INSTRUCTIONS ON DECALS. -Continued

- d. Air Conditioner Assembly. Figure 2-21 identifies decals for the air conditioner assembly.

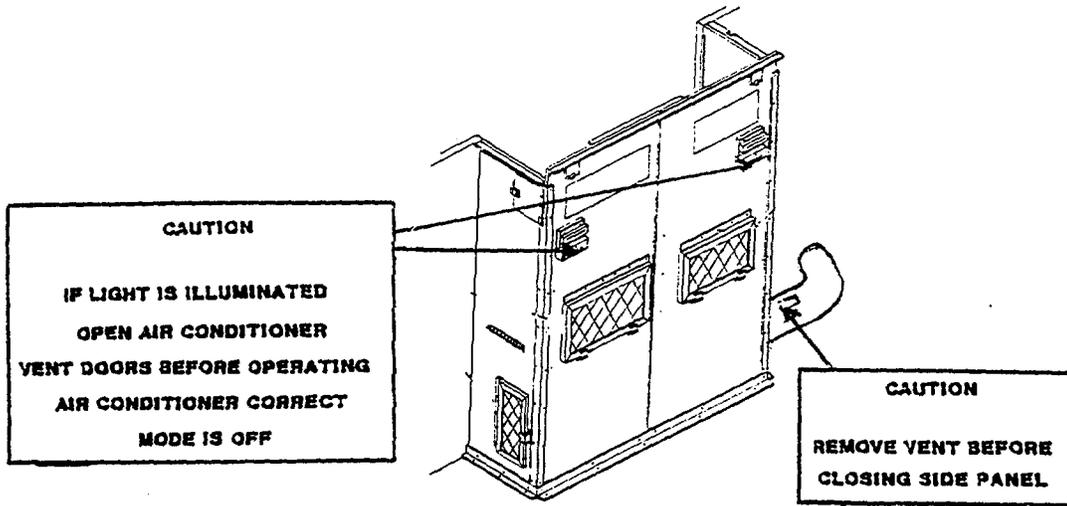


Figure 2-21. Air Conditioner Assembly Decals

- e. Emergency Light. Figure 2-22 identifies decals for the emergency light.

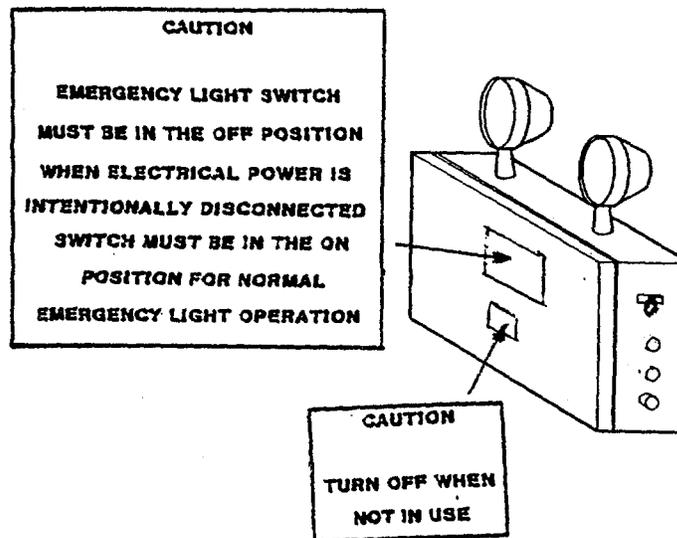


Figure 2-22. Emergency Light Decals

2-15. OPERATING INSTRUCTIONS ON DECALS. -Continued

- f. Drawer Table. Figure 2-23 identifies decals for the drawer table.

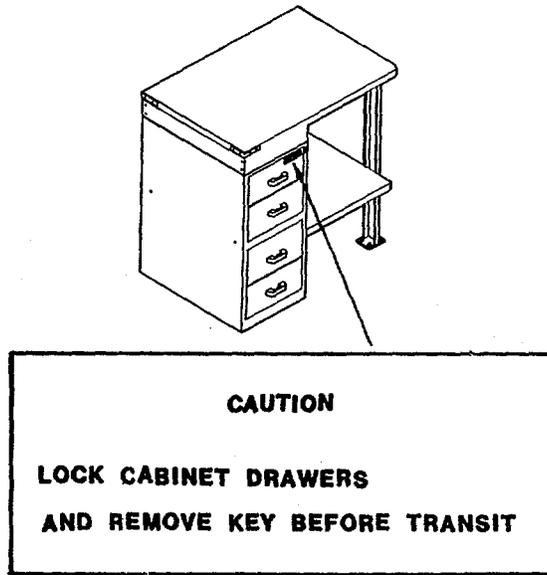


Figure 2-23. Drawer Table Decals

- g. Fire Extinguishers. Figure 2-24 identifies decals for the fire extinguishers.

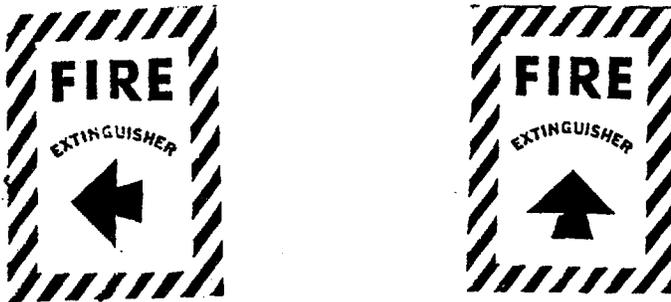


Figure 2-24. Fire Extinguisher Decals

2-15. OPERATING INSTRUCTIONS ON DECALS. -Continued

- h. Slide Hammer and Grounding Rod. Figure 2-25 identifies decals for the slide hammer and grounding rod.

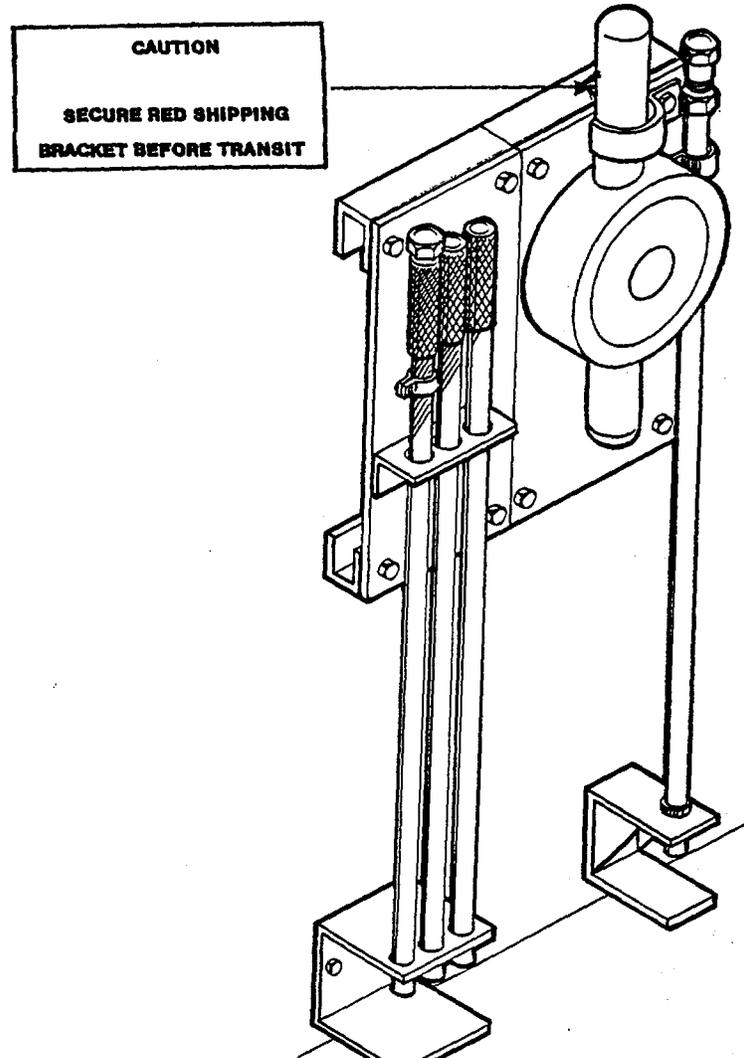


Figure 2-25. Slide Hammer and Grounding Rod Decals

2-15. OPERATING INSTRUCTIONS ON DECALS. -Continued

- i. External Shelter. Figure 2-26 identifies decals and data plates added to the outside of the shelter.

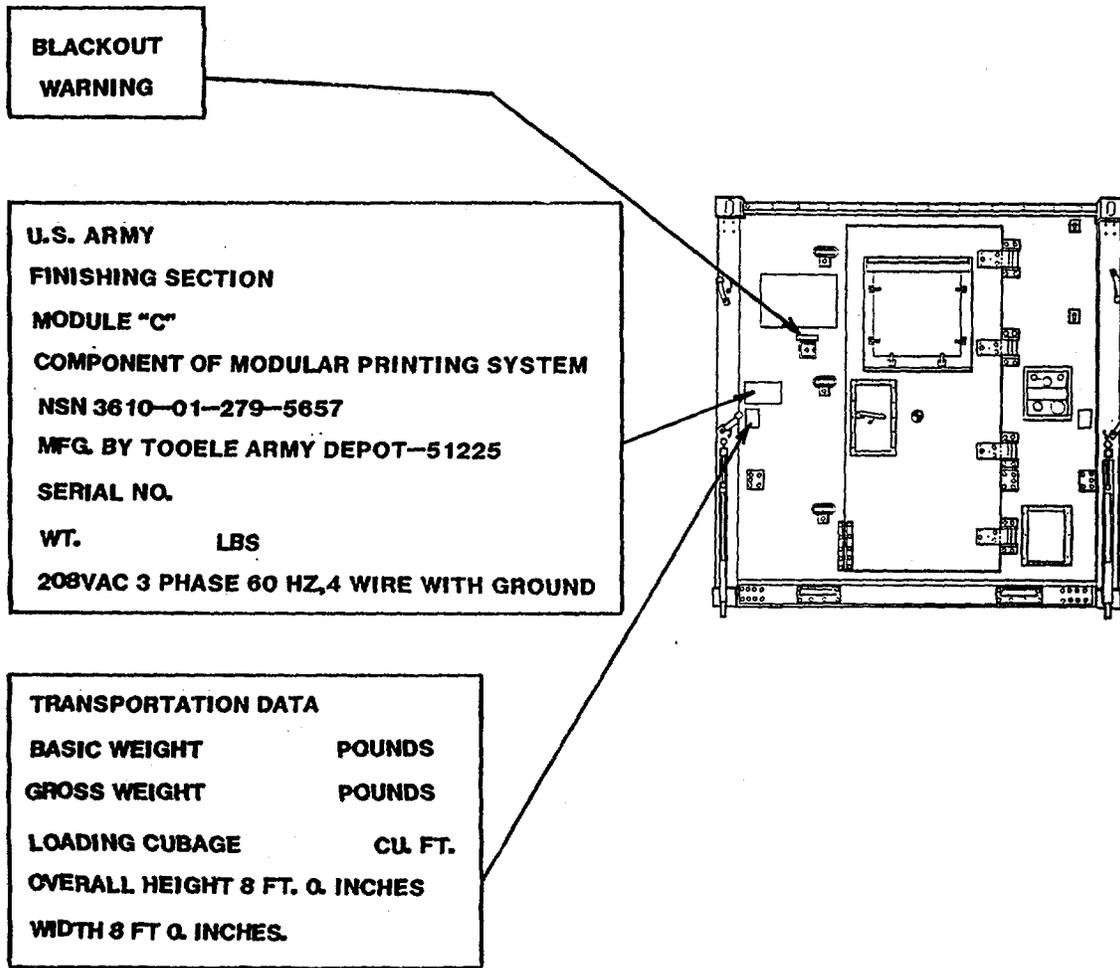


Figure 2-26. External Shelter Decals and Data Plates

SECTION IV. OPERATION UNDER UNUSUAL CONDITIONS**2-16. OPERATION IN EXTREME COLD.****WARNING**

In extreme cold, do not touch metal parts with bare hands. Severe skin damage may result.

- a. Shelter. Refer to TM 10-5411-200-14 for general operation of the shelter in ice, snow or extreme cold.
- b. Internal Operation. The Finishing Section is normally operated with the AC units energized and is therefore not affected by the outside temperature. Upon initial setup bring shelter temperature to a minimum of 60°F before turning on paper cutter.
- c. External Power Cable. The main power cable and grounding cables will hard, brittle and difficult to handle in extreme cold. Do not allow cables to kink resulting in permanent damage.
- d. Connector Receptacles. Ensure that cable connectors and receptacles are free from frost, snow or ice.
- e. Liquid Supplies. Remove all liquids from the shelter when the heaters are not operating or when preparing the shelter for transport. Containers may freeze and break and damage internal equipment or paper supplies.

2-17. OPERATION IN EXTREME HEAT.

- a. Consumable Supplies. Protect consumable supplies from extreme heat to prevent reduced shelf-life.
- b. Internal Components. Frequently inspect gaskets, seals and insulation for deterioration.

2-18. OPERATION IN TROPICAL CONDITIONS.

- a. Heat and Humidity Control. Keep doors closed and ensure that AC units are operating properly.
- b. Internal Equipment and Supplies. Inspect equipment, documents and supplies frequently for signs of fungi, mildew or mold.

2-19. OPERATION IN DESERT CONDITIONS.

- a. Shelter Interior. Use extreme care to prevent dust, grit or sand from entering the shelter. Vacuum and dust frequently to protect equipment and supplies.
- b. AC Unit Filters. Inspect air filters frequently and clean or change as necessary.

CHAPTER 3. OPERATOR MAINTENANCE**SECTION I. LUBRICATION INSTRUCTIONS**

3-1. GENERAL. Lubrication of equipment of the Finishing Section is mandatory and must be performed routinely to keep equipment in operation. The following paragraphs describe operator lubrication instructions.

3-2. PAPER CUTTER. Refer to TM 5-3610-299-12&P, Paper Cutter Operation and Maintenance manual for lubrication instructions.

3-3. AIR CONDITIONERS (24,000 BTUH and 36,000 BTUH). Lubricate hinges (1) on all air vent doors using lubricant (Appendix E, item 4). Refer to Figure 3-1. Wipe off excess lubricant. Refer to TM5-4120-395-14&P for detailed lubrication instructions on the 24,000 BTUH Air Conditioner and to TM 5-4120-396-14&P for detailed lubrication instructions on the 36,000 BTUH Air Conditioner.

3-4. FLIP-TOP PLATEMAKER. Refer to TM 5-3610-305-12&P.

3-3. AIR CONDITIONERS (24,000 BTUH AND 36,000 BTUH). - Continued

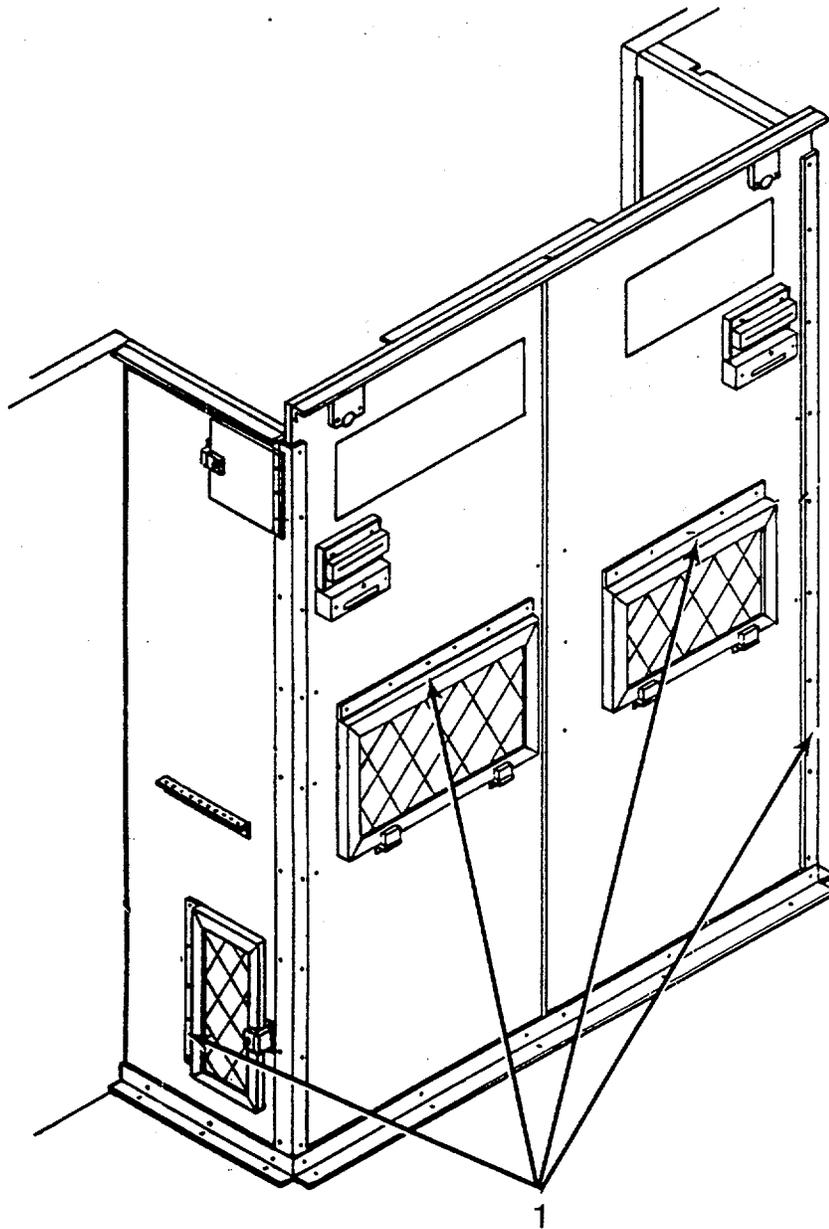


Figure 3-1. Air Conditioner Air Vent Door Hinges.

3-4. CARGO DOORS AC VENT ASSEMBLIES. Refer to Figure 3-2. Lubricate hinges (1) on cargo doors AC vent assemblies (2) with lubricant (Appendix E, item 4). Wipe off excess lubricant.

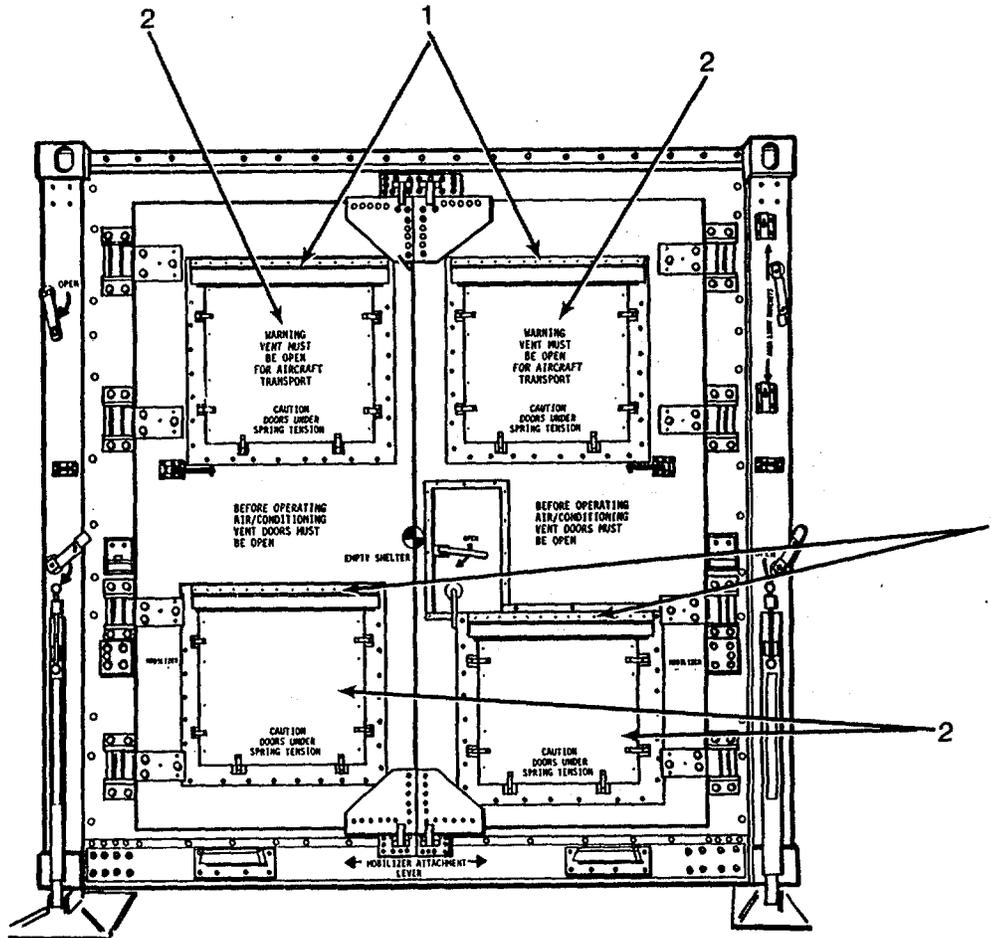


Figure 3-2. Cargo Doors AC Vent Assemblies

3-5. POWER DISTRIBUTION BOX ASSEMBLY. Lubricate control panel cover hinge with lubricant (Appendix E, item 4). Refer to figure 3-3. Wipe off excess lubricant and do not allow lubricant to enter the power distribution box. Do not lubricate when in operation.

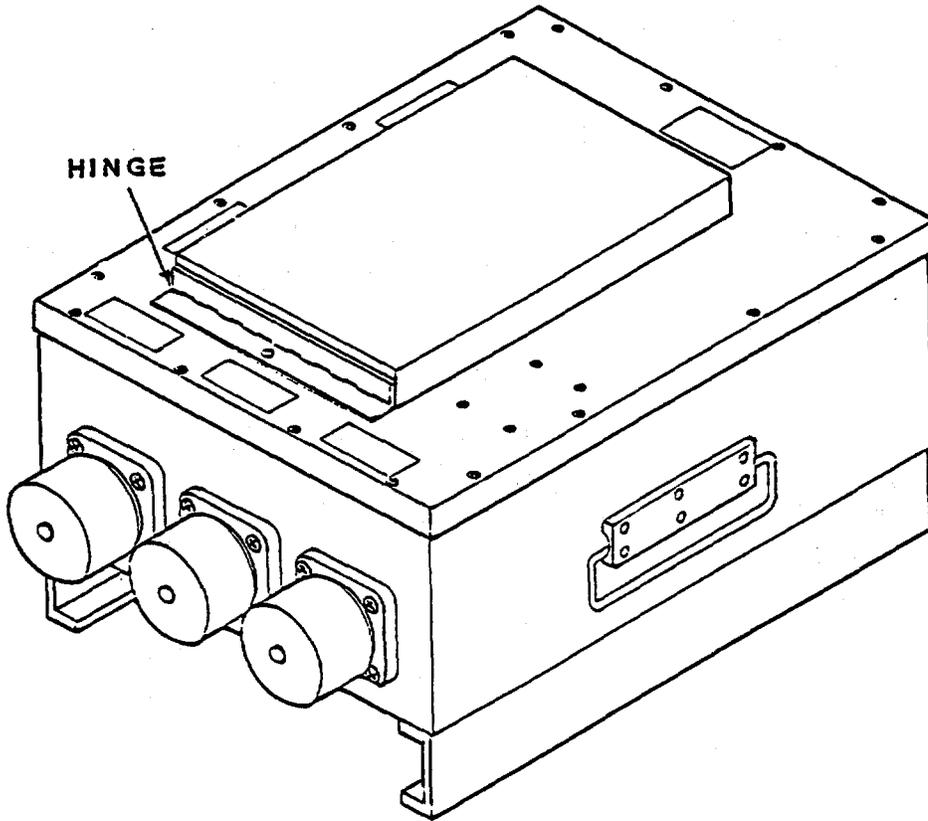


Figure 3-3. Power Distribution Box Assembly Cover Hinge

SECTION II. TROUBLESHOOTING PROCEDURES**3-6. GENERAL.**

a. This section contains troubleshooting information for locating and correcting most of the Finishing Section. Each malfunction for an individual component or unit is followed by a list of tests or inspections which will help you to determine corrective actions in order listed.

b. This manual cannot list all malfunctions that may occur, nor all tests or inspections and corrective actions. If a malfunction is not listed, or is not corrected by listed corrective actions, notify your supervisor.

c. Table 3-1 lists the common malfunctions which you may find during operation of the Finishing Section or its components. You should perform tests or inspections and corrective actions in the order listed.

WARNING

High voltage exists in the electrical components of this equipment. DEATH on contact may result if personnel fail to observe safety precautions.

NOTE

If you suspect a problem, you should first verify that the start-up procedures have been properly performed before continuing with troubleshooting.

3-6. GENERAL. - Continued

Table 3-1. Operator Troubleshooting

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
1. DOOR BLACKOUT SWITCH ASSEMBLY DOES NOT OPERATE.	<p>Check to make sure blackout switch on the power distribution panel is ON.</p> <p>Turn switch ON.</p>	
2. ISLATROL CONTROL BOX ASSEMBLY DOES NOT ALLOW PAPER CUTTER TO OPERATE.	<p>Check to make sure circuit breaker switch on power distribution panel is in the ON position.</p> <p>Turn circuit breaker ON.</p>	
3. CARGO DOOR VENT ASSEMBLY DOES NOT OPERATE PROPERLY.	<p>Step 1. Check vent doors (4 ea) for proper opening and closing.</p> <p>Lubricate hinges.</p> <p>Step 2. Check vent assembly switches for proper operation.</p> <p>Notify unit maintenance of trouble.</p> <p>Step 3. Check vent doors for dents or bends and for loose or missing hardware.</p> <p>Notify unit maintenance of trouble.</p> <p>Step 4. Check door latches for proper operations and for broken or missing parts.</p> <p>Notify unit maintenance of trouble.</p>	

3-6. GENERAL. - Continued

Table 3-1. Operator Troubleshooting - Cont.

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
4. AIR CONDITIONER ASSEMBLIES, 24,000 BTUH AND 36,000 BTUH, MOUNTING BRACKET ASSEMBLY LOOSE OR SHAKY.	Step 1. Check mounting bolts for tightness and for missing hardware.	Notify unit maintenance of loose or missing hardware.
	Step 2. Check bracket assembly for bent or broken metal strips.	Notify unit maintenance of trouble.
5. AIR CONDITIONER DUCTING ASSEMBLY DOES NOT CONTROL AIR FLOW.	Step 1. Ensure that duct vents are adjusted for desired air flow.	Adjust duct vents, as necessary.
	Step 2. Check for damaged or broken vent doors.	Notify unit maintenance of trouble.
6. AIR CONDITIONER HOUSING ASSEMBLY DOES NOT OPERATE PROPERLY.	Step 1. Check vent doors for ease of operation.	Lubricate vent doors.
	Step 2. Check housing for general condition (dents, gouges, or broken hinges.)	Notify unit maintenance of trouble.

3-6. GENERAL. - Continued

Table 3-1. Operator Troubleshooting - Cont.

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
7. POWER DISTRIBUTION PANEL DOES NOT OPERATE.	Step 1. Check to make sure power cable is connected and power is on.	Request Module C supervisor connect power cable and turn on power.
	Step 2. Check circuit breakers to make sure they are on.	Turn switches on.
8. AIR CONDITIONER UNITS (24,000 AND 36,000 BTUH) DO NOT OPERATE.	Step 1. Verify that AC circuit breaker is on at the power distribution panel.	Turn circuit breaker ON.
	Step 2. Check thermostat for proper temperature setting and heat/cool switch setting for COOL or HEAT.	Set heat/cool switch on thermostat to desired setting (HEAT or COOL) and adjust temperature set point lever.
	Step 3. Check heat access doors on cargo door vent assemblies.	Open air conditioner vents.
	Step 4. Verify that AC dampers are open.	Open AC dampers.

3-6. GENERAL. - Continued

Table 3-1. Operator Troubleshooting - Cont.

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
9. PAPER CUTTER ASSEMBLY FAILS TO OPERATE.	Step 1. Check power distribution panel circuit breaker to make sure it is on.	Set power distribution panel circuit breaker to ON.
	Step 2. Refer to TM 5-3610-299-12&P, Paper Cutter Operation and Maintenance manual to make sure paper cutter is set up for operation.	Program paper cutter for operation.
10. POWER DISTRIBUTION BOX ASSEMBLY DOES NOT OPERATE PROPERLY.	Ensure that power cable from power source is connected and that power is on.	Connect power cable and energize power source.
	Notify unit maintenance of trouble.	
11. LIGHT TABLE WILL NOT ILLUMINATE.	Ensure that power cable is connected and that power is on.	Connect power cable and/or turn light table on.
	Check for defective fluorescent tubes.	If necessary, refer to Unit Maintenance for service/repair.
12. FLIP-TOP PLATEMAKER.	Refer to TM 5-3610-305-12&P for troubleshooting procedures.	

SECTION III. OPERATOR MAINTENANCE PROCEDURES

3-7. GENERAL. Operator maintenance includes routine lubrication of units and components of the Finishing Section, replacing of filters, and replacing of fluorescent light bulbs. If further maintenance is required, notify your supervisor.

3-8. CEILING LIGHT ASSEMBLY.

This task covers: Repair (Refer to figure 3-4).

INITIAL SETUP**Tools**

None

Materials

Fluorescent light bulb

WARNING

This fixture contains voltage that is dangerous if contacted. Before replacing ceiling lights, make sure electrical power is disconnected to the fixture. DEATH on contact may result if this warning is not followed.

WARNING

In the event of fluorescent lamp breakage, care must be taken in the removal of broken glass fragments and white phosphorous dust. Inhalation of phosphorous dust could cause serious injury.

a. Remove light bulb (1) and safety cover (2) by pulling split safety ring (3) apart and sliding over bulb. Push bulb (1) toward end with split safety ring (3) until other end of bulb (1) releases. Remove end cap (4). Slide bulb (1) out of safety cover (2) and replace with new bulb (1).

NOTE

End of light bulb and safety cover with split safety ring must go in end of ceiling light assembly with spring.

3-7. CEILING LIGHT ASSEMBLY. - Continued

b. Install light bulb (1) into safety cover (2) and replace end cap (4). Insert end with split safety ring (3) into spring end of ceiling light assembly and press toward spring end until other end of light bulb (1) and safety cover (2) seats. Install split safety ring (3).

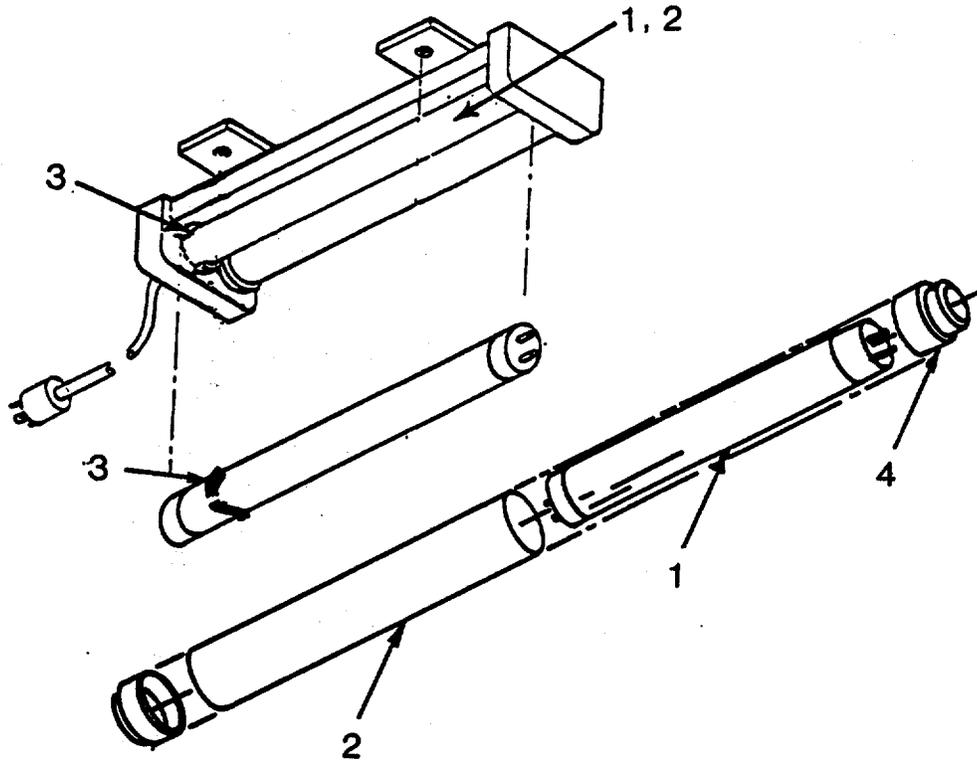


Figure 3-4. Ceiling Light Assembly

3-9. REPLACING INTERIOR AC FILTERS.

This task covers: Repair (Refer to figure 3-5.)

INITIAL SETUP

Tools

None

Materials

AC Filters

- a. Open AC vent door (1).
- b. Remove filter (2).
- c. Install new filter (2).
- d. Close and secure AC vent door (1).

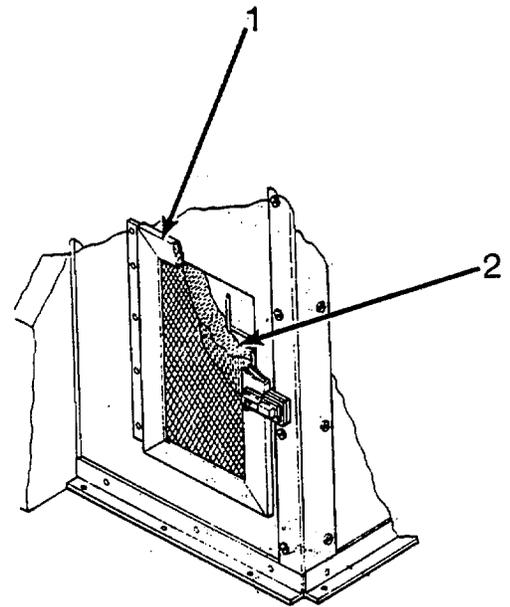


Figure 3-5. AC Filters

3-10. CARGO DOOR VENT ASSEMBLY FILTERS.

This task covers: Repair (Refer to figure 3-6.)

INITIAL SETUP

Tools

None

Materials

Air Filter

3-10. CARGO DOOR VENT ASSEMBLY FILTERS. - Continued

- a. Remove screws (1), lockwashers (2), flat washers (3), and vent door (4).
- b. Remove filter (5).
- c. Install new filter (5).
- d. Position vent door and secure with flat washers (3), lockwashers (2), and screws (1).

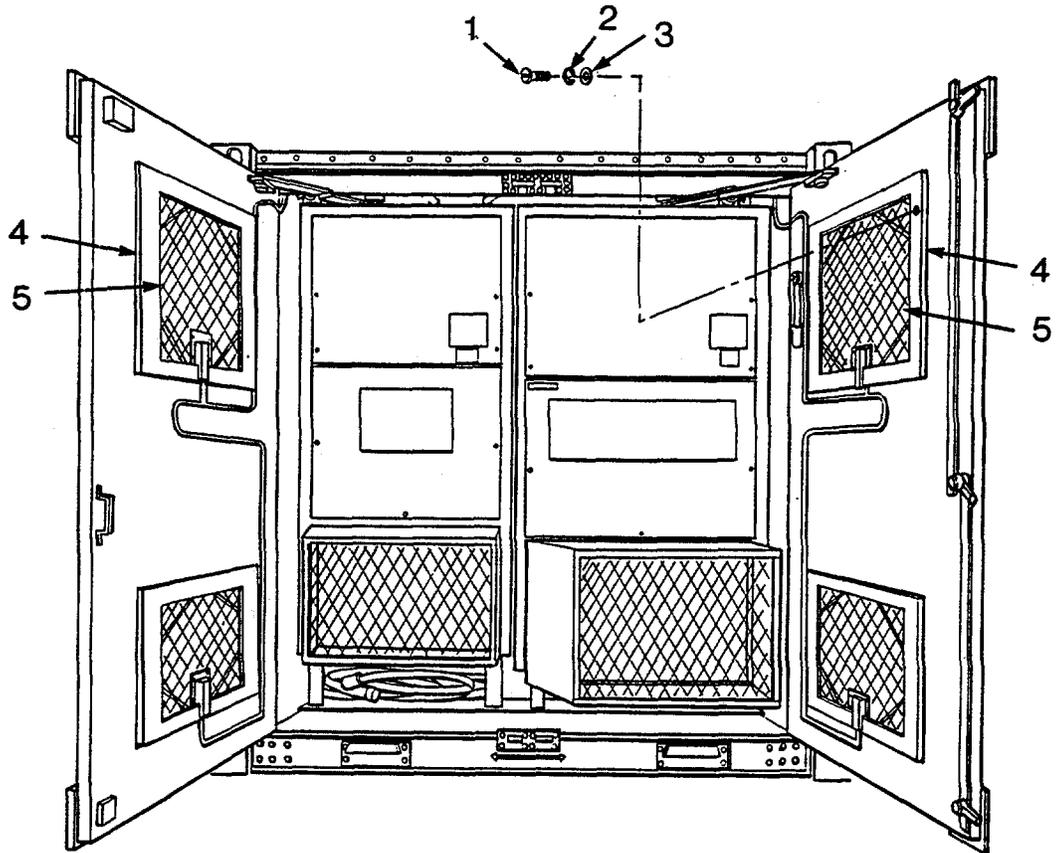


Figure 3-6. Cargo Door Vent Filters

CHAPTER 4. UNIT MAINTENANCE

SECTION I. UNIT LUBRICATION INSTRUCTIONS

4-1. GENERAL. There are no lubrication procedures performed by unit maintenance. All routine lubrication of the Finishing Section is performed by the operator.

SECTION II. REPAIR PARTS, SPECIAL TOOLS, TMDE AND SUPPORT EQUIPMENT

4-2. COMMON TOOLS AND EQUIPMENT.

- a. Appendix B, Section III contains the authorized common tools.
- b. For authorized equipment, refer to the Modified Table of Organization and Equipment (MTOE) applicable to your unit.

4-3. SPECIAL TOOLS, TMDE AND SUPPORT EQUIPMENT.

- a. A special tool, hand blind riveter, Appendix B, Section III, item 4 is used for general riveting using blind rivets.
- b. Multimeter, Appendix B, Section III, item 3 is used to perform all continuity/voltage test on the Finishing Section.
- c. Electrical equipment tool kit, Appendix B, Section III, item 2 is used to repair wiring.
- d. General mechanics automotive tool kit, Appendix B, Section III, item 1 is used to remove and replace all mechanical parts of the shelter and equipment.

4-4. REPAIR PARTS. Repair parts covering unit maintenance for the Finishing Section are listed and illustrated in Appendix F of this manual.

SECTION III. SERVICE UPON RECEIPT OF EQUIPMENT

4-5. SETUP OF SHELTER. Refer to TM 10-5411-200-14 for shelter set up procedures.

4-6. SHELTER INVENTORY CHECK. Refer to TM 10-5411-200-14 for general shelter inventory checks.

4-7. SHELTER AND FINISHING SECTION INSPECTION CHECKLIST.

a. Shelter Checklist. Refer to TM 10-5411-200-14 for shelter inspection checklist.

b. Finishing Section Checklist. Table 4-1 below lists items in the Finishing Section that must be checked and the action required.

Table 4-1. Finishing Section Checklist

ITEM	ACTION
1. Power Distribution Panel	Check circuit breakers and switches for damages or loose hardware.
2. Emergency Light switches.	Check for damaged or broken lights or
3. Hygrometer	Check for broken indicators or glass cover.
4. Islatrol Control Box	Insure that it is secure and no hardware is
5. loose or missing. Paper cutter	Refer to TM 5-3610-299-12&P, Paper Cutter Operation and Maintenance manual for inspection and check list procedures.
6. Phase Monitor Meter	Inspect switches, lights and indicators for damage.
7. Thermostat	Inspect for damaged cover or broken indicators.
8. AC Units	Inspect switches, controls and vent assemblies for damage.
9. AC Ceiling Duct Assembly	Check for damaged air flow vents.

4-7. SHELTER AND FINISHING SECTION INSPECTION CHECKLIST. - Continued

Table 4-1. Finishing Section Checklist (Cont.)

ITEM		ACTION
10.	Ceiling Light Assemblies	Check for loose or broken bulbs or missing hardware.
11.	Cargo Door Vent Assemblies	Check for damages and operation.
12.	Power Distribution Box	Check housing, control panel door, and operator controls and indicators for damages.
13.	Paper Storage Racks	Check for damaged or loose hardware.
14.	Drawer Table	Check for damaged or loose hardware.
15.	Shelf Table	Check for damaged or loose hardware.
16.	Office Cabinet	Check for damaged or loose hardware.
17.	Platemaker	Open flip top section and check glass and bulb for damage.
18.	Light Table	Check for loose or broken fluorescent tubes and missing hardware.

SECTION IV. PREVENTIVE MAINTENANCE CHECKS AND SERVICES (PMCS)

4-8. GENERAL. There are no preventive maintenance checks and services (PMCS) at unit level maintenance.

SECTION V. UNIT TROUBLESHOOTING

4-9. GENERAL. This section contains unit troubleshooting information for locating and correcting common malfunctions which may develop in the Finishing Section.

WARNING

The Finishing Section contains voltages that are, dangerous if contacted. When troubleshooting, observe all safety warnings and precautions. Make sure power is disconnected before replacing or repairing electrical components. Failure to do so may result in serious electrical shock or DEATH.

Each malfunction for an individual component is followed by a list of tests or inspections which will help you to determine corrective actions in the order listed. This manual cannot list all malfunctions that may occur, nor all tests or inspections and corrective actions. If a malfunction is not listed, or is not corrected by listed corrective actions, notify intermediate direct support maintenance.

4-10. UNIT TROUBLESHOOTING. Table 4-2 lists the common malfunctions which you may find during operation or maintenance of the Finishing Section or its components. You should perform the tests or inspections and corrective actions in the order listed.

NOTE

Before you use this table, be sure you have performed all applicable Operator and Unit Preventive Maintenance Checks and Services.

4-10. UNIT TROUBLESHOOTING. - Continued

Table 4-2. Unit Troubleshooting

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
1. ISLATROL CONTROL BOX ASSEMBLY DOES NOT ALLOW PAPER CUTTER TO OPERATE.	Step 1. Test line terminal board for 208 ± 10 Vac on each phase (A, B, C). (Refer to paragraph 4-12.)	If correct voltage is present, continue with Step 2. If not, check paper cutter circuit breaker. (Refer to TM 10-5411-200-14.) If circuit breaker is good, notify Depot Maintenance.
	Step 2. Test load terminal board for 208 ± 10 Vac on each phase (A, B, C). (Refer to paragraph 4-12.)	If correct voltage is present, test paper cutter. (Refer to TM 5-3610-299-12&P.) If not, replace islatrol control box. (Refer to paragraph 4-12.)
2. CARGO DOOR VENT ASSEMBLIES FAIL TO STAY OPENED OR CLOSED WHEN REQUIRED.	Step 1. Check for broken door spring.	Remove and replace spring. (Paragraph 4-13.)
	Step 2. Check for loose or missing hardware on door latches or for broken latches.	Tighten or replace hardware. Replace door latch. (Paragraph 4-13.)
	Step 3. Check for damaged or broken vent assembly.	Replace vent assembly. (Paragraph 4-13.)
	Step 4. Check operation of push-button switch.	Replace switch. (Paragraph 4-13.)

4-10. UNIT TROUBLESHOOTING. - Continued**Table 4-2. Unit Troubleshooting (Cont.)****MALFUNCTION****TEST OR INSPECTION****CORRECTIVE ACTION****3. AIR CONDITIONER ASSEMBLY DOES NOT OPERATE.**

Step 1. Perform operator troubleshooting.

Step 2. Repair air conditioner units. (Refer to TM 5-4120-395-14&P for repair procedures on the 24,000 BTUH unit and to TM 5-4120-396-14&P for repair procedures on the 36,000 BTUH unit.)

Step 3. Remove and replace air conditioner units. (Refer to paragraph 4-14.)

4. AIR CONDITIONER, 24,000 BTUH AND 36,000 BTUH, MOUNTING BRACKET ASSEMBLY LOOSE OR BROKEN.

Step 1. Check for loose or missing hardware.

Tighten or replace hardware.

Step 2. Check bracket assembly for bent or broken metal strips.

Replace mounting bracket assembly. (Paragraph 4-15.)

5. AIR CONDITIONER DUCTING ASSEMBLY DOES NOT CONTROL AIR FLOW.

Step 1. Perform operator troubleshooting.

Step 2. Check operation of ceiling registers.

Replace ceiling registers. (Refer to paragraph 4-16a.)

Step 3. Check operation of end registers.

Replace end registers. (Refer to paragraph 4-16b.)

Step 4. Check access plate to solar bar push rod for damage or loose or missing hardware.

Replace access plate. (Refer to paragraph 4-16c.)

4-10. UNIT TROUBLESHOOTING. - Continued

Table 4-2. Unit Troubleshooting (Cont.)

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
6. AIR CONDITIONER HOUSING ASSEMBLY DOES NOT OPERATE PROPERLY.		
	Step 1. Perform operator troubleshooting.	
	Step 2. Check operation of housing sidewall vent assembly.	Replace sidewall vent assembly. (Refer to paragraph 4-17a.)
	Step 3. Check operation of housing sidewall vent assembly door latch.	Replace door latch. (Refer to paragraph 4-17b.)
	Step 4. Check operation of heating element access plate in housing sidewall.	Replace access plate. (Refer to paragraph 4-17c.)
	Step 5. Check operation of housing front vent assembly.	Replace front vent assembly. (Refer to paragraph 4-17d.)
	Step 6. Check operation of housing assembly front wall vent assembly door latch.	Replace door latch. (Refer to paragraph 4-17e.)
7. PAPER CUTTER FAILS TO OPERATE.		
	Step 1. Perform operator troubleshooting.	
	Step 2. Repair paper cutter. (Refer to TM 5-3610-299-12&P, Operation and Maintenance Manual for procedures.)	

4-10. UNIT TROUBLESHOOTING. - Continued

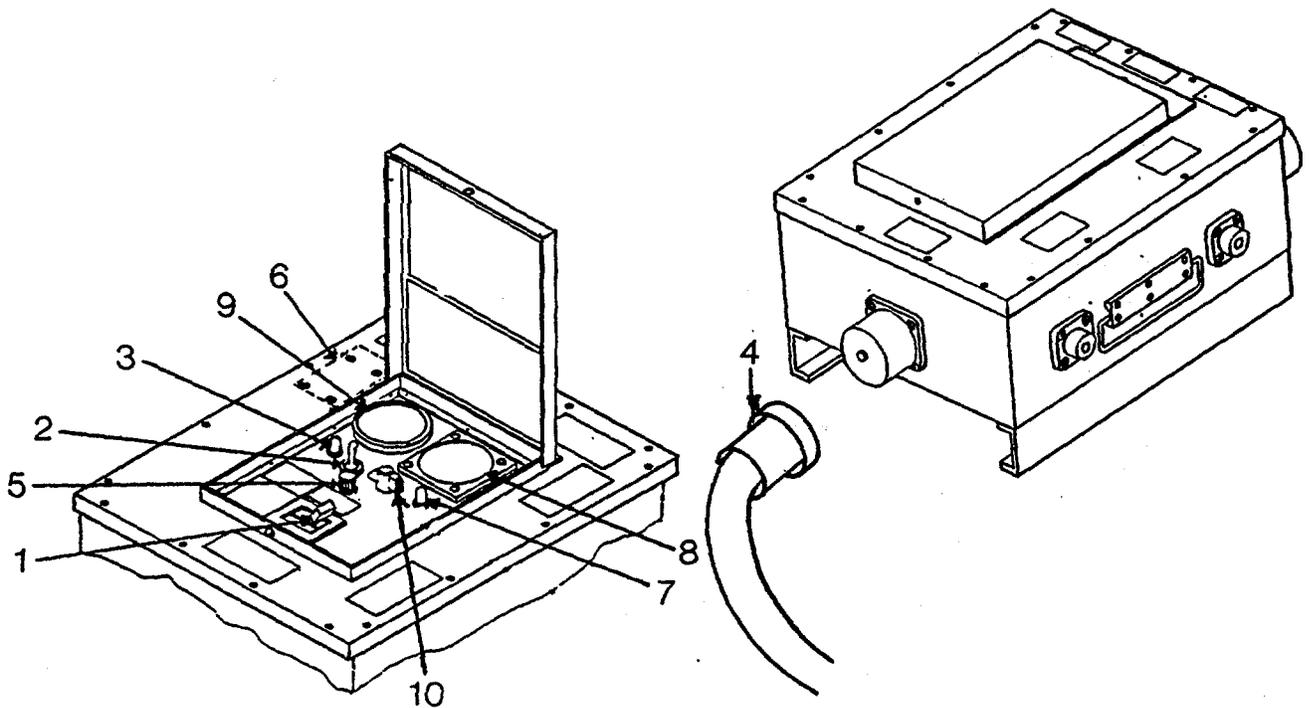
Table 4-2. Unit Troubleshooting (Cont.)

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
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8. POWER DISTRIBUTION BOX ASSEMBLY DOES NOT OPERATE.
- a. No power to all modules.

WARNING

High voltage exists in the electrical system of this equipment. DEATH on contact may result if personnel fail to observe safety precautions.



Step 1. Check that circuit breaker CB1 (1) is set to ON.

Request Module C supervisor to set circuit breaker CB1 (1) to ON.

4-10. UNIT TROUBLESHOOTING. - Continued

Table 4-2. Unit Troubleshooting (Cont.)

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
-------------	--------------------	-------------------

8. POWER DISTRIBUTION BOX ASSEMBLY DOES NOT OPERATE. - CONT.

Step 2. Close phase test switch (2) and observe that correct phase light (3) is lit. If correct phase light is lit, replace circuit breaker CB1 (1). (Paragraph 4-23a.)

Step 3. Check generator output.

Replace generator. If generator output is proper, replace generator cable (4).

b. No power to one module.

Step 1. For Modules B and C, test for input voltage and phase at Shelter Phase Monitor Meter.

If correct voltage and phase are present, troubleshoot shelter electrical system. See TM 10-5411-200-

14.

Step 2. Request Module C supervisor set CB1 to OFF. Remove power cable and test for continuity.

Replace power cable.

Step 3. Request generator operator to shut down generator. Check for broken or grounded wiring on output receptacle on power distribution box.

Replace power distribution box (refer to Paragraph 4-23).

c. No voltage measured and no frequency measured on all phases.

Step 1. Close phase test switch (2) and observe that correct phase light (3) is lit.

If correct phase light is lit, replace fuse (5). If malfunction continues, replace phase switch (10). (Paragraph 4-23d.)

Step 2. Check generator output.

Replace generator. If generator output is proper, replace generator cable (4).

4-10. UNIT TROUBLESHOOTING. - Continued

Table 4-2. Unit Troubleshooting (Cont.)

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
8. POWER DISTRIBUTION BOX ASSEMBLY DOES NOT OPERATE. - CONT.		
d. <u>Neither phase light is lit when phase test switch (2) is closed.</u>		
Step 1. Reverse correct/incorrect lamps.		Replace defective lamp.
Step 2. Request Module C supervisor set circuit breaker CB1 to OFF. Request generator operator shut down generator. Test phase test switch for continuity.		Replace phase test switch (2), (Paragraph 4-23c). If good, replace circuit board (6), (Paragraph 4-23e).
e. <u>Incorrect phase light (7) is lit when phase test switch (2) is closed.</u>		
Step 1. Request generator operator recheck cable connection at generator.		Correct connection at generator. If good, replace circuit board (6), (Paragraph 4-23e).
f. <u>Incorrect voltage or frequency measured on one or two phases.</u>		
Step 1. Check generator output.		Replace generator. If generator output is proper, replace generator cable (4).
g. <u>Incorrect voltage measured on all phases.</u>		
Step 1. Check generator output.		Replace generator. If generator output is proper, replace voltage meter (8). (Paragraph 4-23g.)
h. <u>Incorrect frequency measured on all phases.</u>		
Step 1. Check generator output.		Replace generator. If generator output is proper, replace frequency meter (9). (Paragraph 4-23h.).

4-10. UNIT TROUBLESHOOTING. - Continued

Table 4-2. Unit Troubleshooting (Cont.)

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
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8. POWER DISTRIBUTION BOX ASSEMBLY DOES NOT OPERATE. - CONT.

- i. Circuit Breaker CB1 (1) continually trips.

Step 1. Request Module C supervisor disconnect each shelter power cable from the power distribution box one at a time and test circuit breaker CB1 (1) by setting to ON.

Troubleshoot electrical system of shelter. See TM 10-5411-200-14.

Step 2. Request Module C supervisor set circuit breaker CB1 (1) to OFF. Test each power cable for continuity and shorts between each wire in the cable.

Replace defective cable.

NOTE

In the next 2 steps, some wiring must be tagged and disconnected to isolate shorts to individual components.

Step 3. Request generator operator shut down generator. Test wiring, circuit breaker CB1 and connector receptacles for shorts.

Replace shorted circuit breaker or power distribution box.

9. EMERGENCY LIGHT DOES NOT OPERATE PROPERLY.

- a. Emergency light does not light when tested and charge light is not lit.

Step 1. Check that ON/OFF switch is set to ON.

Set ON/OFF switch to ON.

4-10. UNIT TROUBLESHOOTING. - Continued

Table 4-2. Unit Troubleshooting (Cont.)

MALFUNCTION	TEST OR INSPECTION	CORRECTIVE ACTION
9. EMERGENCY LIGHT DOES NOT OPERATE PROPERLY. - CONT.		
	Step 2. Check that emergency light is plugged into wall outlet.	Plug in emergency light.
	Step 3. Check that test circuit breaker in power distribution panel is set to ON.	Set circuit breaker to ON.
	Step 4. Remove fuse and check for continuity.	Replace fuse on circuit card.
	Step 5. Unplug emergency light, check for broken wires, and test ON/OFF switch for continuity.	Replace wiring or switch (Paragraph 4-26b(2).)
	Step 6. Test battery for an open.	Replace battery (Paragraph 4-26b(3).) If good, replace emergency light (Paragraph 4-26a).
	b. <u>Emergency light does not light when tested and charge light is lit.</u>	
	Step 1. Wait 20 minutes or until charge light starts to flicker and test.	Replace battery (Paragraph 4-26b(3).)
10. LIGHT TABLE ASSEMBLY DOES NOT OPERATE PROPERLY.		
	Step 1. Inspect light table for security of mounting.	Mount light table (Paragraph 4-28.2b).
	Step 2. Check glass top for cracks or breaks.	Replace glass top (Paragraph 4-28.2c).
	Step 3. Check fluorescent tubes for proper operation.	Replace fluorescent tubes (Paragraph 4-28.2c).
	Step 4. Inspect operation of ON and OFF switch.	Replace switch (Paragraph 4-28.2c).

SECTION VI. UNIT MAINTENANCE PROCEDURES

4-11. GENERAL. This section contains unit maintenance procedures. Perform all preventive maintenance and operator maintenance before performing unit maintenance procedures. Numbers in parenthesis () after component or item discussed in paragraphs below refer to callouts in corresponding figures.

4-12. ISLATROL CONTROL BOX ASSEMBLY. Refer to figure 4-1 for location of components and hardware of islatrol control box assembly.

This task covers: a. Test b. Replace

INITIAL SETUP

Tools

- General Mechanics Automotive Tool Kit
- Electrical Equipment Tool Kit
- Multimeter

Materials

None

WARNING

High voltage exists in the electrical system of this equipment.
DEATH on contact may result if personnel fail to observe safety precautions.

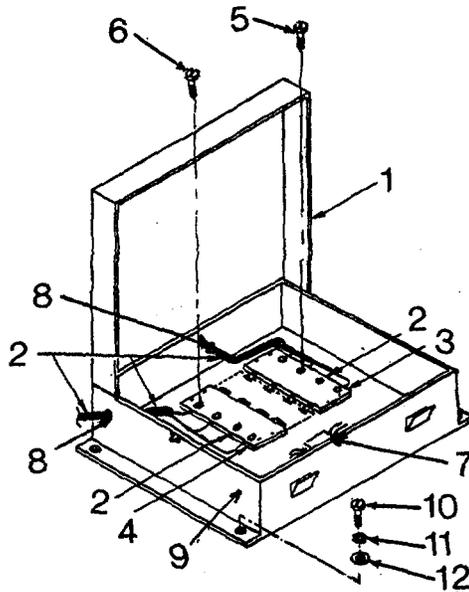


Figure 4-1. Islatrol Control Box Assembly

4-12. ISLATROL CONTROL BOX ASSEMBLY. - Continued

a. Test.

- (1) Place paper cutter circuit breaker on power distribution panel in OFF position.
- (2) Open control box door cover (1) to expose wiring (2).
- (3) Place paper cutter circuit breaker on power distribution panel in ON position.
- (4) Using a multimeter, test each phase (A, B, C) for 208 ± 10 Vac on the line side terminal board (3).
- (5) Using a multimeter, test each phase (A, B, C) for 208 ± 10 Vac on the load side terminal board (4).
- (6) Place paper cutter circuit breaker on power distribution panel in OFF position.

b. Replace.

- (1) Remove screws (5) securing wires to line terminal board (3). Tag wires for later reference.
- (2) Remove screws (6) securing wires to load terminal board (4). Tag wires for later reference.
- (3) Loosen grounding lugs (7) and disconnect ground wires.
- (4) Loosen nuts (8) on load and line cable conduits and pull cables out of islatrol control box (9).
- (5) Remove screws (10), lockwashers (11), flat washers (12), and islatrol control box.
- (6) Install replacement islatrol control box (9) and secure with flat washers (12), lockwashers (11), and screws (10).
- (7) Install load and line cable conduits and tighten nut (8).
- (8) Connect ground wires to grounding lug (7).
- (9) Install wires (2) on load terminal board (4) and secure with screws (6). Remove wire tags.
- (10) Install wires (2) on line terminal board (3) and secure with screws (5). Remove wire tags.
- (11) Close control box cover.
- (12) Place paper cutter circuit breaker on power distribution panel in ON position.
- (13) Operate paper cutter.

4-13. **CARGO DOOR VENT ASSEMBLY.** Refer to figure 4-2 for location of components and hardware of cargo door vent assemblies.

This task covers: a. Repair b. Replace

INITIAL SETUP

Tools

- General Mechanics Automotive Tool Kit
- Multimeter
- Eye Goggles
- Riveter, Blind

Materials

- RTV Sealing Compound

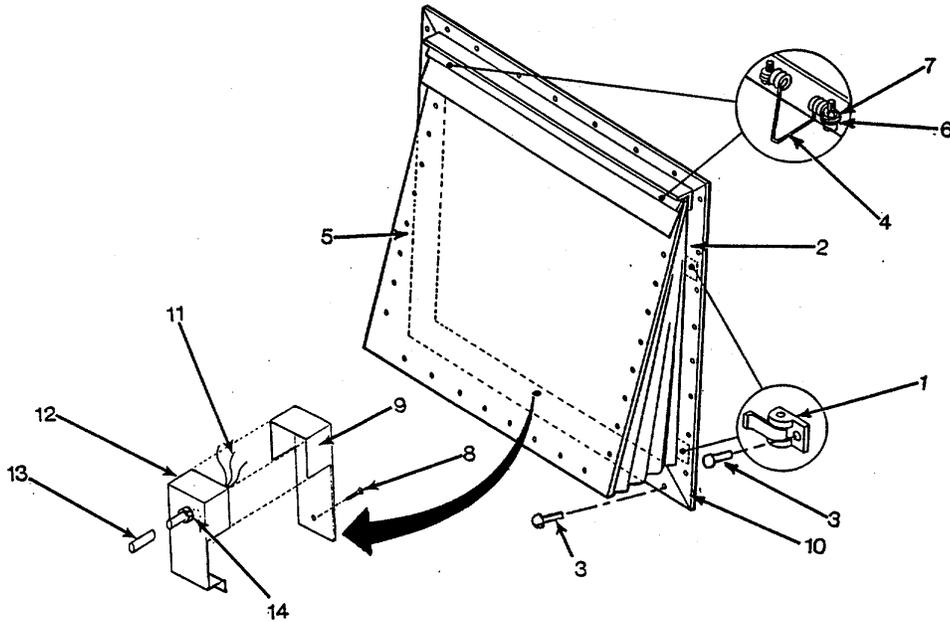


Figure 4-2. Cargo Door Vent Assemblies

4-13. **CARGO DOOR VENT ASSEMBLY.** - Continued**WARNING**

Use eye goggles when drilling metal parts. Failure to do so may result in serious eye injury from flying metal fragments.

a. Repair.

- (1) Repair by replacing door latch (1) on cargo door vent assembly (2).
 - (a) Using an electric drill, drill out blind rivets (3) on wing latch.
 - (b) Install replacement latch (1) using riveter and blind rivets.
- (2) Repair by replacing torsion spring (4) on cargo door vent assembly (2).
 - (a) Open vent door (5).
 - (b) Remove screws (6) and washers (7).
 - (c) Remove spring (4).
 - (d) Install replacement spring (4) and secure with washers (7) and screws (6).
- (3) Repair by replacing push-button switch (12) on cargo door vent assembly (2).
 - (b) Open vent door (5).
 - (c) Remove screw (8) securing switch cover (9) to vent assembly housing (10) and remove switch cover (9).
 - (d) Disconnect electrical wiring (11) from switch (12). (Tag wires for reinstallation on replacement switch.)
 - (e) Pull knob (13) off switch (12), remove nut (14), and remove switch (12). (f) Connect electrical wiring (1) to replacement switch (12) and remove tags.

NOTE

Air conditioner will not operate with vent door closed when pushbutton switch is operational.

- (g) Secure replacement switch (12) to vent assembly housing using nut (14).
- (h) Push on knob (13).
- (i) Position switch cover (9) and secure with screw (8).
- (j) Close and secure vent assembly door (5).

4-13. **CARGO DOOR VENT ASSEMBLY.** - Continued

- (k) Place main circuit breaker on power distribution panel in ON position.
- (j) Operate air conditioner unit.
- (m) Open vent door.
- (n) Operate air conditioner unit. Air conditioner units should operate properly when all vent doors are opened.

(4) Replace Cargo Door Vent Assembly.

- (a) Place main circuit breaker on power distribution panel in OFF position.
- (b) Remove screw (8) and switch cover (9) and disconnect wiring (11) from push button switch.
- (c) Using an electric drill, drill out all rivets (3) on vent assembly frame.
- (d) Remove cargo door vent assembly (2).
- (e) Remove RTV sealing compound around opening for cargo door vent assembly frame.
- (f) Lay a bead of RTV sealing compound along edge of vent door opening.
- (g) Position replacement cargo door vent assembly over holes in cargo door.
- (h) Using riveter, install blind rivets (3) in vent assembly housing (10).
- (i) Reconnect wiring (11) to push button switch and attach switch cover (9) with screw (8).
- (j) Place main circuit breaker on power distribution panel in ON position.

4-14. **AIR CONDITIONER ASSEMBLY.** (24,000 BTUH and 36,000 BTUH). Refer to figure 4-3 for location of components and hardware on the air conditioner assembly.

This task covers: Replace

INITIAL SETUP

Tools

- Electrical Equipment Tool Kit, Appendix B
- General Mechanics Automotive Tool Kit, Appendix B
- Fork Lift

Materials

None

NOTE

The following procedure is for the 36,000 BTUH air conditioner assembly. The procedure for the 24,000 BTUH air conditioner assembly is similar.

4-14. **AIR CONDITIONER ASSEMBLY.** - Continued

- (1) Place air conditioner circuit breaker on power distribution panel in OFF position.

WARNING

Never connect or disconnect any power cables when electrical power is energized to the cables. Failure to do so will result in damage to equipment and/or serious injury or DEATH to personnel.

- (2) Open cargo doors (1) and disconnect door holder bracket (2).
- (3) Remove screws (3).
- (4) Loosen quick release (4) and remove access cover (5).
- (5) Remove filter (6).
- (6) Remove screws (7) and electrical cover (8).
- (7) Tag and disconnect thermostat wires (9).
- (8) Tag and disconnect grounding wires (10).
- (9) Tag and disconnect main power wires (11).
- (10) Remove tie straps (12).
- (11) Pull electrical cables out and away from air conditioner assembly.
- (12) Remove screws (13) and intermediate duct (14).
- (13) Remove nuts (15), lockwashers (16), flat washers (17), bolts (18), and angle brackets (19).
- (14) Remove tie straps (20) and disconnect tee connector (21) from drain hose (22).
- (15) Working inside shelter, remove screws (1, Figure 4-4), front vent door (2), and shim (3).
- (16) Remove filter (4).
- (17) Remove filter support (5).
- (18) Remove six nuts (6), lockwashers (7), flat washers (8) and bolts (9).

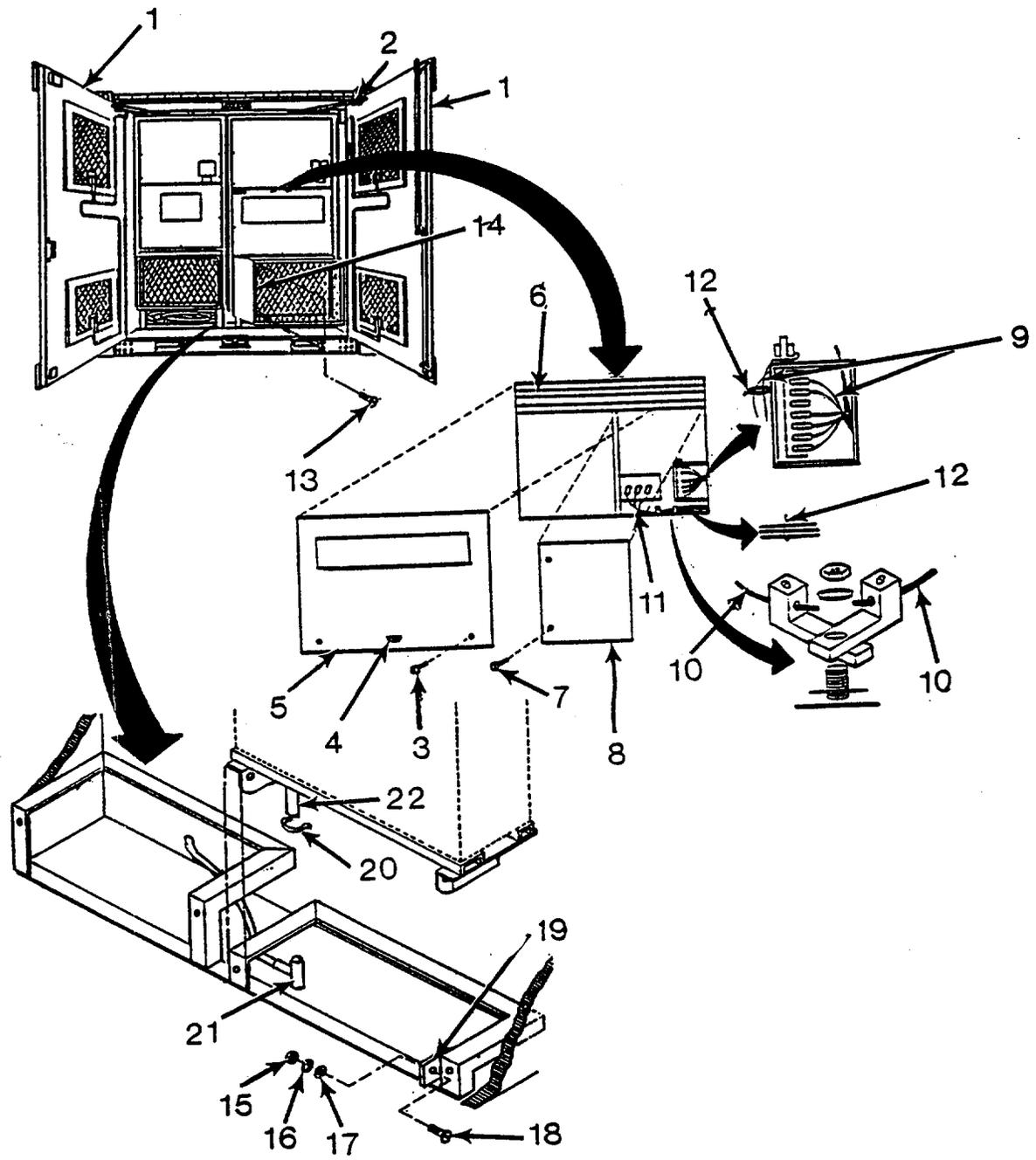


Figure 4-3. Air Conditioner Assembly (Outside)

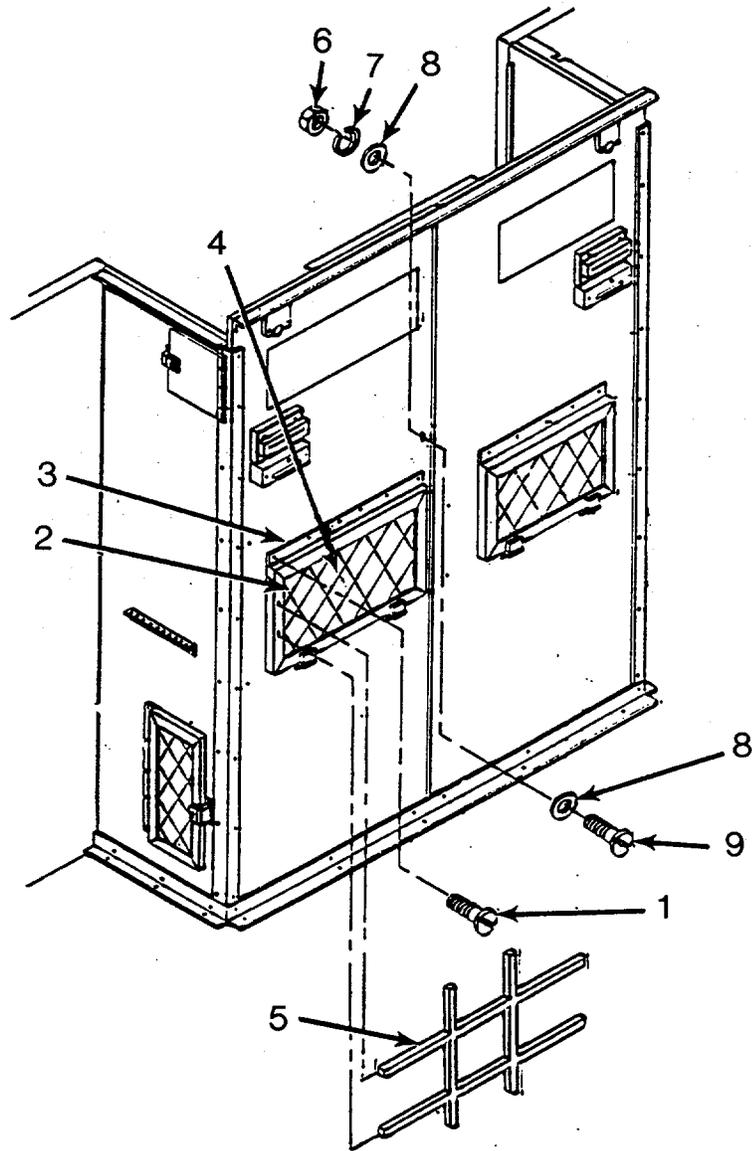


Figure 4-4. Air Conditioner Assembly (Inside)

4-14. AIR CONDITIONER ASSEMBLY. - Continued

CAUTION

Raise air conditioner assembly only enough to clear mounting bracket. Raising air conditioner assembly too much could result in damage to equipment.

NOTE

This task requires two persons. One person drives fork lift and the second person guides the fork lift tines to correct position under air conditioner mounting bracket. The second person will also balance the air conditioner on the fork lift while it is being removed from the shelter and feed the electrical cables through the unit.

(19) Slide air conditioner forward until rear of air conditioner mounting bracket (1, Figure 4-5) clears lower mounting bracket assembly (2).

(20) Carefully guide fork lift tines (3) under air conditioner mounting bracket (1) and move fork lift forward one foot to rear of mounting bracket.(1).

(21) Lift air conditioner from lower mounting bracket assembly (2) and guide fork lift operator back from shelter.

(22) Lower air conditioner to ground.

4-14. AIR CONDITIONER ASSEMBLY. - Continued

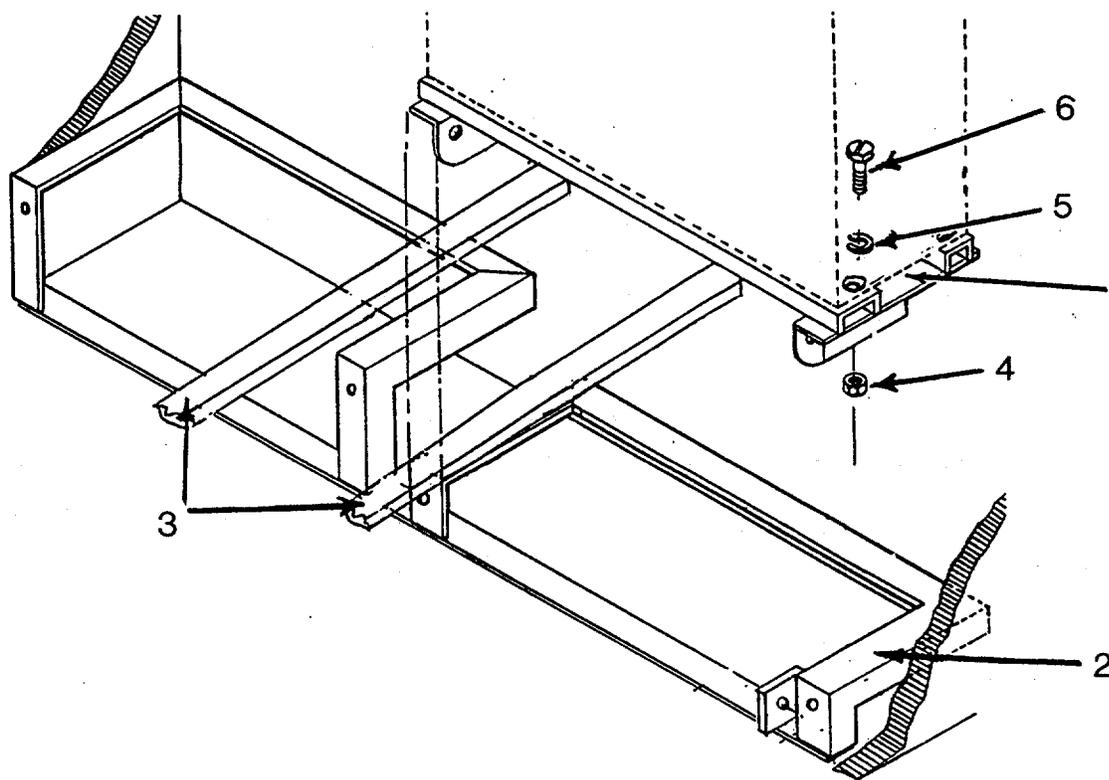


Figure 4-5. Lifting Air Conditioner With Fork Lift

WARNING

The 24,000 BTUH air conditioner weighs 330 pounds (149.5 kilograms) and the 36,000 BTUH air conditioner weighs 405 pounds (183.87 kilograms). Extreme care must be taken when lowering the air conditioner face down on the ground to prevent serious injury to personnel or damage to air conditioners.

4-14. **AIR CONDITIONER ASSEMBLY.** - Continued

- (23) Carefully lay the unit face down on the ground.
- (24) Remove four nuts (4), washers (5), bolts (6), and air conditioner mounting bracket (1).
- (25) Lay replacement air conditioner face down on the ground.
- (26) Attach air conditioner mounting bracket (1) to bottom of air conditioner using bolts (6), washers (5), and nuts (4).

NOTE

Make sure air conditioner is placed on fork lift so that front of air conditioner will be facing cargo door entrance for installation.

- (27) Move fork lift into position and raise air conditioner to upright position on fork lift tines. Tie a stiff wire to the electrical cables to feed them through the electrical passage.
- (28) Lift air conditioner and move to installation site at shelter cargo door entrance.
- (29) Carefully guide fork lift forward and lower air conditioner on to lower mounting bracket assembly.
- (30) Guide fork lift away from shelter.
- (31) Align holes in air conditioner mounting bracket (1) with holes in lower mounting bracket assembly (2) and secure with angle brackets (19, Figure 4-3), bolts (18), flat washers (17), lockwashers (16), and nuts (15).
- (32) Connect tee connector (21) to drain hose (22) and secure with tie strap (20).
- (33) Position intermediate duct (14) and secure with screws (13).
- (34) Reconnect the main power wires (11), grounding wires (10).
- (35) Cut and strip blue wire coming from transformer on replacement air conditioner. Reconnect thermostat wires (9). Remove tags and install tie straps (12).
- (36) Position electrical cover (8) and secure with screws (7).
- (37) Position access cover (5) and secure quick release (4).

4-14. **AIR CONDITIONER ASSEMBLY.** - Continued

CAUTION

While drilling holes, ensure drain hose behind right side of air conditioning housing front panel is not damaged.

NOTE

Check alignment of front vent door with opening in air conditioner assembly.

(38) Install screws (3).

(39) Using an electric drill and the six holes in the air conditioning housing front panel as a template, drill six 1/4" holes through air conditioner housing.

(40) Install six bolts (9, Figure 4-4), flat washers (8), lockwashers (7), and nuts (6).

(41) Position shim (3) and front vent door (2) and secure with screws (1).

(42) Install filter support (5).

(43) Install filter (4).

(44) Reconnect door holder bracket (2, Figure 4-3) and close cargo doors (1).

(45) Open cargo door vent assembly doors.

(46) Place air conditioner circuit breaker on power distribution panel in ON position.

(47) Operate air conditioner.

4-15. **AIR CONDITIONER MOUNTING BRACKET ASSEMBLY (24,000 BTUH AND 36,000 BTUH).** Refer to figure 4-6 for location of components and hardware on air conditioner mounting bracket.

This task covers: Replace

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

RTV Sealing Compound

- a. Remove air conditioner assemblies from shelter. (Refer to paragraph 4-14.)
- b. Remove bolts (1), lockwashers (2), flat washers (3), and mounting bracket assembly (4).
- c. Remove screws (5) and drip pan (6) if necessary.
- d. Remove RTV sealing compound from mating materials.
- e. Position drip pan (6) and secure with screws (5).
- f. Seal drip pan (6) with RTV sealing compound.
- g. Position mounting bracket assembly (4) and secure flat washers (3), lockwashers (2) and bolts (1).
- h. Install air conditioner assemblies in shelter. (Refer to paragraph 4-14.)

4-15. AIR CONDITIONER MOUNTING BRACKET ASSEMBLY (24,000 BTUH AND 36,000 BTUH). - Continued

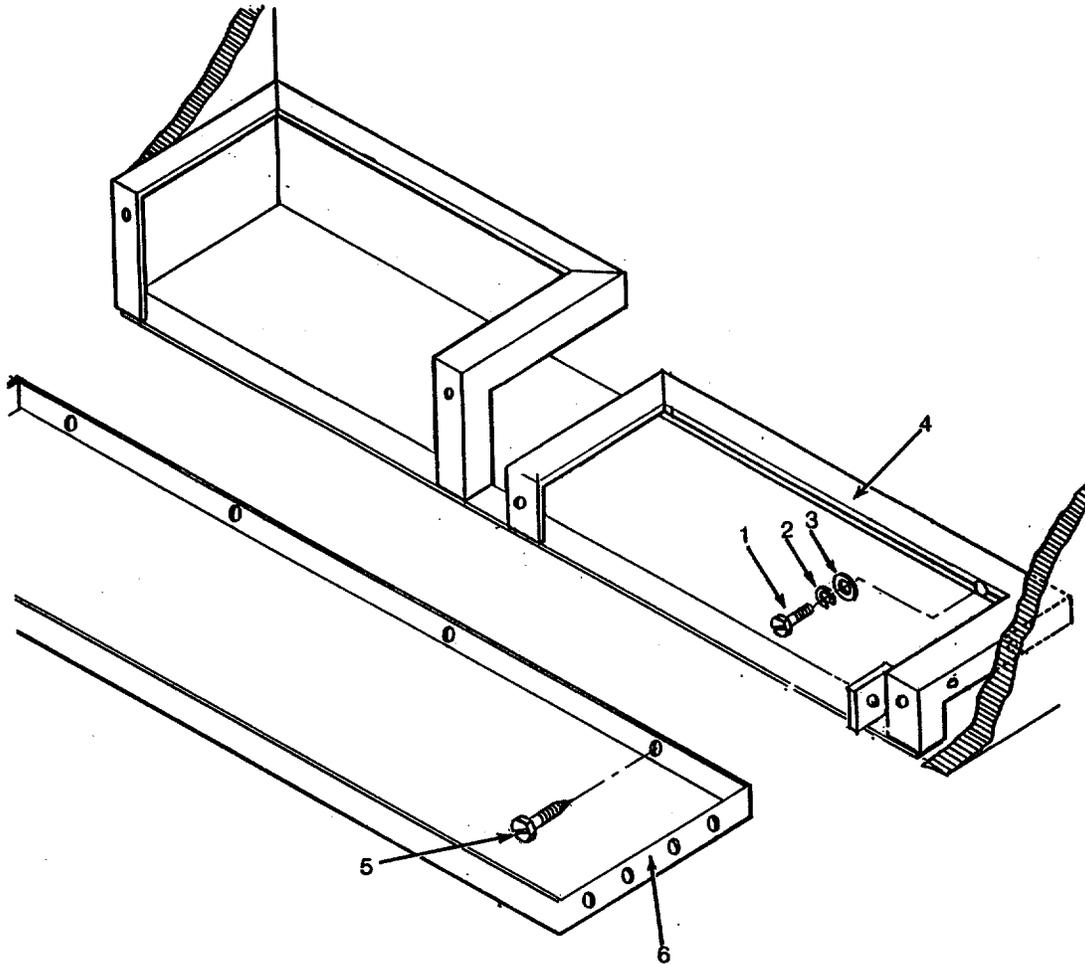


Figure 4-6. Air Conditioner Mounting Bracket Assembly (24,000 BTUH and 36,000 BTUH)

4-16. AIR CONDITIONER DUCTING ASSEMBLY.

This task covers: Repair

INITIAL SETUP**Tools**

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

- a. Repair by replacing ceiling vent 4-way register (1). (Figure 4-7.)

(1) Remove mounting screws (2) from register housing and remove register (1) from AC ducting assembly.

(2) Align replacement register (1) over holes in AC ducting assembly and secure in place with mounting screws (2).

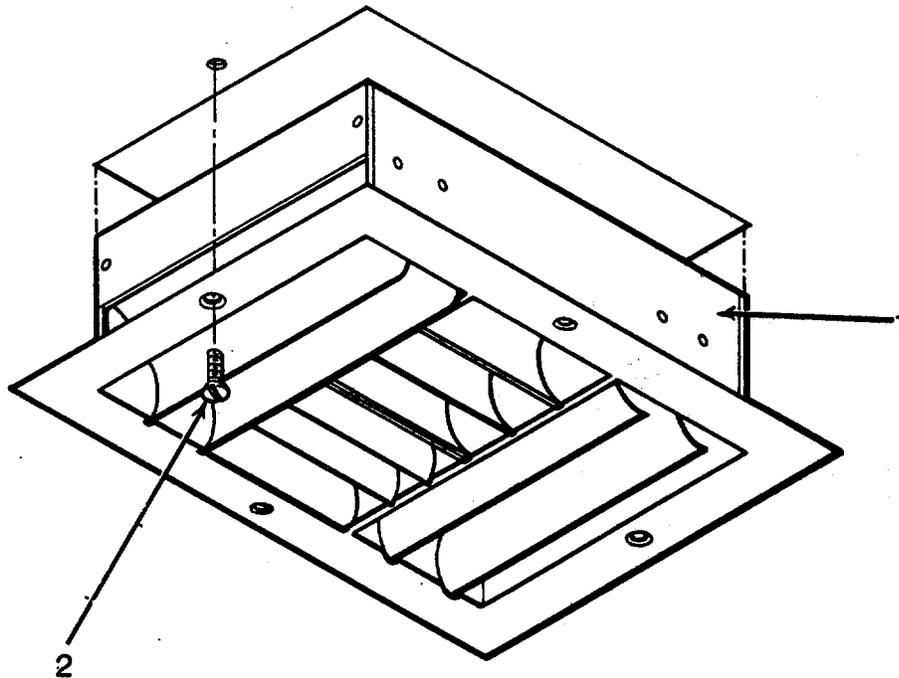


Figure 4-7. Air Conditioner Ducting Assembly 4-Way Register

4-16. AIR CONDITIONER DUCTING ASSEMBLY. - Continued

b. Repair by replacing end register (1). (See figure 4-8.)

(1) Remove mounting screws (2) and remove end register (1) from AC ducting assembly (3).

(2) Align replacement end register (1) over holes in AC ducting assembly (3) and secure in place with mounting screws (2).

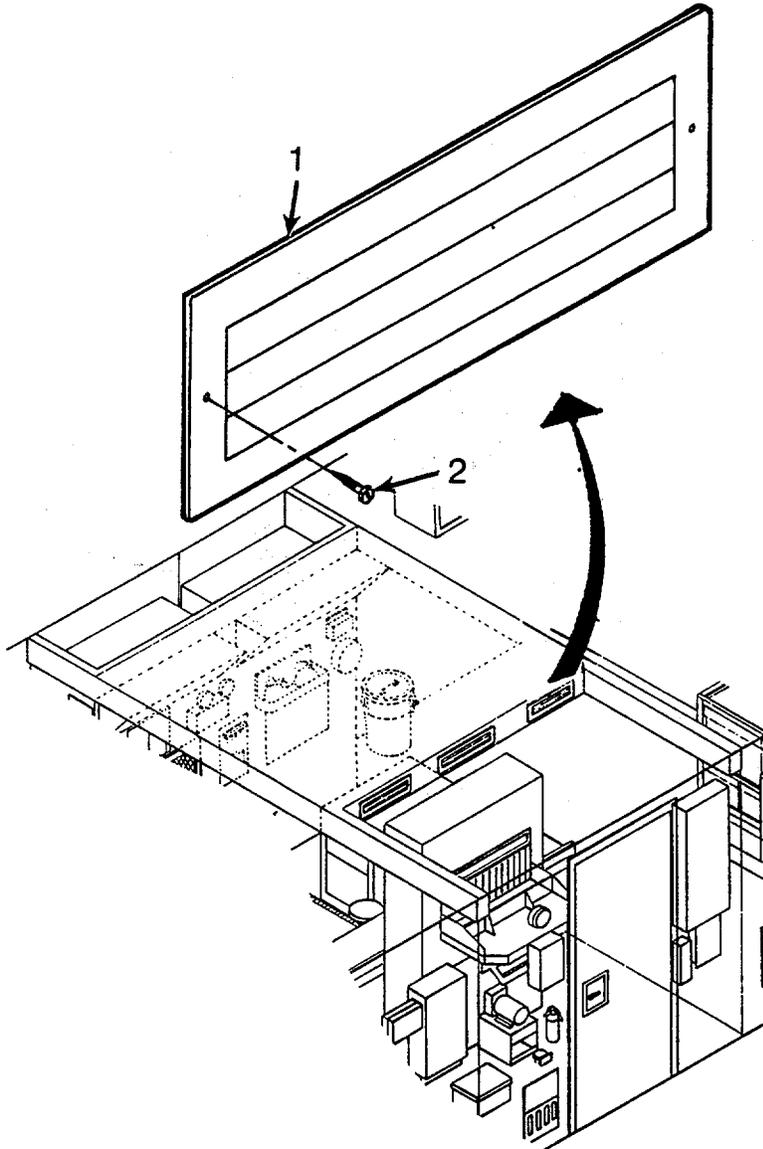


Figure 4-8. End Registers

4-16. AIR CONDITIONER DUCTING ASSEMBLY. - Continued

c. Repair by replacing access plate (1) to solar bar push rod. (See figure 4-9.)

(1) Remove mounting screws (2) from access plate and remove access plate (1) from AC ducting assembly (3).

(2) Align replacement access plate (1) over holes in AC ducting assembly (3) and secure in place with mounting screws (2).

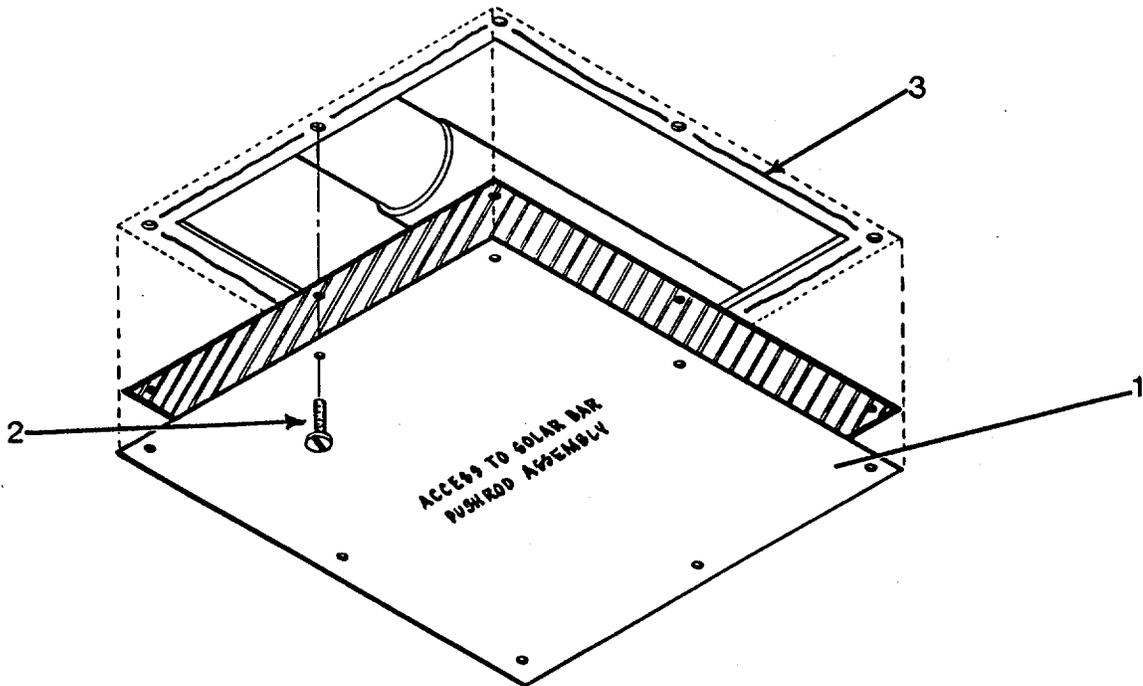


Figure 4-9. Solar Bar Push Rod Access Plate

4-17. **AIR CONDITIONER HOUSING ASSEMBLY.** Refer to figure 4-10 for location of air conditioning assembly components (sidewall vent assembly (1), heating element access plate (2), and front wall vent assembly (3)).

This task covers: Repair

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

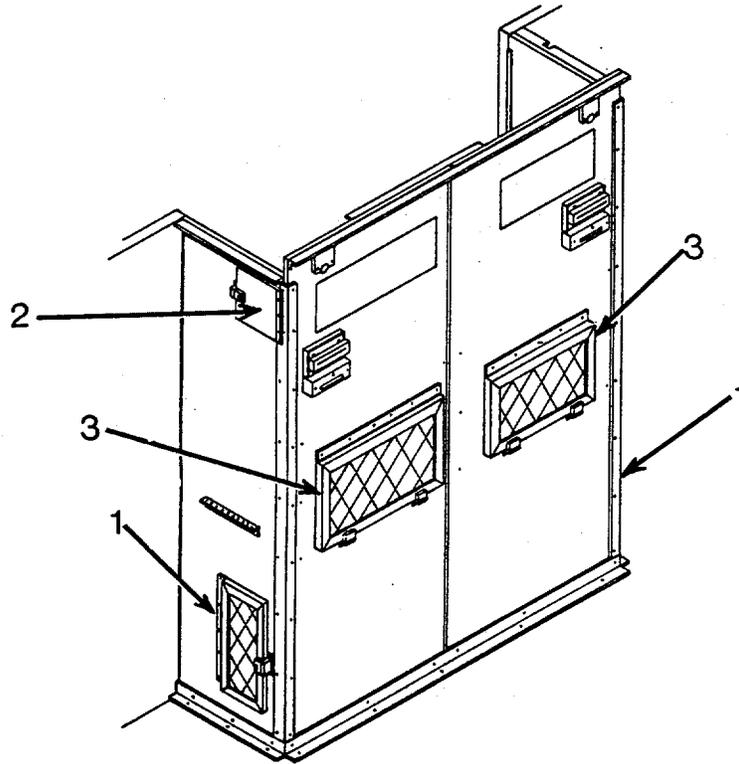


Figure 4-10. Air Conditioner Housing Assembly

4-17. AIR CONDITIONER HOUSING ASSEMBLY. - Continued

- a. Repair by replacing housing sidewall vent assembly. (See figure 4-11.)
 - (1) Remove five self-tapping screws (1) along top of hinge (2).
 - (2) Using a flat-tip screwdriver, carefully pry vent assembly away from AC housing sidewall (3).
 - (3) Align replacement vent assembly hinge (2) along hinge line and secure in place with five self-tapping screws (1).
- b. Repair by replacing sidewall vent assembly door latch (4). (See figure 4-11.)
 - (1) Using an electric drill, drill out rivets (5) in latch (4) and remove latch (4).
 - (2) Install replacement latch (4) using blind riveter and pop rivets.

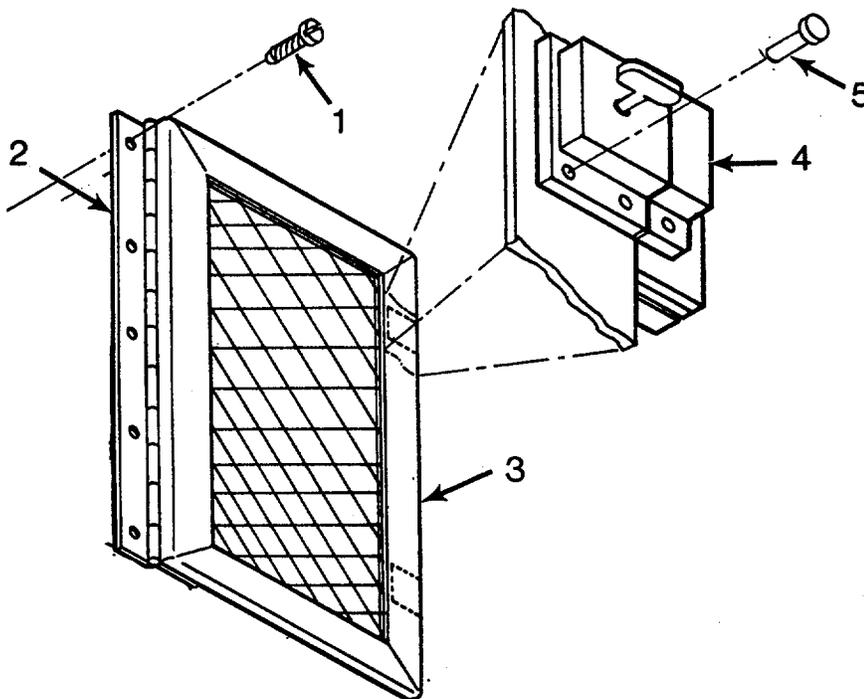


Figure 4-11. Sidewall Vent Assembly

4-17. AIR CONDITIONER HOUSING ASSEMBLY. - Continued

- c. Repair by replacing heating element access plate (2). (See figure 4-12.)

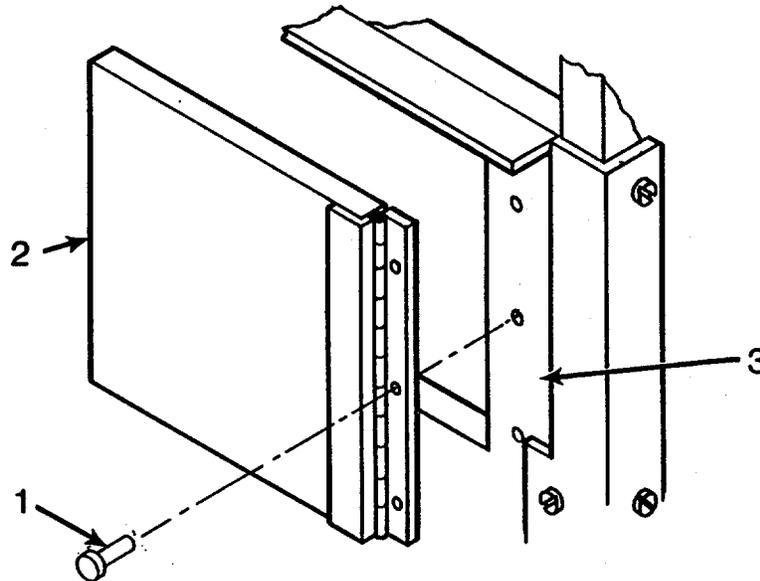


Figure 4-12. Heating Element Access Plate

(1) Using an electric drill, drill out rivets (1) securing access plate (2) to housing sidewall (3) and remove access plate (2).

(2) Align holes in replacement access plate (2) with holes in housing sidewall (3) and secure in place with rivets (1) using blind riveter.

NOTE

Replacement procedures for the front wall vent assemblies and vent assembly latches in the AC housing of both the 24,000 BTUH air conditioner and the 36,000 BTUH air conditioner are the same.

- d. Repair by replacing front wall vent assembly. (Figure 4-13.)

4-17. AIR CONDITIONER HOUSING ASSEMBLY. - Continued

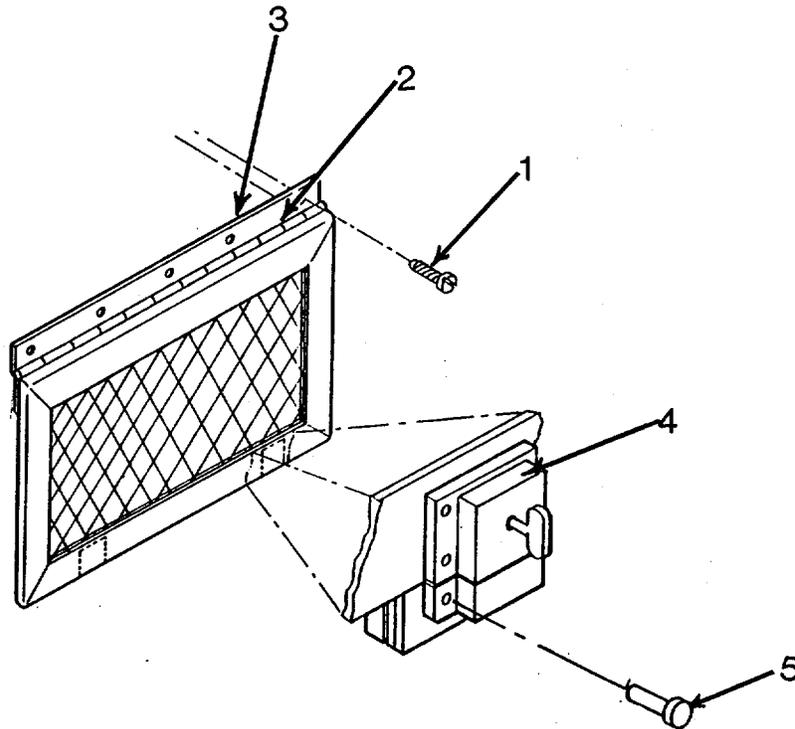


Figure 4-13. Front Wall Vent Assembly

- (1) Remove self-tapping screws (1) along top of vent assembly hinge (2).
 - (2) Using a flat-tip screwdriver, carefully pry vent assembly away from AC housing front wall (3).
 - (3) Align replacement vent assembly hinge (2) along hinge line and secure in place with five self-tapping screws (1).
- e. Repair by replacing front wall vent assembly door latch. (Figure 4-13.)
- (1) Using an electric drill, drill out rivets (5) in latch and remove latch (4).
 - (2) Install replacement latch (4) using blind riveter and pop rivets(5).

4-18. **OFFICE CABINET ASSEMBLY.** Refer to figure 4-14 for location of components and hardware of the office cabinet assembly.

This task covers: Repair

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

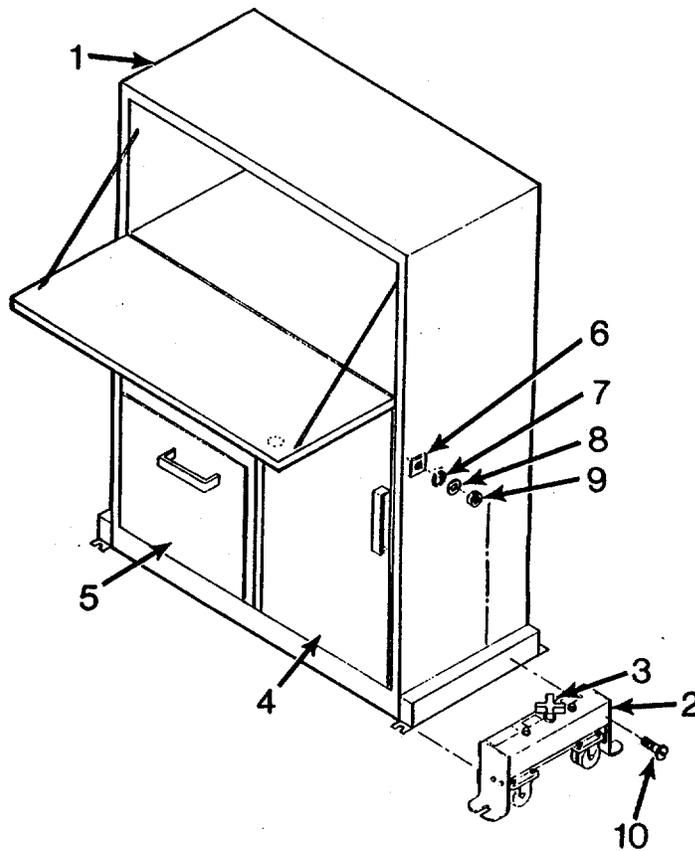


Figure 4-14. Office Cabinet Assembly

- a. Tighten or replace loose or missing hardware on cabinet (1).
- b. Tighten or replace loose or missing hardware on office cabinet transporter assembly (2).
- c. Replace transporter assembly or cabinet.

4-18. **OFFICE CABINET ASSEMBLY.** - Continued

(1) Using control knob (3) on transporter assembly (2), lower office cabinet assembly to floor of shelter.

(2) Remove contents and lay office cabinet on back.

(3) Open door (4) and remove bottom drawer (5).

(4) Remove nuts (6), lockwashers (7), flat washers (8), stiffener plates (9), and bolts (10) securing transporter assembly to office cabinet assembly and remove transporter assembly.

NOTE

It will be necessary to drill holes from transporter assembly in the office cabinet when replacing the office cabinet.

(5) Position replacement transporter assembly with replacement office cabinet assembly and secure with bolts (10), stiffener plates (9), flat washers (8), lockwashers (7) and nuts (6).

4-19. PAPER STORAGE RACK ASSEMBLY. Refer to figure 4-15 for location of components and hardware of the paper storage rack assembly. The maintenance procedure for the paper storage rack assembly with light table, ISO jack storage, and table storage is the same.

This task covers: Repair

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

4-19. PAIPER STORAGE RACK ASSEMBLY. - Continued

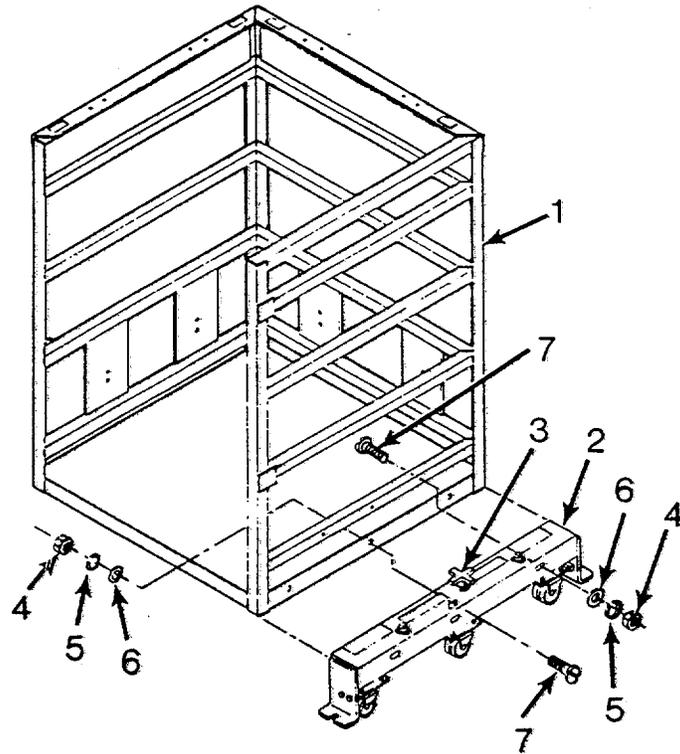


Figure 4-15. Paper Storage Rack Assembly

- a. Tighten or replace loose or missing hardware on paper storage rack assembly (1).
- b. Tighten or replace loose or missing hardware on paper storage rack transporter assembly (2).
- c. Replace transporter assembly or paper storage rack.
 - (1) Using control knob (3) on transporter assembly, lower paper storage rack(1) to floor of shelter.
 - (2) Remove paper and lay paper storage rack (1) on back.
 - (3) Remove nuts (4), lockwashers (5), flat washers (6), and bolts (7) securing transporter assembly (2) to paper storage rack (1) and remove transporter assembly (2).
 - (4) Position replacement transporter assembly (2) on replacement paper storage rack (1) and secure with bolts (7), flat washers (6), lockwashers (5) and nuts (4).

4-20. WALL MOUNTED STORAGE CABINET. Refer to figure 4-16 for location of components and hardware of the storage cabinet.

This task covers: Replace

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

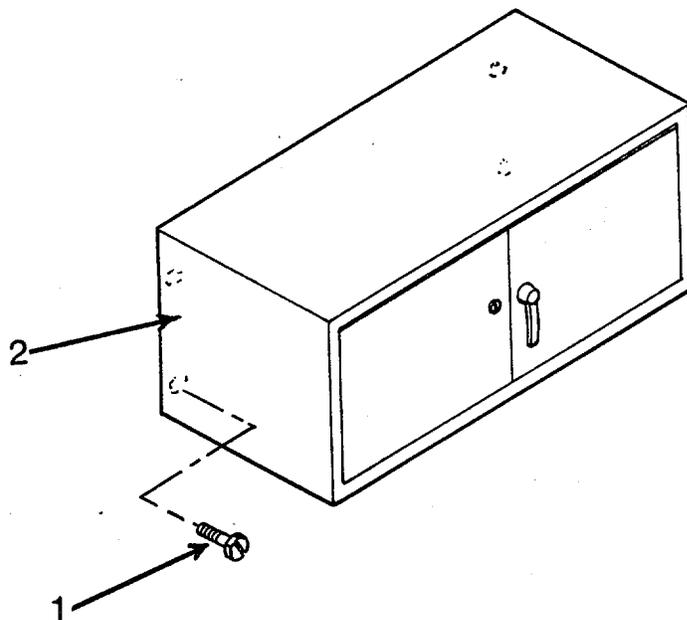


Figure 4-16. Wall Mounted Storage Cabinet

- a. Replace storage cabinet by removing mounting screws (1) remove storage cabinet (2).
- b. Align storage cabinet (2) with holes in wall and secure with mounting screws (1).

4-21. **DRAWER TABLE ASSEMBLY.** Refer to figure 4-17 for location of components and hardware of the drawer table assembly.

This task covers: Repair

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

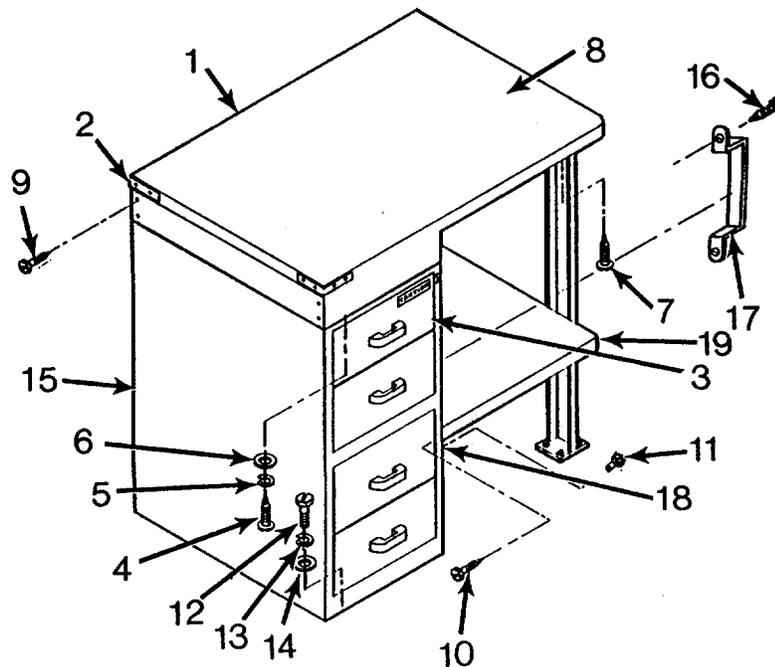


Figure 4-17. Drawer Table Assembly

- a. Tighten or replace loose or missing hardware on table (1).
- b. Remove and replace damaged corner bumpers (2) on table.

4-21. **DRAWER TABLE ASSEMBLY.** - Continued

c. Repair by replacing top.

- (1) Remove drawers (3).
- (2) Remove screws (4), lockwashers (5), and flat washers (6).
- (3) Remove screws (7) and top (8).
- (4) Remove screws (9) and corner bumpers (2).
- (5) Place corner bumpers on replacement top (8) and secure with screws (9).
- (6) Position replacement top (8) on drawer cabinet and secure with screws (7), flat washers (6), lockwashers (5), and screws (4). (7) Install drawers (3).

d. Repair by replacing drawer cabinet.

- (1) Remove top. (See 4-21c above.)
- (2) Remove screws (10) and drill out rivets (11).
- (3) Remove screws (12), lockwashers (13), and flat washers (14) and remove drawer cabinet (15).
- (4) Drill out rivets (16) and remove loop strap fastener (17).
- (5) Position loop strap fastener (17) on replacement drawer cabinet (15), drill holes, and install rivets (16) with blind riveter.
- (6) Position drawer cabinet (15) on floor and secure with flat washers (14), lockwashers (13), and screws (12).
- (7) Drill holes in top of replacement drawer cabinet (15) using old drawer cabinet (15) as template.
- (8) Install top. (See 4-21c above.)
- (9) Drill out holes and secure drawer cabinet (15) to brace (18) with rivets (11) using blind riveter.
- (10) Secure drawer cabinet (15) to shelf (19) with screws (10).
- (11) Install drawers (3).

4-22. **SHELF TABLE ASSEMBLY.** Refer to figure 4-18 for location of components and hardware of the shelf table assembly.

This task covers: Repair

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

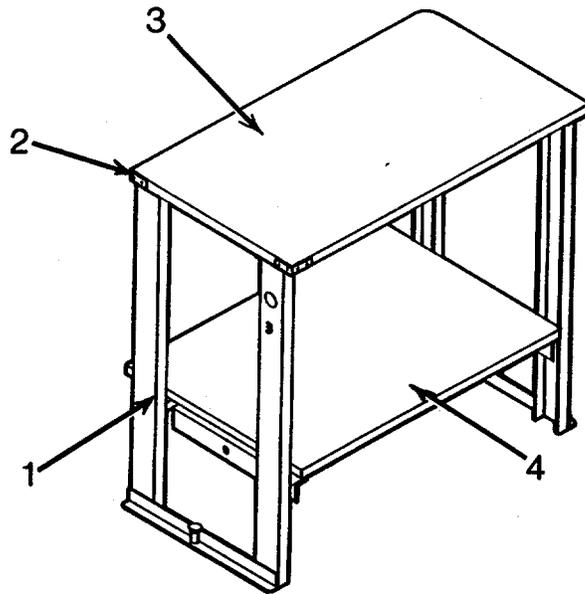


Figure 4-18. Shelf Table Assembly

- a. Tighten or replace loose or missing hardware on the shelf table (1).
- b. Replace damaged corner bumpers (2) on shelf table.
- c. Repair by replacing top (3) or shelf (4).

4-23. **POWER DISTRIBUTION BOX ASSEMBLY.** Refer to illustration of power distribution box assembly in figures 4-19 through 4-26 below for location of components and hardware.

This task covers: Repair

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B
Electrical Equipment Tool Kit, Appendix B
Multimeter

Materials

None

WARNING

Generator must be turned OFF and the main power cable must be disconnected before performing maintenance on the power distribution box assembly. **DEATH** on contact may result if power is not disconnected.

a. Repair by replacing Circuit Breaker, Power Distribution Box Assembly. (See figure 4-19.)

(1) Request generator operator shut down generator and disconnect main power cable (1). Remove screws (2), lockwashers (3), flat washers (4), and raise control panel assembly (5).

(2) Tag and disconnect terminal wire lug extenders (6) and line wires (7) on circuit breaker (8).

(3) Remove screws (9), and lockwashers (10) holding circuit breaker (8) in place.

(4) Remove circuit breaker (8).

(5) Remove clips (11) and square nuts (12) from circuit breaker (8) and retain for use with replacement circuit breaker.

(6) Remove screws (13), lockwashers (14), and wire terminal blocks (15) from load side of replacement circuit breaker (8).

(7) Position square nuts (12) in replacement circuit breaker (8) and secure with clips (11).

(8) Place replacement circuit breaker (8) in position.

(9) Secure screws (9) and lockwashers (10) holding circuit breaker (8) in place.

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

- (10) Connect line wires (7) and terminal wire lug extenders (6) to circuit breaker (8) and remove tags.
- (11) Position circuit breaker (8) in OFF position.
- (12) Position control panel assembly (5) on power distribution box assembly (16) and secure with flat washers (4), lockwashers (3), and screws (2).
- (13) Request generator operator connect input power cable.
- (14) Request generator operator turn on generator, Module C supervisor set circuit breaker (8) to ON, and test operation.

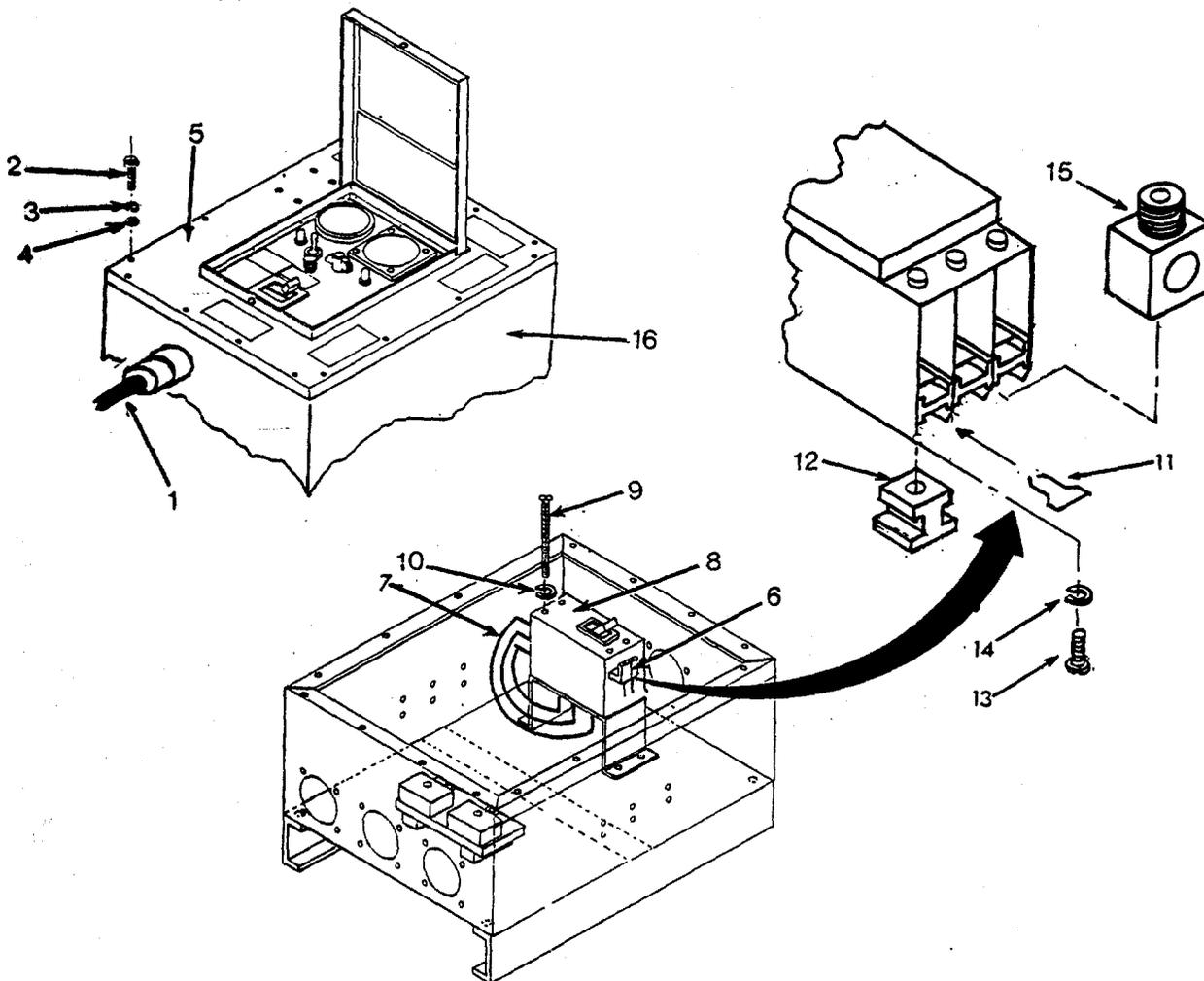


Figure 4-19. Replacing Circuit Breaker, Power Distribution Box Assembly

4-23. **POWER DISTRIBUTION BOX ASSEMBLY.** - Continued

b. Repair by replacing Fuse Holder, Power Distribution Box Assembly. (See figure 4-20.)

(1) Request generator operator shut down generator and disconnect power cord (1). Raise control panel cover (2), request Module C supervisor set circuit breaker (3) to OFF, and remove control panel assembly (4). (See 4-23a. above).

(2) Tag and unsolder wires (5) and remove nut (6).

(3) Remove fuse holder (7).

(4) Position replacement fuse holder (7), secure with nut (6), solder wires (5) to replacement fuse holder (7), and remove tags.

(5) Install fuse in replacement fuse holder (7).

(6) Secure control panel assembly (4) to power distribution box assembly (8). (See 23a. above).

(7) Request generator operator connect input power cable (1).

(8) Request generator operator turn on generator.

(9) Request Module C supervisor place circuit breaker (3) in ON position and test operation.

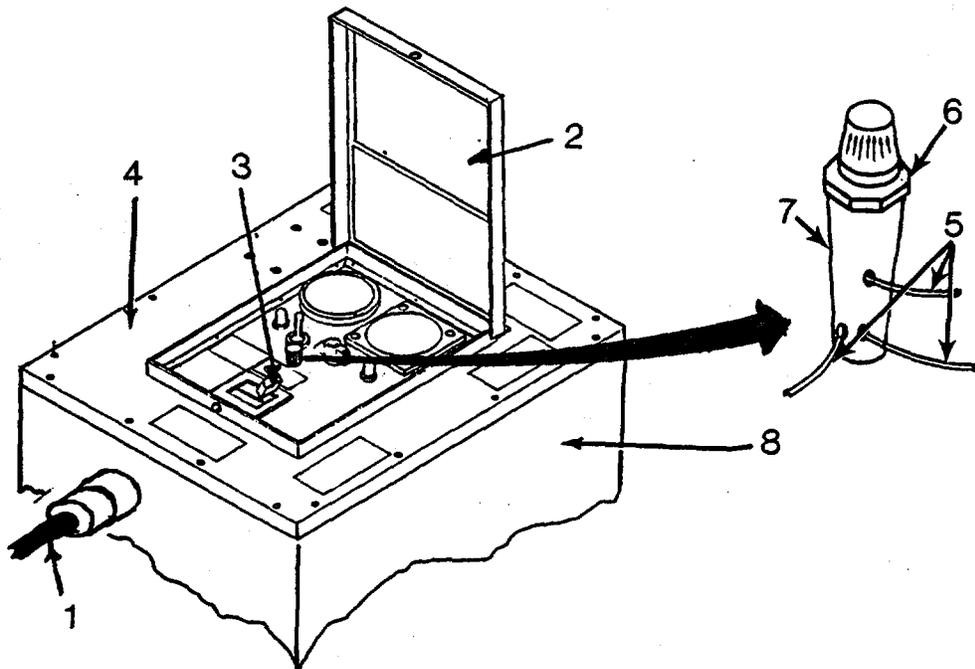
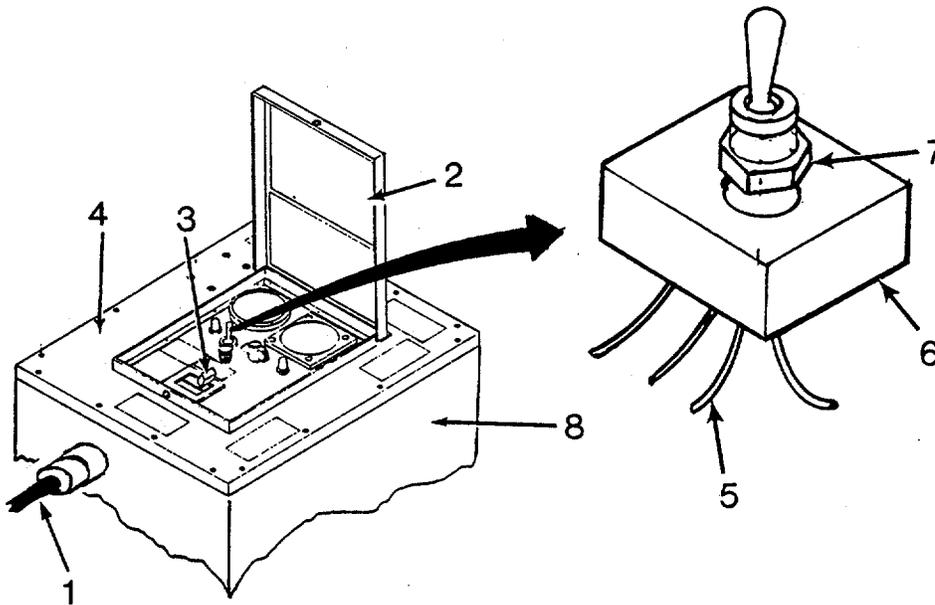


Figure 4-20. Replace Fuse Holder, Power Distribution Box Assembly

4-23. **POWER DISTRIBUTION BOX ASSEMBLY.** - Continuedc. Repair by replacing Phase Test Switch. (See figure 4-21.)

- (1) Request generator operator shut down generator.
- (2) Raise control panel cover (2) and request Module C supervisor place circuit breaker (3) in OFF position.
- (3) Remove control panel assembly (4). (See 23a. above).
- (4) Tag and unsolder terminal wires (5) from test switch (6).
- (5) Remove nut (7) holding test switch (6) in place and remove test switch (6)
- (6) Place replacement test switch (6) in position and secure with nut (7).
- (7) Solder terminal wires (5) to test switch (6) and remove tags.
- (8) Secure control panel assembly (4) to power distribution box assembly (8). (See 23a. above).
- (9) Request generator operator connect main power cable (1), and turn ON generator. Test operation, and request Module C supervisor to place circuit breaker (3) to ON position.



**Figure 4-21. Replacing Phase Test Switch,
Power Distribution Box Assembly**

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

- d. Repair by replacing Phase Switch. (See figure 4-22.)
- (1) Request generator operator shut down generator and disconnect main power cable (1).
- (2) Raise control panel cover (2) and request Module C supervisor place circuit breaker (3) in OFF position.
- (3) Remove control panel assembly (4). (See 23a. above).
- (4) Tag and unsolder terminal wires (5) from phase switch (6).
- (5) Loosen screw (7) and remove knob (8).
- (6) Remove nut (9) and phase switch (6).
- (7) Place replacement phase switch (6) in position and secure with nut (9).
- (8) Place knob (8) on phase switch (6) and tighten screw (7).
- (9) Solder terminal wires (5) to phase switch (6) and remove tags.
- (10) Secure control panel assembly (4) to power distribution box assembly (10). (See 23a. above).
- (11) Request generator operator connect main power cable (1), and turn on generator. Test operation, and request Module C supervisor place circuit breaker (3) in ON position.

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

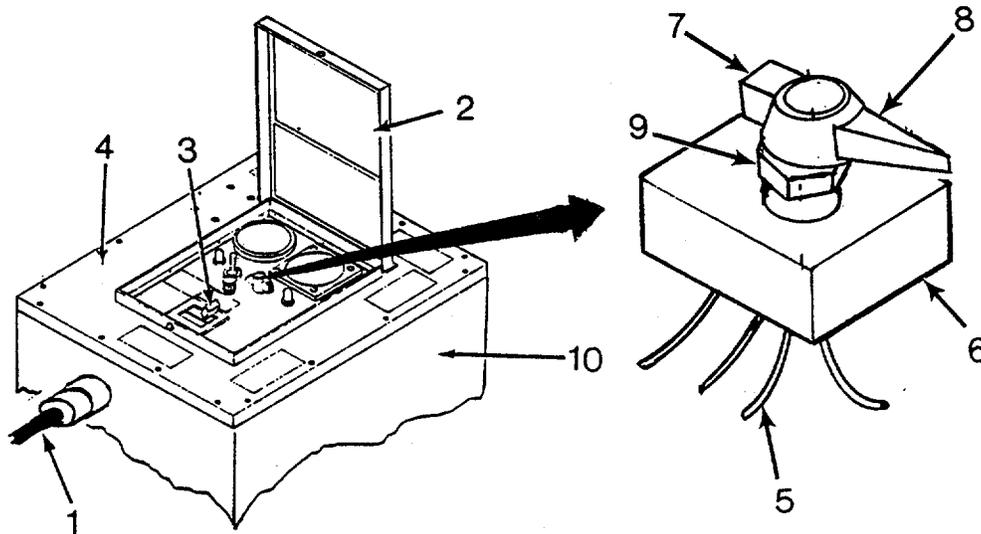


Figure 4-22. Replacing Phase Switch, Power Distribution Box Assembly

e. Repair by replacing Circuit Card Assembly, Power Distribution Box Assembly. (See figure 4-23.)

- (1) Request generator operator shut down generator and disconnect main power cable (1).
- (2) Raise control panel cover (2) and request Module C supervisor place circuit breaker (3) in OFF position.
- (3) Remove control panel assembly (4). (See 23a. above).
- (4) Tag and unsolder wires (5) from phase lights (6), and wires (7) from test switch (8).
- (5) Remove screws (9), lockwashers (10), and circuit board (11).
- (6) Remove screws (12), lockwashers (13), and stand offs (14).
- (7) Position stand offs (14) on replacement circuit board (11) and secure with lockwashers (13) and screws (12).

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

- (8) Position circuit board (11) on control panel assembly (4) and secure with lockwashers (10) and screws (9).
- (9) Solder wires (5) to phase lights (6) and wires (7) to test switch (8) and remove tags.
- (10) Secure control panel assembly (4) to power distribution box assembly (15). (See 23a. above.)
- (11) Request generator operator connect main power cable (1), and turn on generator. Test operation, and request Module C supervisor place circuit breaker (3) in ON position.

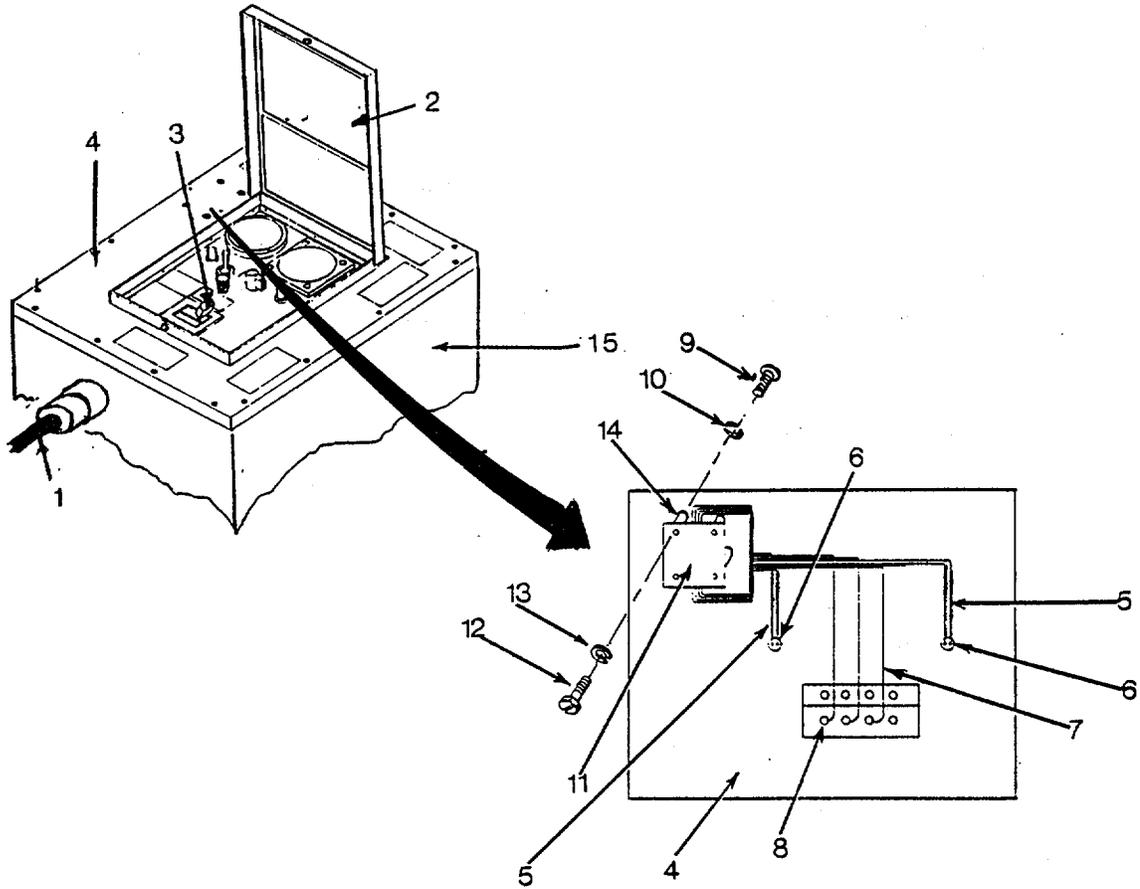


Figure 4-23. Replacing Circuit Card Assembly, Power Distribution Box Assembly

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

f. Repair by replacing Phase Light, Power Distribution Box Assembly. (See figure 4-24.) This procedure applies to both the correct and incorrect phase lights.

- (1) Request generator operator shut down generator and disconnect main power cable (1).
- (2) Raise control panel cover (2) and request Module C supervisor place circuit breaker (3) in OFF position.
- (3) Remove control panel assembly (4). (See a. above).
- (4) Tag and unsolder terminal wires (5) from phase light (6).
- (5) Remove nut (7) and phase light (6).
- (6) Place replacement phase light (6) in position and secure with nut (7).
- (7) Solder terminal wires (5) to phase light (6) and remove tags.
- (8) Secure control panel assembly (4) to power distribution box assembly (8). (See a. above.)
- (9) Request generator operator connect main power cable (1), and turn on generator. Test operation, and request Module C supervisor place circuit breaker (3) in ON position.

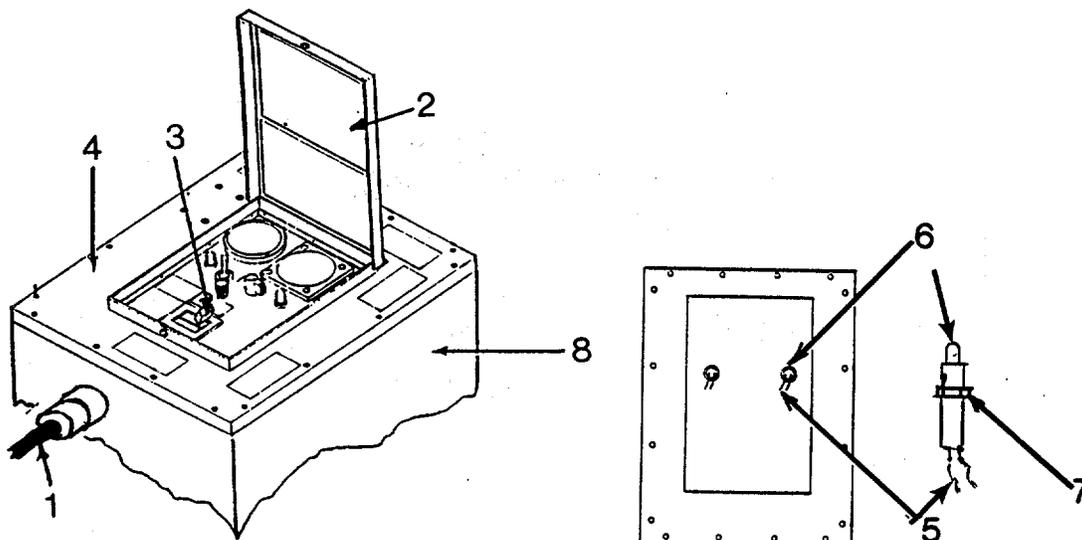


Figure 4-24. Replacing Phase Light, Power Distribution Box Assembly

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

- g. Repair by replacing Voltage Meter, Power Distribution Box Assembly. (See figure 4-25.)
- (1) Request generator operator shut down generator and disconnect main power cable (1).
 - (2) Raise control panel cover (2) and request Module C supervisor place circuit breaker (3) in OFF position.
 - (3) Remove control panel assembly (4). (See a. above.)
 - (4) Tag and disconnect terminal wires (5) from voltage meter (6).
 - (5) Remove nuts (7), lockwashers (8), and voltage meter (6).
 - (6) Position replacement voltage meter (6) and secure with lockwashers (8) and nuts (7).
 - (7) Connect terminal wires (5) to voltage meter (6) and remove tags.
 - (8) Secure control panel assembly (4) to power distribution box assembly (9). (See a. above.)
 - (9) Request generator operator connect main power cable (1), and turn on generator. Test operation, and request Module C supervisor place circuit breaker (3) in ON position.

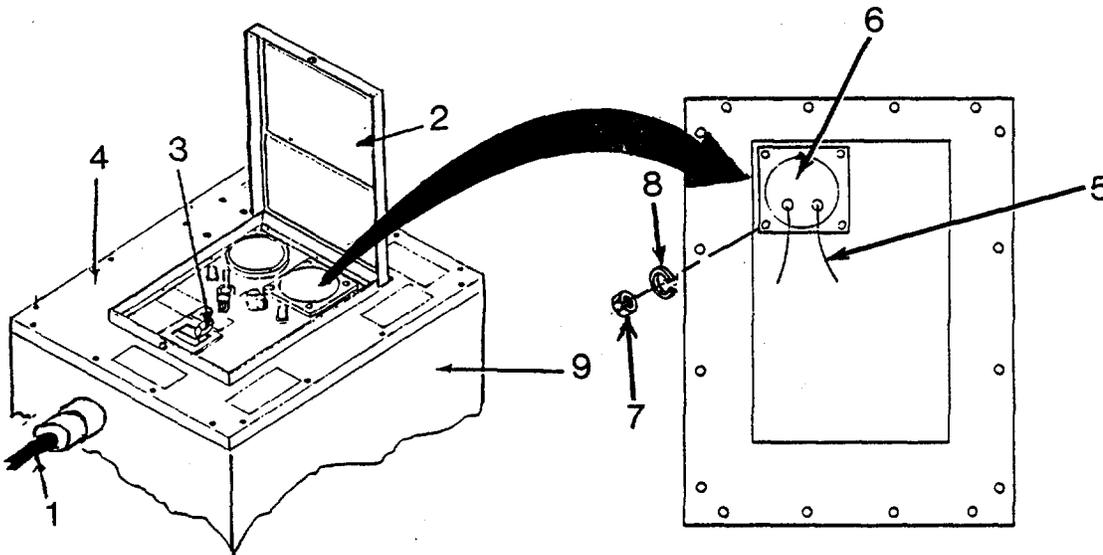


Figure 4-25. Replacing Voltage Meter,
Power Distribution Box Assembly

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

- h. Repair by replacing Frequency Meter, Power Distribution Box Assembly. (See figure 4-26.)
- (1) Request generator operator shut down generator and disconnect main power cable (1).
 - (2) Raise control panel (2) and request Module C supervisor place circuit breaker (3) in OFF position.
 - (3) Remove control panel assembly (4). (See a. above.)
 - (4) Tag and disconnect terminal wires (5) from frequency meter (6).
 - (5) Remove nuts (7), lockwashers (8), screws (9), and frequency meter (6).
 - (6) Position replacement meter (6) and secure with screws (9), lockwashers (8), and nuts (7).
 - (7) Connect terminal wires (5) to frequency meter (6) and remove tags.
 - (8) Secure control panel assembly (4) to power distribution box assembly (10). (See a. above.)
 - (9) Request generator operator connect main power cable (1), and turn on generator. Test operation, and request Module C supervisor place circuit breaker (3) in ON position.

4-23. POWER DISTRIBUTION BOX ASSEMBLY. - Continued

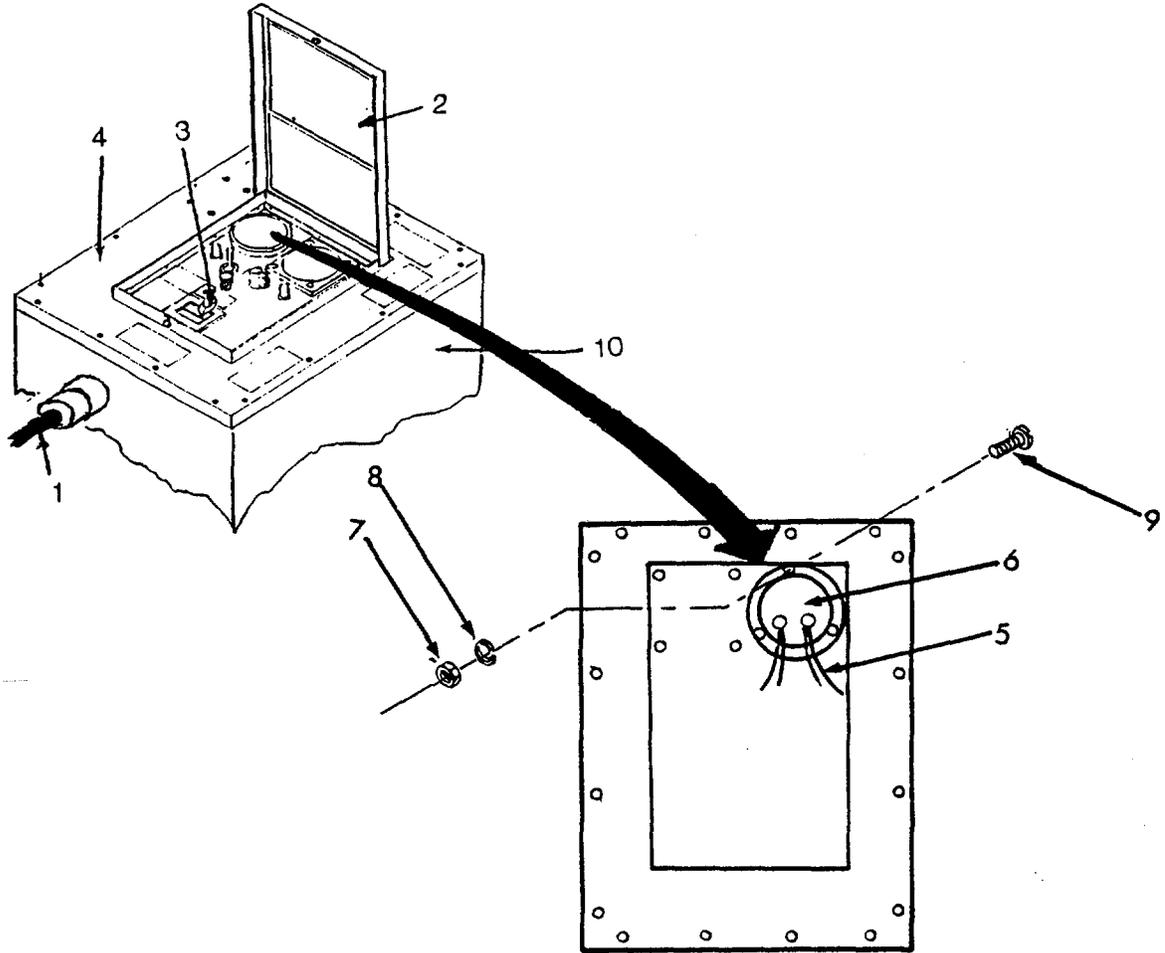


Figure 4-26. Replacing Frequency Meter, Power Distribution Box Assembly

4-24. PHASE MONITOR METER. Refer to figure 4-27 for location of components and hardware of the phase monitor meter.

This task covers: Repair

INITIAL SETUP

Tools

Electrical Equipment Tool Kit, Appendix B

Materials

None

4-24. PHASE MONITOR METER. - Continued**WARNING**

The main power cable to the Finishing Section **MUST** be disconnected before performing any maintenance on the phase monitor meter. Failure to do so may result in DEATH or serious injury.

a. Repair by replacing voltage meter.

(1) Remove phase monitor meter (1) from wall by removing screws (2), lockwashers (3) and flat washers (4).

(2) Tag and disconnect wires (5).

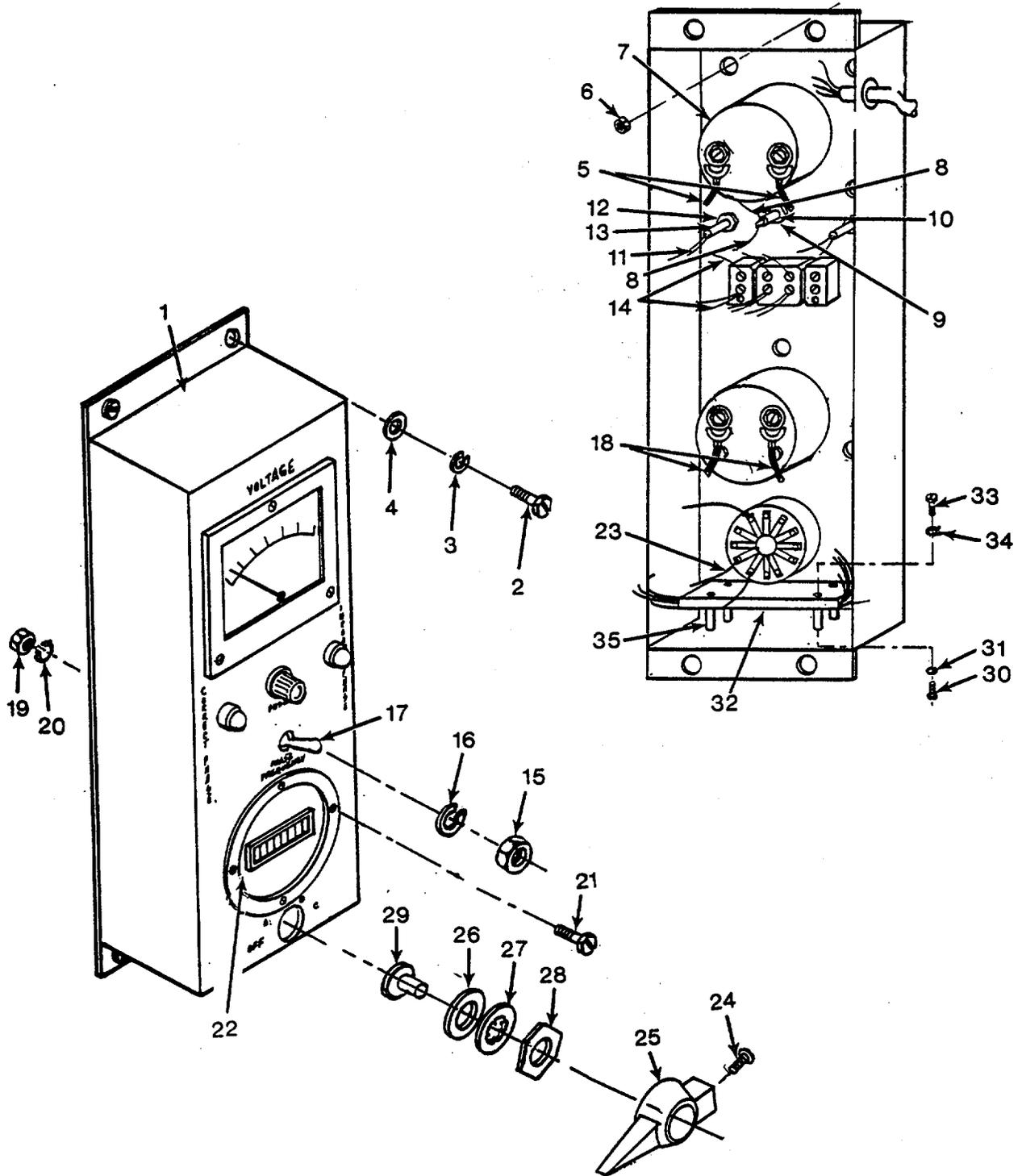


Figure 4-27. Repair Phase Monitor Meter

4-24. PHASE MONITOR METER. - Continued

- (3) Remove nuts (6) and voltage meter (7).
- (4) Position replacement voltage meter (7) and secure with nuts (6).
- (5) Connect wires (5) and remove tags.
- (6) Attach phase monitor meter (1) to shelter wall by securing flat washers (4), lockwashers (3), and screws (2).
- (7) Turn on power and test operation.

b. Repair by replacing fuse holder.

- (1) Remove phase monitor meter (1) from wall by removing screws (2), lockwashers (3) and flat washers (4).
- (2) Tag and unsolder wires (8).
- (3) Remove nut (9) and fuse holder (10).
- (4) Position replacement fuse holder (10) and secure with nut (9).
- (5) Solder wires (8) and remove tags.
- (6) Attach phase monitor meter (1) to shelter wall by securing flat washers (4), lockwashers (3), and screws (2).
- (7) Turn on power and test operation.

c. Repair by replacing correct/incorrect phase indicator lights.

NOTE

The procedure is the same for both phase indicator lights.

- (1) Remove phase monitor meter (1) from wall by removing screws (2), lockwashers (3) and flat washers (4).
- (2) Tag and unsolder wires (11).
- (3) Remove nut (12) and phase indicator light (13).

4-24. PHASE MONITOR METER. - Continued

c. Repair by replacing correct/incorrect phase indicator lights. - Continued

- (4) Position replacement phase indicator light (13) and secure with nut (12).
- (5) Solder wires (11) and remove tags.
- (6) Attach phase monitor meter (1) to shelter wall by securing flat washers (4), lockwashers (3), and screws (2).
- (7) Turn on power and test operation.

d. Repair by replacing phase test switch.

- (1) Remove phase monitor meter (1) from wall by removing screws (2), lockwashers (3) and flat washers (4).
- (2) Tag and unsolder wires (14).
- (3) Remove nut (15), lockwasher (16), and phase test switch (17).
- (4) Position replacement phase test switch (17) and secure with lockwasher (16) and nut (15).
- (5) Solder wires (14) and remove tags.
- (6) Attach phase monitor meter (1) to shelter wall by securing flat washers (4), lockwashers (3), and screws (2).
- (7) Turn on power and test operation.

e. Repair by replacing frequency meter.

- (1) Remove phase monitor meter (1) from wall by removing screws (2), lockwashers (3) and flat washers (4).
- (2) Tag and disconnect wires (18).
- (3) Remove nuts (19), lockwashers (20), screws (21), and frequency meter (22).
- (4) Position replacement frequency meter (22) and secure with screws (21), lockwashers (20), and nuts (19).
- (5) Connect wires (18) and remove tags.
- (6) Attach phase monitor meter (1) to shelter wall by securing flat washers (4), lockwashers (3), and screws (2).

4-24. PHASE MONITOR METER. - Continuede. Repair by replacing frequency meter. - Continued

(7) Turn on power and test operation.

f. Repair by replacing phase selector switch.

(1) Remove phase monitor meter (1) from wall by removing screws (2), lockwashers (3) and flat washers (4).

(2) Tag and unsolder wires (23).

(3) Loosen screw (24) and remove knob (25).

(4) Remove nut (26), lockwasher (27), flat washer (28), and phase selector switch (29).

(5) Position replacement phase selector switch (29) and secure with flat washer (28), lockwasher (27), and nut (26).

(6) Position knob (25) and tighten screw (24).

(7) Solder wires (23) and remove tags.

(8) Attach phase monitor meter (1) to shelter wall by securing flat washers (4), lockwashers (3), and screws (2).

(9) Turn on power and test operation.

g. Repair by replacing circuit board.

(1) Remove phase monitor meter (1) from wall by removing screws (2), lockwashers (3) and flat washers (4).

(2) Tag and unsolder wires (11) from the phase indicator lights (13), and only the top row of wires (14) from the phase test switch (17).

(3) Remove screws (30), lockwashers (31), and circuit board (32).

(4) Remove screws (33), lockwashers (34), and stand offs (35) from circuit board (32).

(5) Secure stand offs (35) to replacement circuit board (32) with lockwashers (34) and screws (33).

(6) Position stand offs (35) and secure with lockwashers (31) and screws (30).

4-24. PHASE MONITOR METER. - Continued

- g. Repair by replacing circuit board. - Continued

NOTE

Use wire color code to tag wires on the new circuit board the same as on the old circuit board.

- (7) Solder wires (11) and only the top row of wires (14) on replacement circuit board (32) to phase indicator lights (13) and phase test switch (17).
- (8) Attach phase monitor meter (1) to shelter wall by securing flat washers (4), lockwashers (3), and screws (2).
- (9) Turn on power and test operation.

4-25. RIFLE RACK ASSEMBLY. Refer to figure 4-28 for location of components and hardware of rifle rack assembly.

This task covers: Repair

INITIAL SETUP

Tools

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

- a. Repair by replacing upper rifle rack. (See Figure 4-28.)
- (1) Remove caps (1), screws (2), and upper rifle rack (3).
- (2) Position replacement upper rifle rack (3) over holes and secure with screws (2). Install caps (1).
- b. Repair by replacing lower rifle rack. (See Figure 4-28.)
- (1) Remove screws (4) and lower rifle rack (5).
- (2) Position replacement lower rifle rack (5) and secure with screws (4).

4-25. RIFLE RACK ASSEMBLY. - Continued

- c. Repair by replacing hook and pile fastener. (See Figure 4-28.)
 - (1) Using electric drill, drill out rivets (6) and remove hook and pile fastener (7).
 - (2) Position hook and pile fastener (7) and using blind riveter install rivets (6).
- d. Repair by replacing rubber mat. (See Figure 4-28.)
 - (1) Remove screws (8), lower rifle guide (9), and rubber mat (10).

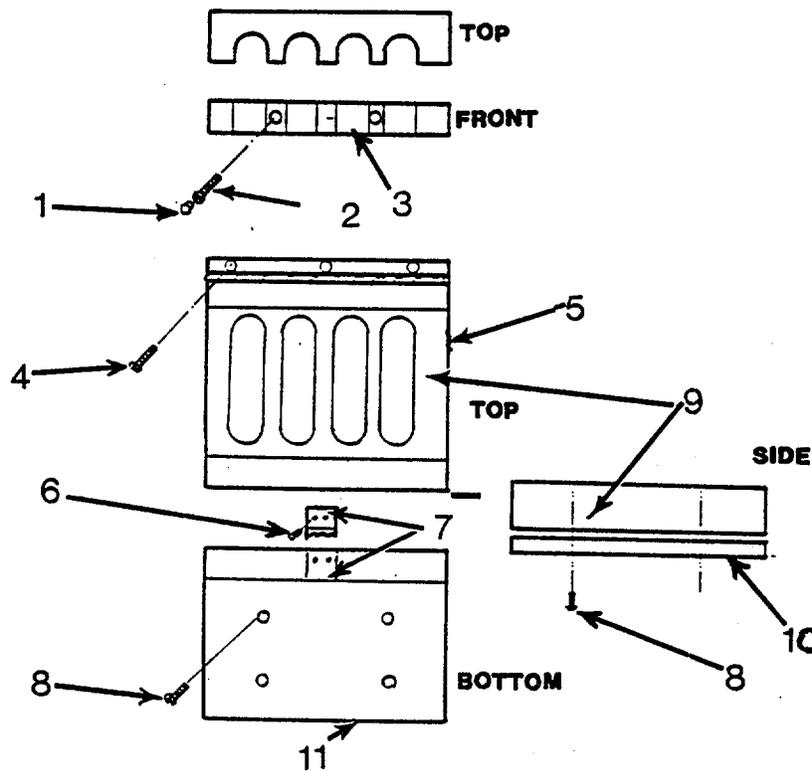


Figure 4-28. Repair Rifle Rack Assembly

4-25. RIFLE RACK ASSEMBLY. - Continued

- (2) Apply adhesive (Appendix E, item 1) to bottom of replacement rubber mat (10), and position on lower plate (11).
- (3) Secure lower rifle guide (9), rubber mat (10), and lower plate (11) with screws (8).

4-26. BLACKOUT BUZZER ASSEMBLY. Refer to Figure 4-29 for location of blackout buzzer assembly components and hardware.

This task covers: Repair

INITIAL SETUP**Tools**

General Mechanics Automotive Tool Kit, Appendix B

Materials

None

WARNING

High voltage exists in the electrical system of this equipment. DEATH on contact may result if personnel fail to observe safety precautions.

a. Repair by replacing blackout switch.

- (1) Shut off ceiling light breaker (1) on power distribution panel (2).
- (2) Remove screws (3), lockwashers (4), flat washers (5), and switch plate (6).
- (3) Tag and unsolder wires (7) from blackout switch (8).
- (4) Remove nut (9) and blackout switch (8).
- (5) Position replacement blackout switch (8) and secure with nut (9).

4-26. BLACKOUT BUZZER ASSEMBLY. - Continued

- (6) Solder wires (7) on blackout switch (8) and remove tags.
- (7) Position switch plate (6) and secure with flat washers (5), lockwashers (4), and screws (3).
- (8) Turn on ceiling light circuit breaker (1) and test operation.

b. Repair by replacing blackout buzzer.

- (1) Loosen screws (10) and remove blackout buzzer (11).
- (2) Tag and disconnect wires (12).
- (3) Remove screws (13), lockwashers (14), flat washers (15), and buzzer plate (16).
- (4) Position replacement buzzer plate (16) and secure with flat washers (15), lockwashers (14), and screws (13).
- (5) Connect wires (12) and remove tags.
- (6) Position blackout buzzer cover (11) and tighten screws (10).

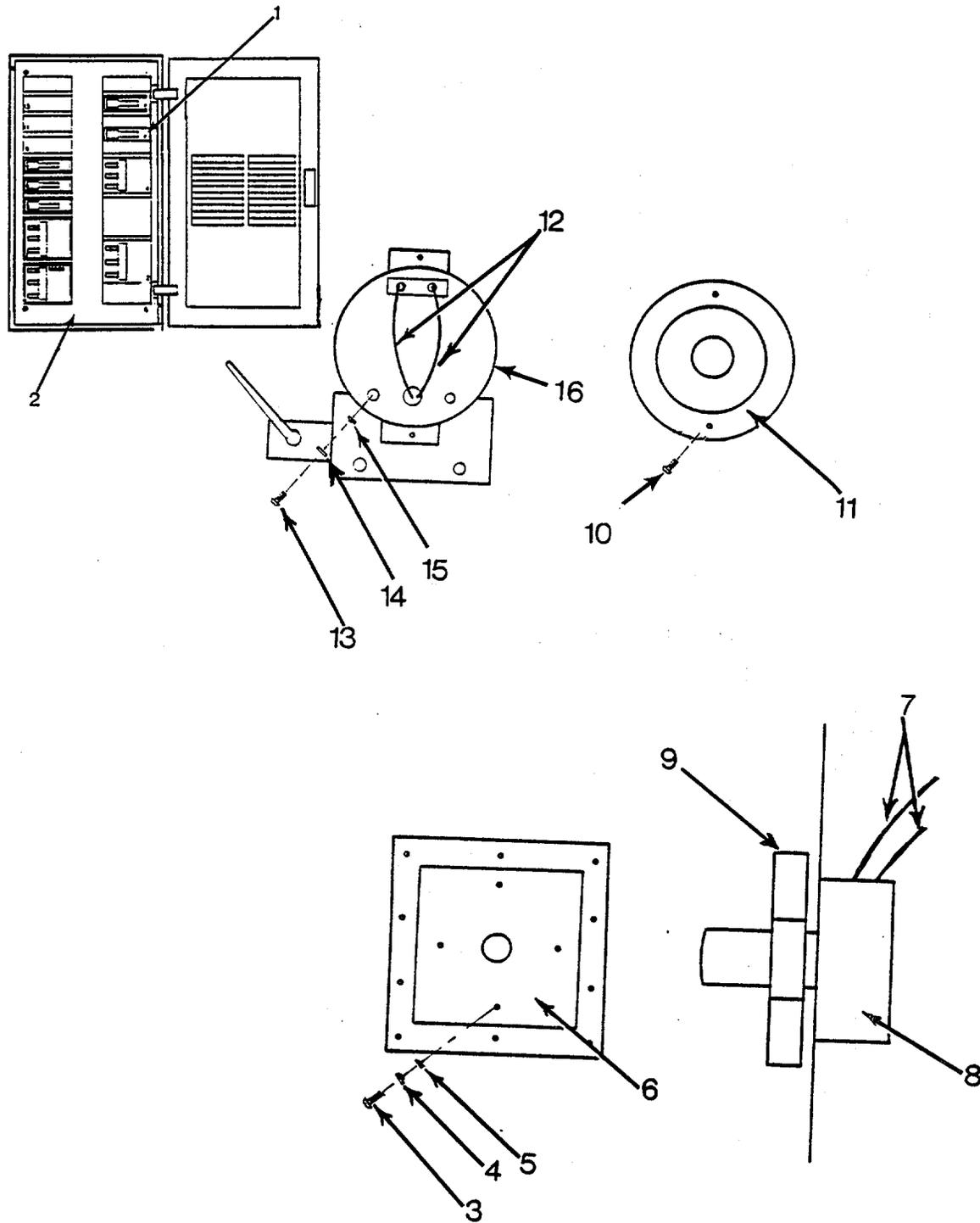


Figure 4-29. Blackout Buzzer Assembly

4-27. EMERGENCY LIGHT. Refer to Figure 4-30 for location of components and hardware of emergency light.

This task covers: a. Replace b. Repair

INITIAL SETUP

Tools

Electrical Equipment Tool Kit, Appendix B
Multimeter, Appendix B

Materials

None

WARNING

High voltage exists in the electrical system of this equipment. DEATH on contact may result if personnel fail to observe safety precautions.

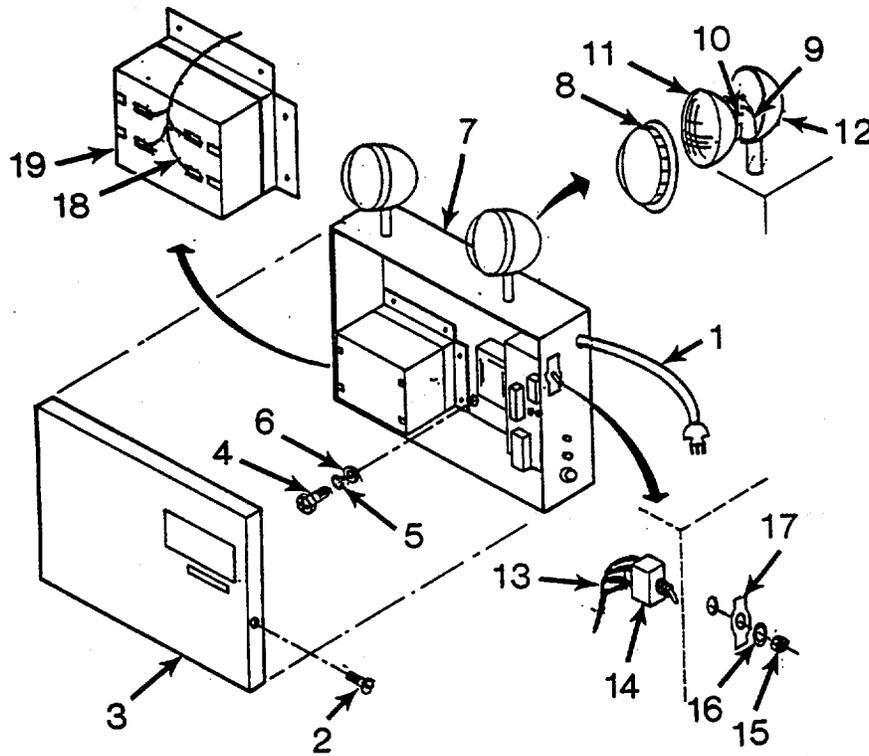


Figure 4-30. Emergency Light

4-27. EMERGENCY LIGHT. - Continueda. Replace.

- (1) Unplug power cord (1) from wall outlet.
- (2) Remove screws (2) and cover (3).
- (3) Remove screws (4), lockwashers (5), flat washers (6), and emergency light (7).
- (4) Position replacement emergency light (7) and secure using flat washers (6), lockwashers (5), and screws (4).
- (5) Position cover (3) and secure with screws (2).
- (6) Plug in power cord (1), turn on power, and test operation.

b. Repair.

- (1) Repair by replacing sealed beam lamp.

NOTE

The following procedure is for one sealed beam lamp. The other is the same.

- (a) Unplug power cord (1) from wall outlet.
- (b) Turn retaining ring (8) counterclockwise and remove.
- (c) Tag and disconnect electrical wires (9) by loosening screws (10) and remove sealed beam lamp (11) from lamp housing (12).
- (d) Connect electrical wires (9) to replacement sealed beam lamp (11) by tightening screws (10) and remove tags.
- (e) Position replacement sealed beam lamp (11) in lamp housing (12).
- (f) Install retaining ring (8) by turning clockwise.
- (g) Plug in electrical cord (1), turn on power, and test operation by pressing TEST switch.

4-27. EMERGENCY LIGHT. - Continued

- (2) Repair by replacing ON/OFF power switch.
 - (a) Unplug power cord (1) from wall outlet.
 - (b) Remove screws (2) and cover (3).
 - (c) Tag and unsolder wires (13) from switch (14).
 - (d) Remove nut (15), lockwasher (16), plate (17), and switch (14).
 - (e) Position replacement switch (14) and secure using plate (17), lockwasher (16), and nut (15).
 - (f) Solder wires (13) to switch (14) and remove tags.
 - (g) Position cover (3) and secure with screws (2).
 - (h) Plug in power cord (1) and test operation.
- (3) Repair by replacing battery
 - (a) Place ON/OFF power switch in OFF position.
 - (b) Unplug power cord (1) from wall outlet.
 - (c) Remove screws (2) and cover (3).
 - (d) Tag and disconnect electrical wires (18) from battery (19).
 - (e) Remove battery (19).
 - (f) Install replacement battery (19).
 - (g) Connect electrical wires (18) and remove tags.
 - (h) Position cover (3) and secure using screws (2).
 - (i) Plug in power cord (1), place ON/OFF power switch in ON position, and test operation.

4-28. PAPER CUTTER. Refer to TM 5-3610-299-12&P for repair procedures for the paper cutter.

4-28.1 FLIP-TOP PLATEMAKER. Refer to TM 5-3610-305-12&P for repair of platemaker.

4-28.2 LIGHT TABLE ASSEMBLY.

This task covers: a. Inspect b. Replace c. Repair

INITIAL SETUP

Tools

General mechanics automotive tool kit, Hand blind riveter

Materials

None

- a. Inspect. (See Figure 4-31.)
 - (1) Inspect light table for security of mounting.
 - (2) Check light table glass top for damage.
 - (3) Check lights for proper operation.
 - (4) Inspect OFF and ON switch for proper operation and for security of mounting.

- b. Replace. (See Figure 4-31.)
 - (1) Disconnect power cord (1).
 - (2) Remove hand knobs (2).
 - (3) Remove light table (3).
 - (4) Position replacement light table (3).
 - (5) Install hand knobs (2).
 - (6) Connect power cord (1) to proper receptacle.

4-28.2 LIGHT TABLE ASSEMBLY. - Continued

b. Replace. - Continued

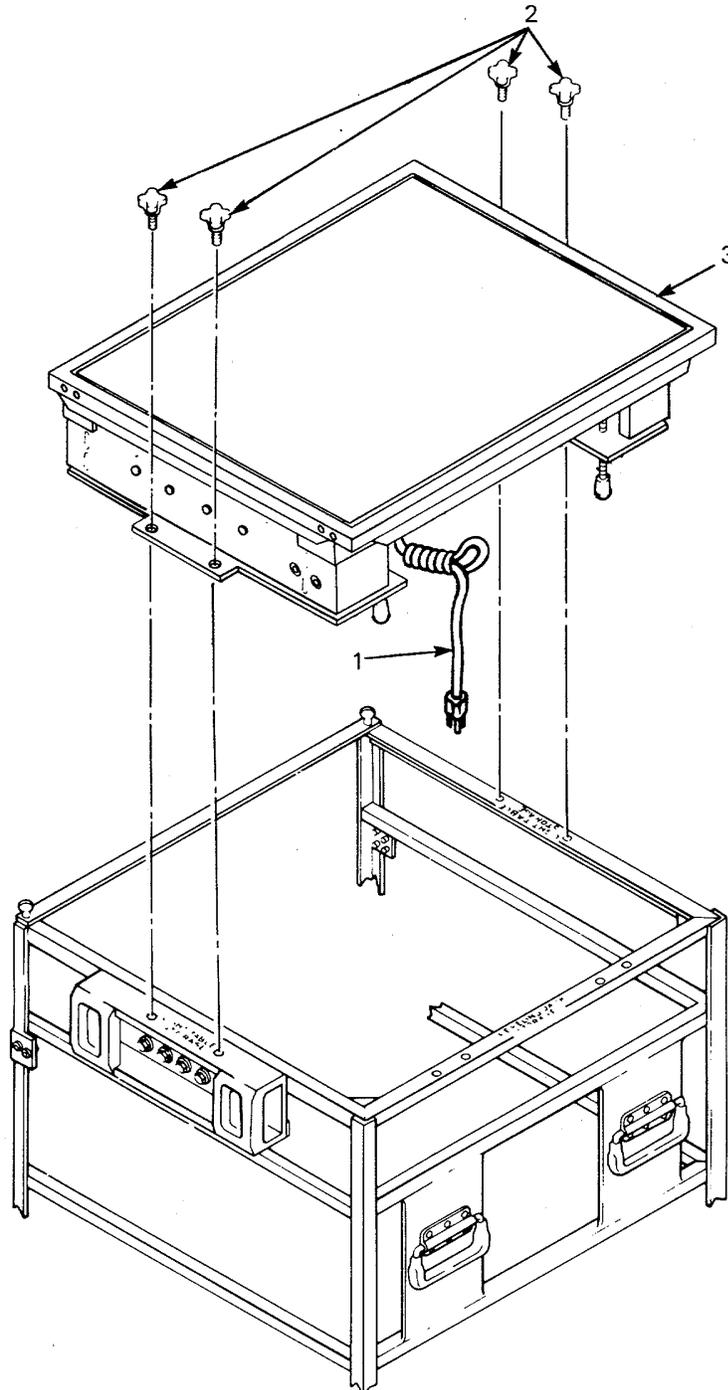


Figure 4-31. Light Table Assembly - Replacement

Change 1 4-72

4-28.2 LIGHT TABLE ASSEMBLY. - Continued

- c. Repair. (See Figure 4-32.)
- (1) Remove three screws (1) and alignment rail (2).
 - (2) Remove plastic top (3) and table glass (4).
 - (3) Grasp fluorescent tubes (5), rotate 90°, and remove from tube sockets.
 - (4) Rotate starters (6) counter clockwise and remove from sockets.
 - (5) Remove nuts (7) and remove ballasts (8).
 - (6) Remove power cord (9), switch (10), and nut (11).
 - (7) Remove nuts (12) and remove left and right lamp bracket assemblies (13).
 - (8) Install left and right lamp bracket assemblies (13) and secure with nuts (12).
 - (9) Install switch (10), nut (11), and power cord (9).
 - (10) Install ballasts (8) and secure with nuts (7).
 - (11) Install starters (6) by inserting and turning clockwise.
 - (12) Install fluorescent tubes (5) by rotating 90° in sockets.
 - (13) Install table glass (4) and plastic top (3).
 - (14) Install alignment rail (2) and secure with three screws (1).
 - (15) Align rail square to other rails using T-square.

Change 1 4-73

4-28.2 LIGHT TABLE ASSEMBLY. - Continued

c. Repair. - Continued

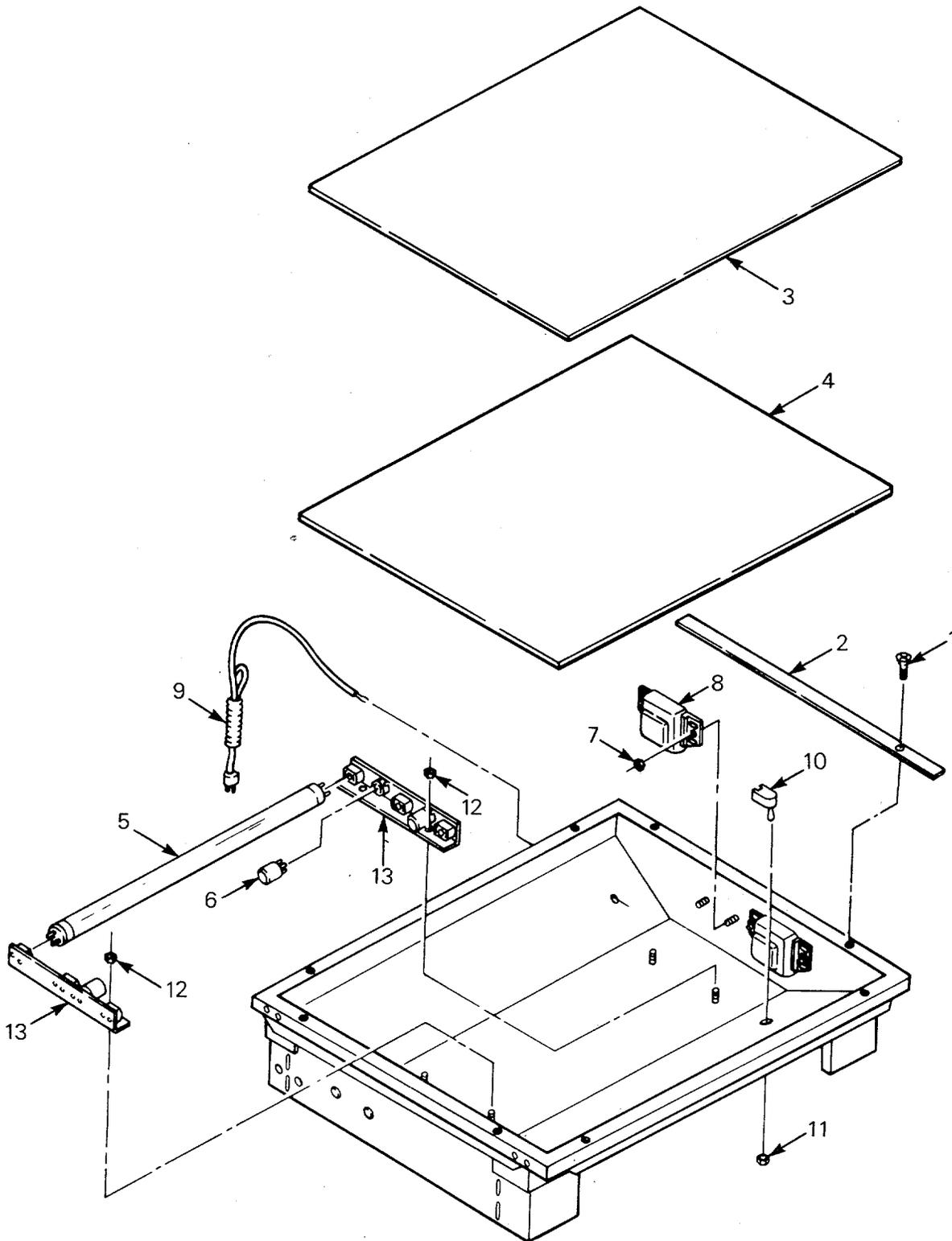


Figure 4-32. Light Table Assembly - Repair

Change 1 4-74

SECTION VII. PREPARATION FOR STORAGE OR SHIPMENT

4-29. GENERAL. Refer to Chapter 2, Section III, paragraph 2-14 for detailed procedures for preparing the Finishing Section for storage or shipment.

Change 1 4-75/(4-76 Blank)

CHAPTER 5. DIRECT SUPPORT MAINTENANCE INSTRUCTIONS

There are no direct support maintenance procedures for the Modular Printing System (Modules B and C).

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APPENDIX A

REFERENCES

A-1. SCOPE

This appendix lists all forms, field manuals, technical manuals, and miscellaneous publications referenced in this manual.

A-2. FORMS

Report of Packaging and Handling Deficiencies SF 364
 Quality Deficiency Report..... SF 368
 Recommended Changes to Publications and Blank Forms..... DA-2028

A-3. FIELD MANUALS

Basic Cold Weather Manual FM 31-70
 Northern Operations..... FM 31-71
 Mountain Operations..... FM 31-72

A-4. TECHNICAL MANUALS

Destruction of Equipment to Prevent Enemy Use TM 750-244-3
 Modular Printing System, Module A TM 5-3610-295-13&P
 Modular Printing System, Module B TM 5-3610-293-13&P
 Paper Cutter, 30 Inch TM 5-3610-299-12&P
 Generator Set, Diesel Engine Driven, Tactical TM 5-6115-545-12
 Shelter, Tactical, Expandable, Two-Sided TM 10-5411-200-14
 Shelter, Tactical, Expandable, Two-Sided TM 10-5411-200-24P
 Air Conditioner, Wall Mounted, Vertical 24,000 TM 5-4120-395-14&P
 BTUH Cooling, 23,600 BTUH Heating
 Air Conditioner, Wall Mounted, Vertical 35,200 TM 5-4120-396-14&P
 BTUH Cooling, 36,200 BTUH Heating
 Platemaker, Flip-top..... TM 5-3610-305-12&P

A-5. MISCELLANEOUS PUBLICATIONS

The Army Maintenance Management System DA PAM 738-750

APPENDIX B

MAINTENANCE ALLOCATION CHART

Section I. INTRODUCTION

B-1. SCOPE

a. This section provides a general explanation of all maintenance and repair functions authorized at various maintenance levels.

b. Section II designates overall responsibility for the performance of maintenance functions on the identified end item or component and the work measurement time required to perform the functions by the designated maintenance level. The implementation of the maintenance functions upon the end item or component will be consistent with the assigned maintenance functions.

c. Section III lists the tools and test equipment required for each maintenance function as referenced from Section II.

B-2. EXPLANATION OF COLUMNS IN SECTION II

a. Column 1, Group Number. Column 1 lists group numbers to identify related components, assemblies, subassemblies, and modules with their next higher assembly. The applicable groups are listed in the MAC in disassembly sequence beginning with the first group removed.

b. Column 2, Component/Assembly. This column contains the noun names of components, assemblies, subassemblies and modules for which maintenance is authorized.

c. Column 3, Maintenance Functions. This column lists the functions to be performed on the item listed in Column 2. The maintenance functions are defined as follows:

(1) Inspect. To determine serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination by sight, sound or feel.

(2) Test. To verify serviceability and detect incipient failure by measuring the mechanical or electrical characteristics of an item and comparing those characteristics with prescribed standards.

(3) Service. Operations required periodically to keep an item in proper operating condition, i.e., to clean (decontaminate), to preserve, to drain, to paint, or to replenish fuel, lubricants, hydraulic fluids, or compressed air supplies.

B-2. EXPLANATION OF COLUMNS IN SECTION II - Continued

(4) Adjust. To maintain, within prescribed limits, by bringing into proper or exact position, or by setting the operating characteristics to specified parameters.

(5) Align. To adjust specified variable elements of an item to bring about optimum or desired performance.

(6) Calibrate. To determine and cause corrections to be made or to be adjusted on instruments or test, measuring and diagnostic equipments used in precision measurement. Consists of comparison of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

(7) Install. The act of emplacing, seating, or fixing into position an item, part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.

(8) Replace. The act of substituting a serviceable like type part, subassembly, or module (component or assembly) for an unserviceable counterpart.

(9) Repair. The application of maintenance services (inspect, test, service, adjust, align, calibrate, or replace) or other maintenance actions (welding, grinding, riveting, straightening, facing, remachining, or resurfacing) to restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item or system.

(10) Overhaul. That maintenance effort (service/action) necessary to restore an item to a completely serviceable/operational condition as prescribed by maintenance standards (i.e., DMWR) in appropriate technical publications. Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to a like new condition.

(11) Rebuild. Consists of those services/actions necessary for the restoration of unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours/miles, etc.) considered in classifying Army equipments/components.

d. Column 4, Maintenance Category. This column is made up of subcolumns for each category of maintenance. Work time figures are listed in these subcolumns for the lowest level of maintenance authorized to perform the function listed in Column 3. These figures indicate the average active time required to perform the maintenance function at the indicated category of maintenance under typical field operating conditions.

e. Column 5, Tools and Equipment. This column is provided for referencing by code, the common tool sets (not individual tools), special tools, test and support equipment required to perform the designated function.

B-3. EXPLANATION OF COLUMNS IN SECTION III

a. Column 1, Reference Code. This column consists of an arabic number listed in sequence from Column 5 or Section II. The number references the common tool sets, special tools and test equipment requirements.

b. Column 2, Maintenance Category. This column shows the lowest category of maintenance authorized to use the special tools or test equipment.

C = OPERATOR/CREW
O = UNIT
F = DIRECT SUPPORT
H = GENERAL SUPPORT
D = DEPOT

c. Column 3, Nomenclature. This column lists the name or identification of the common tool sets, special tools or test equipment.

d. Column 4, National/NATO STOCK NUMBER (NSN). This column is provided for the NSN of common tool sets, special tools and test equipment listed in the nomenclature column.

e. Column 5, Tool Number. This column lists the manufacturer's code and part number of tools and test equipment.

B-3/(B-4 Blank)

Section II MAINTENANCE ALLOCATION CHART

NONMENCLATURE OF END ITEMS									
(1) GROUP NUMBER	(2) COMPONENT/ ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE LEVEL					(5) TOOLS AND EQUIPMENT	(6) REMARKS
			UNIT		DS	GS	DEPOT		
			C	O	F	H	D		
00	Finishing Section Modular Printing System (Module C)								
01	Islatrol Control Box	Inspect Replace Test	0.1	0.5 0.2				1,2 3	
02	Cargo Door Vent Assembly	Inspect Service Repair Replace	0.1 0.1	1.0 0.5				1,2,4 1,5	
03	Air Conditioner Assembly	Inspect Replace	0.1	3.0				1,2,4	
	Mounting Bracket Assembly, Air Conditioner	Replace		6.5				1,2,4	
04	Ducting Assembly, Air Conditioner	Inspect Repair	0.1	0.3			*	1,4,5	
05	Housing Assembly, Air Conditioner	Inspect Service Repair	0.2 0.2	0.4			*	1,4	
06	Office Cabinet Assembly	Inspect Repair	0.1	0.5				1	
07	Paper Storage Rack Assembly with Table Storage	Inspect Repair	0.1	0.5				1	
08	Paper Storage Rack Assembly with Light Table	Inspect Repair	0.1	0.5			*	1	
09	Flip-Top Platemaker	Inspect Replace	0.1	0.3			*	A	
10	Wall Cabinet Assembly	Inspect Replace	0.1	0.3				1	

*Depot Repair Times to be Determined

Section II MAINTENANCE ALLOCATION CHART

NONMENCLATURE OF END ITEMS									
(1) GROUP NUMBER	(2) COMPONENT/ ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE LEVEL					(5) TOOLS AND EQUIPMENT	(6) REMARKS
			UNIT		DS	GS	DEPOT		
			C	O	F	H	D		
11	Drawer Table Assembly	Inspect Repair	0.1	0.5			*	1,5	
12	Shelf Table Assembly	Inspect Repair	0.1	0.3				1	
13	Power Distribution Box	Inspect Repair	0.1	0.6			*	1,2,3	
14	Shelter, ISO	Replace					*		B
15	Phase Monitor Meter	Inspect Repair	0.1	0.7				2,3	
16	Rifle Rack Assembly	Inspect Replace	0.1	0.8				1	
17	Blackout Buzzer Assembly	Inspect Repair	0.1	0.5				2	
18	Miscellaneous Support Items	Inspect Replace	0.1	0.5				1	
19	Papercutter	Replace					20.0		C
20	Light Table Assembly	Inspect Replace Repair	0.2	0.2 1.5				2	

* Depot Repair Times to be Determined

**SECTION III. TOOL AND TEST EQUIPMENT REQUIREMENTS
MODULAR PRINTING SYSTEM, MODULE C**

REFERENCE	MAINTENANCE CATEGORY	NOMENCLATURE	NATIONAL STOCK NUMBER	TOOL NUMBER
1	0	General Mechanics Automotive Tool Kit	5180-00-177-7033	SC5180-90-CL-N26
2	0	Electrical Equipment Tool Kit	5180-00-876-9336	7550526 (19204)
3	0	Multimeter, Digital	6625-01-139-2512	T00377 (55026)
4	0	Wrench, Pipe	5120-01-192-9385	PW18B (55719)
5	0	Hand Blind Riveter	5120-00-017-2849	98 (61957)

SECTION IV. REMARKS

REFERENCE CODE	REMARKS
A	Consult TM 5-3610-305-12&P for maintenance instructions and repair parts for the Flip-top Platemaker
B	Consult TM 10-5411-200-14 for maintenance instructions and repair parts for the two-sided expandable ISO shelter.
C	Consult TM 5-3610-299-12&P for maintenance instructions and repair parts for the Papercutter

APPENDIX C

COMPONENTS OF END ITEM AND BASIC ISSUE ITEMS LIST

SECTION I. INTRODUCTION

C-1. SCOPE

This appendix lists components of end item and basic issue items for the Finishing Section to help you inventory items required for safe and efficient operation.

C-2. GENERAL

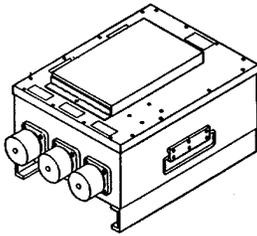
The Components of End Item and Basic Issue Items List is provided in Section II. This listing is for informational purposes only, and is not authority to requisition replacements. These items are part of the end item, but are removed and separately packaged for transportation or shipment. As part of the end item, these items must be with the end item whenever it is issued or transferred between property accounts. Illustrations are furnished to assist you in identifying the items.

C-3. EXPLANATION OF COLUMNS IN SECTION II. The following provides an explanation of columns found in the tabular listings:

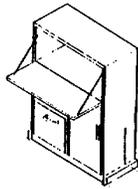
- a. Column (1) Illustration Number (Illus Number). This column indicates the number of the illustration in which the item is shown.
- b. Column (2) National Stock Number. Indicates the National Stock Number assigned to the item and will be used for requisitioning purposes.
- c. Column (3) Description. Indicates the Federal item name and, if required, a minimum description to identify and locate the item. The last line for each item indicates the FSCM (in parentheses) followed by the part number.
- d. Column (4) Unit of Measure (U/M). Indicates the measure used in performing the actual operational/maintenance function. This measure is expressed by a tow-character alphabetical abbreviation (e.g., ea, in, pr).
- e. Column (5) Quantity required (Qty rqr). Indicates the quantity of the item authorized to be used with/on the equipment.

C-1/(C-2 Blank)

SECTION II. COMPONENTS OF END ITEM LIST



1



2



3



4



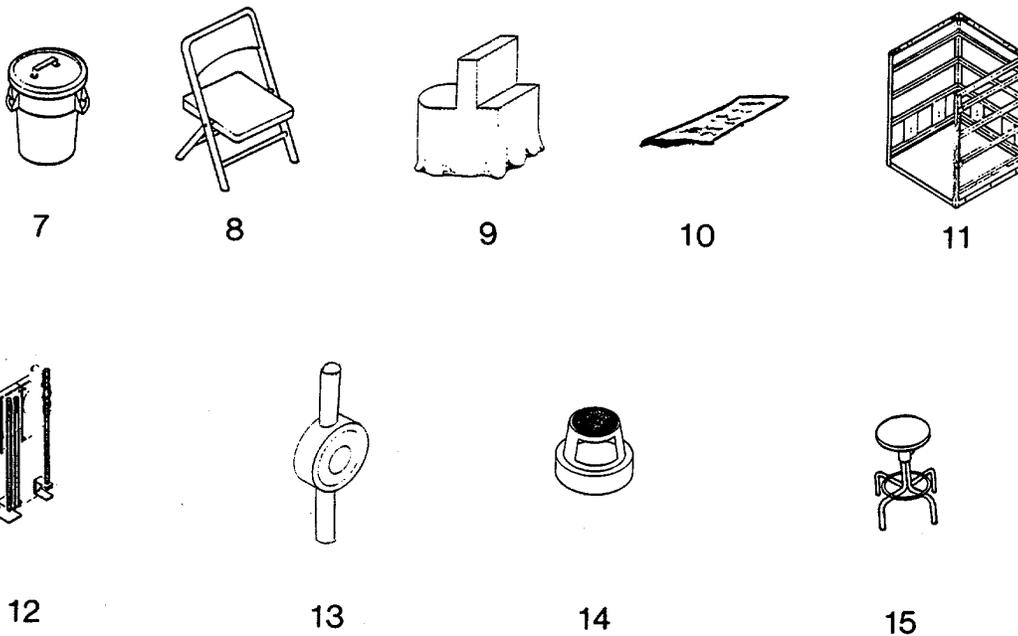
5



6

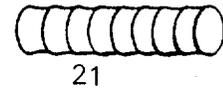
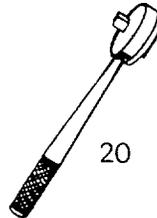
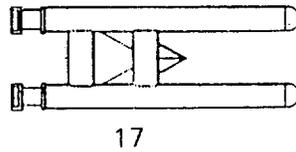
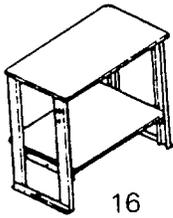
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) USABLE On Code	(5) QTY rqr
1	Not assigned	BOX, POWER DISTRIBUTION (81337) 5-13-4836	EA	1
2	Not assigned	CABINET, OFFICE STORAGE (81337) 5-13-4880	EA	1
3	Not Assigned	CABLE ASSEMBLY, POWER 75 ft. (81337) 5-13-4791	EA	1
4	Not Assigned	CABLE ASSEMBLY, POWER 15 ft. (81337) 5-13-4790	EA	1
5	7240-00-282-8411	CAN, FLAMMABLE WASTE, 6 GL	EA	1
6	7240-00-244-7412	CAN, SAFETY, 1 QT	EA	2

SECTION II. COMPONENTS OF END ITEM LIST



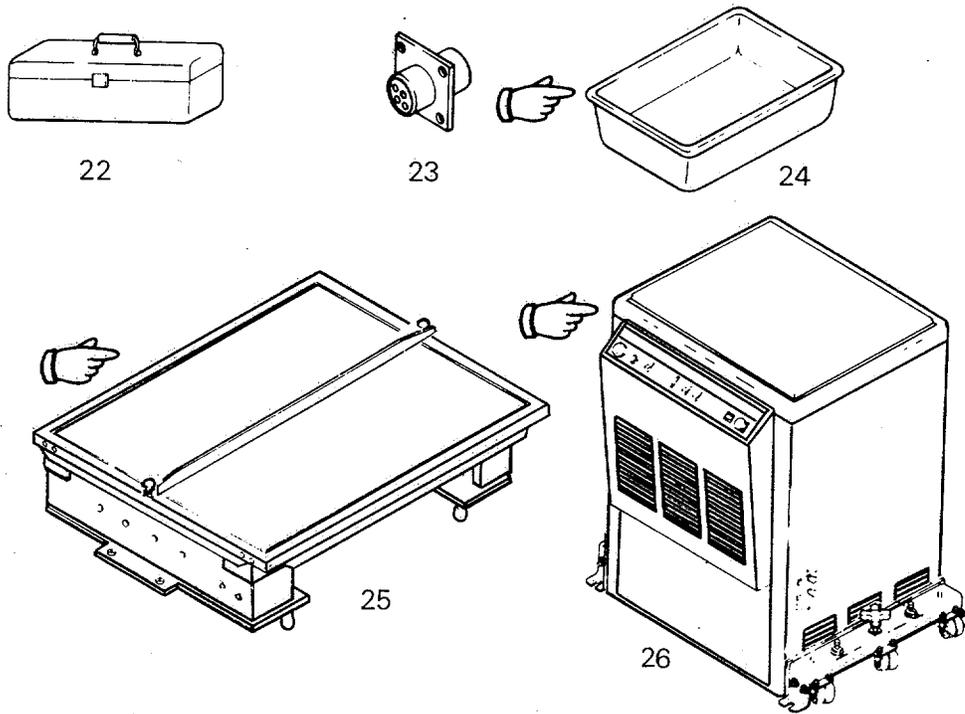
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	USABLE On Code	(4) U/I	(5) QTY rqr
7	7240-00-139-7521	CAN, WASTE, 44 GL		EA	1
8	7105-00-269-8463	CHAIR, FOLDING		EA	1
9	Not Assigned	COVER, PAPER CUTTER (81337) 5-13-5061		EA	1
10	7220-01-057-1897	MATTING, FLOOR		YD	2
11	Not Assigned	RACK, STORAGE, PAPER (81337) 5-13-4717		EA	3
12	5975-00-878-3971	ROD, GROUND, COPPER		EA	1
13	5120-01-013-1676	SLIDE HAMMER, GROUND ROD		EA	1
14	7105-00-782-3166	STOOL, STEP		EA	1
15	7110-00-634-3516	STOOL, REVOLVING		EA	3

SECTION II. COMPONENTS OF END ITEM LIST



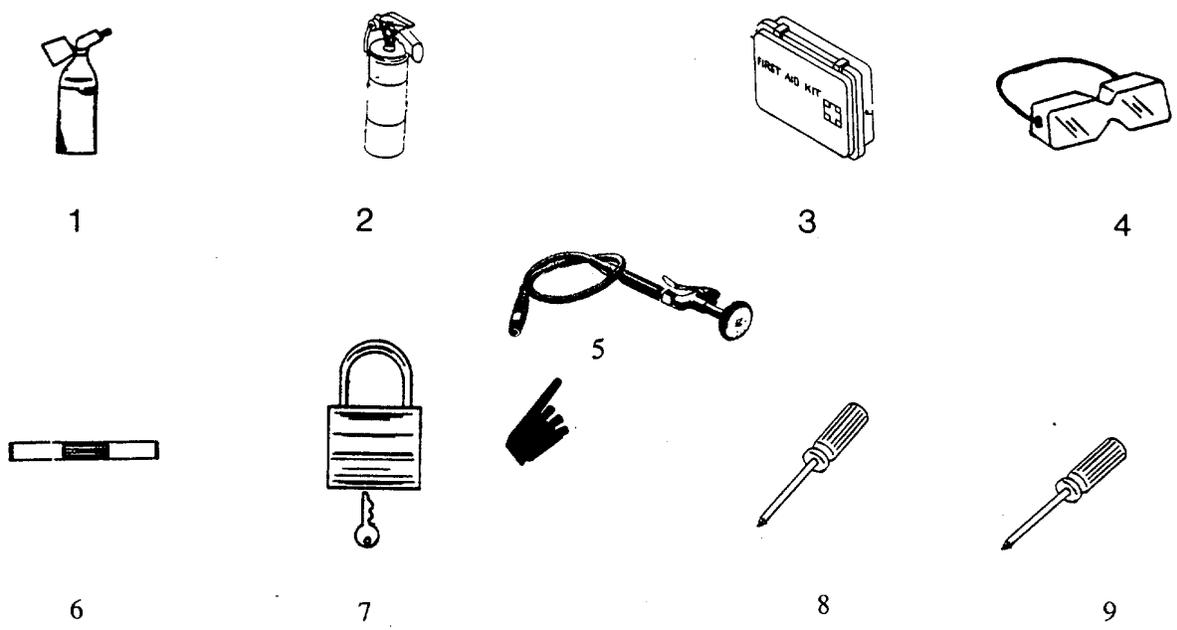
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) USABLE On Code	(5) QTY U/I rqr
16	Not Assigned	TABLE, SHELF (81337) 5-13-4857		
17	Not Assigned	STRAP, CARRYING, POWER, CABLE (97403) 13227E5821	EA	4
18	Not Assigned	STRAP TIEDOWN, RUBBER (39428) 3891T18	EA	12
19	5120-00-928- 4191	WRENCH, HEX (39428), 3891T18	EA	2
20	5120-00-230-6385	WRENCH, RACHET, 1/2 IN. DRIVE, (SOLAR BAR)	EA	1
21	Not Assigned	DUCT, FLEXIBLE, AIR CONDITIONER (39428) 5266K59	FT	3

SECTION II. COMPONENTS OF END ITEM LIST



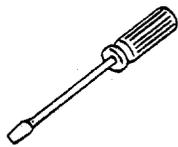
(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) USABLE On Code	(5) QTY rqr
22	5140-00-331-5496	BOX, TOOL (OPERATOR)	EA	1
23	5935-01-101-3418	RECEPTACLE, POWER, FEMALE (Commercial Power Adapter)	EA	1
24	Not assigned	TRAY, DEVELOPING (10068), 20H24	EA	1
25		LIGHT TABLE ASSEMBLY (81337), 5-13-5177	EA	1
26		PLATEMAKER, FLIP-TOP (81337), 5-13-5186	EA	1

SECTION III. BASIC ISSUE ITEMS LIST

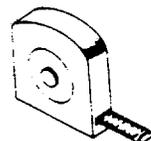


(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) USABLE On Code	(5) QTY rqr
1	4930-00-266-9182	CAN, OIL	EA	2
2	4210-00-165-4703	EXTINGUISHER, FIRE	EA	2
3	6545-00-922-1200	FIRST AID KIT	EA	1
4	4240-00-052-3776	GOGGLES, INDUSTRIAL	EA	2
5	4510-01-056-9580	HOSE AND SPRAY ASSEMBLY	EA	1
6	Not Assigned	LEVEL, HAND (7D560) 37567	EA	1
7	5340-00-682-1505	PADLOCK SET	SE	1
8	5120-00-764-8080	SCREWDRIVER, CROSS-TIP, #1	EA	1
9	5120-00-596-0861	SCREWDRIVER, CROSS-TIP, #2	EA	1

SECTION III. BASIC ISSUE ITEMS LIST



10



11



12



13

(1) ILLUS NUMBER	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION CAGEC and Part Number	(4) USABLE On Code	(5) QTY rqr
10	5120-00-234-8910	SCREWDRIVER, FLAT-TIP, 5/16 in.	EA	1
11	5210-00-182-4797	TAPE, MEASURING, 12 ft.	EA	1
12	5120-00-240-5328	WRENCH, ADJUSTABLE, 8"	EA	1
13	5120-00-148-7918	WRENCH SET, COMBINATION	EA	1

APPENDIX D

ADDITIONAL AUTHORIZED LIST ITEMS

Section I. INTRODUCTION

D-1. SCOPE

This appendix lists additional items you are authorized for the support of the Finishing Section.

D-2. GENERAL

This list identifies items that do not have to accompany the Finishing Section and that do not have to be turned in with it. These items are all authorized to you by CTA, MTOE, TDA, or JTA.

D-3. EXPLANATION OF LISTING

National stock numbers, descriptions, and quantities are provided to help you identify and request the additional items you require to support this equipment. The items are listed in alphabetical sequence by item name under the type document (i.e., CTA, MTOE, TDA, or JTA) which authorizes the item(s) to you.

Section II. ADDITIONAL AUTHORIZATION LIST

<u>NSN</u>	<u>DESCRIPTION</u>	<u>QTY</u>
2330-01-167-7262	Dolly Set, 7 Y2 ton	1 EA
6115-00-257-1602	Power Plant, 60 KW	1 EA

APPENDIX E

EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

Section I. INTRODUCTION

E-1. SCOPE

Section II of this appendix lists expendable supplies and materials you will need to operate and maintain the Finishing Section. These items are authorized to you by CTA 50-950, Expendable Items.

E-2. EXPLANATION OF COLUMNS IN SECTION II

a. Column 1, Item Number. This number is assigned to the entry and is referenced in the narrative instructions to identify the material.

b. Column 2, Level. This column identifies the lowest level of maintenance that requires the listed item.

C - Operator/Crew
O - Unit Maintenance

c. Column 3, National Stock Number. This is the National stock number assigned to the item; use it to request or requisition the item.

d. Column 4, Description. Indicates the Federal item name and, if required, a description to identify the item. The last line for each item indicates the Federal Supply Code for Manufacturer (FSCM) in parenthesis followed by the part number.

e. Column 5, Unit of Measure (U/M). Indicates the measure used in performing the actual maintenance function. This measure is expressed by a two character alphabetical abbreviation (e.g., ea, in, pr). If the unit of measure differs from the unit of issue, requisition the lowest unit of issue that will satisfy your requirements.

Section III. EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

(1) ITEM NUMBER	(2) CATEGORY	(3) NATIONAL STOCK NUMBER	(4) DESCRIPTION	(5) U/M
01	0	8040-00-865-8991	ADHESIVE/SEALANT: Silicon, RTV, General Purpose, black 12 oz. cartridge	CA
02	0	8040-00-225-4548	ADHESIVE/SEALANT: Silicone, RTV, General Purpose, white 12 oz. cartridge	CA
03	C	4130-00-860-0042	COATER: Air Conditioner filter (80009) 006-0580-00 EA	
04	C	9150-00-252-6173	OIL LUBRICATING: General Purpose, light VV-L-820	CN
05	C	9310-00-555-4969	PAPER: Book, white, 11x17 in., mach surf, vert. grain, Type II (81348)	BX
06	C	8540-00-262-7179	TOWEL, PAPER: Single Fold, 250/package	EA

Change 1 E-3/(E-4 blank)

**APPENDIX F
UNIT AND DIRECT SUPPORT MAINTENANCE
(INCLUDING DEPOT MAINTENANCE)
REPAIR PARTS AND SPECIAL TOOLS LIST**

SECTION I. INTRODUCTION

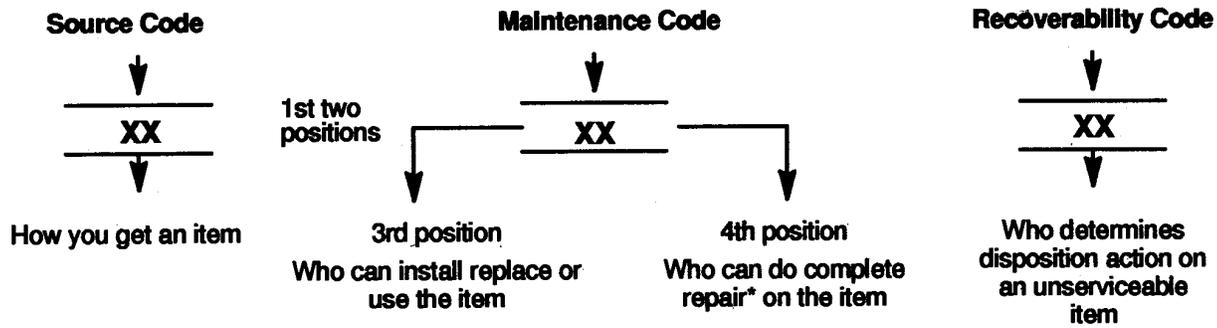
1. SCOPE. This RPSTL lists and authorizes spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE); and other special support equipment required for performance of Unit and Direct Support maintenance of the Finishing Section. It authorizes the requisitioning, issue, and disposition of spares, repair parts and special tools as indicated by the source, maintenance and recoverability (SMR) codes.

2. GENERAL. In addition to this section, Introduction, this Repair Parts and Special Tools List is divided into the following sections:

- a. Section II. Repair Parts List.** A list of spares and repair parts authorized by this RPSTL for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending alphanumeric sequence, with the parts in each group listed in ascending figure and item number sequence. Bulk materials are listed in item name sequence. Repair parts kits are listed separately in their own functional group within Section II. Repair parts for repairable special tools are also listed in this section. Items listed are shown on the associated illustration(s)/figure(s).
- b. Section III. Special Tools List .** A list of special tools, special TMDE, and other special support equipment authorized by this RPSTL (as indicated by Basis of Issue (BOI) information in DESCRIPTION AND USABLE ON CODE column) for the performance of maintenance.
- c. Section IV. Cross-references Indexes.** A list, in National Item Identification Number (NIIN) sequence, of all National stock numbered items appearing in the listing, followed by a list in alphanumeric sequence of all part numbers appearing in the listings. National stock numbers and part numbers are cross referenced to each illustration figure and item number appearance. The figure and item number index lists figure and item number in alphanumeric sequence and cross references NSN, CAGEC and part number.

3. EXPLANATION OF COLUMNS (SECTIONS II AND III).

- a. ITEM NO. (Column (1)).** Indicates the number used to identify items called out in the illustration.
- b. SMR Code (Column (2)).** The Source, Maintenance, and Recoverability (SMR) code is a 5-position code containing supply/requisitioning information, maintenance category authorization criteria, and disposition instruction, as shown in the following breakout:



* Complete Rear: Maintenance capacity, capability, and authority to perform all corrective maintenance tasks of the "Repair" function in a use/user environment in order to restore serviceability to a failed item.

(1) **Source Code.** The source code tells you how you get an item needed for maintenance, repair, or overhaul of an end item/equipment. Explanations of source codes follow:

Code	Explanation
PA PB PC** PD PE PF PG	<p>Stocked items; use the applicable NSN to request/requisition items with these source codes. They are authorized to the category indicated by the code entered in the 3rd position of the SMR code.</p> <p>**NOTE : Items coded PC are subject to deterioration.</p>
KD KF KB	

MO - (Made at org AVUM level) MF - (Made at DS/AVUM level) MH - (Made at GS level) ML - (Made at Specialized Repair Activity (SRA)) MD - (Made at Depot)	}	Items with these codes are not to be requested/requisitioned individually. They must be made from bulk material which is identified by the part number in the DESCRIPTION and USABLE ON CODE (UOC) column and listed in the Bulk Material group of the repair parts list in the RPSTL. If the item is authorized to you by the 3rd position code of the SMR code, but the source code indicates it is made at a higher level, order the item from the higher level of maintenance.
--	---	--

AO - (Assembled by org AVUM Level) AF (Assembled by DS/AVIM Level) AH - (Assembled by GS Category) AL - (Assembled by SRA) AD - (Assembled by Depot)	}	Items with these codes are not to be requested/requisitioned individually. The parts that make up the assembled item must be requisitioned or fabricated and assembled at the level of maintenance indicated by the source code. If the 3rd position code of the SMR code, authorizes you to replace the item, but the source code indicates the items are assembled at a higher level, order the item from the higher level of maintenance.
--	---	--

Code Explanation

- XA - - Do not requisition an "XA"-coded item. Order its next higher assembly. (Also, refer to the NOTE below.)
- XB - - If an "XB" item is not available from salvage, order it using the CAGE Code and part number given.
- XC - - Installation drawing, diagram, instruction sheet, field service drawing, that is identified by Reciprocating Compressor manufacturer's part number.
- XD - - Item is not stocked. Order an "XD"-coded item through normal supply channels using the CAGE Code and part number given, if no NSN is available.

NOTE

Cannibalization or controlled exchange, when authorized, may be used as a source of supply for items with the above source codes, except for those source coded "XA" or those aircraft support items restricted by requirements of AR 750-1

(2) **Maintenance Code.** Maintenance codes tell you the level(s) of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the SMR code as follows:

- (a) The maintenance code entered in the third position tells you the lowest maintenance level authorized to remove, replace, and use an item. The maintenance code entered in the third position will indicate authorization to the following levels of maintenance.

Code	Application/Explanation
-------------	--------------------------------

C-- Crew or operator maintenance done within organizational or aviation unit maintenance.

O-- Organizational or aviation unit category can remove, replace, and use the item.

F-- Direct support or aviation intermediate level can remove, replace, and use the item.

H-- General support level can remove, replace, and use the item.

L-- Specialized repair activity can remove, replace, and use the item.

D-- Depot level can remove, replace, and use the item.

- (b) The maintenance code entered in the fourth position tells whether or not the item is to be repaired and identifies the lowest maintenance level with the capability to do complete repair (i.e., perform all authorized repair functions.) NOTE: Some limited repair may be done on the item at a lower level of maintenance, if authorized by the Maintenance Allocation Chart (MAC) and SMR codes. This position will contain one of the following maintenance codes.

Code	Application/Explanation
-------------	--------------------------------

O - Organizational or (aviation unit) is the lowest level that can do complete repair of the item.

F - Direct support or aviation intermediate is the lowest level that can do complete repair of the item.

H - General Support is the lowest level that can do complete repair of the item.

L - Specialized repair activity is the lowest level that can do complete repair of the item.

D - Depot is the lowest level that can do complete repair of the item.

Z - Nonreparable. No repair is authorized.

B - No repair is authorized. No parts or special tools are authorized for the maintenance of a "B" coded item. However, the item may be reconditioned by adjusting, lubricating, etc., at the user level.

(3) Recoverability. Recoverability codes are assigned to items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the SMR Code as follows:

**Recoverability
Codes**

Application/Explanation

Z - Nonreparable item. When unserviceable, condemn and dispose of the item at the level of maintenance shown in 3rd position of SMR Code.

O - Repairable item. When not economically repairable, condemn and dispose of the item at organizational or aviation unit level.

F - Repairable item. When uneconomically repairable, condemn and dispose of the item at the direct support or aviation immediate level.

H - Repairable item. When uneconomically repairable, condemn and dispose of the item at the general support level.

D - Repairable item. When beyond lower level repair capability, return to depot. Condemnation and disposal of item not authorized below depot level.

L - Repairable item. Condemnation and disposal not authorized below specialized repair activity (SRA).

A - Item requires special handling or condemnation procedures because of specific reasons (e.g., precious metal content, high dollar value, critical material, or hazardous material). Refer to appropriate manuals/directives for specific instructions.

c. CAGEC (Column (3)). The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code which is used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item.

d. PART NUMBER (Column (4)). Indicates the primary number used by the manufacturer, (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

NOTE

When you use an NSN to requisition an item, the item you receive may have a different part number from the part ordered.

e. DESCRIPTION AND USABLE ON CODE (UOC) (Column (5)). This column includes the following information:

- (1) The Federal item name and, when required, a minimum description to identify the item.
- (2) The physical security classification of the item is indicated by the parenthetical entry, e.g., Phy Sec C1 (C)-Confidential, Phy Sec C1 (S)-Secret, Phy Sec C1 (T)-Top-Secret.
- (3) Items that are included in kits and sets are listed below the name of the kit or set.
- (4) Spare/repair parts that make up an assembled item are listed immediately following the assembled item line entry.
- (5) Part numbers of bulk materials are referenced in this column in the line entry for the item to be manufactured/fabricated.
- (6) When the item is not used with all serial numbers of the same model, the effective serial numbers are shown on the last line(s) of the description (before UOC).
- (7) The usable on code, when applicable (reference paragraph 5, Special Information).
- (8) In the Special Tools List Section, the basis of issue (BOI) appears as the last line(s) in the entry for each special tool, special TMDE, and other special support equipment. When density of equipment supported exceeds density spread indicated in the basis of issue, the total authorization is increased proportionately.
- (9) The statement "END OF FIGURE" appears just below the last item description in Column (5) for a given figure in both Section II and Section III.

f. QTY (Column (6)). The QTY (quantity per figure) column indicates the quantity of the item used in the breakout shown on the illustration/figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column instead of a quantity indicates that the quantity is variable and may vary from application to application.

4. EXPLANATION OF COLUMNS (SECTION IV).

a. NATIONAL STOCK NUMBER (NSN) INDEX.

(1) **STOCK NUMBER Column.** This column lists the NSN in national item identification number (NIIN) sequence. The NIIN consists of the last nine digits of the NSN, i.e.

$$\begin{array}{r} \text{NSN} \\ \hline 5305-01-574-1467 \\ \text{NIIN} \end{array}$$

When using this column to locate an item, ignore the first four digits of the NSN. Use the complete NSN (13 digits) when requisitioning items by stock number.

(2) **FIG. Column.** This column lists the number of the figure where the item is identified/located. The figures are in numerical order in Section II and Section III.

(3) **ITEM Column.** The item number identifies the item associated with the figure listed in the adjacent FIG. column. This item is also identified by the NSN listed on the same line.

b. PART NUMBER INDEX. Part numbers in this index are listed in ascending alphanumeric sequence (i. e., vertical arrangement of letter and number combinations which place the first letter or digit of each group in order A through Z, followed by the numbers 0 through 9, and each following letter or digit in like order).

(1) **CAGEC Column.** The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code used to identify the manufacturer, distributor, or Government agency etc., that supplies the item.

(2) **PART NUMBER Column.** Indicates the primary number used by the manufacturer (individual, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

(3) **STOCK NUMBER Column.** This column lists the NSN for the associated part number and manufacturer identified in the PART NUMBER and CAGEC columns to the left.

(4) **FIG. Column.** This column lists the number of the figure where the item is identified/located in Section II and Section III.

(5) **ITEM Column.** The item number is that number assigned to the item as it appears in the figure referenced in the adjacent figure number column.

c. FIGURE AND ITEM NUMBER INDEX.

(1) **FIG. Column.** This column lists the number of the figure where the item is identified/located in Section II and Section III.

(2) **ITEM Column.** The item number is that number assigned to the item as it appears in the figure referenced in the adjacent figure number column.

(3) **STOCK NUMBER Column.** This column lists the NSN for the item.

(4) **CAGEC Column.** The Commercial and Government Entity Code (CAGEC) is a 5-digit numeric code used to identify the manufacturer, distributor, or Government agency etc., that supplies the item.

(5) **PART NUMBER Column.** Indicates the primary number used by the manufacturer (individual, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

5. SPECIAL INFORMATION.

a. **USABLE ON CODE.** The usable on code appears in the lower left corner of the Description column heading. Usable on codes are shown as "UOC:.." in the Description Column (justified left) on the last line of the applicable item description/nomenclature. Uncoded items are applicable to all models.

b. **ASSOCIATED PUBLICATIONS.** Refer to Appendix A, References.

6. HOW TO LOCATE REPAIR PARTS.

a. When National Stock Numbers or Part Numbers are NOT Known.

(1) **First.** Using the table of contents, determine the assembly or subassembly group to which the item belongs. This is necessary since figures are prepared for assembly groups and subassembly groups, and listings are divided into the same groups.

(2) **Second.** Find the figure covering the assembly group or subassembly group to which the item belongs.

(3) **Third.** Identify the item on the figure and note the item number.

(4) **Fourth.** Refer the Repair Parts List for the figure to find the part number for the item number noted on the figure.

(5) **Fifth.** Refer to the Part Number Index to find the NSN, if assigned.

b. When National Stock Number or Part Number is Known.

- (1) **First.** Using the of National Stock Number and Part Number Indexes find the pertinent National Stock Number or Part Number. The NSN index is in National Item Identification Number (NIIN) sequence (see paragraph c-4a.(1)). The part numbers in the Part Number index are listed in ascending alphanumeric sequence (see paragraph c-4.b). Both indexes cross-reference you to the illustration/figure and item number of the item you are looking for.
- (2) **Second.** After finding the figure and item number, verify that the item is the one you are looking for, then locate the item number in the repair parts list for the figure.

7. ABBREVIATIONS. Abbreviations used in this manual are listed in MIL-STD-12.

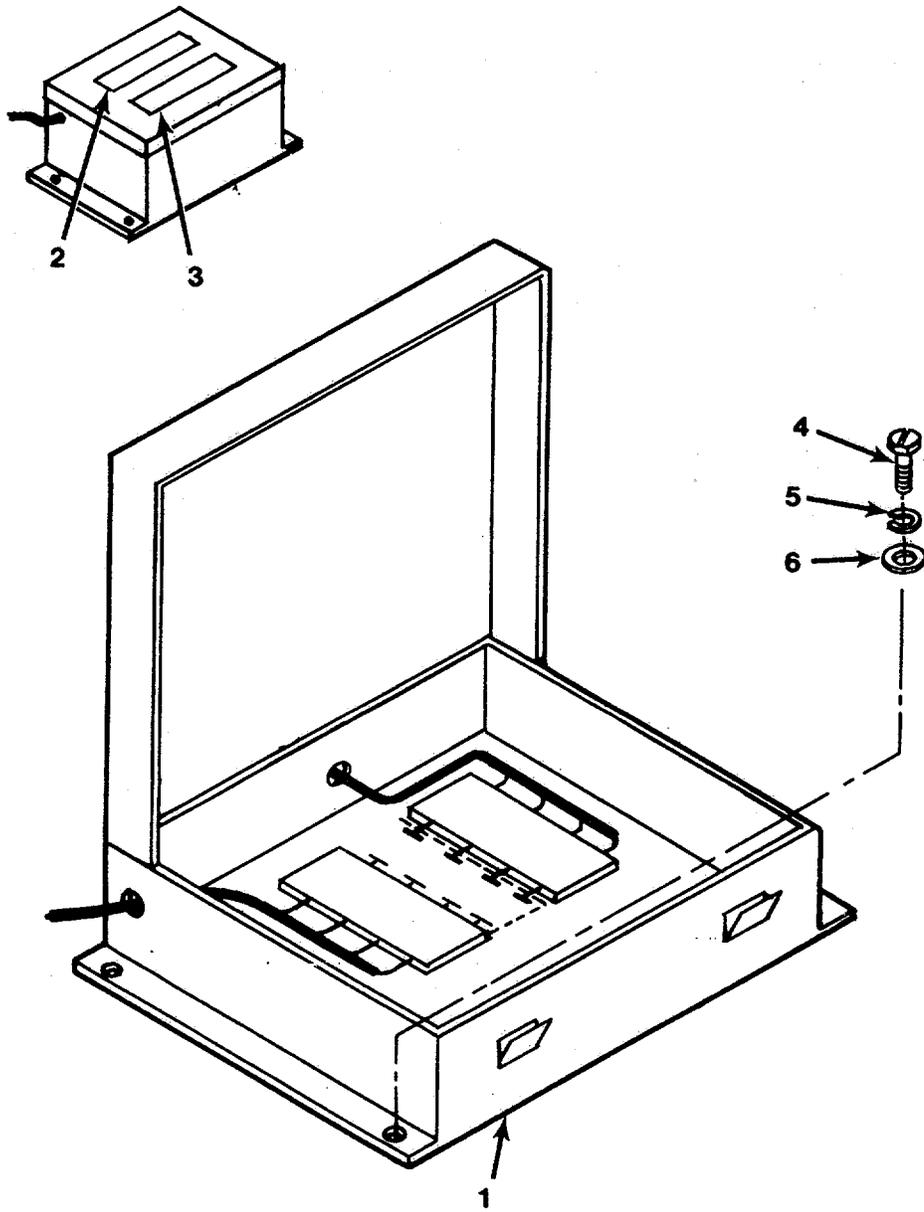


Figure 1. Power Filter Assembly

Change 1 F-10

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) FSCM	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 01 ISLATROL CONTROL BOX

FIG. 1 POWER FILTER ASSEMBLY

1	XDOZZ	81337	5-13-4992	FILTER, PWR LINE ASY	1
2	XDOZZ	81337	5-13-5020	.DECAL.....	1
3	XDOZZ	81337	5-13-4720	.STENCIL, .25, BLACK TURN OFF	1
				BREAKER BEFORE SERVICE.....	
4	XDOZZ	96906	MS90725-6	.SCREW, CAP, HEXAGON H.....	4
5	XDOZZ	96906	MS35338-44	.WASHER, LOCK.....	4
6	XDOZZ	96906	MS15795-410	.WASHER, FLAI	4

END OF FIGURE

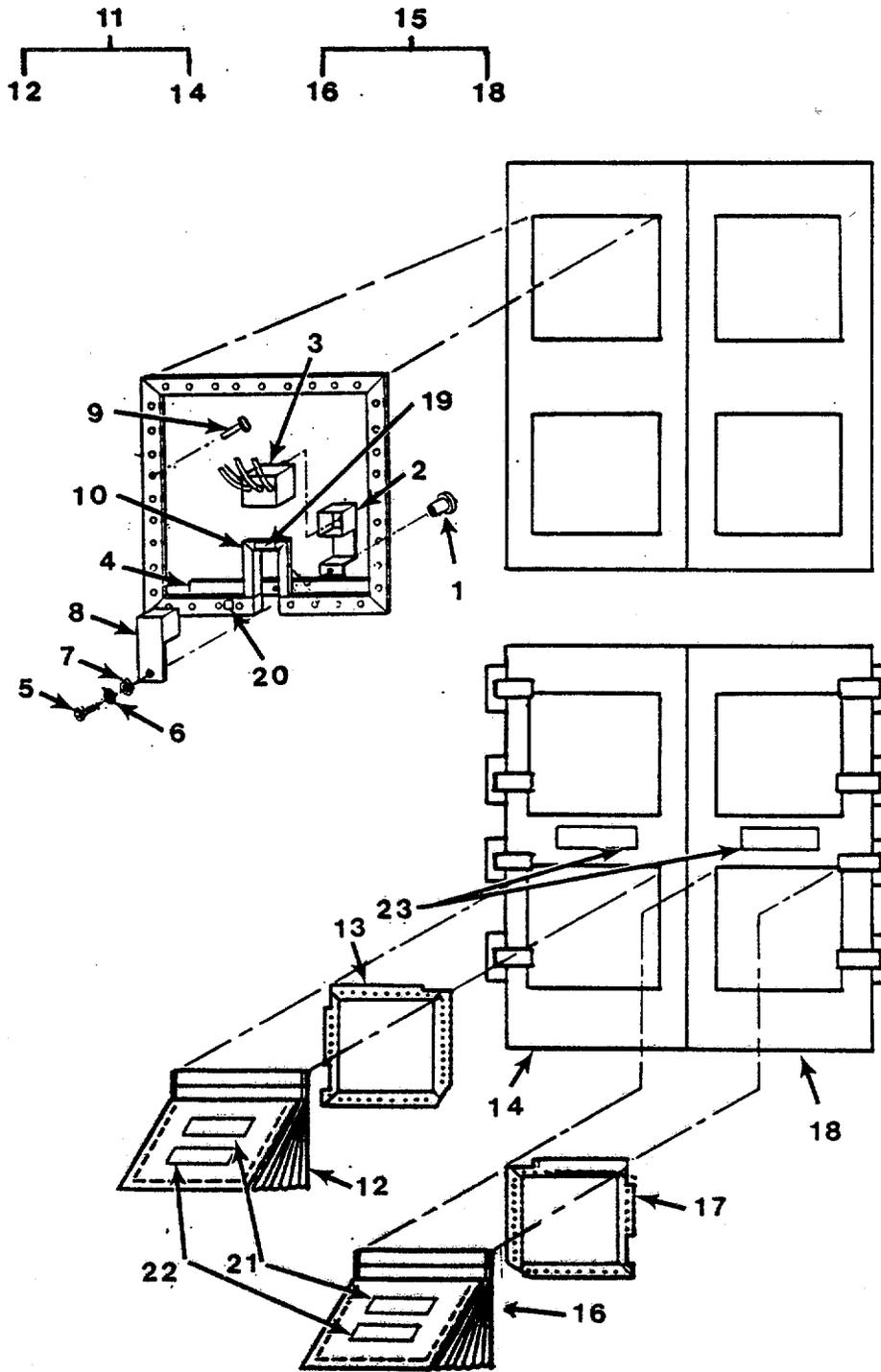


Figure 2. Cargo Door Vent Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 02 CARGO DOOR VENT ASSEMBLY					
FIG. 2 CARGO DOOR VENT INSTALLATION					
	XDOOO	81337	5-13-4968	SW,VENT DR INSTL	1
1	XDOZZ	96906	MS27130-A20	.NUT,BLIND RIVET	4
2	XDOZZ	81337	5-13-5007	.SPT,SW	4
3	PAOZZ	09353	8168	.SWITCH,PUSH	4
4	XDOZZ	81337	5-13-5008	.BRACKET,SW	4
5	XDOZZ	96906	MS35191-274	.SCREW,MACHINE	4
6	XDOZZ	96906	MS35338-43	.WASHER,LOCK	4
7	XDOZZ	96906	MS15795-408	.WASHER,FLAT	4
8	XDOZZ	81337	5-13-5006	.CVR,PUSH SW	4
9	XDOZZ	81349	MIL-R-24243/6-A4 04H	.RIVET	32
10	XDOZZ	81337	5-13-4996	.FRAME,FILTER	4
11	XCOOO	81337	5-13-4998	.VENT INSTL,LEFT	1
12	XDOZZ	81337	5-13-5015	..DOOR VENT,LEFT.....	1
13	XDOZZ	81337	5-4-3042	..VENTILATOR,AIR CIRC SEE TM10-..... 5411-200-24P FOR PARTS BREAKDOWN.....	1
14	XDOZZ	81337	5-13-4995	..FRAME,LEFT VENT	1
15	XCOOO	81337	5-13-4999	.VENT INSTL,RIGHT	1
16	XDOZZ	81337	5-13-5014	..DR,RT,VENT	1
17	XDOZZ	81337	5-4-3042	..VENTILATOR,AIR CIRC SEE TM10-..... 5411-200-24P FOR PARTS BREAKDOWN.....	1
18	XDOZZ	81337	5-13-4994	..FRAME,RIGHT VENT	1
19	XDOZZ	81337	5-13-4720	..STENCIL,.25,BLACK 24VAC	1
20	XDOZZ	81337	5-13-4720	..STENCIL,.25,BLACK	4
21	XDOZZ	81337	5-13-4719	.STENCIL,1.0,BLACK CAUTION	4
22	XDOZZ	81337	5-13-4822	.STENCIL,.5,BLACK DOOR UNDER..... SPRING TENSION	4
23	XDOZZ	81337	5-13-4819	.STENCIL,1.0,BLACK BEFORE..... OPERATING A/C VENT DOORS MUST BE OPEN	2

END OF FIGURE

Change 1 F-13

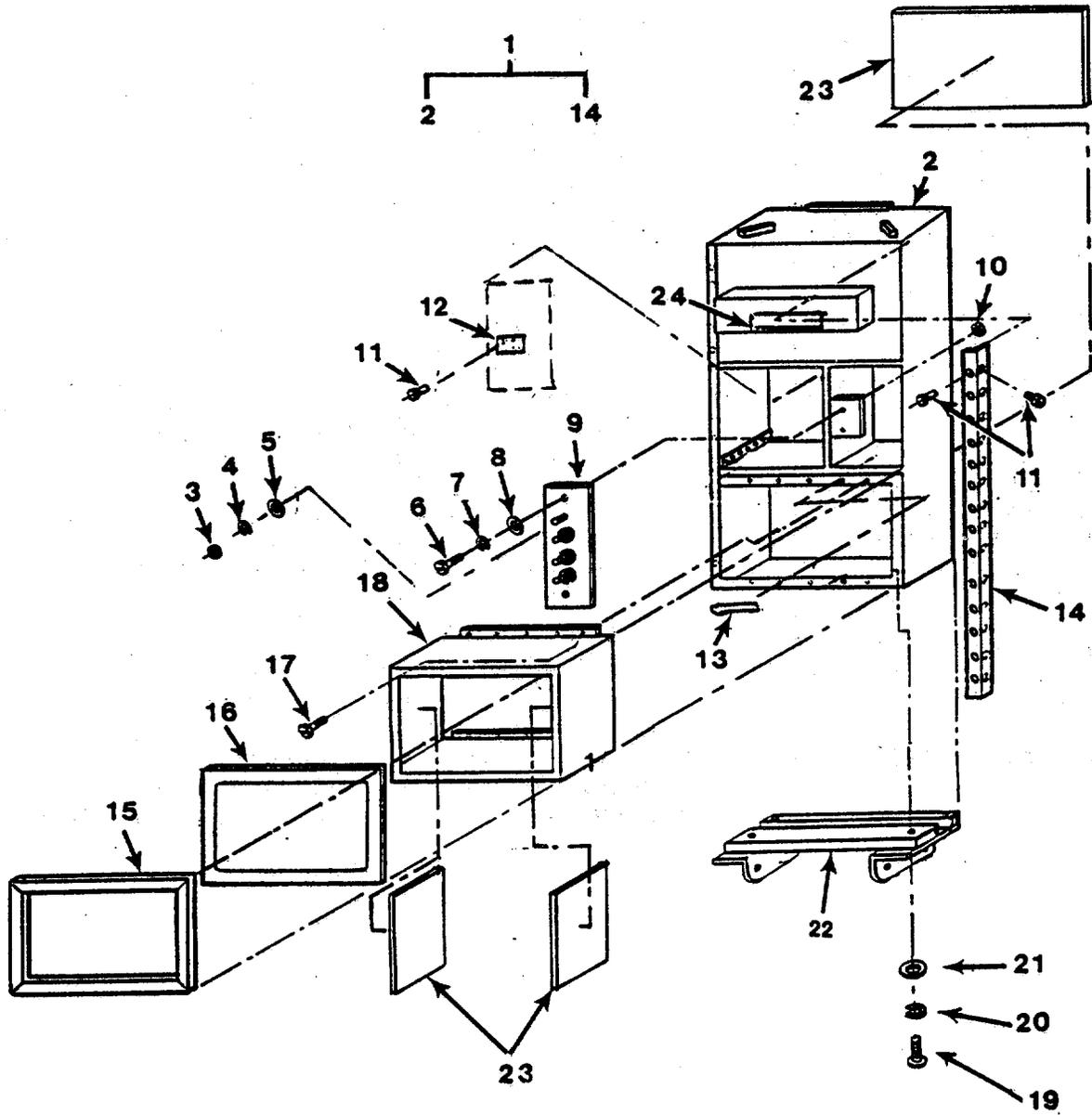


Figure 3. 24K Air Conditioner Installation

Change 1 F-14

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 03 AIR CONDITIONER ASSEMBLY					
FIG. 3 24K AIR CONDITIONER INSTALLATION					
1	PBOFF	81337	5-13-4900	.AIR CONDITIONER	1
2	XAOFF	81337	5-13-4733	..24K HEATPUMP SEE TM5-4120-395-.....	1
				14&P FOR COMPLETE PARTS BREAKOUT	
3	XDOZZ	96906	MS35650-5	..NUT,PLAIN,HEX	4
4	XDOZZ	96906	MS35338-140	..WASHER,LOCK	4
5	XDOZZ	96906	MS15795-812	..WASHER,FLAT	4
6	XDOZZ	96906	MS51957-30	..SCREW,MACHINE	2
7	XDOZZ	96906	MS35338-136	..WASHER,LOCK	2
8	XDOZZ	96906	MS15795-805	..WASHER,FLAT	2
9	XDOZZ	81337	5-13-5031-2	..TERMINAL BD	1
10	XDOZZ	96906	MS35649-264	..NUT,PLAIN,HEXAGON	2
11	XDOZZ	81349	MIL-R-24243/3B40 4	..RIVET,BLIND.....	100
12	XDOZZ	81337	5-13-4713-2	..PLATE,CVR	1
13	PAOZZ	96906	MS3368-1-OB	..STRAP,TIEDOWN,ELECT	25
14	XDOZZ	81337	5-13-4900-17	..BRACE,ANGLE	4
15	XDOZZ	81337	5-13-4927-1	..FRAME,COND,AIR OUT	1
16	XDOZZ	39428	8614K23	..GASKET	V
17	XDOZZ	96906	MS24630-48	..SCREW,TAP	6
18	XDOZZ	81337	5-13-4939	..ASSY AIR OUTLET HSG	1
19	XDOZZ	96906	MS90728-8	..SCREW,CAP,HEXAGON H .25 X 20 X..... 1.00.....	6
20	XDOZZ	96906	MS35338-44	..WASHER,LOCK	6
21	XDOZZ	96906	MS15795-410	..WASHER,FLAT	6
22	XDOZZ	81337	5-13-4932	..BRACKET,SPT	1
23	XDOZZ	39428	9385K21	..INSUL,FOAM,POLY 20 X 20 INCHES.....	3
24	XDOZZ	81337	5-13-4822	..STENCIL,1.0,BLK OPEN DOOR FOR..... FRESH AIR INTAKE	1

END OF FIGURE

Change 1 F-15

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 03 AIR CONDITIONER ASSEMBLY					
FIG. 4 36K AIR CONDITIONER INSTALLATION					
1	PBOFF	81337	5-13-4904	.AIR CONDITIONER	1
2	XAOFF	81337	5-13-4763	..36K HEAT PUMP SEE TM5-4120-396-.....	1
					14&P FOR COMPLETE PARTS BREAKOUT.....
3	XDOZZ	96906	MS35650-5	..NUT,PLAIN,HEX	4
4	XDOZZ	96906	MS35338-140	..WASHER,LOCK	4
5	XDOZZ	96906	MS15795-812	..WASHER,FLAT	4
6	XDOZH	96906	MS51957-30	..SCREW,MACHINE	2
7	XDOZZ	96906	MS35338-136	..WASHER,LOCK	2
8	XDOZZ	96906	MS15795-805	..WASHER,FLAT	2
9	XDOZZ	81337	5-13-5031-1	..TERMINAL BD	1
10	XDOZZ	96906	MS35649-264	..NUT,PLAIN,HEXAGON	2
11	XDOZZ	81349	MIL-R-24243/3B40 4	..RIVET,BLIND	100
12	XDOZZ	81337	5-13-4713-1	..PLATE,CVR	1
13	PAOZZ	96906	MS3368-1-OB	..STRAP,TIEDOWN,ELECT	25
14	XDOZZ	81337	5-13-4904-17	..BRACE,ANGLE	4
15	XDOZZ	81337	5-13-4927-2	..FRAME,AIR OUTLET	1
16	XDOZZ	39428	8614K23	..GASKET,1/2 X 1 1/2.....	V
17	XDOZZ	96906	MS24630-48	..SCREW,TAP	6
18	XCOZZ	81337	5-13-4931	..ASSY AIR OUTLET HSG	1
19	XDOZZ	96906	MS90728-8	..SCREW,CAP,HEXAGON H	6
20	XDOZZ	96906	MS35338-44	..WASHER,LOCK	6
21	XDOZZ	96906	MS15795-410	..WASHER,FLAT	6
22	XDOZZ	81337	5-13-4936	..BRACKET,SPT	1
23	XDOZZ	39428	9385K21	..INSUL,FOAM,POLY 20 X 20 INCHES...	3
24	XDOZZ	81337	5-13-4822	..STENCIL,1.0,BLK OPEN DOOR FOR.....	1
					FRESH AIR INTAKE.....

END OF FIGURE

Change 1 F-17

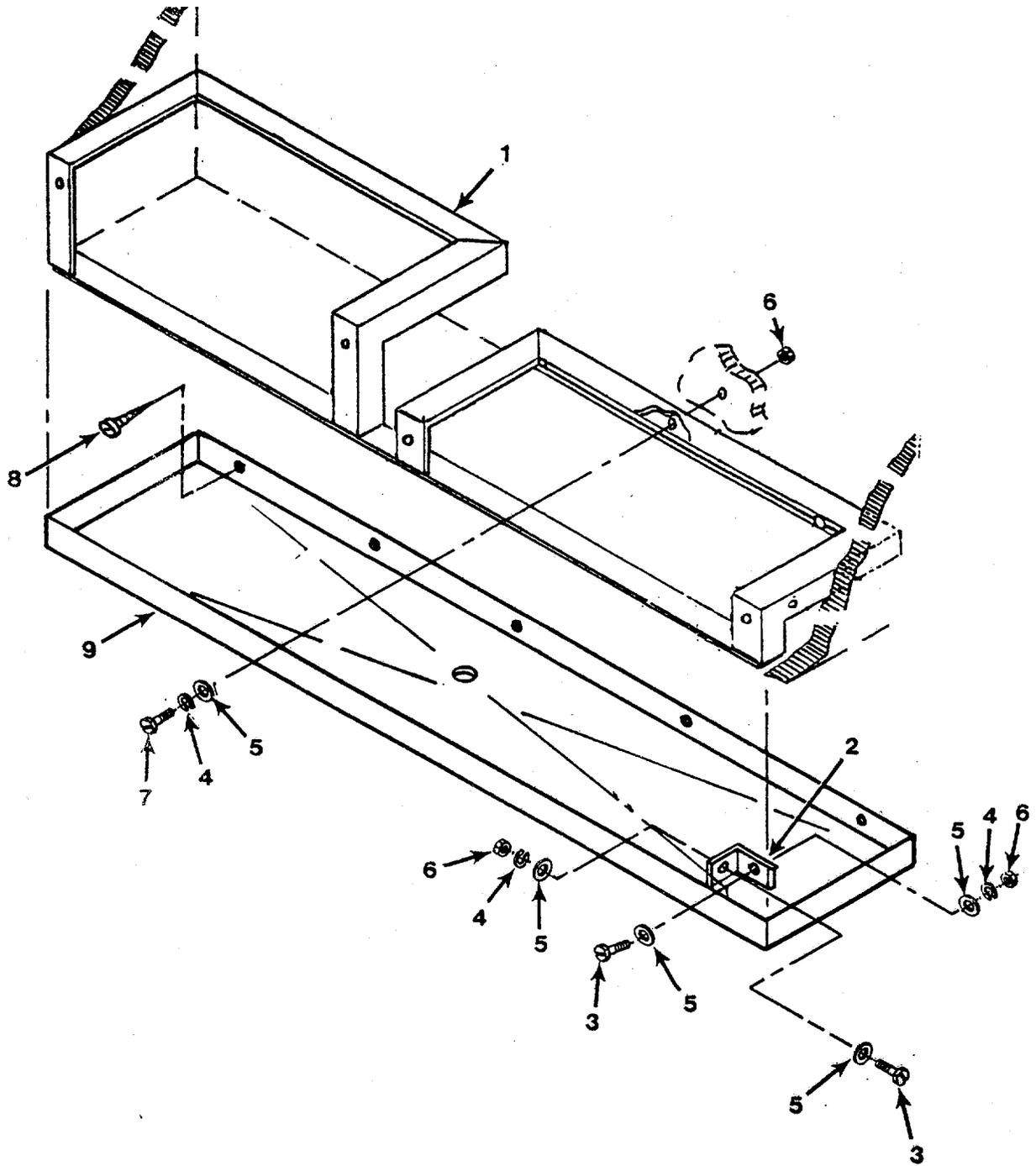


Figure 5. Air Conditioner Mounting Bracket Assembly

Change 1 F-18

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 03 AIR CONDITIONER ASSEMBLY

FIG. 5 AIR CONDITIONER MOUNTING
BRACKET ASSEMBLY

1	XDOZZ	81337	5-13-4922	BRACKET,MTG,AC ASSY	1
2	XDOZZ	81337	5-13-4940	.CLIP,ANGLE,AC	2
3	XDOZZ	96906	MS51849-95	.SCREW,MACHINE	4
4	XDOZZ	96906	MS35338-44	.WASHER,LOCK	14
5	XDOZZ	96906	MS15795-410	.WASHER,FLAT	14
6	XDOZZ	96906	MS35649-2252	.NUT,PLAIN,HEXAGON	14
7	XDOZZ	96906	MS90725-13	.SCREW,CAP	10
8	XDOZZ	96906	MS51861-37	.SCREW,TAPPING,THREA #8 X .75.....	10
9	XDOZZ	81337	5-13-5011	.PAN,DRIP, AC	1

END OF FIGURE

Change 1 F-19

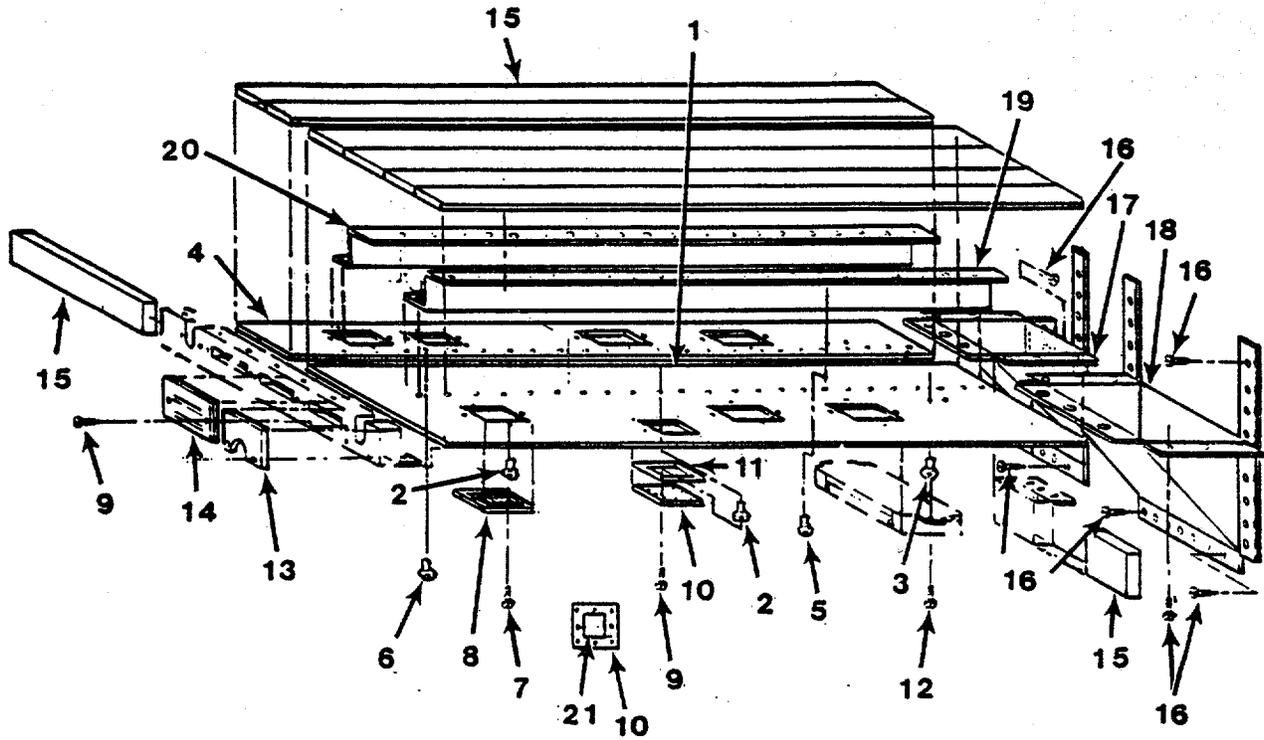


Figure. 6 Duct Installation

Change 1 F-20

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 04 DUCTING ASSEMBLY, AIR CONDITIONER					
FIG. 6 DUCT INSTALLATION					
	XCDDD	81337	5-13-4961	..DUCT INSLT	1
1	XDDZZ	81337	5-13-4952	..PANEL,DUCT,LARGE	1
2	XDOZZ	96906	MS27130-A19	..NUT,BLIND RIVET 190-32.....	20
3	XDOZZ	96906	MS27130-A31	..NUT,BLIND,RIVET 25-20.....	4
4	XDDZZ	81337	5-13-4953	..PANEL,DUCT,SMALL	1
5	XDOZZ	96906	MS27130-A31	..NUT,BLIND,RIVET 25-20.....	4
6	XDOZZ	96906	MS27130-A19	..NUT,BLIND RIVET 190-32.....	20
7	XDOZZ	96906	MS35191-274	..SCREW,MACHINE	24
8	XDOZZ	9R714	C808-4	..REGISTER,FOUR WAY 8.00 X 8.00	6
9	XDOZZ	96906	MS35207-264	..SCREW,MACHINE	22
10	XDOZZ	81337	5-13-4959	..PLATE,ACC,SOLAR BAR	2
11	XDOZZ	81337	5-13-4961-21	..GASKET,RUBBER	1
12	XDOZZ	96906	MS90725-6	..SCREW,CAP,HEXAGON H 25 X 20 X.....	8
				..75	
13	XDDZZ	81337	5-13-4956	..CVR,SOLAR BAR	2
14	XDOZZ	9R714	C93-15	..DEFUSER,LEN AL	3
15	XDDZZ	39428	9350K1	..INSTL,FIBER GL INSULATION 1 IN.....	V
				THK	
16	XDOZZ	81337	5-13-4961-22	..SCREW,SELF-TAPPING	8
17	XDDZZ	81337	5-13-4954	..TRANSITION,SMALL	1
18	XDDZZ	81337	5-13-4955	..TRANSITION,LARGE	1
19	XDDZZ	81337	5-13-4957-1	..Z BRACKET	1
20	XDDZZ	81337	5-13-4957-2	..Z BRACKET	1
21	XDOZZ	81337	5-13-4822	..STENCIL,.25,BLACK ACCESS TO.....	1
				SOLAR BAR PUSH ROD ASSEMBLY	

END OF FIGURE

Change 1 F-21

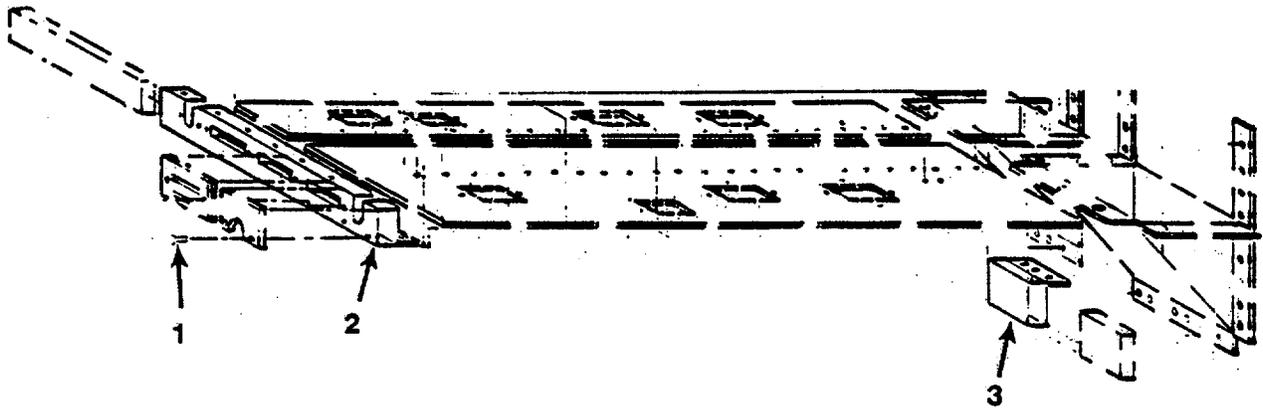


Figure. 7 Ductwork Cap Installation

Change 1 F-22

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 04 DUCTING ASSEMBLY, AIR CONDITIONER

FIG. 7 DUCTWORK CAP INSTALLATION

1	XDDZZ	81349	M24243/3B404	..RIVET,BLIND .18, .12-.25 GRIP AL. 284	
2	XDDZZ	81337	5-13-4958	..CAP,DUCTWORK	1
3	XDDZZ	81337	5-13-4960	..CAP,DUCTWORK	1

END OF FIGURE

Change 1 F-23

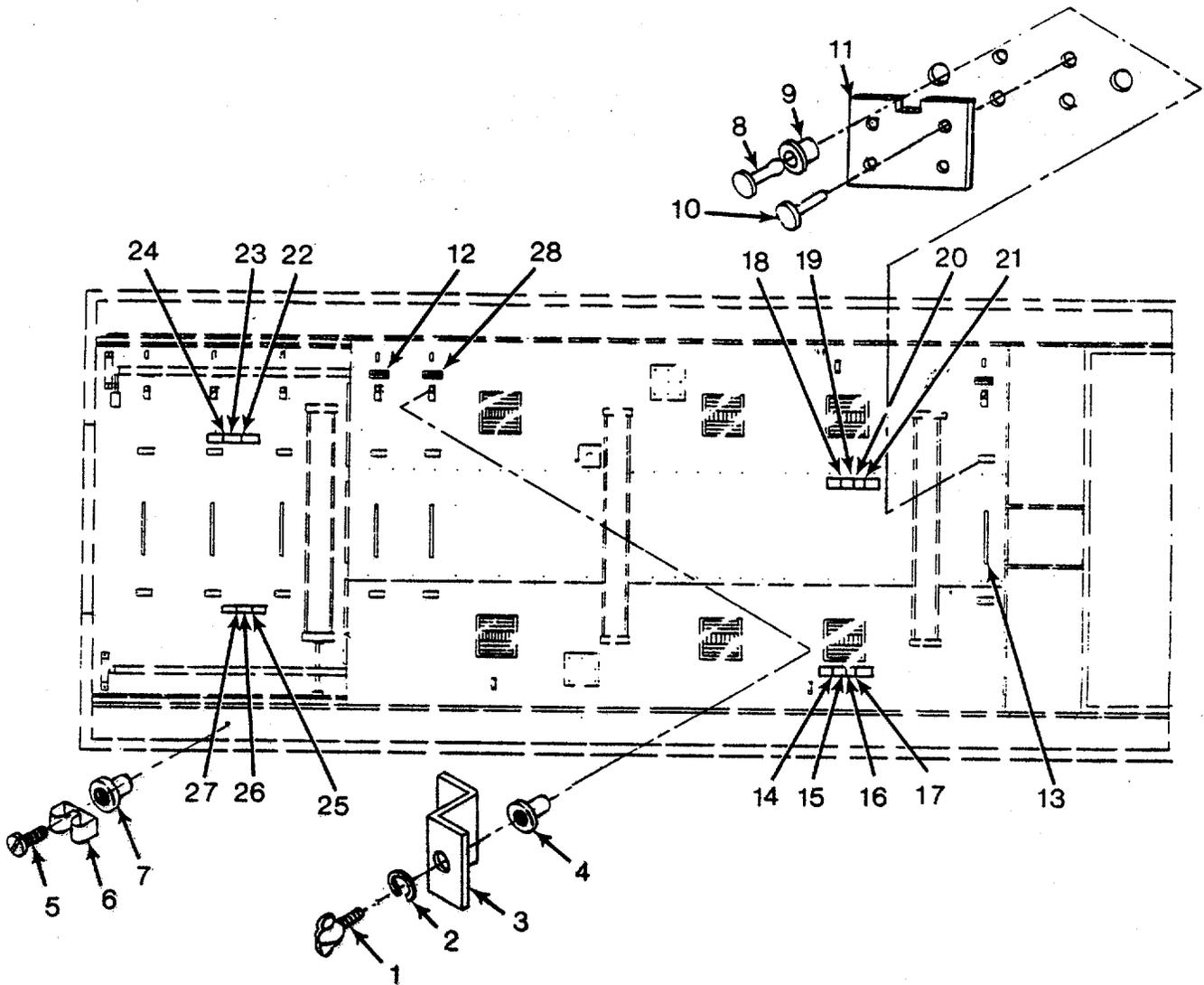


Figure. 8 Light Storage Assembly

Change 1 F-24

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 04 DUCTING ASSEMBLY, AIR CONDITIONER					
FIG. 8 LIGHT STORAGE ASSEMBLY					
	XCOOO	81337	5-13-4924	LIGHT STOR ASSY	1
1	XDOZZ	96906	MS21316-36	.THUMBSCREW	6
2	XDOZZ	96906	MS35335-33	.HASHER,LOCK 25 EXT TOOTH	6
3	XDOZZ	81337	5-13-4923	.CLIP,LT TRANSPORT	6
4	XDOZZ	96906	MS27130-A31	.NUT,BLIND,RIVET 25-20 ALL	6
5	XDOZZ	96906	MS35206-245	.SCREW,MACHINE 164-3 X .50.....	6
6	XDOZZ	81337	5-4-5106	.CLIP,SPRING TENSION	6
7	XDOZZ	96906	MS27130-A13	.NUT,PLAIN,BLIND RIV 164-32 AL.....	6
8	XDOZZ	81337	5-4-5107	.STUD,DBL HEAD	24
9	XDOZZ	96906	MS27130-A37	.NUT,BLIND,RIVET 25-28 AL	24
10	XDOZZ	96906	MS20601-AD4W4	.RIVET,BLIND 100 DEG, FLUSH HEAD, .125 AL	48
11	XDOZZ	81337	5-4-3019	.BRACKET,MOUNTING	12
12	XDOZZ	97403	13226E4557	.DECAL	6
13	XDOZZ	81337	5-13-4822	.STENCIL,.25,BLACK CEILING LIGHT.....	6
STORAGE					
14	XDOZZ	81337	5-13-4718	.STENCIL,1.5DOT,GRN	1
15	XDOZZ	81337	5-13-4819	.STENCIL,1.0,BLACK	1
16	XDOZZ	81337	5-13-4822	.STENCIL,.5,GREEN RACK PAPER.....	1
STORAGE FRONT					
17	XDOZZ	81337	5-13-4824	.STENCIL,ARROW,GREEN	1
18	XDOZZ	81337	5-13-4718	.STENCIL,1.5DOT,YLW	1
19	XDOZZ	81337	5-13-4822	.STENCIL,.5,YLW CABINET OFFICE-IN- .ONE FRONT	1
20	XDOZZ	81337	5-13-4719	.STENCIL, 1.0,BLACK	1
21	XDOZZ	81337	5-13-4824	.STENCIL,ARROW,YLW	1
22	XDOZZ	81337	5-13-4718	.STENCIL,1.5DOT,BLUE	1
23	XDOZZ	81337	5-13-4822	.STENCIL,.5,BLUE RACK PAPER.....	1
STORAGE FRONT					
24	XDOZZ	81337	5-13-4724	.STENCIL,ARROW,BLUE	1
25	XDOZZ	81337	5-13-4818	.STENCIL,.1.5DOT,RED	1
26	XDOZZ	81337	5-13-4722	.STENCIL,.5DOT,RED RACK PAPER.....	1
STORAGE FRONT					
27	XDOZZ	81337	5-13-4824	.STENCIL,ARROW,RED	1
28	XDOZZ	81337	5-13-4720	.STENCIL,.25,BLACK SECURE VELCRO STRIP ON SIDE PANEL WHEN CLOSING SHELTER	4

END OF FIGURE

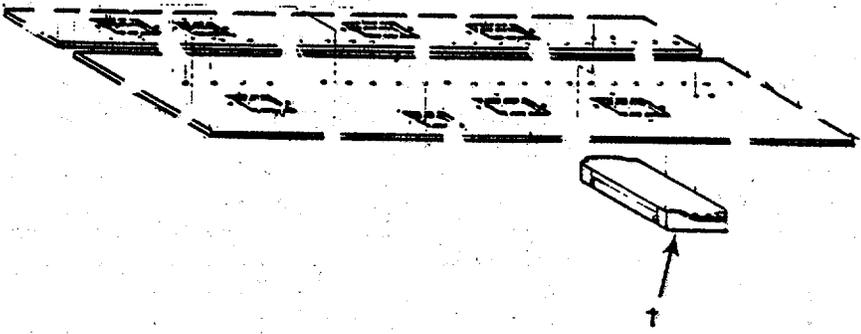


Figure 9. Fixed Roof Light Assembly

Change 1 F-26

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 04 DUCTING ASSEMBLY, AIR CONDITIONER

FIG. 9 FIXED ROOF LIGHT ASSEMBLY

1	XDOZZ	81337	5-4-2954	..LT ASSY, FIXED ROOF	2
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END OF FIGURE

Change 1 F-27

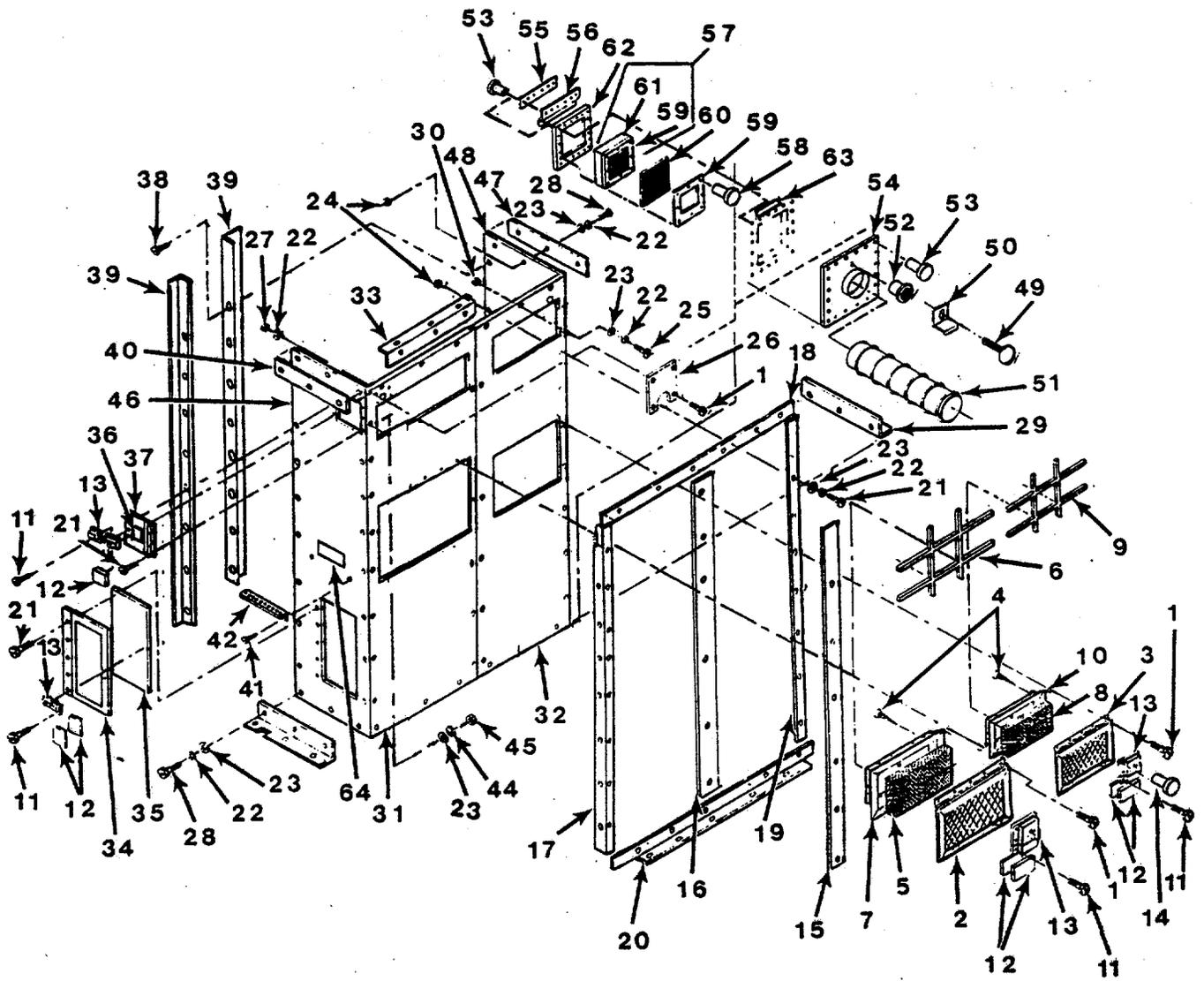


Figure 10 . Air Conditioner Housing Installation

Change 1 F-28

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 05 HOUSING ASSEMBLY, AIR CONDITIONER					
FIG. 10 AIR CONDITIONER HOUSING INSTALLATION					
	XCDDD	81337	5-13-4889	HSING,A/C	1
1	XDOZZ	96906	MS24630-48	.SCREW,TAP	27
2	XDOZZ	81337	5-13-4914-2	.VENT,BOTTOM L	1
3	XDOZZ	81337	5-13-4114-1	.VENT,BOTTOM R	1
4	XDOZZ	96906	MS51862-12C	.SCREW,TAP	24
5	PAOZZ	39428	2069K11	.FILTER MEDIA,AIR CO	1
6	XDOZZ	81337	5-13-4917-1	.SPT,FILTER	1
7	XDOZZ	81337	5-13-4918-1	.FRAME,FILTER	1
8	PAOZZ	39428	2069K11	.FILTER MEDIA,AIR CO	1
9	XDOZZ	81337	5-13-4917-2	.SPT,FILTER	1
10	XDOZZ	81337	5-13-4918-2	.FRAME,FILTER	1
11	XDOZZ	96906	MS51861-47	.SCREW,TAPPING,THREA	3
12	XDDZZ	81337	5-13-4889-44	.SHEET,ALUMINUM	13
13	XDOZZ	39428	1664AS	.LATCH,CABINET	7
14	XDOZZ	81349	MIL-R-24243/6-A4 05H	.RIVET	24
15	XDDZZ	82685	5K809	.BAR,DIVISION	1
16	XDDZZ	82685	5K809	.BAR,DIVISION.....	1
17	XDDZZ	81337	5-13-4895	.SPT,A/C HSNL L FV	1
18	XDDZZ	81337	5-13-4892	.SPT,A/C HSNL F PTF	1
19	XDDZZ	81337	5-13-4894	.SPT,A/C HSNL R FV	1
20	XDDZZ	81337	5-13-4891	.SPT,A/C HSNL F PBF	1
21	XDDZZ	96906	MS90728-8	.SCREW,CAP,HEXAGON H	25
22	XDDZZ	96906	MS35338-44	.WASHER,LOCK	52
23	XDDZZ	96906	MS15795-410	.WASHER,FLAT	52
24	XDDZZ	39428	90975A029	.NUT,TEE	55
25	XDDZZ	96906	MS90725-13	.SCREW,CAP	3
26	XDDZZ	81337	5-13-4919	.CVR,SOLAR BAR	2
27	XDDZZ	39428	90975A029	.NUT,TEE	8
28	XDDZZ	96906	MS90725-6	.SCREW,CAP,HEXAGON H	27
29	XDDZZ	81337	5-13-4896	.SPT,A/C HSNL SPB	2
30	XDDZZ	96906	MS35649-2252	.NUT,PLAIN,HEXAGON	3
31	XDDZZ	81337	5-13-4902	.WALL ASSY HSNL	1
32	XDDZZ	81337	5-13-4905	.WALL ASSY AC HSNLFR	1
33	XDDZZ	81337	5-13-4893	.SPT,A/C HSNL F PTR	1
34	XDOZZ	81337	5-13-4916-2	.VENT,AIR RTN	1
35	PAOZZ	39428	2069K11	.FILTER MEDIA,AIR CO	1
36	XDOZZ	81337	5-13-4822	.STENCIL,.5,BLACK ACCESS TO..... FURNACE HEAT STRIPS	1
37	XDOZZ	81337	5-13-4911	.DOOR,HTR ACC	1
38	XDDZZ	74222	30-99-142-12	.RIVET,DR	V
39	XDDZZ	81337	5-13-4901	.SPT,A/C HSNL SPR	2
40	XDDZZ	81337	5-13-4890	.SPT,A/C HSNL L TOP	1
41	XDOZZ	96906	MS35191-291	.SCREW,MACHINE	16
42	XDOZZ	81337	5-13-4912	.RACK,STORAGE,TIEDOW	1
43	XDDZZ	96906	MS24693-26	.SCREW,MACHINE	4

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
44	XDDZO	96906	MS35333-37	.WASHER,LOCK	4
45	XDDZZ	96906	MS35649-262	.NUT,PLAIN,HEXAGON	4
46	XDDZZ	81337	5-13-4898	.WALL ASSY AC HSNG L	1
47	XDDZZ	81337	5-13-4897	.SPT,A/C HSNG RSPT	1
48	XDDZZ	81337	5-13-4908	.WALL ASSY AC HSNG R	1
49	XDOZZ	96906	MS21316-36	.THUMBSCREW #10-32 X .75.....	1
50	XDOZZ	81337	5-13-5064	.CLIP,VENT TUBE	1
51	XDOZZ	39428	5266K59	.DUCT,HOSE	1
52	XDOZZ	96906	MS27130-A26	.NUT,BLIND,RIVET	1
53	XDOZZ	96906	MS20600-B6W3	.RIVET,BLIND	46
54	XDOZZ	81337	5-13-5042	.FRAME,VENT,INNER	1
55	XDOZZ	81337	5-13-5021	.STRIP,VENT,OUT	1
56	XDOZZ	81337	5-13-5040	.FLAP,RUBBER	1
57	XDOOO	81337	5-13-5046	.FRAME,VENT,OUTER	1
58	XDOZZ	96906	MS20600-B6W5	..RIVET,BLIND.....	8
59	XDOZZ	81337	5-13-5043	..PLATE,BACK,VENT	2
60	XDOZZ	39428	1224T25	..SCREEN,MESH	1
61	XDOZZ	81337	5-13-5044	..BOX,SLATS,VENT	1
62	XDOZZ	81337	5-13-5045	..PLATE,FRONT,VENT	1
63	XDOZZ	81337	5-13-4822	.STENCIL,.5,BLACK	1
64	XDOZZ	81337	5-13-4822	.STENCIL,.5,BLACK RUBBER STRAP.....	1
				STORAGE	

END OF FIGURE

Change 1 F-30

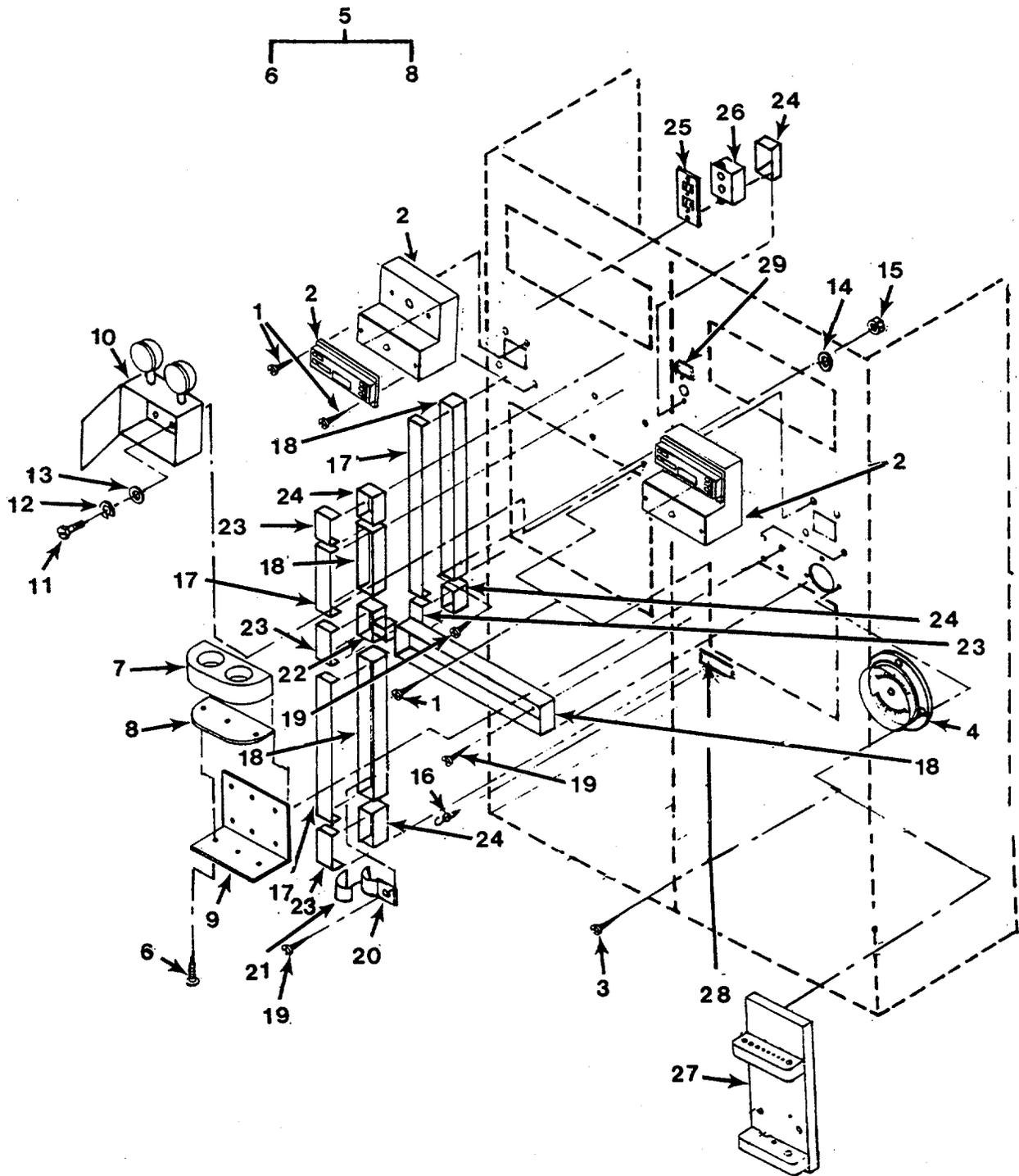


Figure. 11 Air Conditioner Housing Equipment Mounting Installation

(F-31 blank)/F-32

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 05 HOUSING ASSEMBLY, AIR CONDITIONER					
FIG. 11 AIR CONDITIONER HOUSING EQUIPMENT MOUNTING INSTALLATION					
	XCOOO	81337	5-13-4887	EQUIP,MTG,AC HOUSIN	1
1	XDOZZ	96906	MS51861-37	.SCREW,TAPPING,THREA *8 X .75	7
2	XDOZZ	81337	5-13-4972	.THERMOSTAT ASSY	2
3	XDOZZ	96906	MS51861-49	.SCREW,TAP,10X1.00	7
4	PBOZZ	15806	HTAB-169	.HYGROMETER,DIAL IND	1
5	XDOZZ	81337	5-13-5005	.RACK,STORAGE,CAN	1
6	XDOZZ	96906	MS35492-253	.SCREW,WOOD,FLT HD #8 X 1.00,..... BRASS	6
7	XDOZZ	97403	13226E7946	..GASKET,HOLDER	1
8	XDOZZ	97403	13226E7947	..HOLDER,SOLVENT CON	1
9	XDOZZ	97403	13226E7945	..SHELF,SOLVENT CON	1
10	PBOOO	81337	5-13-4780	.LIGHT UNIT,EMERGENC	1
11	XDOZZ	96906	MS90725-11	.SCREW,HEX 25 X 20 X 1.38.....	4
12	XDOZZ	96906	MS35338-44	.WASHER,LOCK	4
13	XDOZZ	96906	MS15795-410	.WASHER,FLAT	4
14	XDOZZ	96906	MS15795-442	.WASHER,FLAT	4
15	XDOZZ	39428	90975A029	.NUT,TEE	4
16	XDOZZ	39428	9417K4	.HOOK,CUP,BRASS	1
17	XDOZZ	79725	G-2100C	.COVER,CONDUIT,RACEW	4
18	XDOZZ	79725	G-2100B	.RACEWAY,METALLIC	2
19	XDOZZ	96906	MS35492-52	.SCREW,WOOD #8 X .75.....	30
20	XDOZZ	79725	2100WC	.CLIP,WIRE	20
21	XDOZZ	79725	G-2106	.CLIP,CVR	10
22	XDOZZ	79725	G-20115	.RACEWAY,TEE	1
23	XDOZZ	03743	180-A	.CVR,BLANK	4
24	XDOZZ	79725	G-2141	.BOX,RECP	5
25	XDOZZ	81345	UL 514AANDUL 514	.PLATE,WALL ELEC OUT	1
26	XDOZZ	81348	W-C-596/12-4	.CONN,RECP,ELEC	1
27	XDOZZ	81337	5-13-4947	.RACK,TOOL,PAPER CUT	1
28	XDOZZ	81337	5-13-4720	.STENCIL,.25,BLACK KEY STORAGE RACK.....	1
29	XDOZZ	81337	5-13-4720	.STENCIL,.25,BLACK RECEPTACLE 120V..... J-29 20A.....	1

END OF FIGURE

Change 1 F-33

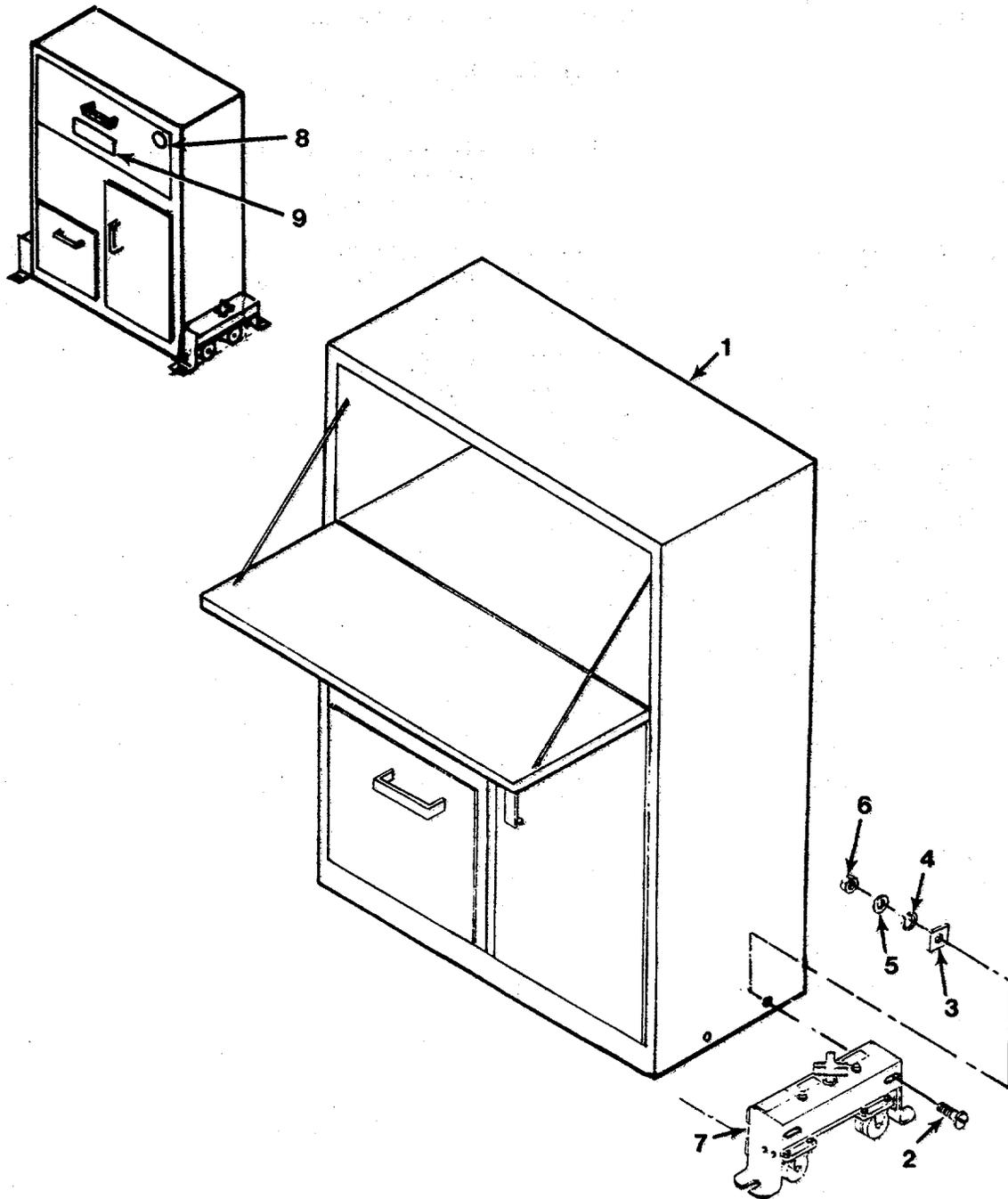


Figure 12. Desk Cabinet and Transporter Assembly

Change 1 F-34

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 06 OFFICE CABINET ASSEMBLY

FIG. 12 DESK CABINET AND TRANSPORTER ASSEMBLY

	XDOOO	81337	5-13-4880	TRANSPORTER,DSK CAB	1
1	XDOZZ	81337	5-13-4879	.DESK,CAB ASSY	1
2	XDOZZ	96906	MS90728-8	.SCREW,CAP,HEXAGON H	8
3	XDOZZ	81337	5-13-4760	.BRACKET.....	8
4	XDOZZ	96906	MS35338-44	.WASHER,LOCK	8
5	XDOZZ	96906	MS15795-410	.WASHER,FLAT	8
6	XDOZZ	96906	MS35649-2252	.NUT,PLAIN,HEXAGON	8
7	XDOOO	81337	5-13-4703-7	.TRANSPORTER ASSY	2
8	XDOZZ	81337	5-13-4718	.STENCIL,1.5DOT,YLW	1
9	XDOZZ	81337	5-13-4719	.STENCIL,I.O,BLACK CAUTION SECURE	1
				SHIPPING BRACKET BEFORE MOVEMENT.....	

END OF FIGURE

Change 1 F-35

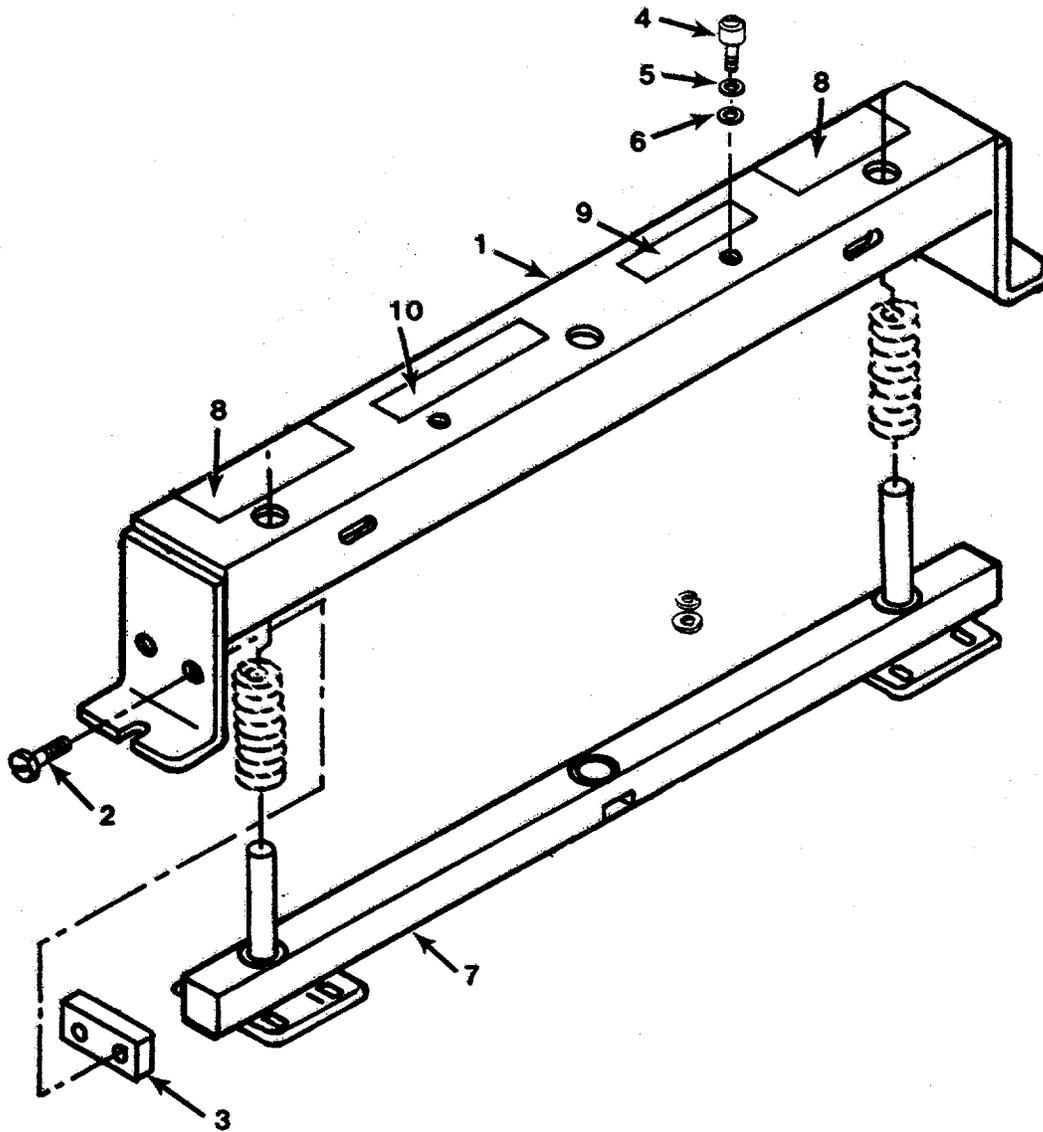


Figure 13 . Transporter Assembly

Change 1 F-36

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 06 OFFICE CABINET ASSEMBLY					
FIG. 13 TRANSPORTER ASSEMBLY					
1	XDOZZ	81337	5-13-4704-7	..HSING,TRANSPORTER.....	1
2	XDOZZ	96906	MS51095-303	..SCREW,HEX,CAD PL.....	4
3	XDOZZ	81337	5-13-4711	..STOP,CASTER BAR	2
4	XDOZZ	96906	MS16998-74	..SCREW,CAP,SOCKET HE.....	2
5	XDOZZ	96906	MS15795-417	..WASHER,FLAT	2
6	XDOZZ	96906	MS15795-414	..WASHER,FLAT.....	2
7	XDOZZ	81337	5-13-4705-7	..BAR,CASTER.....	1
8	XDOZZ	81337	5-13-4712	...DECAL.....	1
9	XDOZZ	81337	5-13-4759	DECAL.....	1
10	XDOZZ	81337	5-13-4758	...DECAL	1

END OF FIGURE

Change 1 F-37

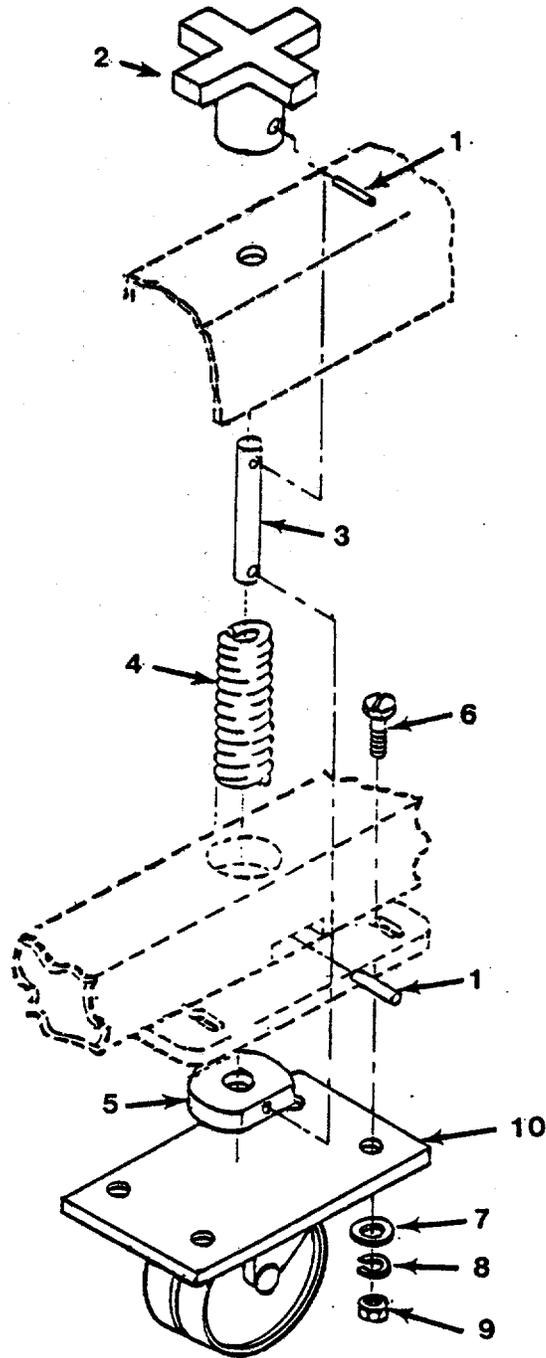


Figure 14. Transporter Wheel Assembly

Change 1

F-38

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 06 OFFICE CABINET.ASSEMBLY

FIG. 14 TRANSPORTER WHEEL ASSEMBLY

1	XDOZZ	96906	MS16556-29	..PIN,ST	2
2	XDOZZ	81337	5-13-4715	..KNOB	1
3	XDOZZ	81337	5-13-4716	..STUD	1
4	PAOZZ	39428	9620K24	..SPRING,HELICAL,COMP	2
5	XDOZZ	81337	5-13-4708	..WASHER,GUIDE	1
6	XDOZZ	96906	MS51849-95	..SCREW,MACHINE	8
7	XDOZZ	96906	MS15795-410	..WASHER,FLAT	8
8	XDOZZ	96906	MS35338-44	..WASHER,LOCK	8
9	XDOZZ	96906	MS35649-2252	..NUT,PLAIN,HEXAGON	8
10	XDOZZ	25472	13-40-XKN	..CASTER,PIANO	2

END OF FIGURE

Change 1 F-39

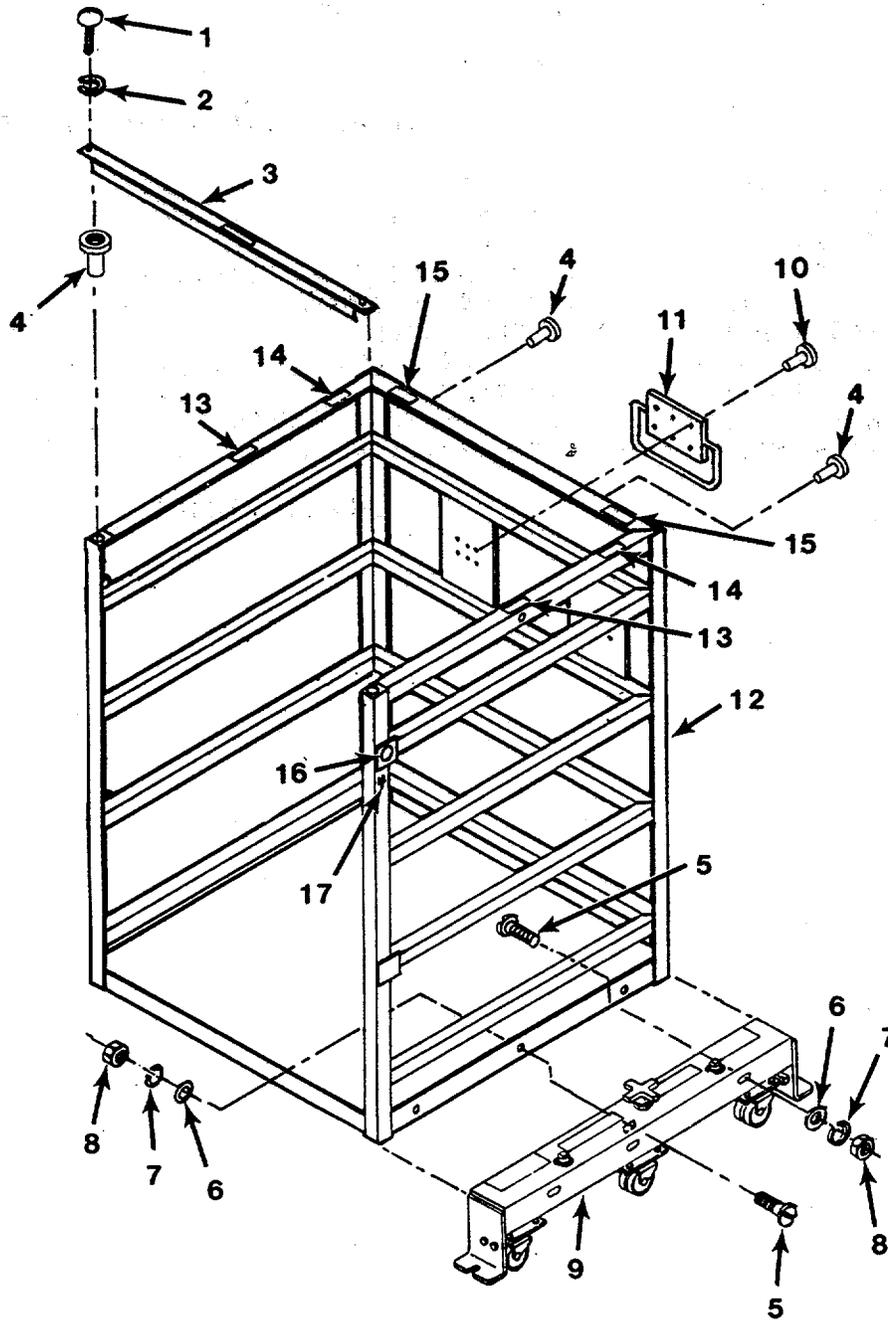


Figure 15. Paper Storage Rack With Table Storage Assembly

Change 1 F-40

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 07 PAPER STORAGE RACK ASSEMBLY WITH TABLE STORAGE					
FIG. 15 PAPER STORAGE RACK WITH TABLE STORAGE ASSEMBLY					
	XDODD	81337	5-13-4717-1	TRANSP,PAPER RK ASY	1
1	XDOZZ	81337	5-13-4695-2	...THUMBSCREW	2
2	XDOZZ	96906	MS35335-33	...WASHER,LOCK 25,EXT TOOTH	2
3	XDOZZ	81337	5-13-4696	...BAR,TRANSPORT	1
4	XDOZZ	96906	MS27130-A31	..NUT,BLIND,RIVET	4
5	XDOZZ	96906	MS90728-8	.SCREW,CAP,HEXAGON H	12
6	XDOZZ	96906	MS15795-410	.WASHER,FLAT	12
7	XDOZZ	96906	MS35338-44	.WASHER,LOCK	12
8	XDOZZ	96906	MS35649-2252	.NUT,PLAIN,HEXAGON	12
9	XDOOO	81337	5-13-4703-5	.TRANSPORTER ASSY	2
10	XDOZZ	96906	MS20600-B6W6	..RIVET,BLIND	12
11	XDOZZ	98003	H5371BA	..HANDLE	2
12	XDDDD	81337	5-13-4687	..RACK,WELDMENT	1
13	XDOZZ	81337	5-13-4720	.STENCIL,.25,BLACK TABLE STORAGE.....	2
14	XDOZZ	81337	5-13-4718	.STENCIL,1.0,BLACK,3.....	2
15	XDOZZ	81337	5-13-4720	.STENCIL,.25,BLACK TRANSPORT BAR	2
				STORAGE	
16	XDOZZ	81337	5-13-4719	.STENCIL,1.5DOT,GRN	2
17	XDOZZ	81337	5-13-4718	.STENCIL,1.0,BLACK,4.....	2

END OF FIGURE

Change 1 F-41

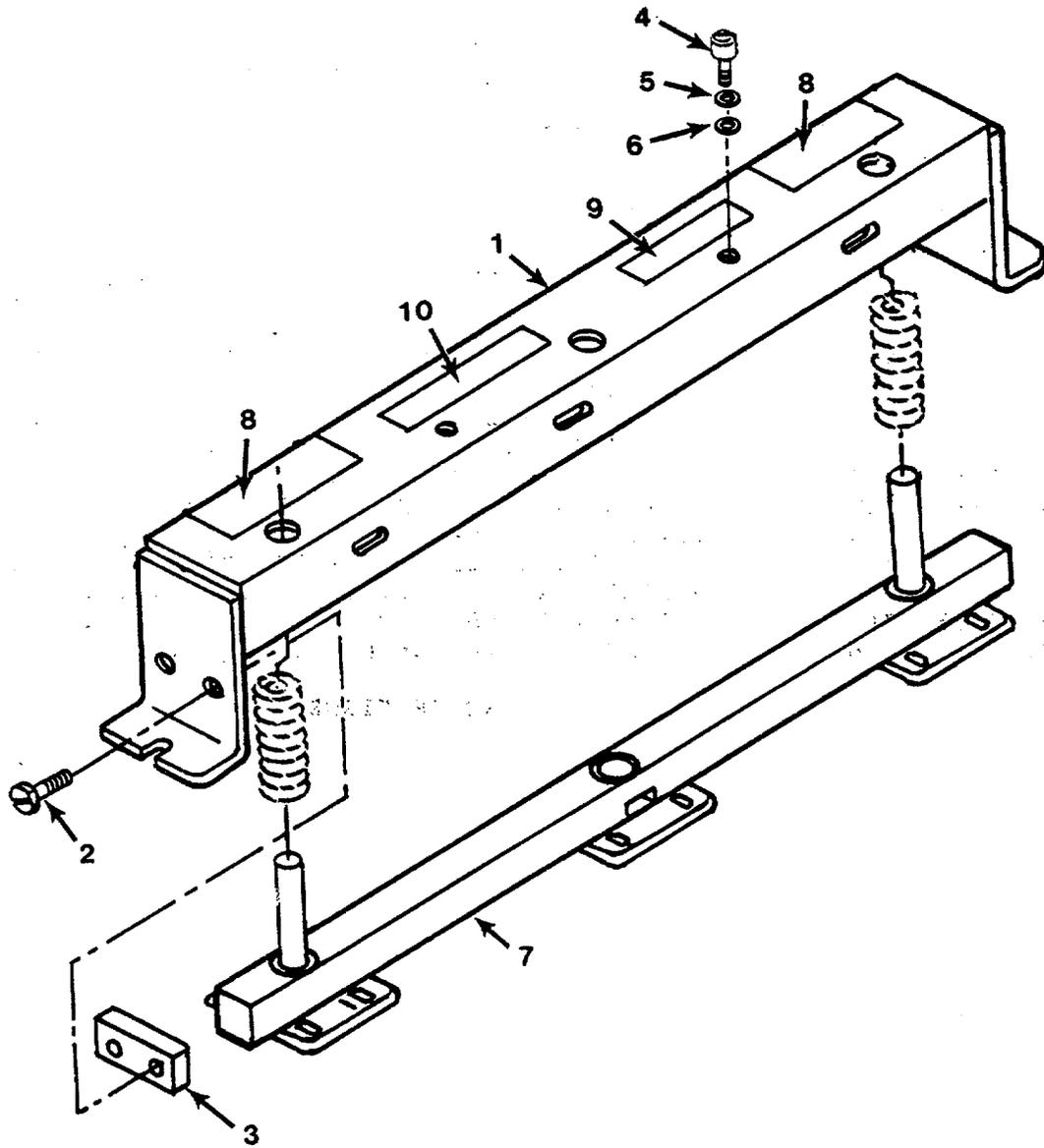


Figure 16. Transporter Assembly

Change 1 F-42

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 07 PAPER STORAGE RACK ASSEMBLY WITH TABLE STORAGE	(6) QTY
FIG. 16 TRANSPORTER ASSEMBLY					
1	XDOZZ	81337	5-13-4704-5	..HSING, TRANSPORTER	1
2	XDOZZ	96906	MS51095-303	..SCREW, HEX, CAD PL	4
3	XDOZZ	81337	5-13-4711	..STOP, CASTER BAR	2
4	XDOZZ	96906	MS16998-74	..SCREW, CAP, SOCKET HE	2
5	XDOZZ	96906	MS15795-417	..WASHER, FLAT	2
6	XDOZZ	96906	MS15795-414	..WASHER, FLAT	2
7	XDOZZ	81337	5-13-4705-5	..BAR, CASTER	1
8	XDOZZ	81337	5-13-4712	..DECAL	2
9	XDOZZ	81337	5-13-4759	..DECAL	1
10	XDOZZ	81337	5-13-4758	..DECAL	1

END OF FIGURE

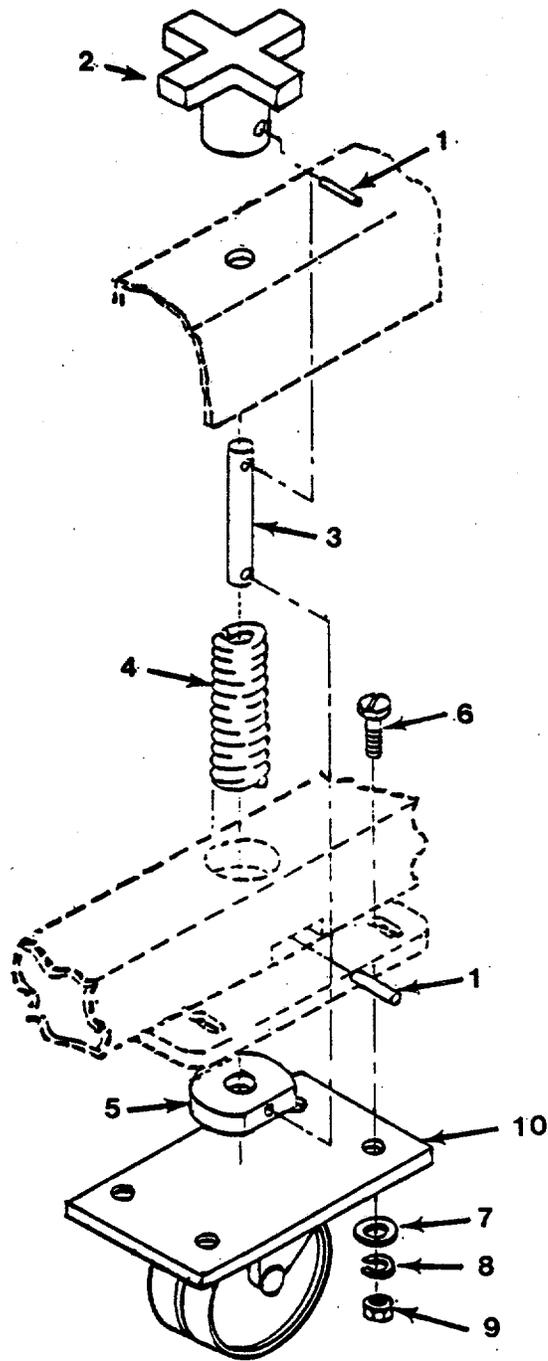


Figure 17. Transporter Wheel Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 07 PAPER STORAGE RACK ASSEMBLY WITH TABLE STORAGE FIG. 17 TRANSPORTER WHEEL ASSEMBLY	(6) QTY
1	XDOZZ	96906	MS16556-29	..PIN, ST	2
2	XDOZZ	81337	5-13-4715	..KNOB	1
3	XDOZZ	81337	5-13-4716	..STUD	1
4	PAOZZ	39428	9620K24	..SPRING, HELICAL, COMP	3
5	XDOZZ	81337	5-13-4708	..WASHER, GUIDE	1
6	XDOZZ	96906	MS51849-95	..SCREW, MACHINE	12
7	XDOZZ	96906	MS15795-410	..WASHER, FLAT	12
8	XDOZZ	96906	MS35338-44	..WASHER, LOCK	12
9	XDOZZ	96906	MS35649-2252	..NUT, PLAIN, HEXAGON	12
10	XDOZZ	25472	13-40-XKN	..CASTER, PIANO	3

END OF FIGURE

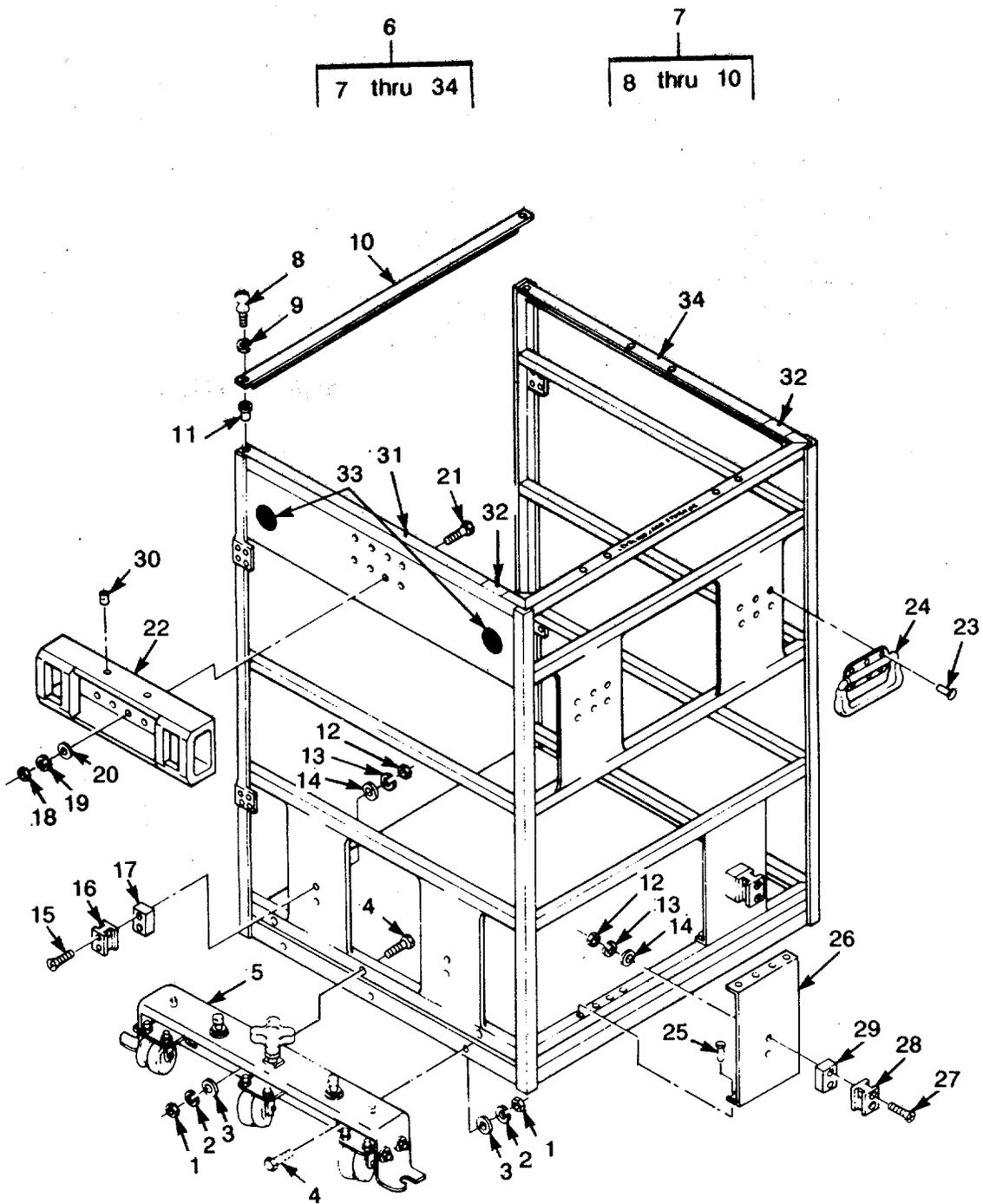


Figure 18. Paper Storage Rack with ISO Jack Storage Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 08 PAPER STORAGE RACK ASSEMBLY WITH TABLE STORAGE FIG. 18 PAPER STORAGE RACK WITH ISO JACK STORAGE ASSEMBLY	(6) QTY
				TRANSP, PAPER RK ASY	1
1	XDOZZ	96906	MS35649-2252	..NUT, PLAIN, HEXAGON	12
2	XDOZZ	96906	MS35338-44	..WASHER, LOCK	12
3	XDOZZ	96906	MS15795-410	..WASHER, FLAT	12
4	XDOZZ	96906	MS90728-8	..SCREW, CAP, HEXAGON H	12
5	XDODD	81337	5-13-4703-5	..TRANSPORTER ASSY	2
6	XDODD	81337	5-13-4686	..RACK, PAPER ASSY	1
7	XDOOO	81337	5-13-4695	..BAR, TRANSPORT ASSY	1
8	PAOZZ	96906	MS21316-35	...THUMBSCREW	2
9	XDOZZ	96906	MS35335-33	...WASHER, LOCK	2
10	XDOZZ	81337	5-13-4696	...BAR, TRANSPORT	1
11	XDOZZ	96906	MS27130-A31	..NUT, BLIND, RIVET	2
12	XDOZZ	96906	MS35649-2252	..NUT, PLAIN, HEXAGON	8
13	XDOZZ	96906	MS35338-44	..WASHER, LOCK	8
14	XDOZZ	96906	MS15795-410	..WASHER, FLAT	8
15	XDOZZ	96906	MS24693-108	..SCREW, FLAT	4
16	XDOZZ	81337	5-4-2885	..BRACKET, SPT JACK	2
17	XDOZZ	81337	5-4-2937-1	..SPACER, SPT	2
18	XDOZZ	96906	MS35649-2312	..NUT, PLAIN, HEXAGON	8
19	XDOZZ	96906	MS35338-45	..WASHER, LOCK	8
20	XDOZZ	96906	MS15795-812	..WASHER, FLAT	8
21	XDOZZ	96906	MS90725-32	..SCREW, HEX	8
22	XDOZZ	81337	5-4-2949	..BRACKET, STORAGE, JAC	1
23	XDOZZ	96906	MS20600-B6W6	..RIVET, BLIND	12
24	XDOZZ	98003	H5371BA	..HANDLE	2
25	XDOZZ	96906	MS24243/6-A606H	..RIVET, BLIND USED ON MPS SERIAL.....	16
				NUMBERS 1 THRU 10 ONLY.....	
26	XDOZZ	81337	5-13-5183	..SUPPORT, JACK USED ON MPS SERIAL	2
				NUMBER 1 THRU 10 ONLY	
27	XDOZZ	96906	MS51959-88	..SCREW	4
28	XDOZZ	81337	5-4-2929	..BRACKET	2
29	XDOZZ	81337	5-4-2937-2	..SPACER, SUPPORT	2
30	XDOZZ	19738	9504-08	..INSERT, SCREW THREAD	4
31	XDOZZ	81337	5-13-4720	..STENCIL, .25, BLACK ISO JACK.....	1
				STORAGE	
32	XDOZZ	81337	5-13-4720	..STENCIL, .25, BLACK TRANSPORT BAR	2
				STORAGE	
33	XDOZZ	81337	5-13-4718	..STENCIL, 1.5 DOT, RED	2
34	XDODD	81337	5-13-4687	..RACK, WELDMENT	1

END OF FIGURE

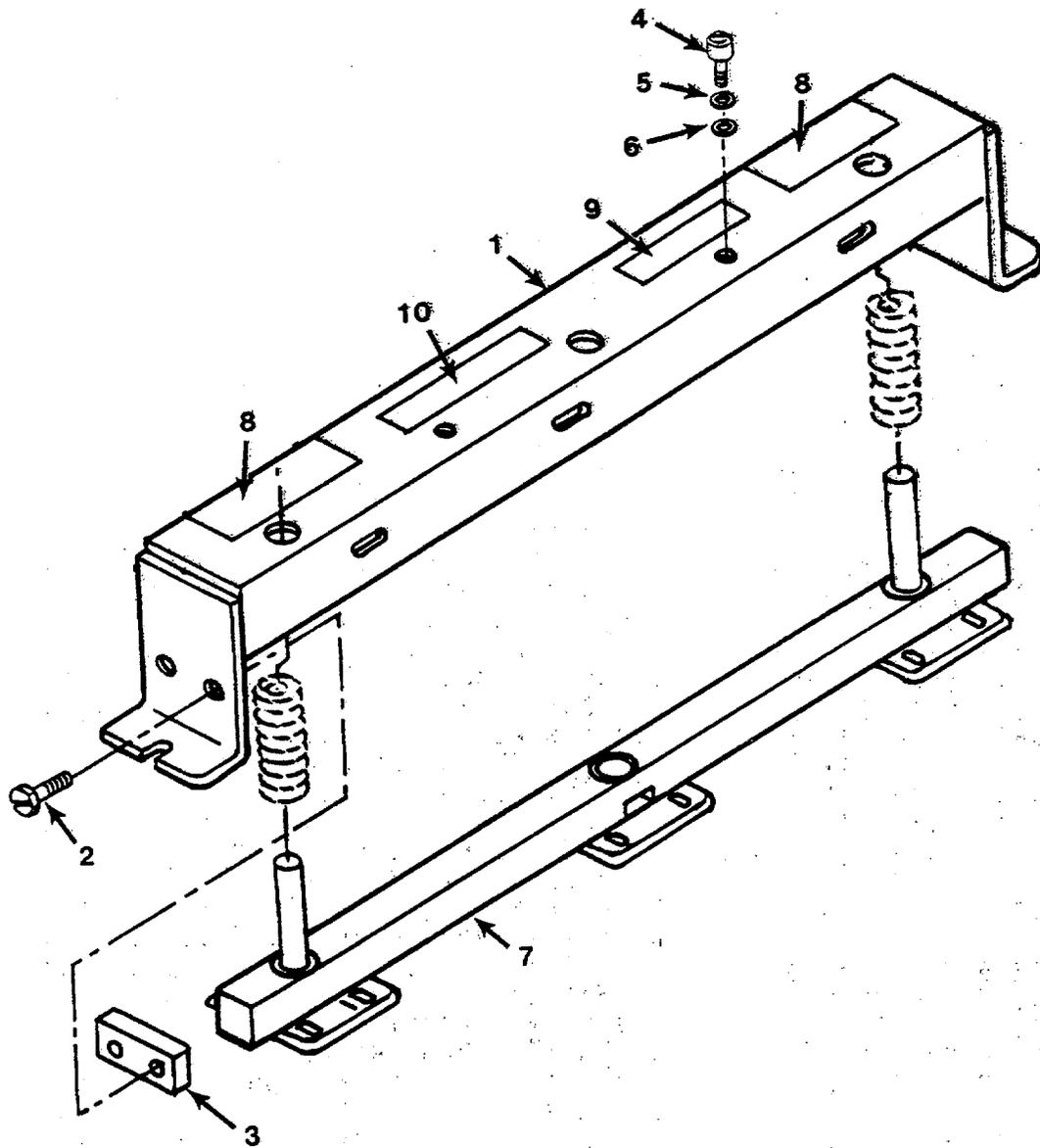


Figure 19. Transporter Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 08 PAPER STORAGE RACK ASSEMBLY WITH LIGHT TABLE FIG. 19 TRANSPORTER ASSEMBLY	(6) QTY
1	XDOZZ	81337	5-13-4704-5	..HSING, TRANSPORTER	1
2	XDOZZ	96906	MS51095-303	..SCREW, HEX, CAD PL	4
3	XDOZZ	81337	5-13-4711	..STOP, CASTER BAR	2
4	XDOZZ	96906	MS16998-74	..SCREW, CAP, SOCKET HE	2
5	XDOZZ	96906	MS15795-417	..WASHER, FLAT	2
6	XDOZZ	96906	MS15795-414	..WASHER, FLAT	2
7	XDOZZ	81337	5-13-4705-5	..BAR, CASTER	1
8	XDOZZ	81337	5-13-4712	..DECAL	2
9	XDOZZ	81337	5-13-4759	..DECAL	1
10	XDOZZ	81337	5-13-4758	..DECAL	1

END OF FIGURE

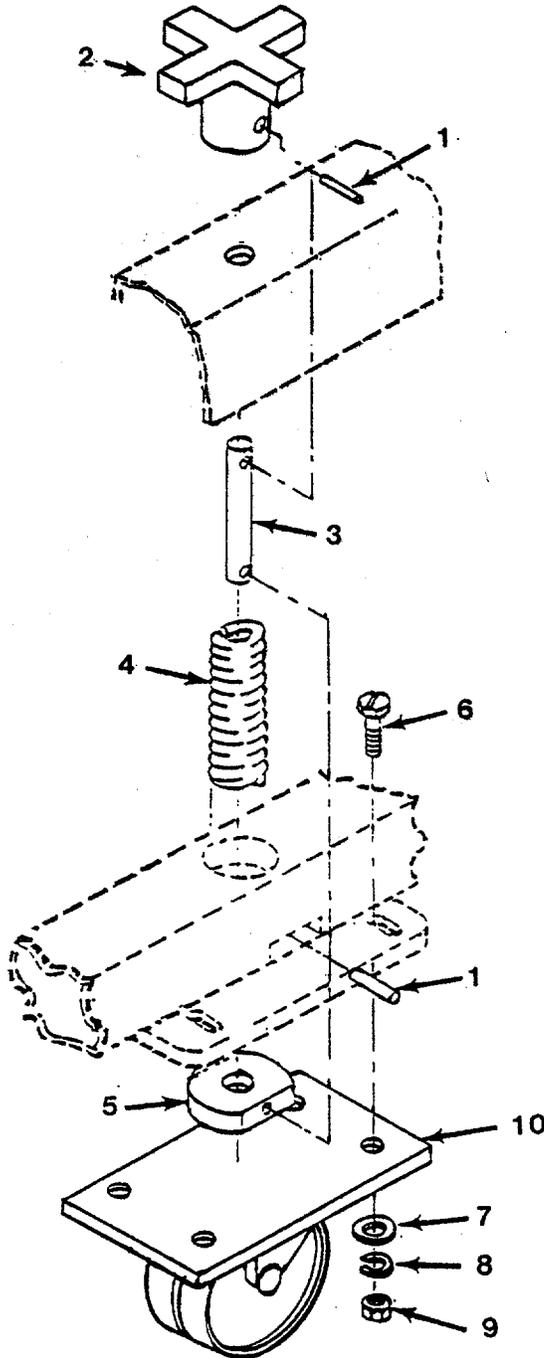


Figure 20. Transporter Wheel Assembly

F-50 Change 1

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 08 PAPER STORAGE RACK ASSEMBLY WITH TABLE STORAGE FIG. 20 TRANSPORTER WHEEL ASSEMBLY	(6) QTY
1	XDOZZ	96906	MS16556-29	..PIN, ST	2
2	XDOZZ	81337	5-13-4715	..KNOB	1
3	XDOZZ	81337	5-13-4716	..STUD	1
4	PAOZZ	39428	9620K24	..SPRING, HELICAL, COMP	3
5	XDOZZ	81337	5-13-4708	..WASHER, GUIDE	1
6	XDOZZ	96906	MS51849-95	..SCREW, MACHINE	12
7	XDOZZ	96906	MS15795-410	..WASHER, FLAT	12
8	XDOZZ	96906	MS35338-44	..WASHER, LOCK	12
9	XDOZZ	96906	MS35649-2252	..NUT, PLAIN, HEXAGON	12
10	XDOZZ	25472	13-40-XKN	..CASTER, PIANO	3

END OF FIGURE

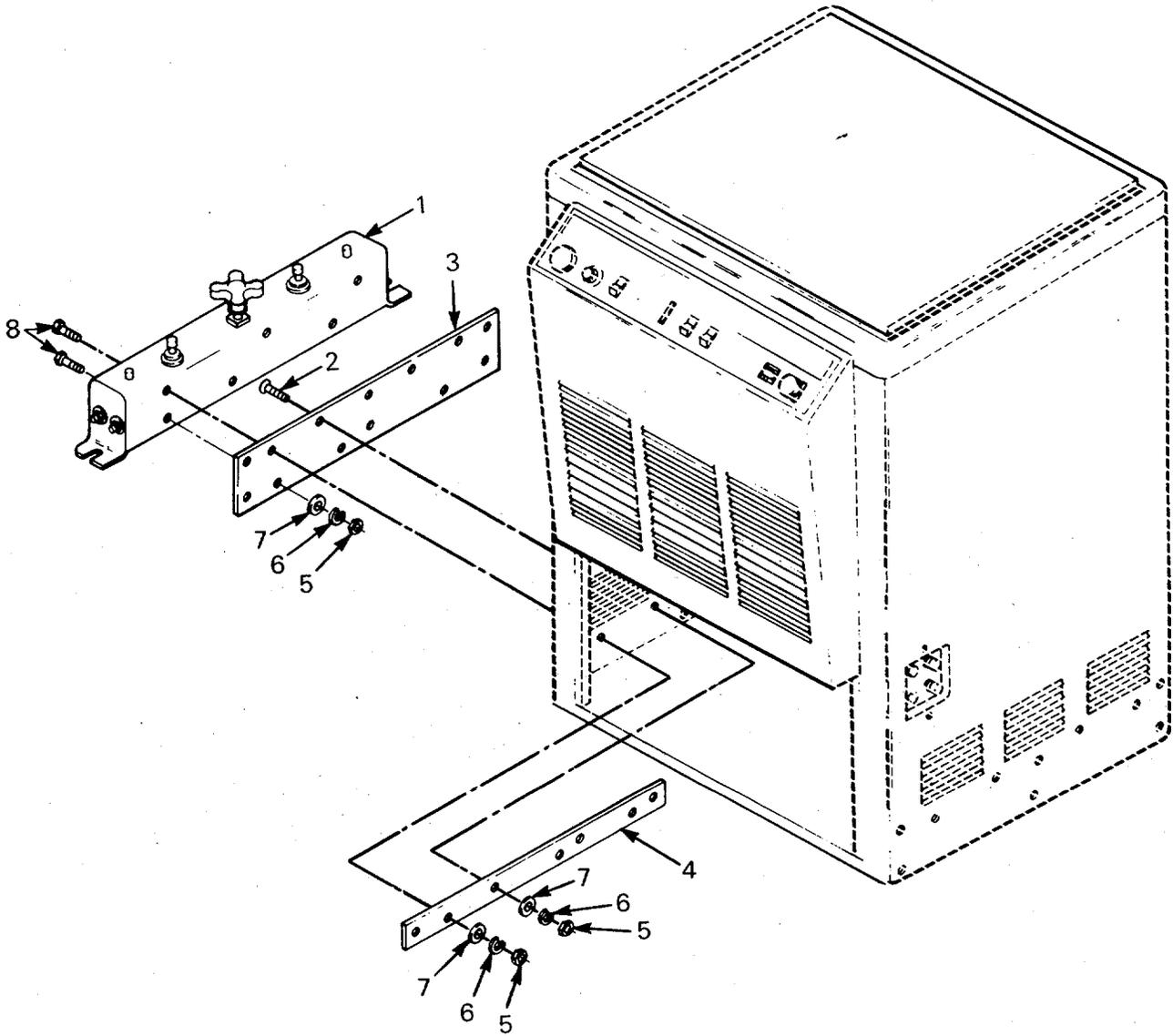


Figure 21. Flip-Top Platemaker (sheet 1 of 2)

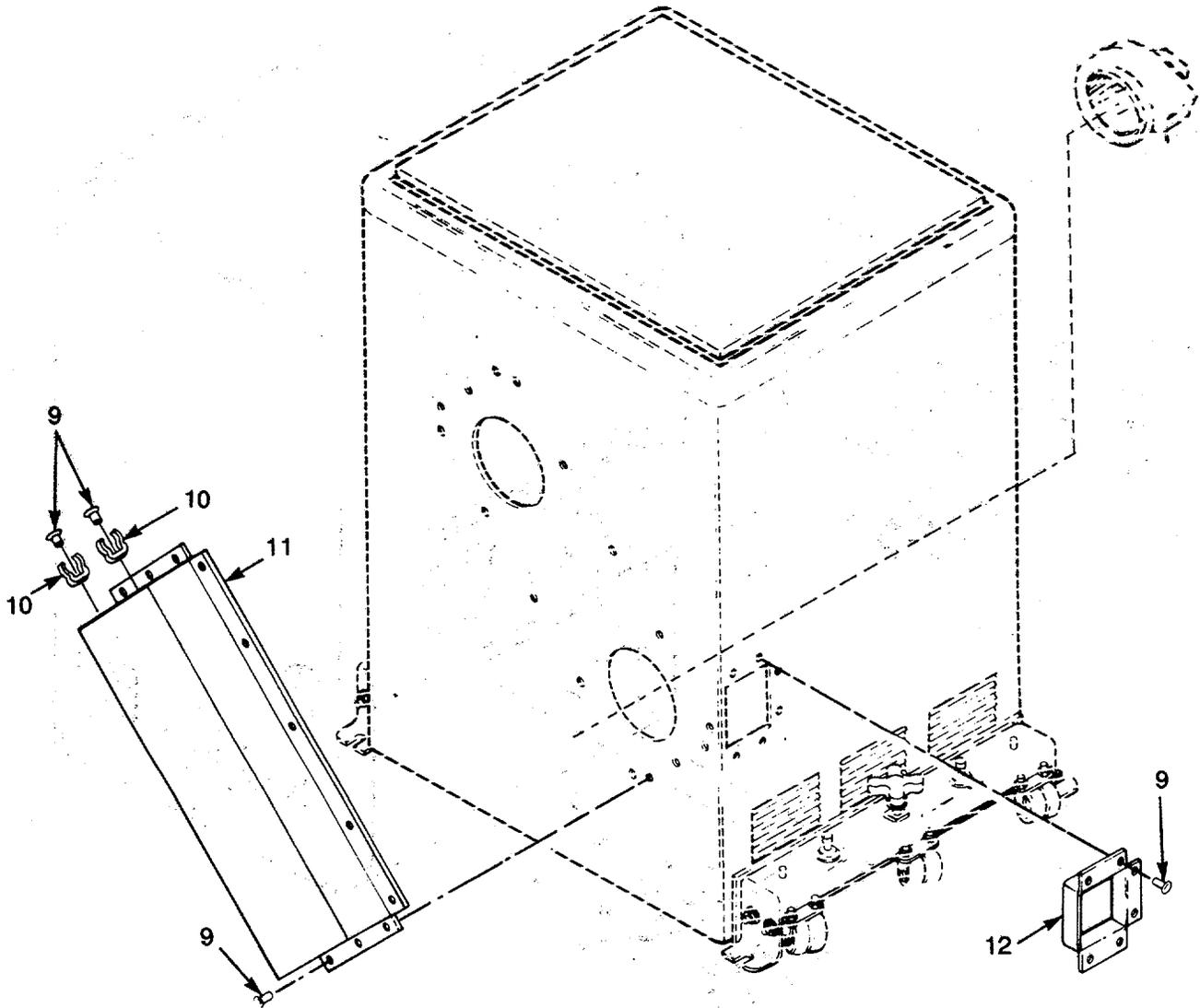


Figure 21. Flip-Top Platemaker (sheet 2 of 2)

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 09 FLIP-TOP PLATEMAKER FIG. 21 FLIP-TOP PLATEMAKER	(6) QTY
1	XDOOO	81337	5-13-5186	PLATEMAKER, FLIP-TOP	1
2	XDOOO	81337	5-13-4703-5	.TRANSPORTER ASSY	2
3	XDOZZ	88044	AN505-416R18	.SCREW, COUNTERSUNK	14
4	XDOZZ	81337	5-13-5187	.PLATE, ADAPTER	2
5	XDOZZ	81337	5-13-5188	.PLATE, STIFFENER	2
6	XDOZO	96906	MS35649-2252	.NUT, PLAIN, HEXAGON	28
7	XDOZZ	96906	AN935-416	.WASHER, LOCK	28
8	XDOZZ	96906	MS15795-410	.WASHER, FLAT	28
9	XDOZZ	96906	MS90725-10	.SCREW, HEX	12
10	XDOZZ	75536	10640792-1	.RIVET, BLIND	22
11	XDOZZ	39428	1723A2	.CLIP, SPRING	2
12	XDOZZ	81337	5-13-5190	.DUCT, EXHAUST FAN	1
13	XDOZZ	81337	5-13-5189	.VENT, EXHAUST FAN	1

END OF FIGURE

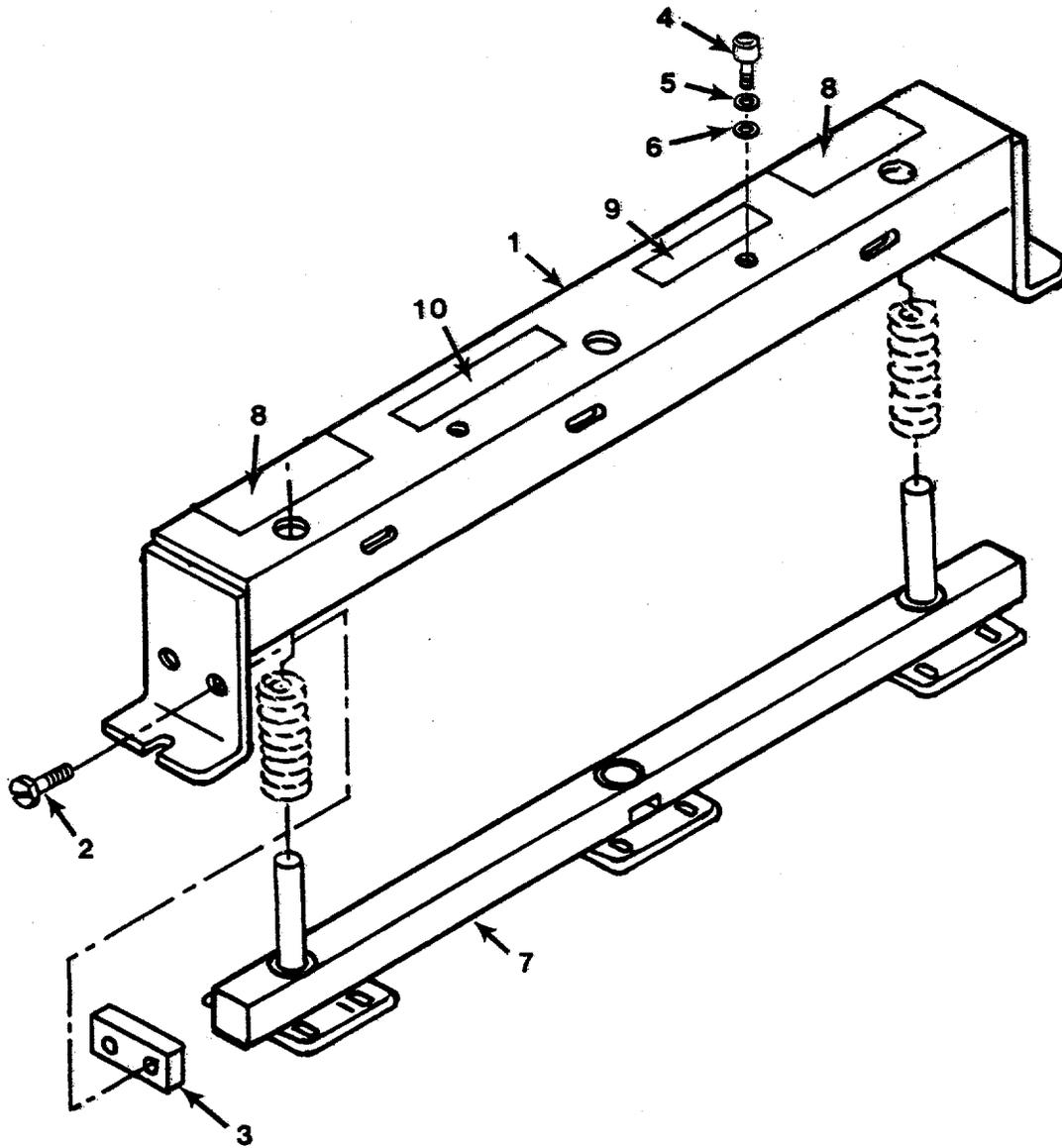


Figure 22. Transporter Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 09 FLIP-TOP PLATEMAKER FIG. 22 TRANSPORTER ASSEMBLY	(6) QTY
1	XDOZZ	81337	5-13-4704-5	..HSING, TRANSPORTER	1
2	XDOZZ	96906	MS51095-303	..SCREW, HEX, CAD PL	4
3	XDOZZ	81337	5-13-4711	..STOP, CASTER BAR	2
4	XDOZZ	96906	MS16998-74	..SCREW, CAP, SOCKET HE	2
5	XDOZZ	96906	MS15795-417	..WASHER, FLAT	2
6	XDOZZ	96906	MS15795-414	..WASHER, FLAT	2
7	XDOZZ	81337	5-13-4705-5	..BAR, CASTER	1
8	XDOZZ	81337	5-13-4712	..DECAL	2
9	XDOZZ	81337	5-13-4759	..DECAL	1
10	XDOZZ	81337	5-13-4758	..DECAL	1

END OF FIGURE

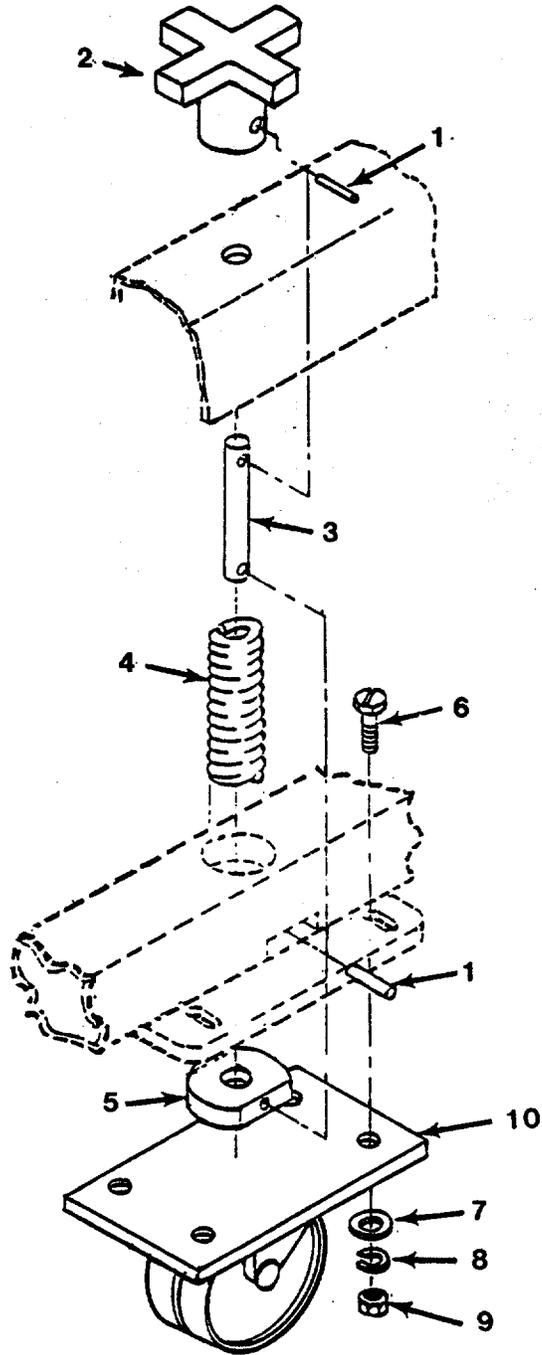


Figure 23. Transporter Wheel Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 09 FLIP-TOP PLATEMAKER	(6) QTY
FIG. 23 TRANSPORTER WHEEL ASSEMBLY					
1	XDOZZ	96906	MS16556-29	..PIN, ST	2
2	XDOZZ	81337	5-13-4715	..KNOB	1
3	XDOZZ	81337	5-13-4716	..STUD	1
4	PAOZZ	39428	9620K24	..SPRING, HELICAL, COMP	3
5	XDOZZ	81337	5-13-4708	..WASHER, GUIDE	1
6	XDOZZ	96906	MS51849-95	..SCREW, MACHINE	12
7	XDOZZ	96906	MS15795-410	..WASHER, FLAT	12
8	XDOZZ	96906	MS35338-44	..WASHER, LOCK	12
9	XDOZZ	96906	MS35649-2252	..NUT, PLAIN, HEXAGON	12
10	XDOZZ	25472	13-40-XKN	..CASTER, PIANO	3

END OF FIGURE

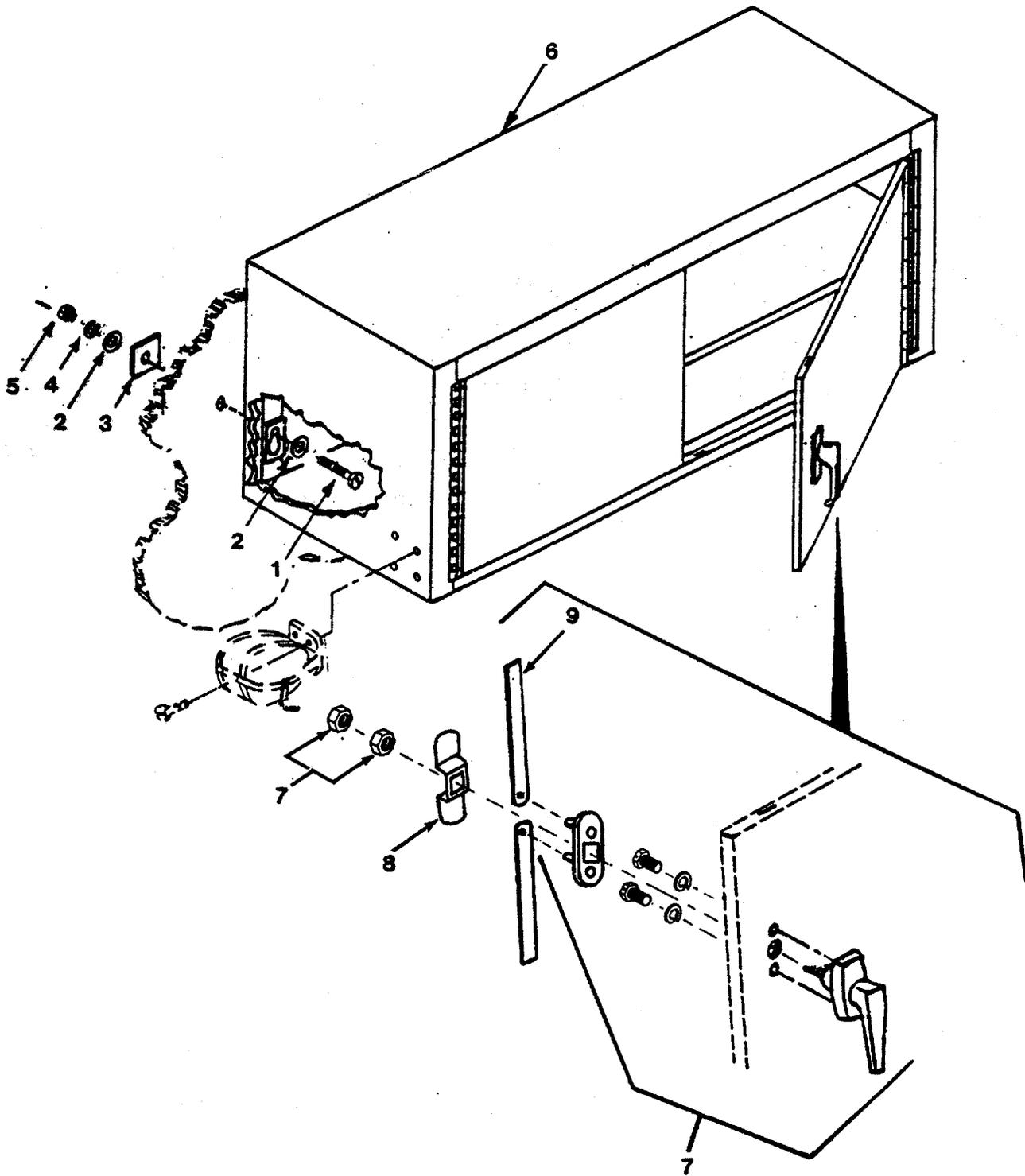


Figure 24. Wall Cabinet Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 10 WALL CABINET ASSEMBLY FIG. 24 WALL CABINET ASSEMBLY	(6) QTY
1	XDOZZ	96906	MS90725-17	.SCREW, CAP HEX HD	16
2	XDOZZ	96906	MS27183-10	.WASHER, FLAT	32
3	XDOZZ	81337	6-1-7547-6	.PLATE, WASHER, EXT	16
4	XDOZZ	96906	MS35338-44	.WASHER, LOCK	16
5	XDOZZ	96906	MS35649-2252	.NUT, PLAIN, HEXAGON	16
6	XDOOO	81337	6-1-7539	.CABINET, STORAGE	4
7	XDOZZ	42689	68-090	..LATCH, DOOR	4
8	XDOZZ	42689	60-016-24TYPEF	..PLATE, LATCH	4
9	XDOZZ	81337	6-1-7503-17	..ARM, CATCH	8

END OF FIGURE

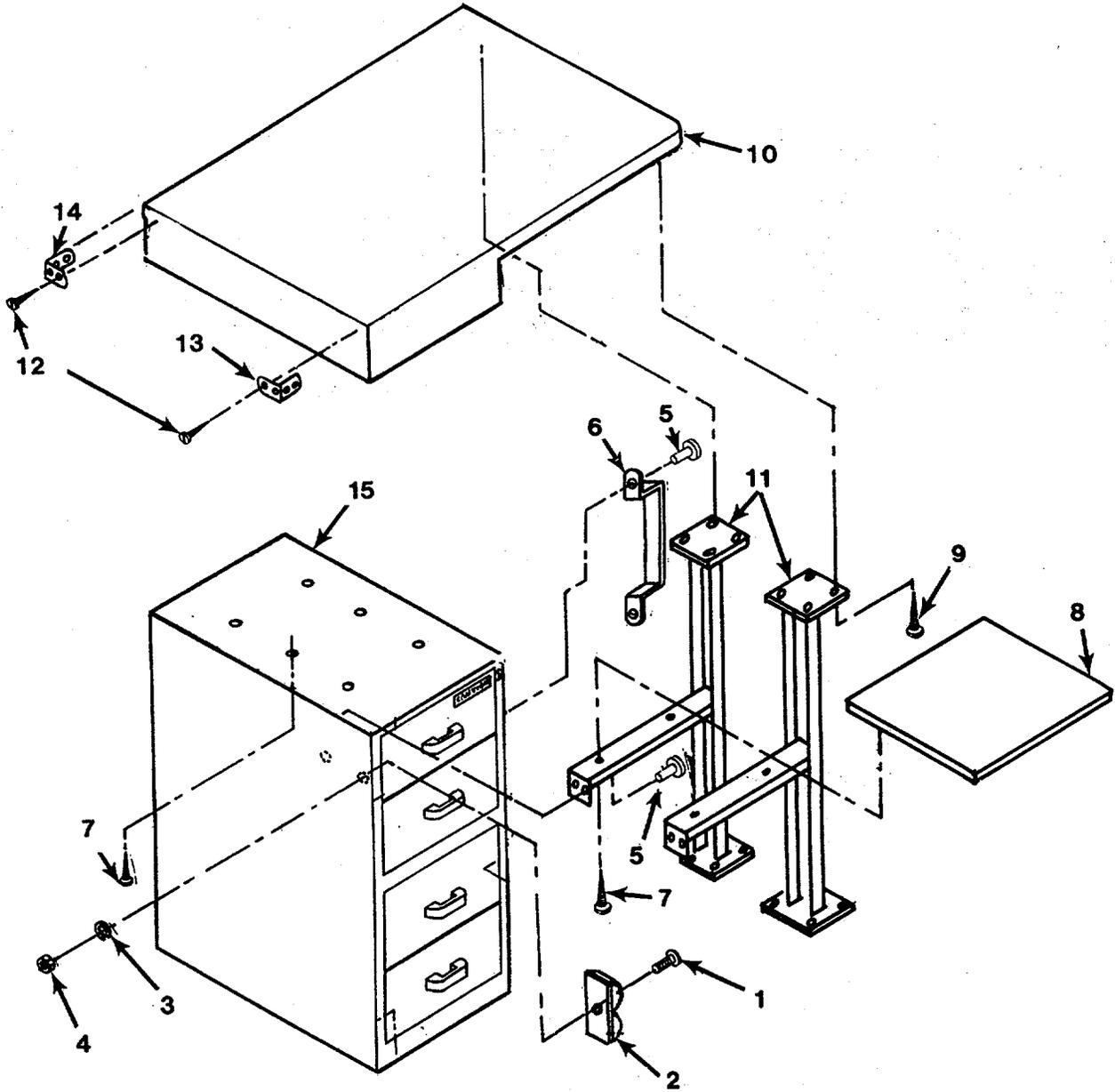


Figure 25. Pedestal Drawer Table Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 11 DRAWER TABLE ASSEMBLY	(6) QTY
FIG. 25 PEDESTAL DRAWER TABLE ASSEMBLY					
1	XDOZZ	96906	MS35206-261	.SCREW, MACHINE	2
2	XDOZZ	81337	5-4-5106	.CLIP, SPRING TENSION	2
3	XDOZZ	96906	MS35335-32	.WASHER, LOCK	2
4	XDOZZ	96906	MS35649-202	.NUT, PLAIN, HEXAGON	2
5	XDOZZ	81349	M24243/3B404	.RIVET, BLIND	8
6	XDOZZ	96906	MS51939-2	.LOOP, STRAP FASTENER	2
7	XDOZZ	96906	MS24617-46	.SCREW, TAP	6
8	XDOZZ	81337	5-13-4870	.SHELF ASSY	1
9	XDOZZ	96906	MS51861-47	.SCREW, TAPPING, THREA	14
10	XDOZZ	81337	5-13-4871	.TABLE TOP ASSY	1
11	XDOZZ	81337	5-13-4869	.LEG, SPT, ASSY	2
12	XDOZZ	96906	MS51861-37	.SCREW, TAPPING, THREA # 8 X .75	8
13	XDOZZ	97403	13226E7806	.BUMPER, CORNER	1
14	XDOZZ	81337	5-13-4877	.BUMPER, CORNER	1
15	XDOZZ	81337	5-13-4868-1	.CABINET, PED	1

END OF FIGURE

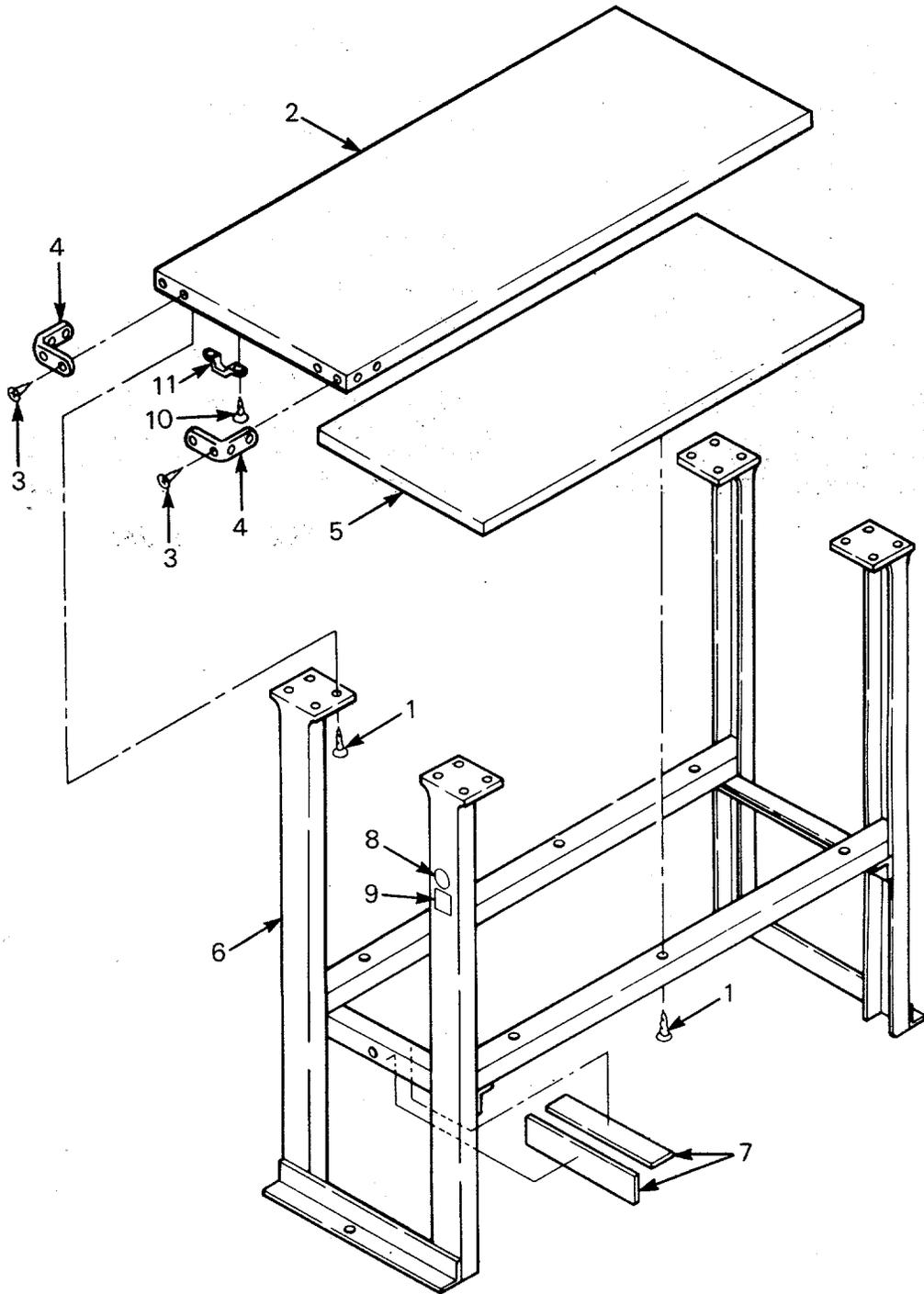


Figure 26. Shelf Table Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 12 SHELF TABLE ASSEMBLY FIG. 26 SHELF TABLE ASSEMBLY	(6) QTY
		PDOOO 81337	5-13-4857	TABLE, WORK	1
1	XDOZZ	96906	MS51861-37	.SCREW, TAPPING, THREA	22
2	XDOZZ	81337	5-13-4858	.TABLETOP ASSY	1
3	XDOZZ	96906	MS51861-37	..SCREW, TAPPING, THREA *8 X .75	8
4	XDOZZ	97403	13226E7806	..BUMPER, CORNER	2
5	XDOZZ	81337	5-13-4861	.SHELF	1
6	XDOZZ	81337	5-13-4866	.LEGS, SPT ASSY	1
7	XDOZZ	81337	5-13-4857-6	.SHT, RUBBER	2
8	XDOZZ	81337	5-13-4718	.STENCIL, 1.5DOT, BLK	2
9	XDOZZ	81337	5-13-4719	.STENCIL, 1.0, BLACK.....	1
10	XDOZZ	96906	MS51861-37	.SCREW, TAPPING, THREA	8
11	XDOZZ	96906	MS51939-1	LOOP, STRAP FASTENER	4

END OF FIGURE

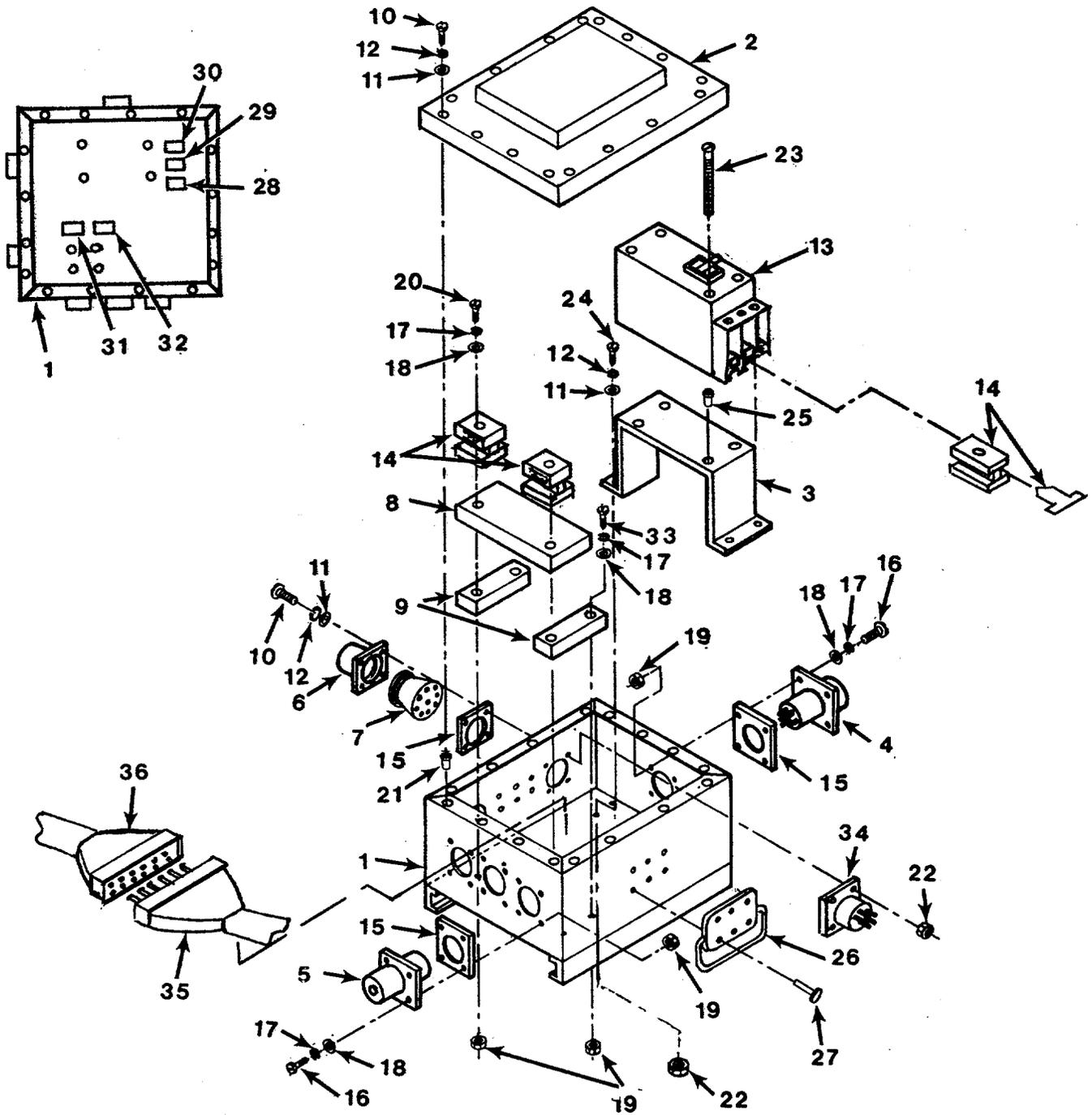


Figure 27. Power Distribution Box Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 13 POWER DISTRIBUTION BOX	(6) QTY
				FIG. 27 POWER DISTRIBUTION BOX ASSEMBLY	
				DISTRIBUTION BOX	1
				.HOUSING, WELDMENT	1
1	XDDDD	81337	5-13-4851	.ASSY, CONTROL PANEL	1
2	XDOOO	81337	5-13-4842	.SPT, CKT BKR	1
3	XDDZZ	81337	5-13-4838	.CONN, REC	1
4	XDDZZ	96906	MS90558-C52413P	.CONN, REC	3
5	XDDZZ	96906	MS90555-C44412S	.SHELL, ELECTRICAL CO	2
6	PADZZ	49367	ZZMWB1516	.INSERT, ELECTRICAL C	2
7	PADZA	49367	ZZM16-23S	.SPT, NEU & GND	1
8	XDDZZ	81337	5-13-4741-2	.SPT, NEU & GND	2
9	XDDZZ	81337	5-13-4741-1	.SCREW, MACHINE	24
10	XDOZZ	96906	MS35207-263	.WASHER, FLAT	28
11	XDOZZ	96906	MS15795-408	.WASHER, LOCK	28
12	XDOZZ	96906	MS35338-43	.CIRCUIT BREAKER 250 AMP	1
13	PBOZZ	56365	KAL3625032M	.CONNECTOR	6
14	XDOZZ	56365	PDC6KA4	.GASKET	5
15	XDOZZ	81337	5-13-4836-15	.SCREW, CAP, HEXAGON H	16
16	XDOZZ	96906	MS90725-6	.WASHER, LOCK	20
17	XDOZZ	96906	MS35338-44	.WASHER, FLAT	20
18	XDOZZ	96906	MS15795-509	.NUT, PLAIN, HEXAGON	20
19	XDOZZ	96906	MS35649-2252	.SCREW, CAP	3
20	XDOZZ	96906	MS90725-13	.NUT, BLIND, RIVET	16
21	XDOZZ	96906	MS27130-A27	.NUT, PLAIN, HEXAGON 10-32	12
22	XDOZZ	96906	MS35649-202	.SCREW, MACHINE 10-32 X 1/2	4
23	XDOZZ	96906	MS35207-264	.SCREW, MACHINE	4
24	XDOZZ	96906	MS35206-342	.NUT, BLIND, RIVET	4
25	XDOZZ	96906	MS27130-A20	.HANDLE	2
26	XDOZZ	98003	H5371BA	.RIVET, BLIND	12
27	XDOZZ	96906	MS20600-B4W6	.DECAL	1
28	XDOZZ	81337	5-13-4845-1	.DECAL.....	1
29	XDOZZ	81337	5-13-4845-2	.DECAL	1
30	XDOZZ	81337	5-13-4845-3	.DECAL	1
31	XDOZZ	81337	5-13-4845-4	.DECAL	1
32	XDOZZ	81337	5-13-4845-5	.DECAL	1
33	XDOZZ	96906	MS51959-84	.SCREW, MACHINE	2
34	XDOZZ	49367	ZZM-W-2116	.ADAPTER, PANEL BOARD	1
35	XDOZZ	71785	P-408-CCT	..PLUG M	1
36	XDOZZ	71785	S-408-CCT	..SOCKET	1

END OF FIGURE

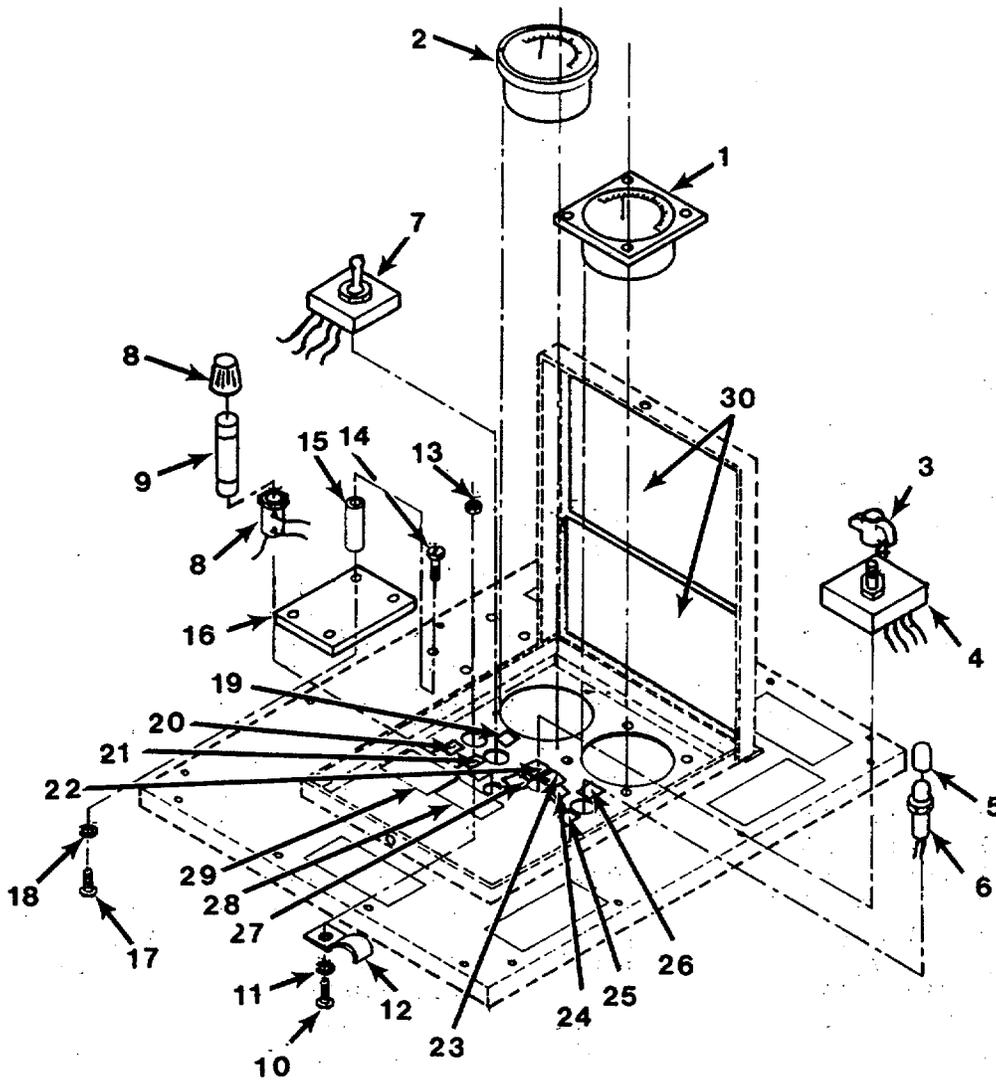


Figure 28. Control Panel Assembly

F-68 Change 1

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 13 POWER DISTRIBUTION BOX FIG. 28 CONTROL PANEL ASSEMBLY	(6) QTY
1	PAOZZ	55026	10220	..VOLTMETER	1
2	PAOZZ	31356	31FX60CPS	..FREQUENCY METER	1
3	PAOZZ	91967	2220	..KNOB	1
4	PAOZZ	71590	PA1011M	..SWITCH, ROTARY	1
5	PAOZZ	72619	507-4537-1537-64 0	..LAMP, CARTRIDGE	2
6	PAOZZ	72619	508-8745-504	..LIGHT, INDICATOR.....	2
7	PAOZZ	96906	MS27736-28	..SWITCH, TOGGLE	1
8	XDOZZ	81349	M19207/16-FHN26G 1	..FUSE HOLDER	1
9	PAOZZ	81349	F02A250VIA	..FUSE, CARTRIDGE	1
10	XDOZZ	96906	MS51959-43	..SCREW, MACHINE	1
11	XDOZZ	96906	MS35333-72	..WASHER, LOCK	1
12	XDOZZ	96906	MS25281-F6	..CLAMP, LOOP	1
13	XDOZZ	96906	MS35649-282	..NUT, PLAIN, HEXAGON	1
14	XDOZZ	96906	MS51959-26	..SCREW, MACHINE	4
15	XDOZZ	2R182	8343	..SPACER AL ROUND	4
16	PBOZZ	97403	13225E3283	..PRINTED CIRCUIT BOA	1
17	XDOZZ	96906	MS35206-226	..SCREW, MACHINE # 6-32 X 25	4
18	XDOZZ	96906	MS35338-41	..WASHER, LOCK	4
19	XDOZZ	81337	5-13-4846-5	..DECAL	1
20	XDOZZ	81337	5-13-4846-10	..DECAL	1
21	XDOZZ	81337	5-13-4846-4	..DECAL	1
22	XDOZZ	81337	5-13-4846-7	..DECAL	1
23	XDOZZ	81337	5-13-4846-8	..DECAL	1
24	XDOZZ	81337	5-13-4846-9	..DECAL	1
25	XDOZZ	81337	5-13-4846-11	..DECAL	1
26	XDOZZ	81337	5-13-4846-1	..DECAL	1
27	XDOZZ	81337	5-13-4846-6	..DECAL	1
28	XDOZZ	81337	5-13-4844	..DECAL	1
29	XDOZZ	81337	5-13-4843	..DECAL	1
30	XDOZZ	81337	5-13-4839	..DECAL	1

END OF FIGURE

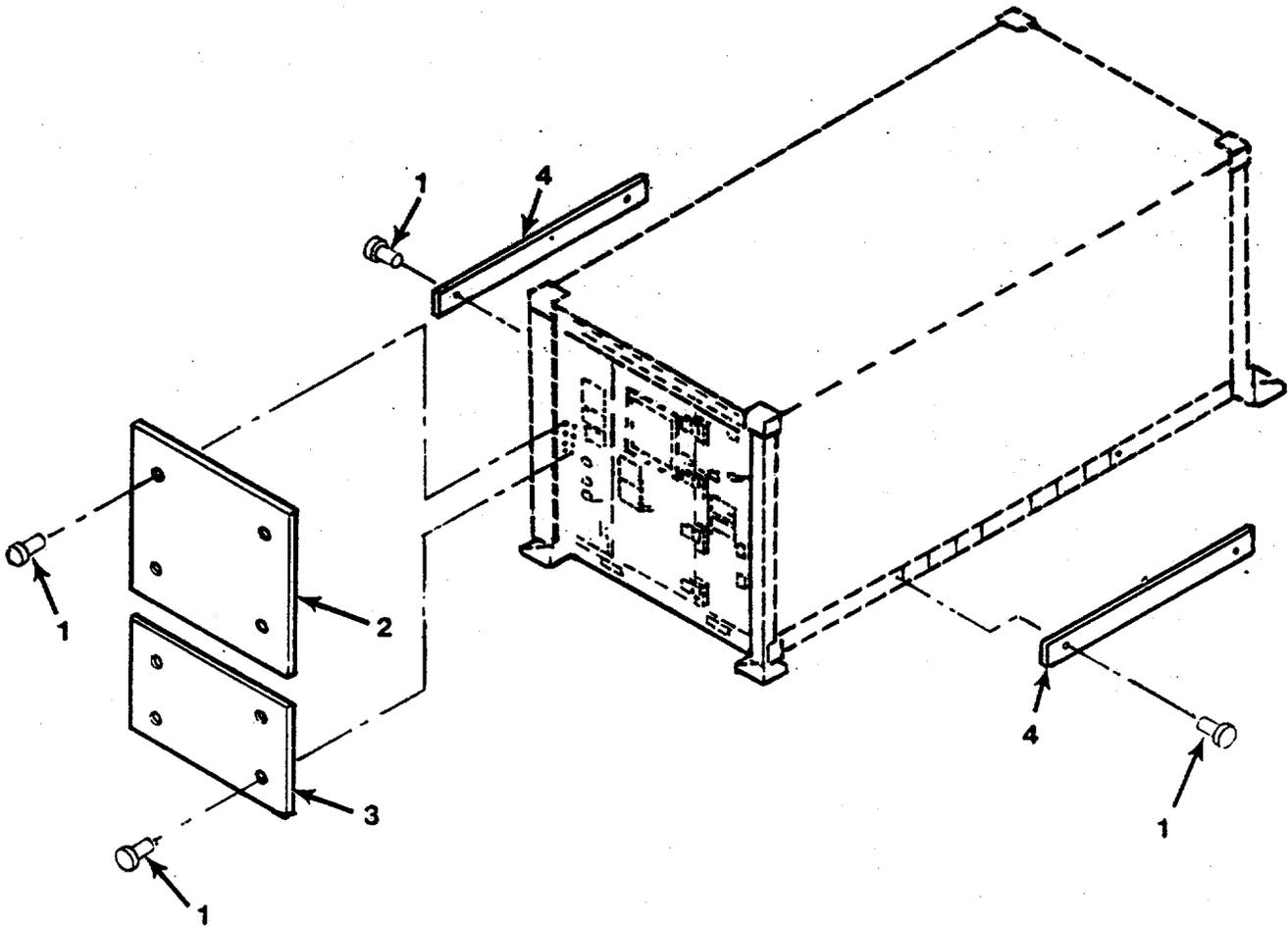


Figure 29. Outside Shelter Modifications

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 14 SHELTER, ISO	(6) QTY
FIG. 29 OUTSIDE SHELTER MODIFICATIONS					
	XCOOO	81337	5-13-5025	SHELTER, OUTSIDE MOD	1
1	XDOZZ	96906	MS20604-B4T6	.RIVET, BLIND, .12	8
2	XDOZZ	81337	5-13-5026	.DATA PLATE	1
3	XDOZZ	81337	5-13-5029	.DATA PLATE	1
4	XDOZZ	81337	5-13-5063	.PLATE, COVER	2
END OF FIGURE					

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 15 PHASE MONITOR METER FIG. 30 PHASE METER	(6) QTY
	PFOOO	81337	5-13-4784	PHASEMETER	1
1	XDOZZ	81337	5-13-4785	.BOX, PH METER	1
2	PAOZZ	55026	10220	.VOLTMETER	1
3	XDOZZ	81349	M19207/16-FHN26G	.FUSE HOLDER	1
4	PAOZZ	81349	F02A250V1A	.FUSE, CARTRIDGE	1
5	PAOZZ	72619	508-8745-504	.LIGHT, INDICATOR	2
6	PAOZZ	07294	CN04WCSN114	.LAMP, CARTRIDGE	2
7	XDOZZ	83330	2220	.KNOB, POINTER	1
8	PAOZZ	71590	PA-1001M	.SWITCH, ROTARY	1
9	PAOZZ	31356	31FX60CPS	.FREQUENCY METER	1
10	PAOZZ	96906	MS27736-28	.SWITCH, TOGGLE	1
11	XDOZZ	96906	MS35206-226	.SCREW, MACHINE *6-32 X .25	4
12	XDOZZ	96906	MS35338-41	.WASHER, LOCK	4
13	XDOZZ	2R182	8345	.SPACER, AL ROUND 25 X .75 LG, 6-..... 32 TAD THRU.....	4
14	XDOZZ	96906	MS51959-26	.SCREW, MACHINE 82 DEG, CROSS-..... .RECESSED, *6-32 X .25.....	4
15	PBOZZ	97403	13225E3283	.PRINTED CIRCUIT BOA	1
16	XDOZZ	81337	5-13-4846-1	.DECAL	1
17	XDOZZ	81337	5-13-4846-2	.DECAL	1
18	XDOZZ	81337	5-13-4846-3	.DECAL	1
19	XDOZZ	81337	5-13-4846-4	.DECAL	1
20	XDOZZ	81337	5-13-4846-5	.DECAL	1
21	XDOZZ	81337	5-13-4846-6	.DECAL	1
22	XDOZZ	81337	5-13-4846-7	.DECAL	1
23	XDOZZ	81337	5-13-4846-8	.DECAL	1
24	XDOZZ	81337	5-13-4846-9	.DECAL	1

END OF FIGURE

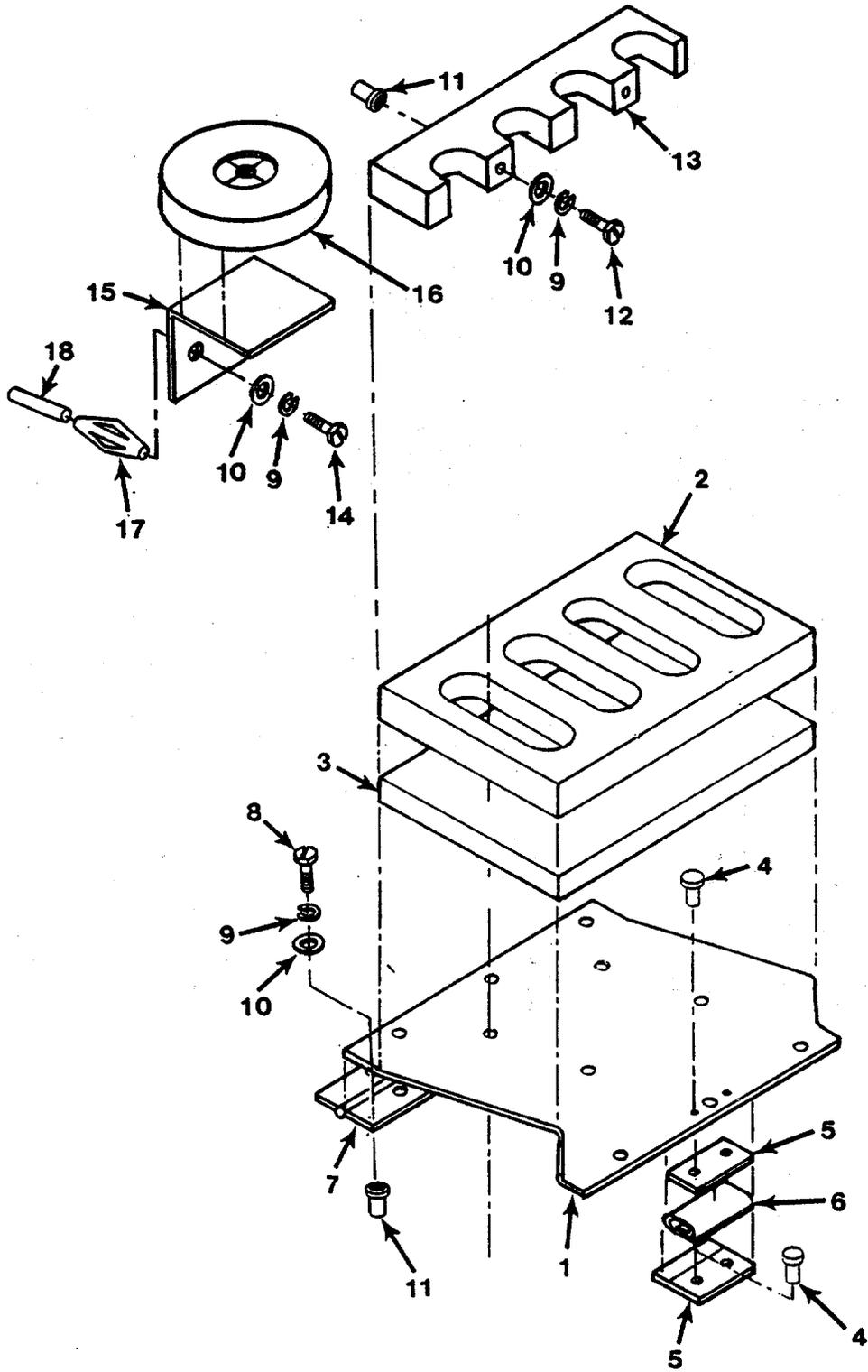


Figure 31. Weapons Rack Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 16 RIFLE RACK ASSEMBLY FIG. 31 WEAPONS RACK INSTALLATION	(6) QTY
1	XDOOO	81337		5-13-4775.....RACK, STORAGE, SMALL	1
2	XDOZZ	97403	13226E4527	. BASE, WEAPONS RACK	1
3	XDOZZ	81337	5-13-4775-3	. SHT, RUBBER	2
4	XDOZZ	96906	MS20600/MP4W6	. RIVET, BLIND 125, .12-.37 GRIP.....	2
5	XDOZZ	81337	5-13-4776	. SPT STRIP	1
6	XDOZZ	81349	MIL-F-21840	. FASTNER, TAPE, PILE TYPE 1, CLASS 2.....	1
7	XDOZZ	96906	MS35822-9	. HINGE, AL 093, 14 X 1.06.....	1
8	XDOZZ	96906	MS35206-264	. SCREW, MACHINE	7
9	XDOZZ	96906	MS35338-43	. WASHER, LOCK.....	11
10	XDOZZ	96906	MS15795-442	. WASHER, FLAT	11
11	XDOZZ	96906	MS27130-419	. NUT, BLIND, RIVET	9
12	XDOZZ	96906	MS35206-270	. SCREW, MACHINE	2
13	XDOZZ	81337	5-13-5027	. RACK, WEAPONS.....	1
14	XDOZZ	96906	MS35207-267	. SCREW, MACHINE	2
15	XDOZZ	81337	5-13-5016	. BRACKET, LEVEL-ALL.....	1
16	XDOZZ	84120	05-0065-00	. LEVEL, CIRCULAR.....	1
17	XDDZZ	81337	5-4-4935	. EXPANDER	2
18	XDDZZ	81337	5-4-4928	. SLEEVE.....	2

END OF FIGURE

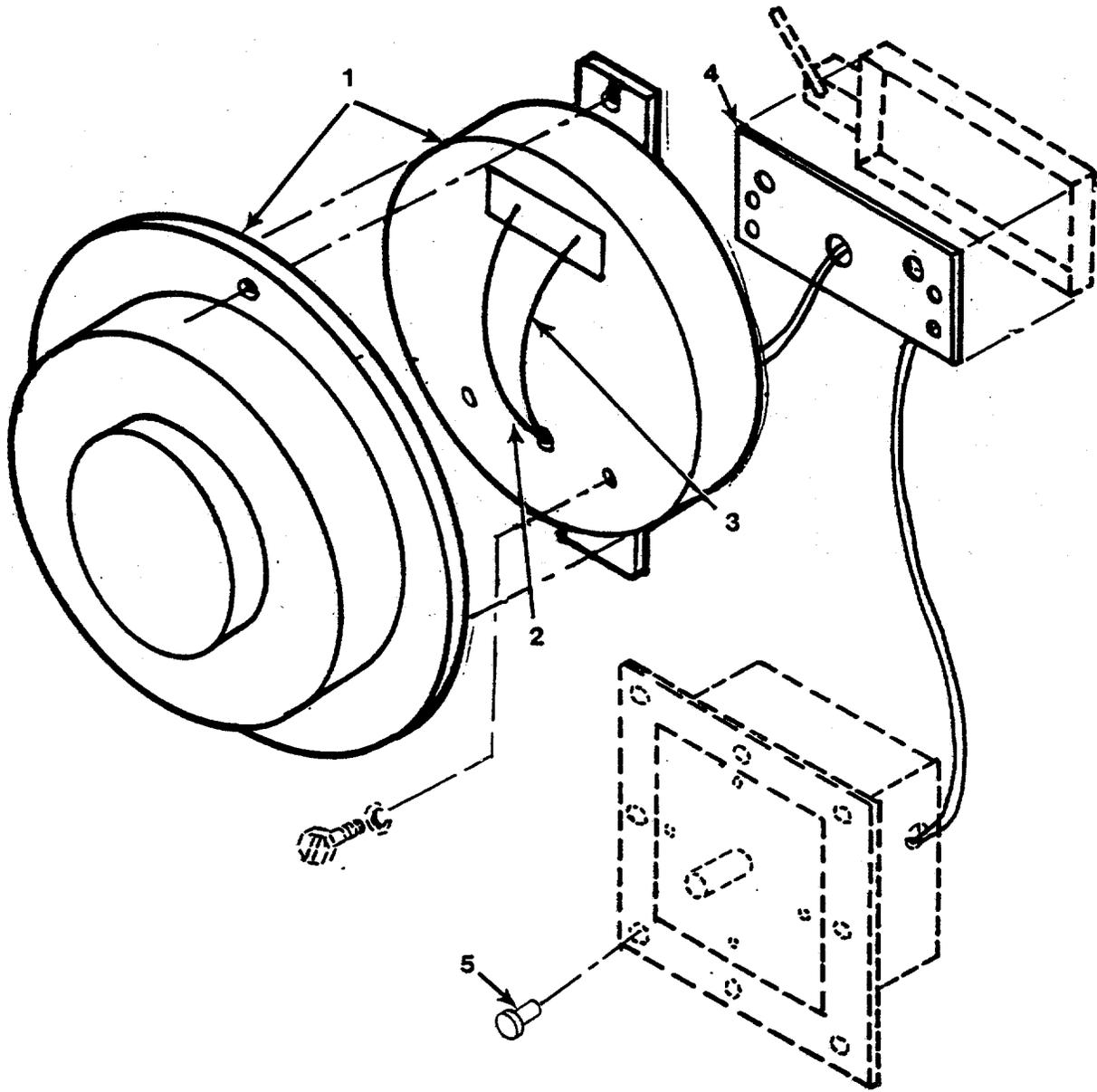


Figure 32. Blackout Buzzer Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 17 BLACKOUT BUZZER ASSEMBLY

FIG. 32 BLACKOUT BUZZER
INSTALLATION

	XCOOO		81337	5-13-4789..... BLACKOUT BUZ MOD	1
1	PAOZZ	19557	340-4N5	.BELL, ELECTRICAL.....	1
2	XDOZZ	81349	M16878/5BGEO	.WIRE, ELEC, BLK, 20AWG	V
3	XDOZZ	81349	M16878/5BGEO	.WIRE, ELEC, WH, 20AWG	V
4	XDOZZ	81337	6-1-5888-2	.PLATE, BLACKOUT.....	1
5	XDOZZ	81349	M24243/6-A403H	.RIVET, BLIND	10

END OF FIGURE

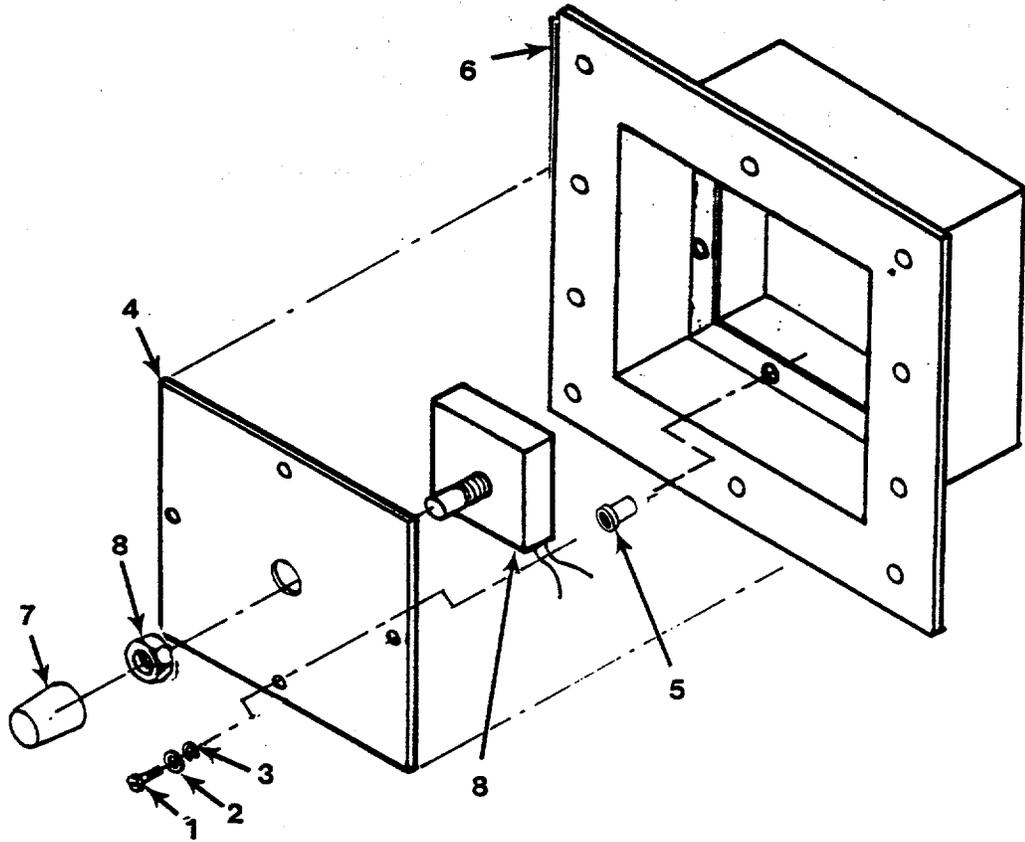


Figure 33. Blackout Switch Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 17 BLACKOUT BUZZER ASSEMBLY FIG. 33 BLACKOUT SWITCH ASSEMBLY	(6) QTY
1	XDOZZ	96906	MS35206-245	..SCREW, MACHINE *8-32 X .5	4
2	XDOZZ	96906	MS15795-407	..WASHER, FLAT, *8	4
3	XDOZZ	96906	MS35338-42	..WASHER, LOCK	4
4	XDOZZ	81337	5-13-4990	..CVR, HSNG BLACKOUT SW	1
5	XDOZZ	96906	MS27130-A13	...NUT, PLAIN, BLIND RIV	4
6	XDOZZ	81337	5-13-4989	..HSNG, BLACKOUT SW	1
7	PAOZZ	5F993	23F5658	..BOOT, DUST AND MOIST	1
8	PAOZZ	22003	343-0001	..SWITCH, PUSH	1

END OF FIGURE

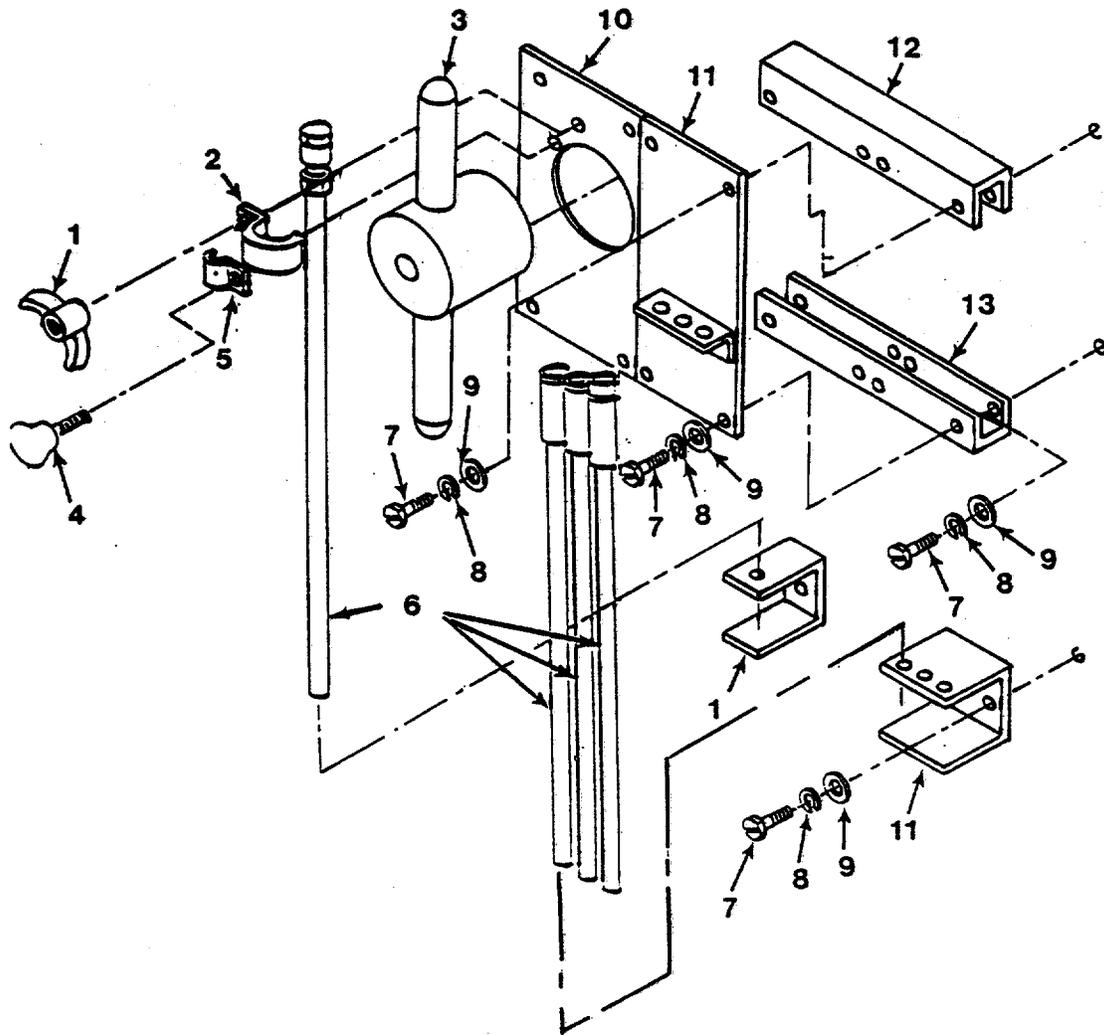


Figure 34. Slide Hammer and Grounding Rod Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 18 MISCELLANEOUS SUPPORT ITEMS	(6) QTY
FIG. 34 SLIDE HAMMER AND GROUND ROD INSTALLATION					
	XDOOO		81337	5-13-4977..... SLIDEHAMMER&GND ROD	1
1	XDOZZ	96906	MS35425-70	.NUT, PLAIN, WING.....	1
2	XDOZZ	97403	13227E5735	.CLIP, SLIDE HAMMER	1
3	XDOZZ	45225	P74-144	.SLIDE HAMMER, GROUND	1
4	XDOZZ	96906	MS21316-23	.THUMBSCREW	1
5	XDOZZ	96906	MS35140-6	.STRAP, RET	1
6	PAOZZ	82370	A104	.ROD, GROUND	1
7	XDOZZ	96906	MS90728-8	.SCREW, CAP, HEXAGON H	8
8	XDOZZ	96906	MS35338-44	.WASHER, LOCK.....	8
9	XDOZZ	96906	MS15795-410	.WASHER, FLAT	8
10	XDOOD	97403	13226E7922	.BRACKET ASSY, SL HAM.....	1
11	XDOZZ	97403	13225E3143	.BRKT ASSY, GND ROD	1
12	XDOZZ	97403	13227E5689-1	.BRACKET, MTG	1
13	XDOZZ	97403	13227E5689-2	.BRACKET, MTG	1

END OF FIGURE

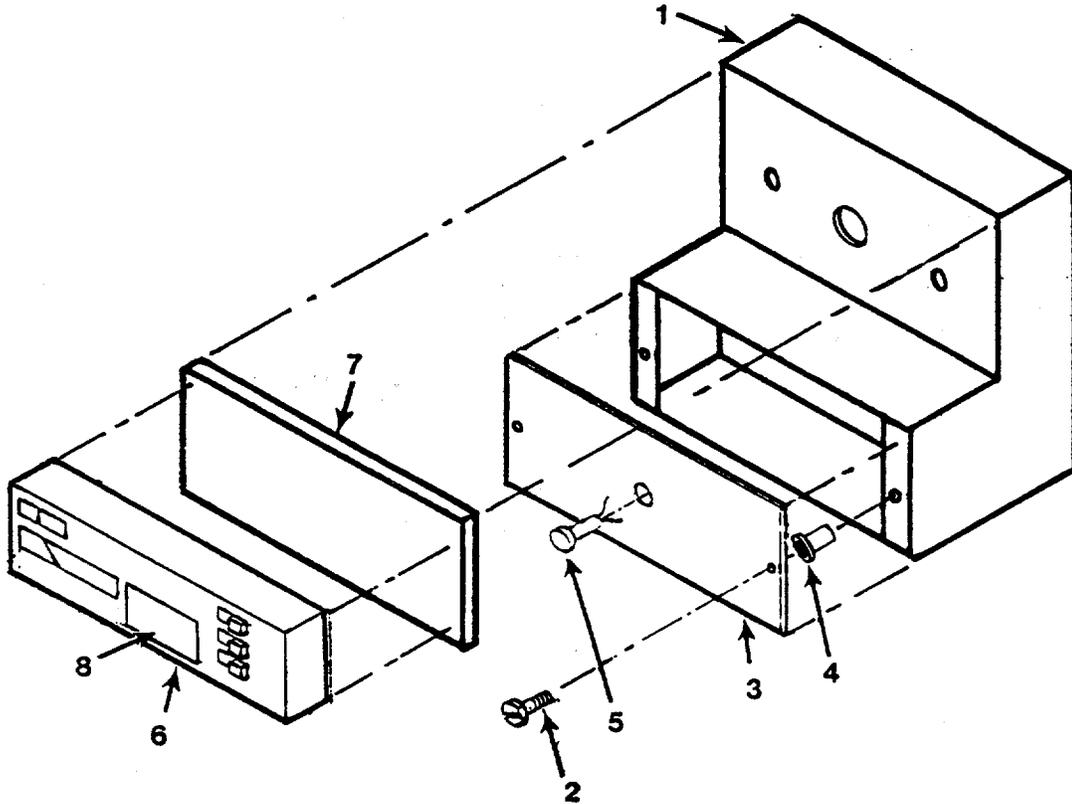


Figure 35. Thermostat Assembly

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 35 THERMOSTAT ASSEMBLY					
1	XDOZZ	81337	5-13-4973	..BOX, THERMOSTAT	1
2	XDOZZ	96906	MS35206-243	..SCREW, MACHINE	2
3	XDOZZ	81337	5-13-4974	..LID, THERMOSTAT BOX.....	1
4	XDOZZ	96906	MS27130-A13	..NUT, PLAIN, BLIND RIV	2
5	PAOZZ	72619	508-8738-504	..LIGHT, INDICATOR	1
6	XDOZZ	4R884	HP11-51	..THERMOSTAT	1
7	XDOZZ	52359	Q674L1181	..SUB-BASE, THERMOSTAT.....	1
8	XDOZZ	81337	5-13-4976	..DECAL.....	1

END OF FIGURE

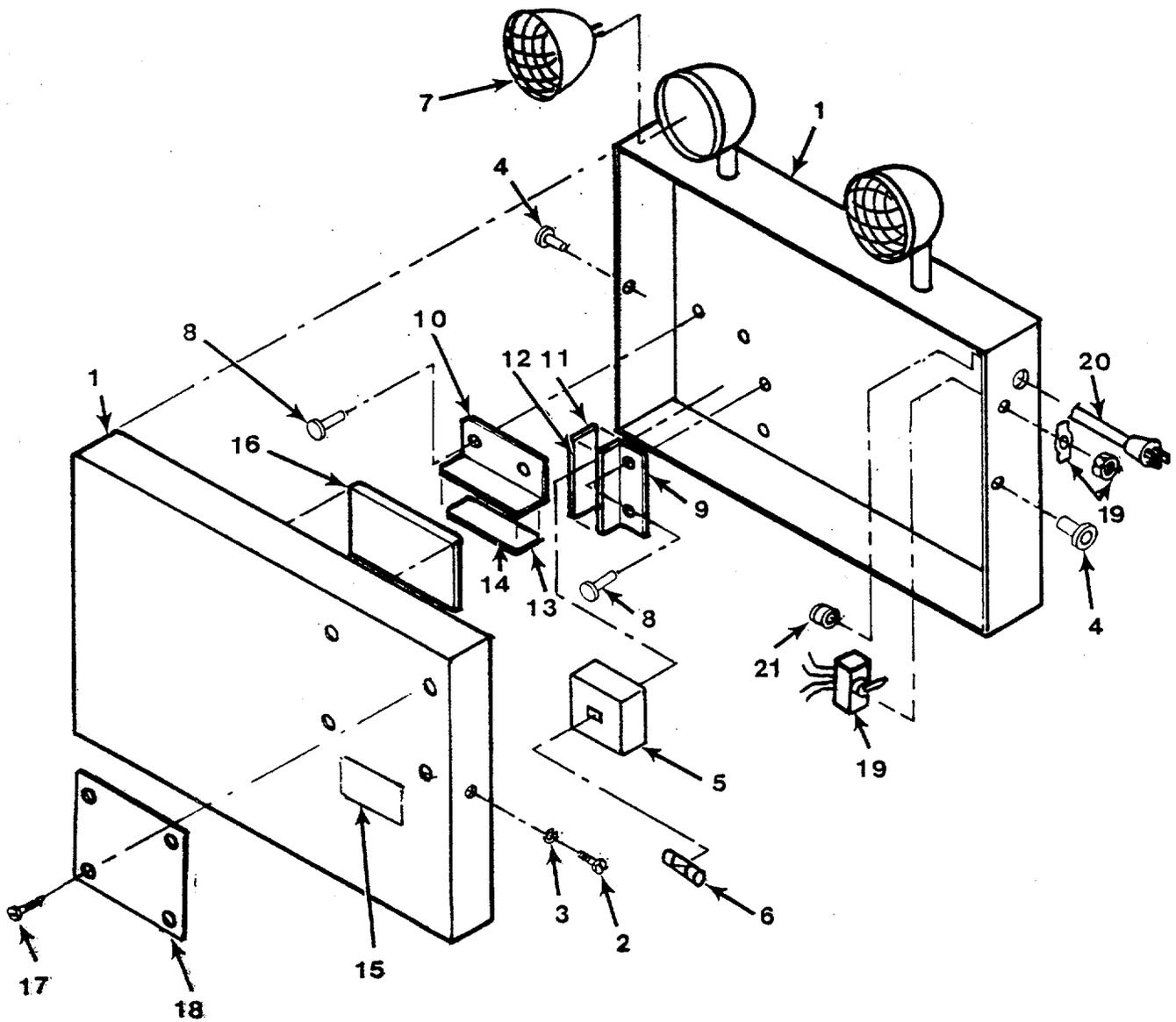


Figure 36. Emergency Light Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 36 EMERGENCY LIGHT INSTALLATION					
1	XDOOO		81337	5-13-4781.....EMERG LT, MODULE	1
2	XDOZZ	96906	MS35206-263	..SCREW, MACHINE *10-24 X .5.....	2
3	XDOZZ	96906	MS35338-43	..WASHER, LOCK.....	2
4	XDOZZ	96906	MS27130-A19	..NUT, BLIND RIVET 10.24, .01-.12.....	2
				GRIP.....	
5	PAOZZ	31795	15330206	...BATTERY, NONRECHARGE SEALED.....	2
6	PAOZZ	18338	100653-020	...FUSE, CARTRIDGE LOCATED ON.....	1
				PRINTED CIRCUIT BOARD.....	
7	PAOZZ	08108	4510	...LAMP, INCANDESCENT 6VOLT, SEALED.....	2
				BEAM.....	
8	XDOZZ	96906	MS20604-B4T6	..RIVET, BLIND, .12.....	4
9	XDOZZ	81337	5-13-4782-1	..BRACKET, BATTERY.....	1
10	XDOZZ	81337	5-13-4782-2	..BRACKET, BATTERY.....	1
11	XDOZZ	81337	5-13-4782-1-4	...SHT, RUBBER.....	1
12	XDOZZ	81337	5-13-4782-1-1	...SHT, CRES.....	1
13	XDOZZ	81337	5-13-4782-2-4	...SHT, RUBBER.....	1
14	XDOZZ	81337	5-13-4782-2-1	...SHT, CRES.....	1
15	XDOZZ	81337	5-13-4783	..DECAL.....	1
16	XDOZZ	81337	5-13-4780-15	..SHT, RUBBER.....	1
17	XDOZZ	96906	MS21318-29	..SCREW, DRIVE.....	4
18	XDOZZ	97403	13227E5726-1	..DATA PLATE.....	1
19	PAOZZ	96906	MS27735-22	..SWITCH, TOGGLE.....	1
20	XDOZZ	07295	100707	..CORD, ELEC.....	1
21	XDOZZ	28520	285203210	..FITTING, LIQ TIGHT.....	1

END OF FIGURE

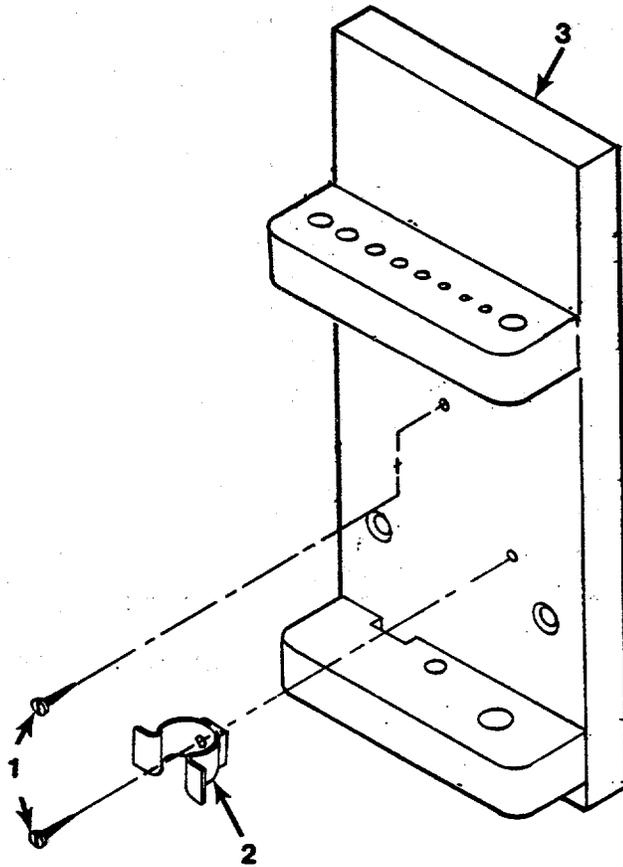


Figure 37. Tool Rack Assembly

SECTION II

TM 5-3610-294-13&P

(1)	(2)	(3)	(4)	(5)	(6)
ITEM	SMR		PART		
NO	CODE	CAGEC	NUMBER	DESCRIPTION AND USABLE ON CODES(UOC)	QTY

GROUP 18 MISCELLANEOUS SUPPORT ITEMS

FIG. 37 TOOL RACK ASSEMBLY

1	XDOZZ	96906	MS51861-50	..SCREW, TAP.....	2
2	XDOZZ	39428	1723A2	..CLIP, SPRING	1
3	XDOZZ	81337	5-13-4948	..HOLDER, SMALL ALLEN.....	1

END OF FIGURE

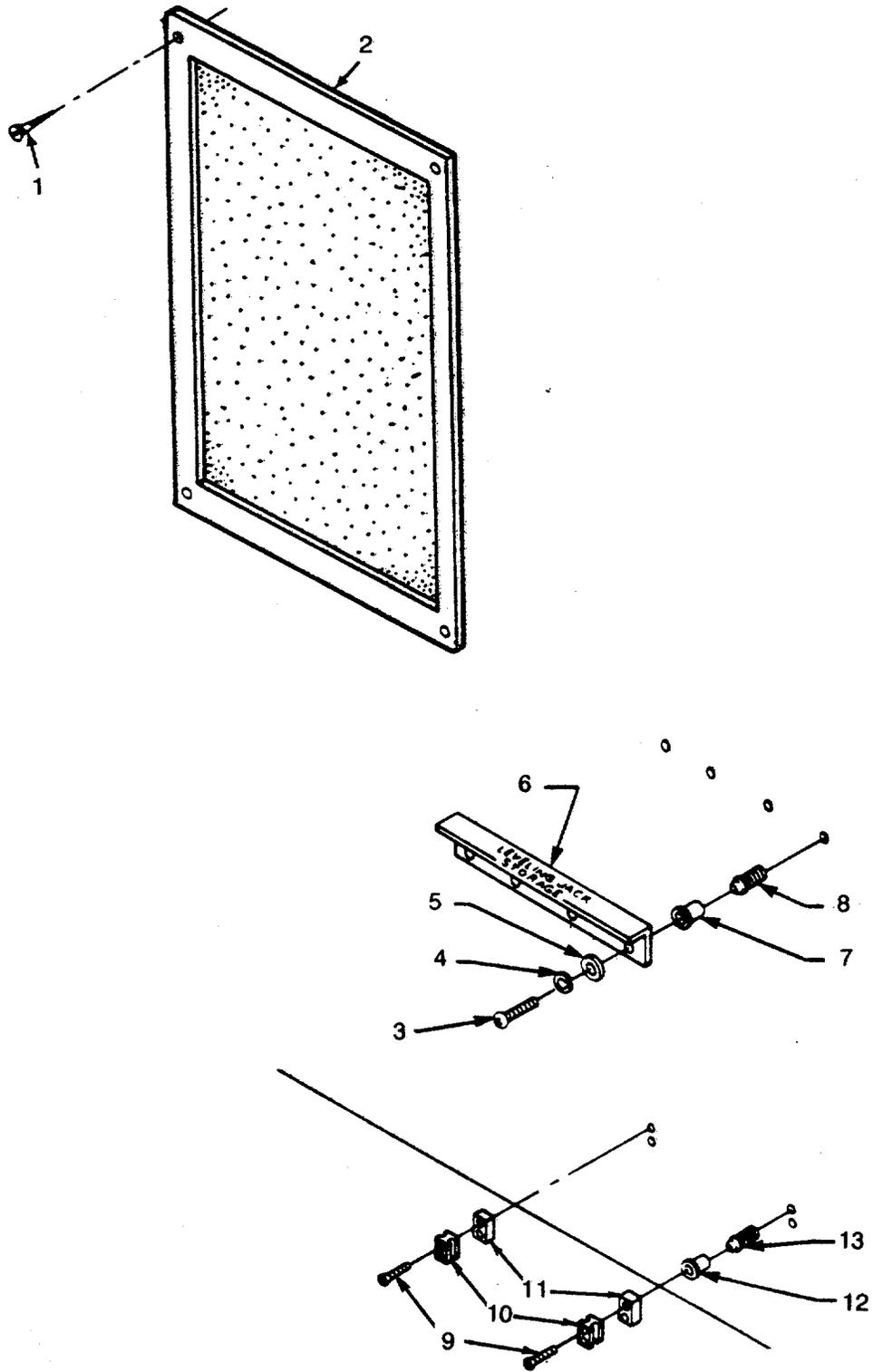


Figure 38. Bulletin Board and Leveling Jack Storage Bracket

Change 1 F-88

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 38 BULLETIN BOARD AND LEVELING JACK STORAGE BRACKET					
1	XDOZZ	96906	MS35201-263	SCREW, MACHINE	4
2	XDOZZ	81337	5-13-4988	BULLETIN BOARD	1
3	XDOZZ	96906	MS27039C5-11	SCREW, MACHINE	4
4	XDOZO	96906	MS35338-45	WASHER, LOCK.....	4
5	XDOZO	96906	MS27183-11	WASHER, FLAT	4
6	XDOZZ	81337	5-13-3113-1	BRACKET, MOUNTING	1
7	XDDZZ	81337	5-4-4929	SLEEVE.....	4
8	XDDZZ	81337	5-4-4969	EXPANDER	4
9	XDOZZ	96906	MS51959-88	SCREW, COUNTERSUNK	4
10	XDOZZ	81337	5-4-2929	BRACKET	2
11	XDOZZ	81337	5-13-9732	SPACER	2
12	XDDZZ	81337	5-4-4831	SLEEVE.....	4
13	XDDZZ	81337	5-4-4833	EXPANDER	4

END OF FIGURE

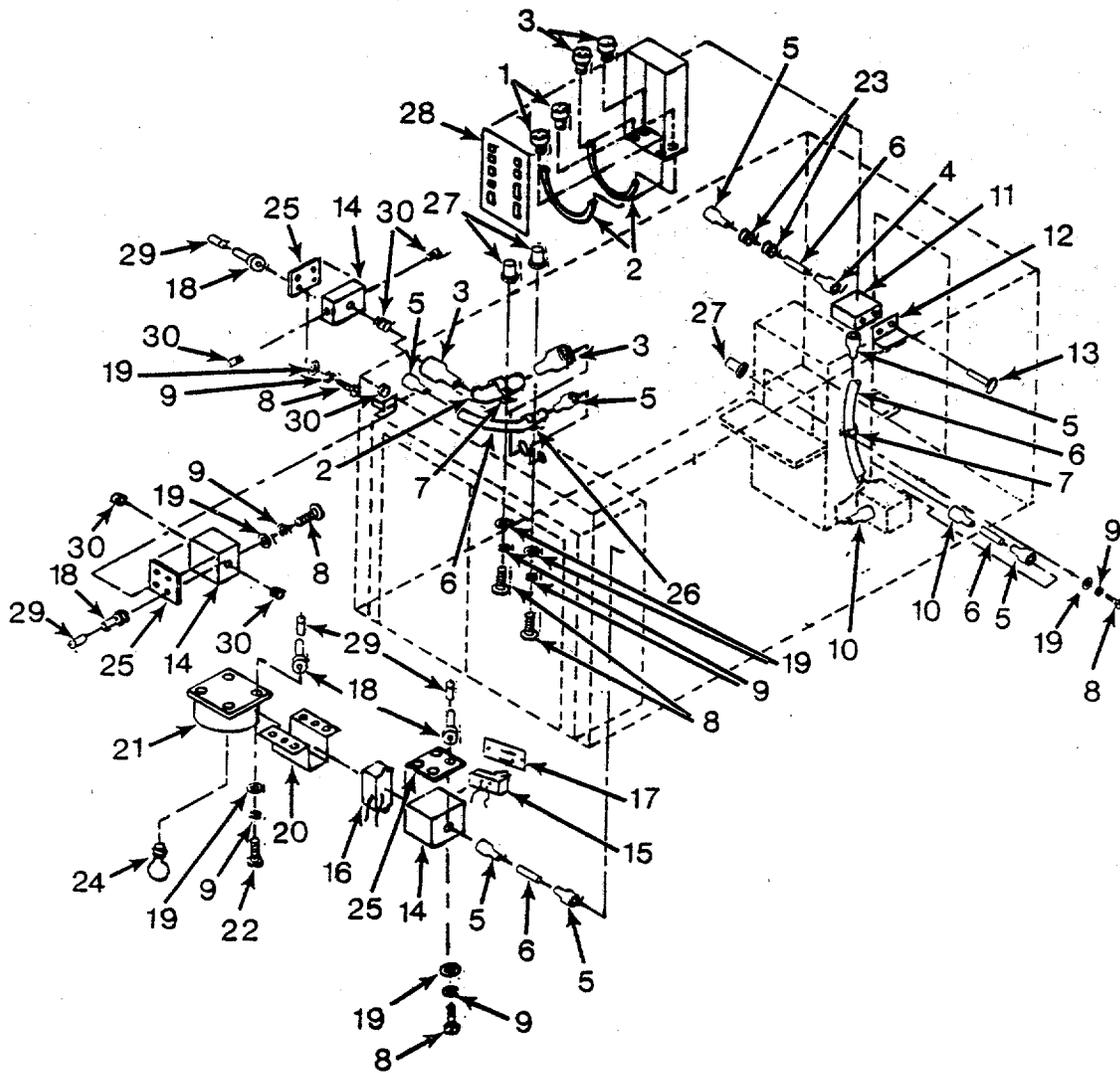


Figure 39. Electrical Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 39 ELECTRICAL INSTALLATION					
	XCOOO	81337		5-13-4910..... ELEC INSTAL	1
1	XDOZZ	83879	4Q-4100	.CONN, CONDUIT	2
2	XDOZZ	97403	13227E5736	.CONDUIT, LQ TIGHT	V
3	XDOZZ	97403	13227E6253	.CONN, CONDUIT	4
4	XDOZZ	81337	5-13-4910-4	.CONN, CONDUIT	1
5	XDOZZ	39428	7119K12	.CONN, CONDUIT	7
6	XDOZZ	39428	7127K25	.CONDUIT, LQ TIGHT	V
7	XDOZZ	96906	MS35140-14	.STRAP, RETAINING	3
8	XDOZZ	96906	MS35191-272	.SCREW, MACHINE	18
9	XDOZZ	96906	MS35338-43	.HASHER, LOCK.....	22
10	XDOZZ	39428	7119K21	.CONN, CONDUIT	2
11	XDOZZ	29215	JP2050-1	..JUNCTION BOX.....	1
12	XDOZZ	97403	13226E6991	..BRACKET, TOOL BX.....	2
13	XDOZZ	81349	MIL-R-24243/6--A4 04H	..RIVET	4
14	XDOZZ	79725	2151-2	.BOX, RECP, 2-GANG	2
15	XDOZZ	81348	WS896/2-02R	.SW, LIGHTED, RED	1
16	XDOZZ	81348	WC596/12-4	.CONNECTOR, RECEPTACL	1
17	XDOZZ	23828	1138V	.CVR, SW & RECP	1
18	XDDZZ	81337	5-4-4984	.EXPANDER	12
19	XDOZZ	96906	MS15795-408	.WASHER, FLAT	25
20	XDOZZ	03350	200	.RACEWAY SURFACE	V
21	XDOOO		16327	2V637..... .LIGHT ASSY	1
22	XDOZZ	96906	MS35191-277	.SCREW, MACHINE	4
23	XDOZZ	76385	Z-4023	.GROMMET	2
24	PAOZZ	88204	52A/SS	.LAMP, INCANDESCENT 52 WATT.....	1
25	XDOZZ	90759	400	.CVR, BX.....	2
26	XDOZZ	96906	MS35140-12	.STRAP, RETAINING	3
27	XDOZZ	96906	MS27130-A29	.NUT, BLIND RIVET	13
28	XCOOO		81337	5-13-4980..... .PANEL, BD, MOD	1
29	XDDZZ	81337	5-4-4928	.SLEEVE.....	12
30	XDOZZ	28520	3210	.FITTING, LQ TIGHT	4

END OF FIGURE

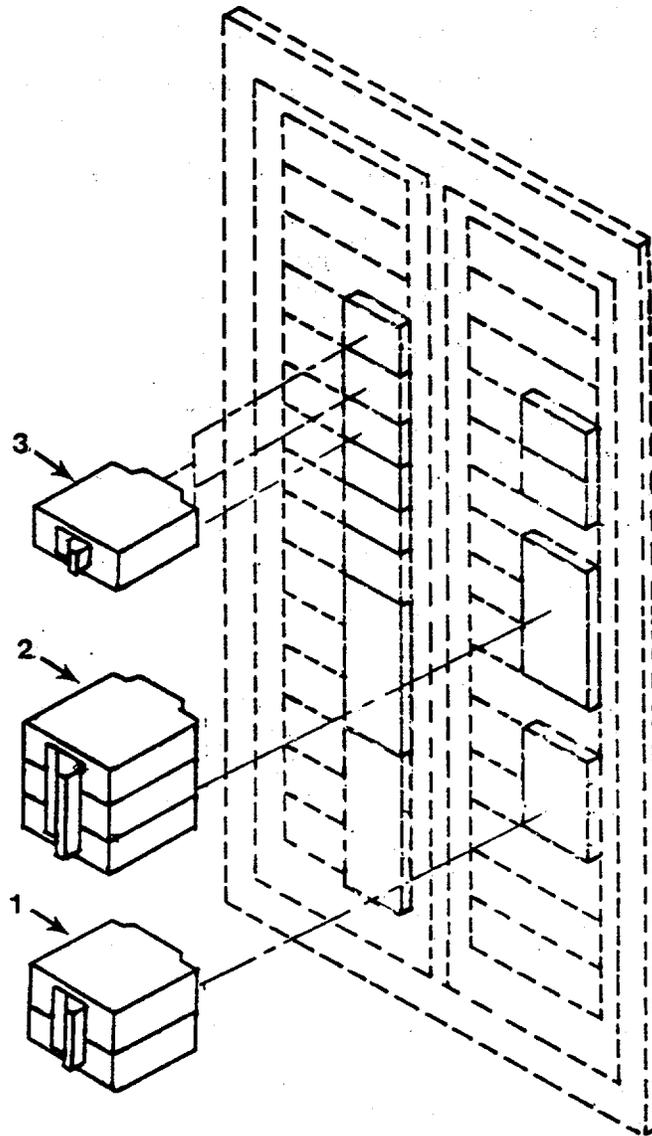


Figure 40. Power Panel Modifications

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 40 POWER PANEL MODIFICATIONS					
1	PAOZZ	56365	Q0B250	..CIRCUIT BREAKER 2 POLE, 50 AMP	1
2	PAOZZ	56365	Q0B340	..CIRCUIT BREAKER 3 POLE, 40 AMP	1
3	PAOZZ	56365	Q0B120	..CIRCUIT BREAKER 1 POLE, 20 AMP	3

END OF FIGURE

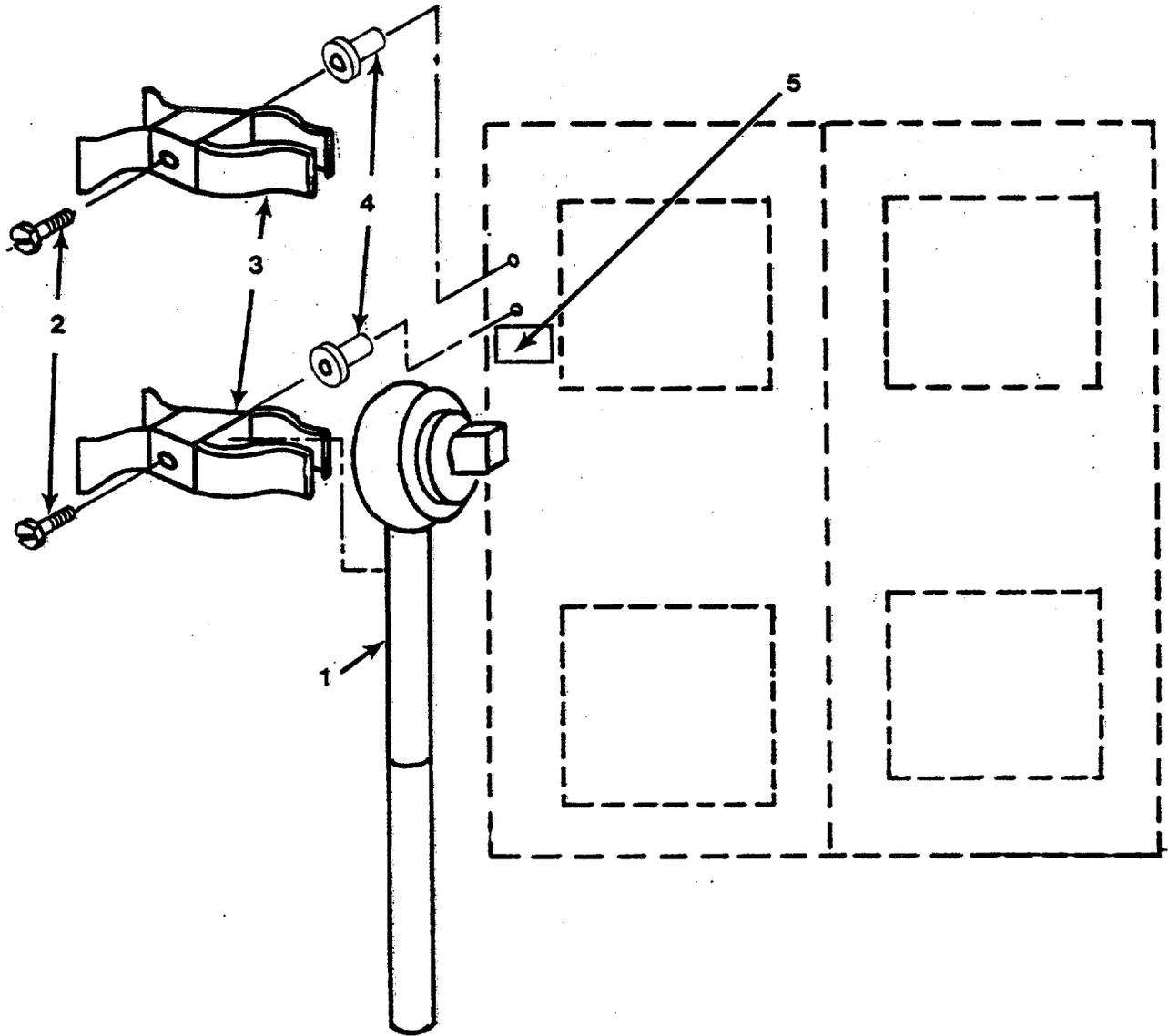


Figure 41. Solar Bar Wrench Handle Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC) GROUP 18 MISCELLANEOUS SUPPORT ITEMS	(6) QTY
FIG. 41 SOLAR BAR WRENCH HANDLE INSTALLATION					
	XCOZZ	81337	5-13-5000	HANDLE, WRENCH, SB.....	1
1	PAOZZ	99993	H41H1505-9	.HANDLE, SOCKET WRENC PAINT RED.....	1
2	XDOZZ	96906	MS35206-245	.SCREW, MACHINE 8-32 X .5.....	2
3	XDOZZ	81337	5-4-5106	.CLIP, SPRING TENSION.....	2
4	XDOZZ	96906	MS27130-A13	.NUT, PLAIN, BLIND RIV	2
5	XDOZZ	81337	5-13-4720	.STENCIL, .25, BLACK SOCKET HANDLE,	1
				STORAGE LOCATION	

END OF FIGURE

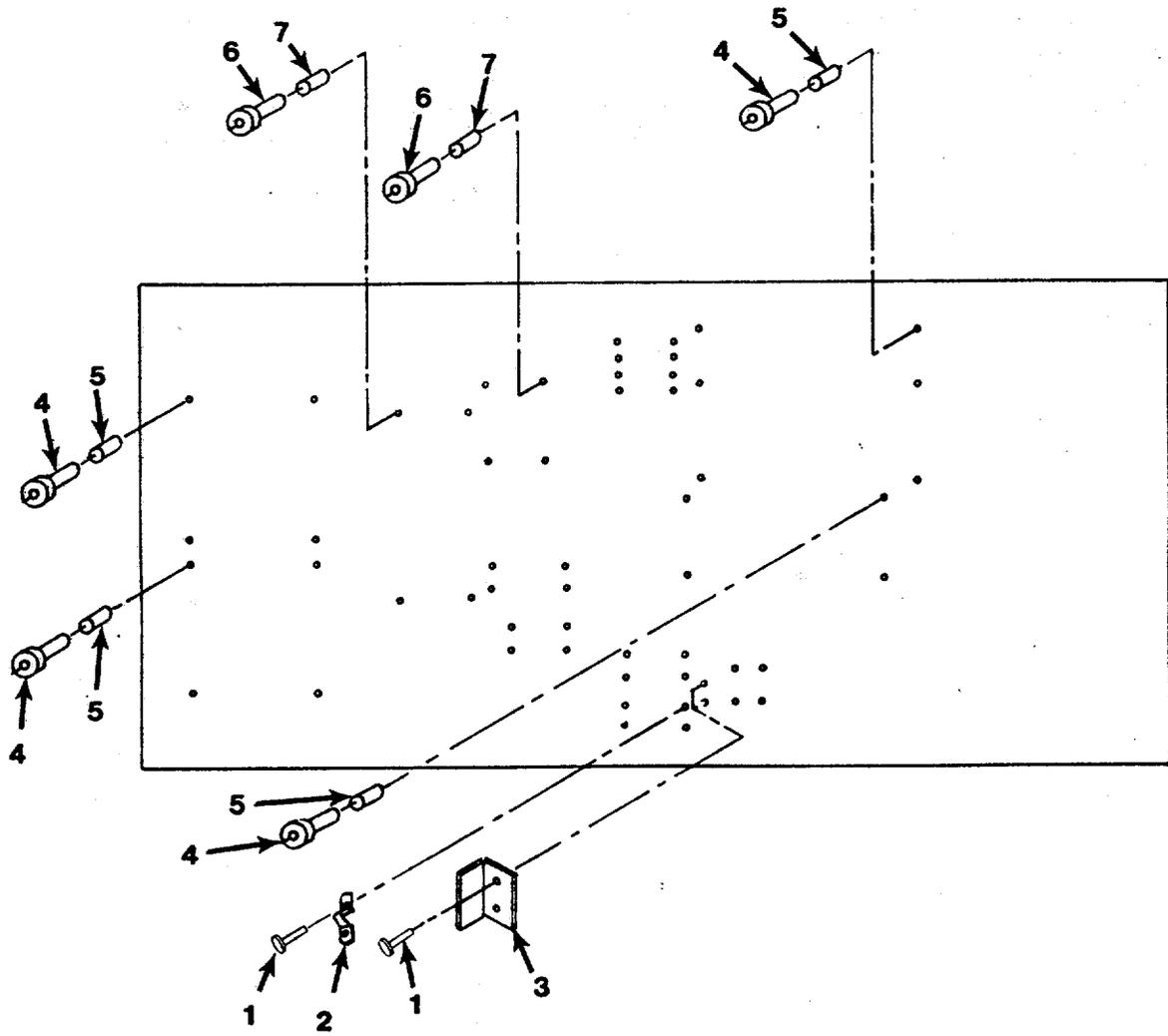


Figure 42. Floor Inserts Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 42 FLOOR INSERTS INSTALLATION					
	XCDDD	81337	5-13-4701	INSERTS, FL, FINISH.....	1
1	XDOZZ	81349	MIL-R-24243/6-A4 04H	.RIVET	38
2	XDOZZ	96906	MS51939-1	.LOOP, STRAP FASTENER	15
3	XDOZZ	97403	13226E6991	.BRACKET, TOOL BX.....	4
4	XDDZZ	81337	5-4-4968	.EXPANDER	16
5	XDDZZ	81337	5-4-4930	.SLEEVE	16
6	XDDZZ	81337	5-4-4934	.EXPANDER	46
7	XDDZZ	81337	5-4-4831	.SLEEVE	46

END OF FIGURE

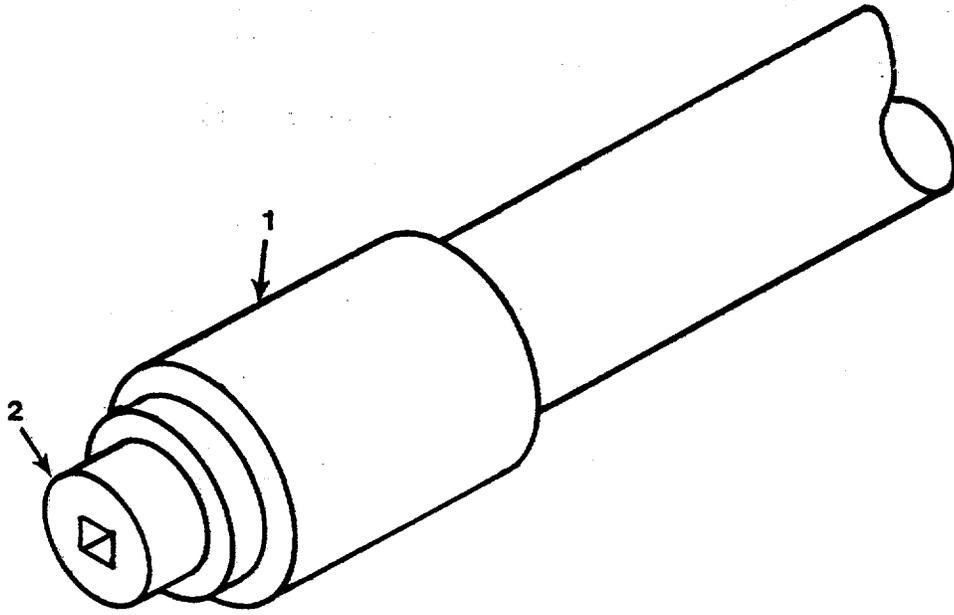


Figure 43. Solar Bar Handle Modifications

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 43 SOLAR BAR HANDLE MODIFICATIONS					
	XCDDD	81337	5-13-5033	SOLAR BAR, MODIFICAT	1
1	XDDZZ	81337	5-4-3050	.SOLAR BAR, MODIFIED NOTE: CUT OFF	1
				HANDLE	
2	XDDZZ	55719	P240	.SOCKET, WRENCH NOTE: CUT TO 1/2.....	1
				INCH THICK, WELD TO NEW SOLAR BAR.....	

END OF FIGURE

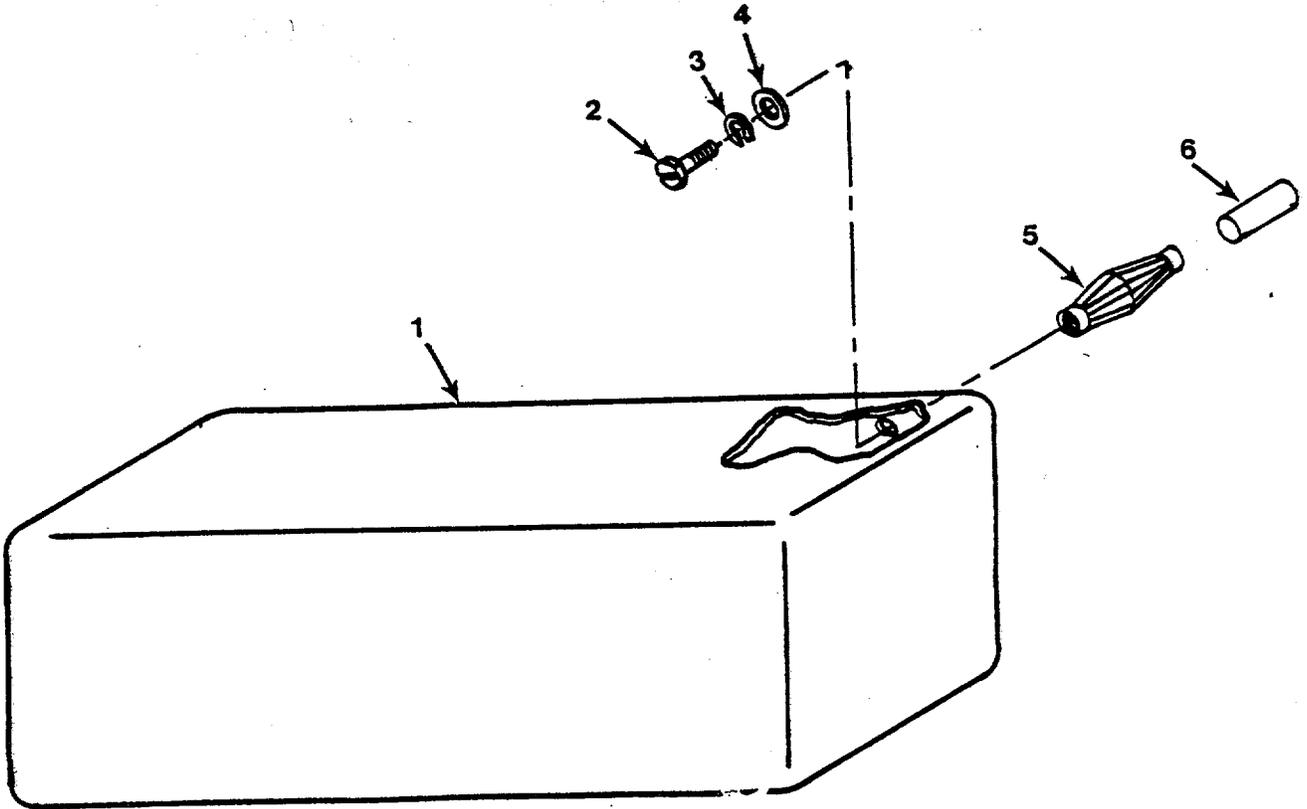


Figure 44. Towel Dispenser Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 44 TOWEL DISPENSER ASSEMBLY					
1	XDOZZ	81348	WW-D, 1909, TY1	.DISPENSER, TOWEL.....	1
2	XDOZZ	96906	MS35191-274	.SCREW, MACHINE	4
3	XDOZZ	96906	MS35338-43	.WASHER, LOCK.....	4
4	XDOZZ	96906	MS15795-442	.WASHER, FLAT	4
5	XDDZZ	81337	5-4-4935	.EXPANDER	4
6	XDDZZ	81337	5-4-4928	.SLEEVE.....	4

END OF FIGURE

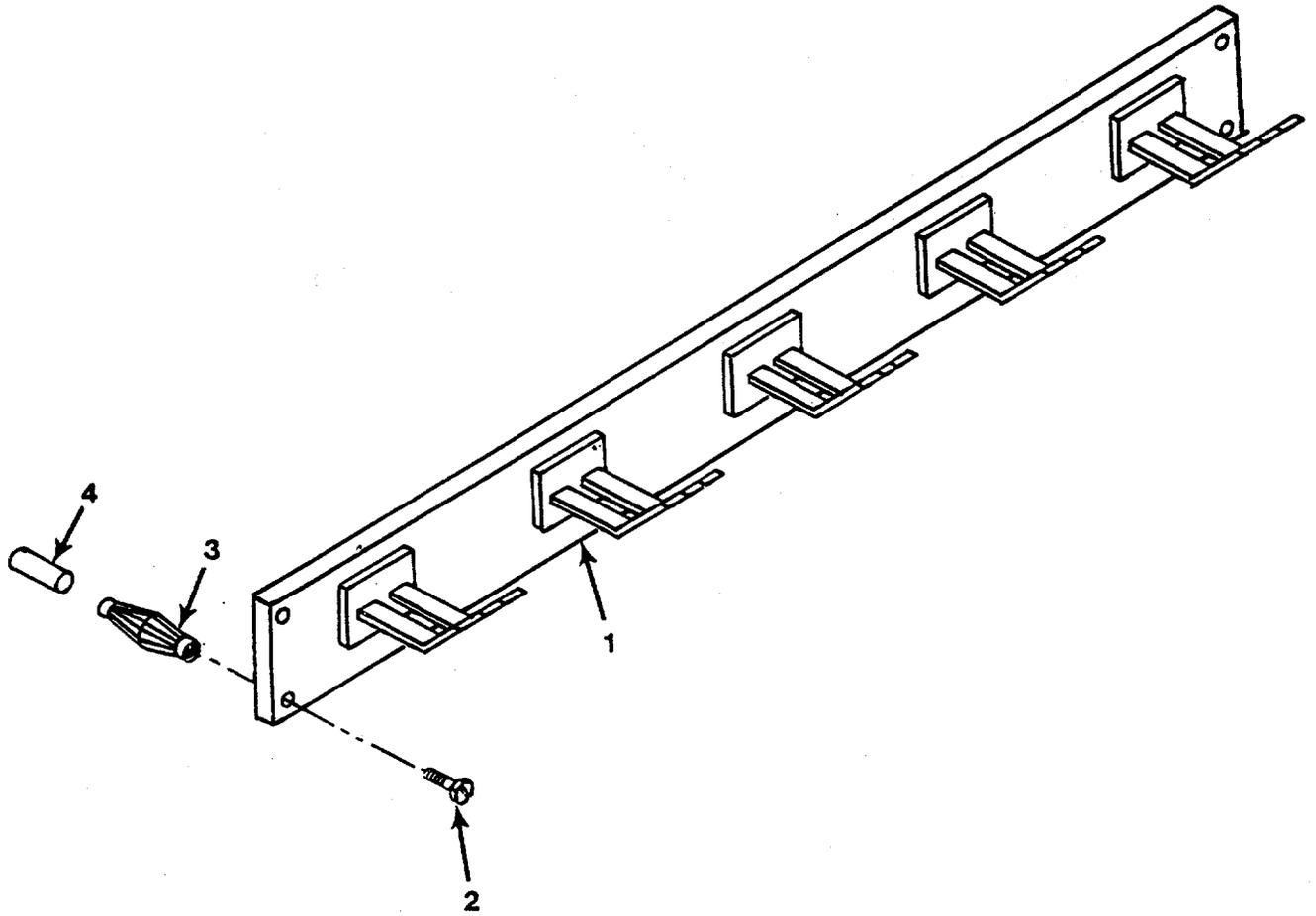


Figure 45. Coat Rack Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 45 COAT RACK ASSEMBLY					
1	XDOZZ	97403	13226E4508	.RACK, COAT	1
2	XDOZZ	96906	MS24693-280	.SCREW, MACHINE	4
3	XDDZZ	81337	5-4-4935	.EXPANDER	4
4	XDDZZ	81337	5-4-4928	.SLEEVE.....	4

END OF FIGURE

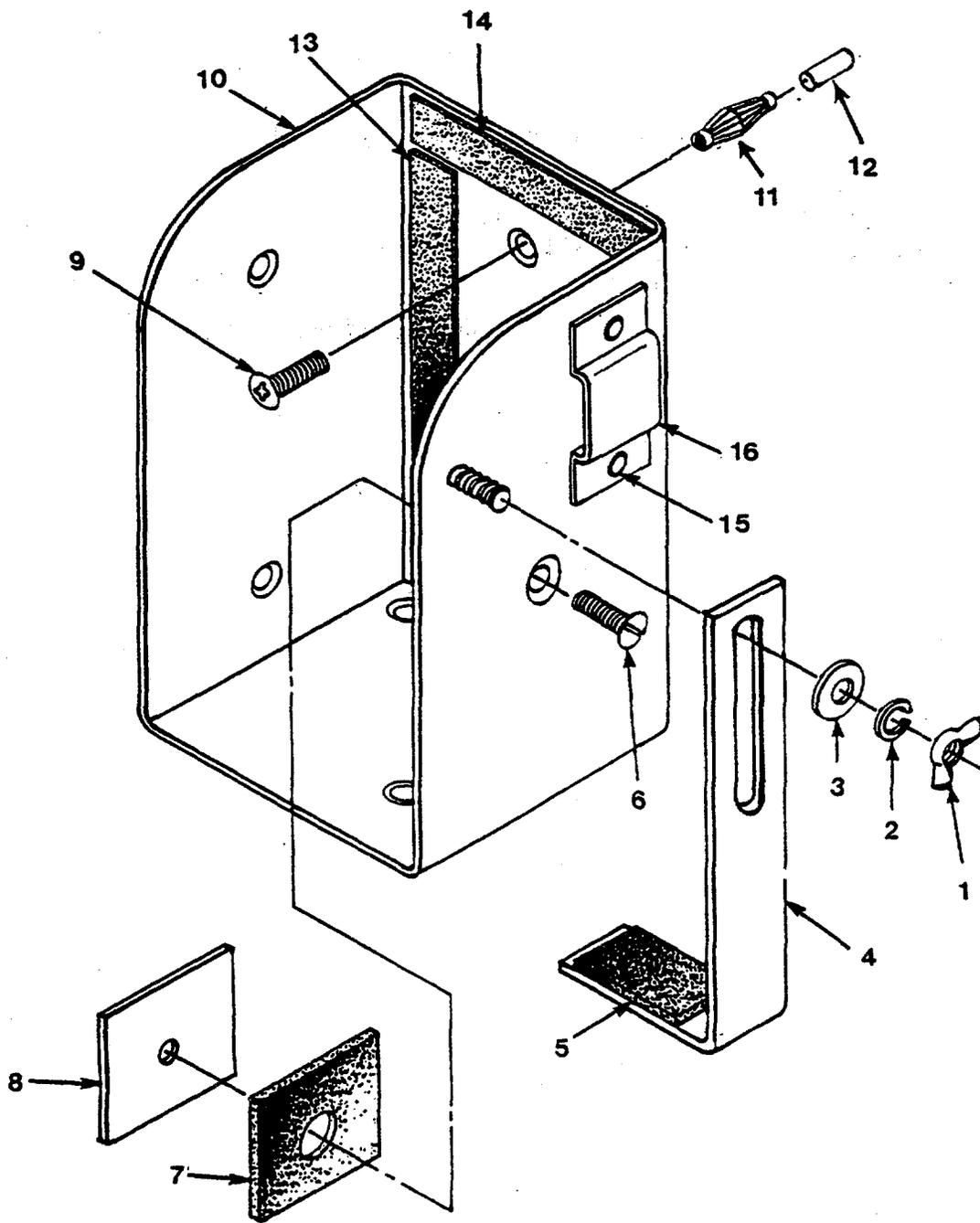


Figure 46. Telephone Bracket Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 18 MISCELLANEOUS SUPPORT ITEMS					
FIG. 46 TELEPHONE BRACKET ASSEMBLY					
	XDOOO	81337	6-1-7543	ASSY, TELEPHONE BRAC	1
1	XDOZZ	96906	MS35425-70	.NUT, PLAIN, WING	1
2	XDOZZ	96906	MS35338-44	.WASHER, LOCK	1
3	XDOZZ	96906	MS27183-10	.WASHER, FLAT	1
4	XDOZZ	81337	6-1-7543-2	.SLIDE	1
5	XDOZZ	81337	6-1-7543-8	.PAD, SLIDE	1
6	XDOZZ	96906	MS35190-287	.SCREW, MACHINE	1
7	XDOZZ	81337	6-1-7543-5	.PAD, PLATE	1
8	XDOZZ	81337	6-1-7543-4	.PLATE	1
9	XDOZZ	96906	MS35191-291	.SCREW, MACHINE	2
10	XDOZZ	81337	6-1-7543-1	.BOX, PHONE MOUNTING	1
11	XDDZZ	81337	5-4-4934	.EXPANDER	2
12	XDDZZ	81337	5-4-4831	.SLEEVE	2
13	XDOZZ	81337	6-1-7543-6	.PAD, BOX	1
14	XDOZZ	81337	6-1-7543-7	.PAD, BOX	1
15	XDOZZ	96906	MS20470-AD6-8	.RIVET, SOLID	2
16	XDOZZ	81337	6-1-7543-3	.RETAINER	1

END OF FIGURE

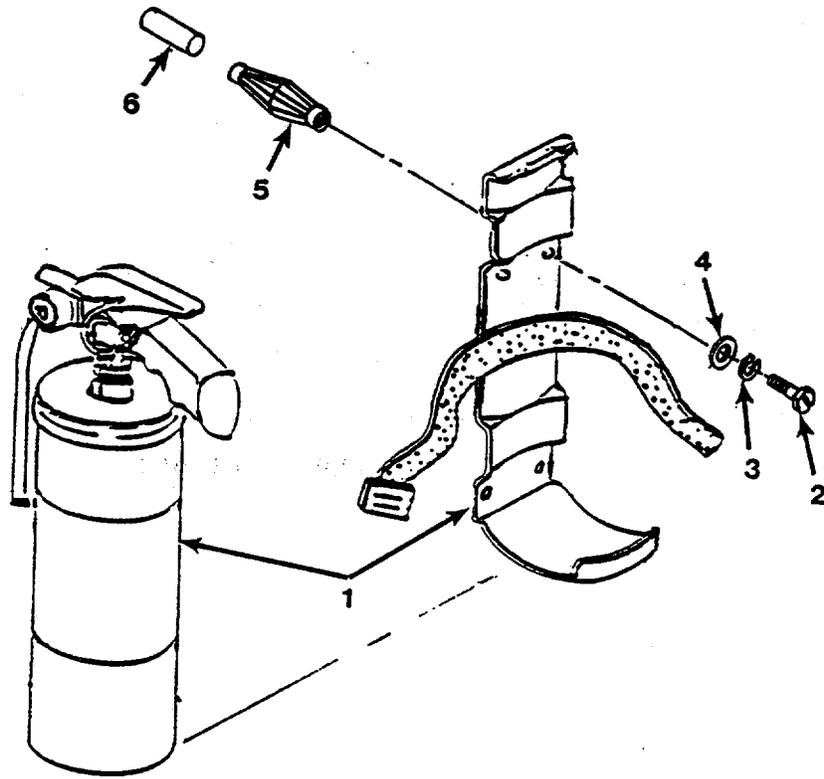


Figure 47. Fire Extinguisher Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 18 MISCELLANEOUS SUPPORT ITEMS

FIG. 47 FIRE EXTINGUISHER ASSEMBLY

1	XDOZZ	93510	1211A	.EXTINGUISHER, FIRE	2
2	XDOZZ	96906	MS35207-263	.SCREW, MACHINE	4
3	XDOZZ	96906	MS35338-43	.WASHER, LOCK	4
4	XDOZZ	96906	MS15795-442	.WASHER, FLAT	4
5	XDDZZ	81337	5-4-4935	.EXPANDER.....	4
6	XDDZZ	81337	5-4-4928	.SLEEVE	4

END OF FIGURE

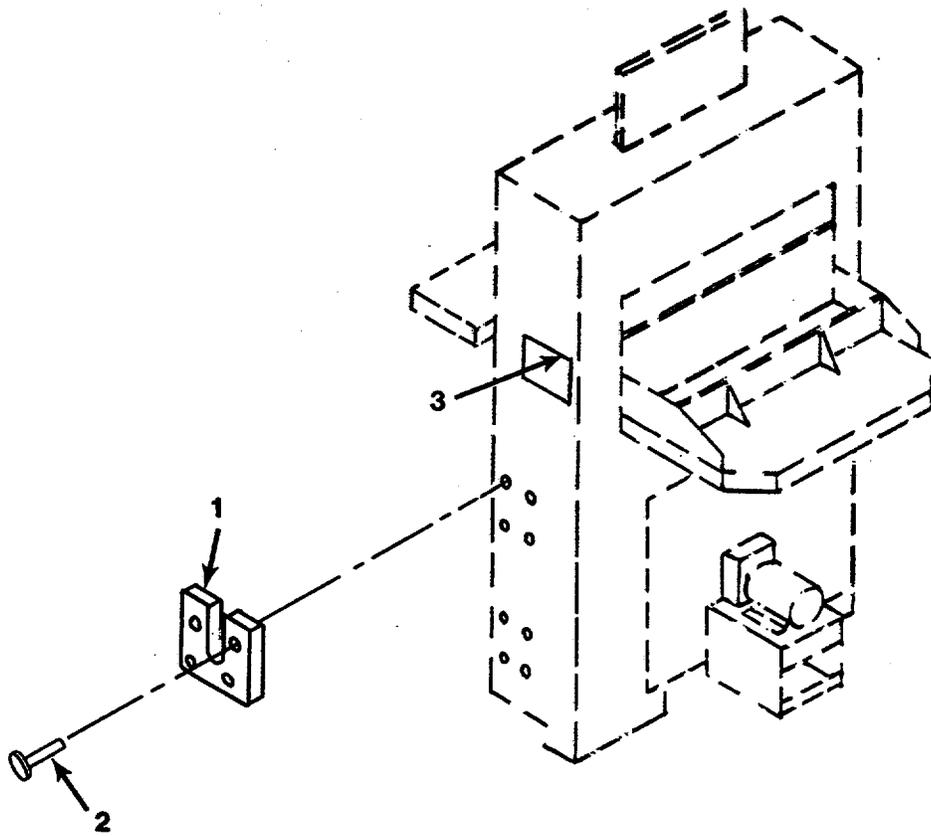


Figure 48. Area Light Storage Installation

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 18 MISCELLANEOUS SUPPORT ITEMS

FIG. 48 AREA LIGHT STORAGE INSTALLATION

	XCOOO	81337	5-13-5034	AREA LT STOR	1
1	XDOZZ	81337	5-4-2984	.BRACKET, LT	2
2	XDOZZ	81349	M24243/3B404	.RIVET, BLIND	8
3	XDOZZ	81337	5-4-4822	.STENCIL, .5, WHT AREA LIGHT STORAGE	1

END OF FIGURE

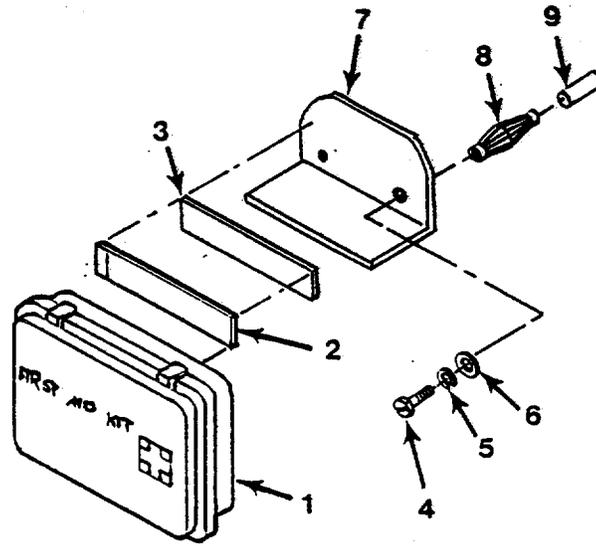


Figure 49. First Aid Kit Assembly

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 18 MISCELLANEOUS SUPPORT ITEMS

FIG. 49 FIRST AID KIT ASSEMBLY

	XDOOO	81337	5-13-4950	ASSY, FIRST AID	1
1	PAOZZ	19207	11677011	.FIRST AID KIT, GENER	1
2	XDOZZ	81349	MIL-F-21840	.FASTENER, HOOK	1
3	XDOZZ	81349	MIL-F-21840	.FASTENER, TAPE, PILE	1
4	XDOZZ	96906	MS35191-274	.SCREW, MACHINE	2
5	XDOZZ	96906	MS35338-43	.WASHER, LOCK	2
6	XDOZZ	96906	MS15795-442	.WASHER, FLAT	2
7	XDOZZ	81337	5-13-4777	.BRACKET, MOUNT	1
8	XDDZZ	81337	5-4-4935	.EXPANDER.....	2
9	XDDZZ	81337	5-4-4928	.SLEEVE	2

END OF FIGURE

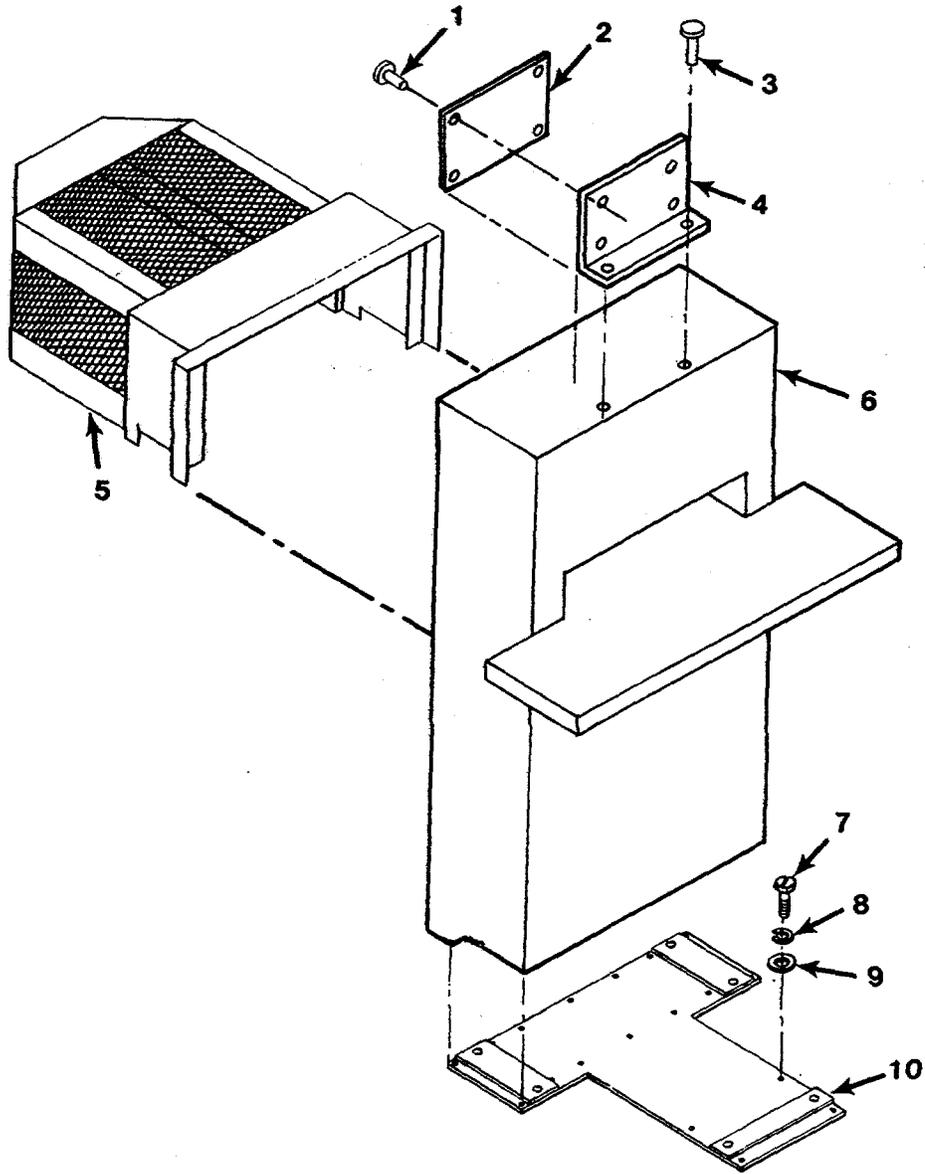


Figure 50. Paper Cutter Modifications

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
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GROUP 19 PAPER CUTTER

FIG. 50 PAPER CUTTER MODIFICATIONS

	XCDDD	81337	5-13-4778	PAPER CUTTER, MODS	1
1	XDOZZ	96906	MS20600-MP4W2	.RIVET, BLIND, GRIP	4
2	XDOZZ	81337	5-13-5017	.DATA PLATE, WARNING	1
3	XDOZZ	96906	MS20600-MP4W7	.RIVET, BLIND, GRIP	2
4	XDOZZ	81337	5-13-5018	.BRACKET	1
5	XDOZZ	81337	5-13-5062	.PLATE, COVER	1
6	MDDDD	81337	5-13-4993	.PAPER CUTTER, MODIFIED	1
7	XDDZZ	96906	MS90726-7	.SCREW, HEX	18
8	XDDZZ	96906	MS35338-44	.WASHER, LOCK	18
9	XDDZZ	96906	MS15795-410	.WASHER, FLAT	18
10	XDDZZ	81337	5-13-4886	.PLATE, WELDMT, PAPER C	1

END OF FIGURE

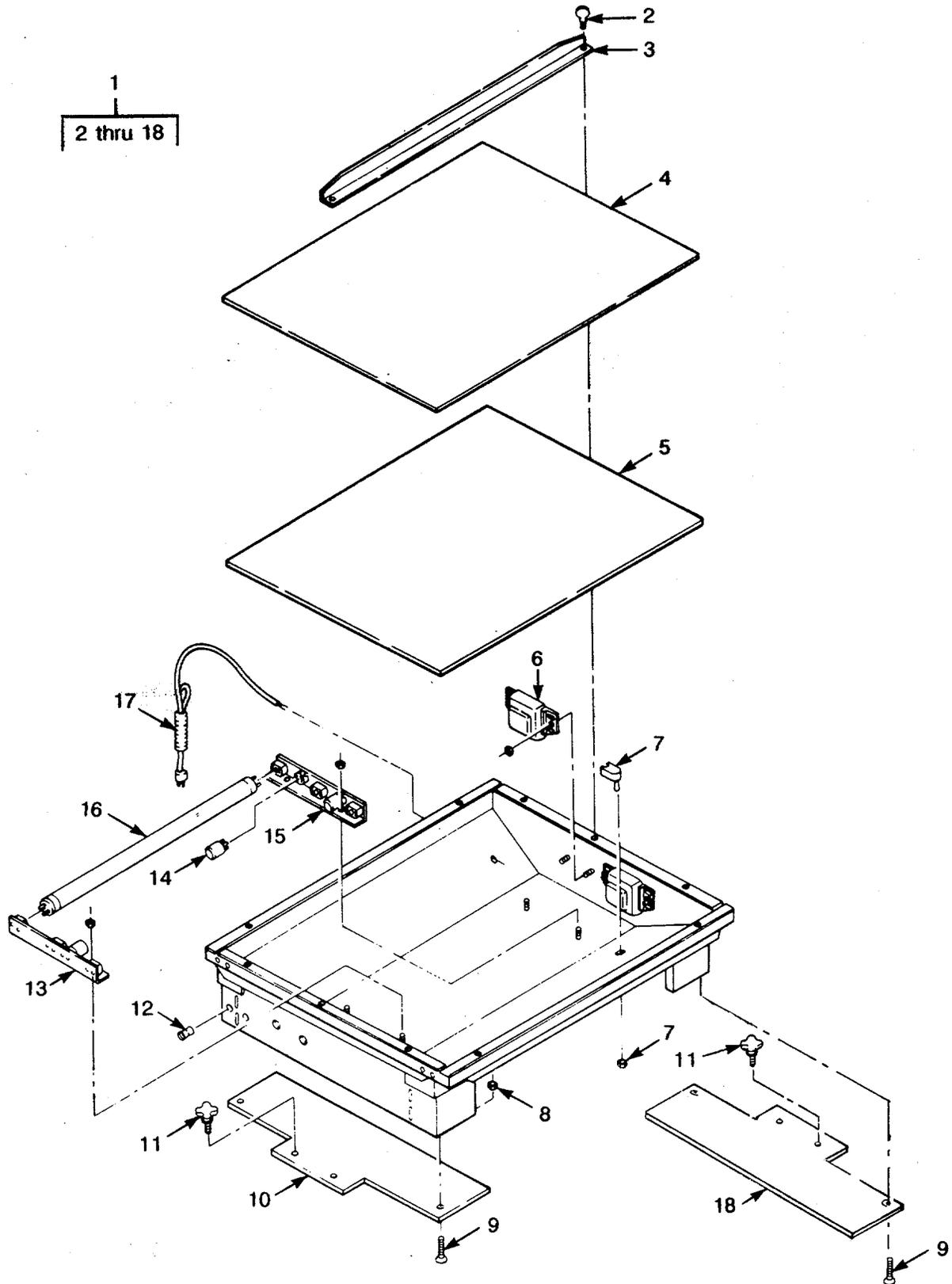


Figure 51. Light Table

F-114 Change 1

SECTION II

TM 5-3610-294-13&P

(1) ITEM NO	(2) SMR CODE	(3) CAGEC	(4) PART NUMBER	(5) DESCRIPTION AND USABLE ON CODES(UOC)	(6) QTY
GROUP 20 LIGHT TABLE ASSEMBLY					
FIG. 51 LIGHT TABLE					
1	XDOOO	81337	5-13-5177	LIGHT TABLE ASSY	1
2	XDOZZ	81337	5-13-5191	.THUMBSCREW, MODIFIED	2
3	XDOZZ	81337	5-13-5178	.BRACKET, TRANSPORTER	1
4	XDOZZ	93791	ES-5	.GLASS, PLATE; TABLE-TOP, 7/32 X.....	1
5	XDOZZ	93791	ES-6	25 X 32 (LOCAL PURCHASE ONLY)	1
				.PLEXIGLASS, DIFFUSER WHITE, 1/8 X.....	1
				24-7/8 X 31-7/8 (LOCAL PURCHASE ONLY)	
6	XDOZZ	93791	VE162	.TRANSFORMER, BALLAST	3
7	XDOZZ	93791	VE-50	.SWITCH, TOGGLE	1
8	XDOZO	96906	MS35649-2252	.NUT, PLAIN, HEXAGON	4
9	XDOZZ	96906	MS35190-289	.SCREW, MACHINE	4
10	XDOZZ	81337	5-13-5180-1	.BRACKET, MGT, LEFT	1
11	XDOZZ	81337	5-13-5181	.KNOB, TRANSPORTER	4
12	XDOZZ	51792	026-80125-1	.SCREW, INSERT	4
13	XDOZZ	93791	ES3	.LAMP BRKT ASSY, LEFT	1
14	PAOZF	93791	VE176	.STARTER, FLUORESCENT	3
15	XDOZZ	93791	ES4	.LAMP BRKT ASSY, RGHT	1
16	PAOZZ	08108	F20T12/W	.LAMP, FLUORESCENT 20 WATT	3
17	XDOZZ	93791	H56	.CORD, POWER	1
18	XDOZZ	81337	5-13-5180-2	.BRACKET, MGT, RIGHT	1

END OF FIGURE

Section III. SPECIAL TOOLS LIST

(Not Applicable)

**CROSS-REFERENCE INDEXES
NATIONAL STOCK NUMBER INDEX**

STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
5920-00-056-6620	36	6	5925-01-335-8931	27	13
5305-00-056-9385	18	8	4120-01-340-6032	3	1
5925-00-074-5750	40	1	4120-01-340-6033	4	1
6240-00-152-2983	51	16			
5935-00-229-2423	27	6			
5120-00-230-6385	41	1			
5920-00-280-8342	28	9			
	30	4			
6250-00-299-2884	51	14			
5930-00-325-6153	36	19			
6350-00-383-1189	32	1			
6240-00-556-8657	36	7			
5930-00-687-0553	33	8			
5355-00-720-5496	28	3			
5925-00-728-1289	40	3			
5930-00-735-2803	28	4			
	30	8			
5925-00-785-4251	40	2			
5975-00-878-3791	34	6			
6240-00-893-2507	28	5			
	30	6			
6545-00-922-1200	49	1			
5935-00-924-0061	27	7			
6210-00-944-8835	28	6			
	30	5			
6625-00-964-7927	28	1			
	30	2			
6240-01-024-6370	39	24			
5975-01-036-9575	3	13			
	4	13			
5930-01-056-5150	2	3			
6625-01-081-8850	28	2			
	30	9			
6210-01-142-0431	35	5			
5930-01-167-7035	28	7			
	30	10			
5999-01-178-0168	28	16			
	30	15			
6685-01-188-3338	11	4			
7195-01-316-2689	26				
6625-01-320-8929	30				
6110-01-324-6316	27				
6230-01-326-0057	11	10			
4130-01-327-6293	10	5			
	10	8			
	10	35			
5360-01-331-6404	14	4			
	17	4			
	20	4			
	23	4			

CROSS-REFERENCE INDEXES

CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
88044	AN505-416R18			21	3
96906	AN935-416			21	7
82370	A104		5975-00-878-3791	34	6
07294	CN04WCSN114		6240-00-893-2507	30	6
9R714	C808-4			6	8
9R714	C93-15			6	14
93791	ES-5			51	4
93791	ES-6			51	5
93791	ES3			51	13
93791	ES4			51	15
81349	FO2A250V1A		5920-00-280-8342	28	9
				30	4
08108	F20T12/W		6240-00-152-2983	51	16
79725	G-20115			11	22
79725	G-2100B			11	18
79725	G-2100C			11	17
79725	G-2106			11	21
79725	G-2141			11	24
4R884	HPI1-51			35	6
15806	HTAB-169		6685-01-188-3338	11	11
99993	H41H1505-9		5120-00-230-6385	41	1
98003	H5371BA			15	11
				18	24
				27	26
93791	H56			51	17
29215	JP2050-1			39	11
56365	KAL3625032M		5925-01-335-8931	27	13
81349	MIL-F-21840			31	6
				49	2
				49	3
81349	MIL-R-24243/3B40			3	11
	4			4	11
81349	MIL-R-24243/6-A4			2	9
	04H			39	13
				42	1
81349	MIL-R-24243/6-A4			10	14
	05H				
96906	MS15795-407			33	2
96906	MS15795-408			2	7
				27	11
				39	19
96906	MS15795-410			1	6
				3	21
				4	21
				5	5
				10	23
				11	13
				12	5
				14	7

CROSS-REFERENCE INDEXES

CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
96906	MS15795-410			15	6
				17	7
				18	3
				18	14
				20	7
				21	8
				23	7
				34	9
				50	9
		96906	MS15795-414		
				16	6
				19	6
96906	MS15795-417			22	6
				13	5
				16	5
96906	MS15795-442			19	5
				22	5
				11	14
				31	10
				44	4
96906	MS15795-509			47	4
				49	6
96906	MS15795-805			27	18
96906	MS15795-812			3	8
96906	MS16556-29			4	8
				3	5
				4	5
				18	20
				14	1
96906	MS16998-74			17	1
				20	1
				23	1
				13	4
				16	4
96906	MS20470-AD6-8			19	4
				22	4
				46	15
				27	27
				10	53
				10	58
				15	10
				18	23
				50	1
				50	3
96906	MS20600-B4W6			31	4
96906	MS20600/MP4W6			8	10
96906	MS20601-AD4W4			29	1
96906	MS20604-B4T6			36	8
96906	MS21316-23			34	4
96906	MS21316-35	5305-00-056-9385		18	8
96906	MS21316-36			8	1

CROSS-REFERENCE INDEXES

CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
96906	MS21316-36			10	49
96906	MS21318-29			36	17
96906	MS24243/6-A606H			18	25
96906	MS24617-46			25	7
96906	MS24630-48			3	17
				4	17
				10	1
96906	MS24693-108			18	15
96906	MS24693-26			10	43
96906	MS24693-280			45	2
96906	MS25281-F6			28	12
96906	MS27039C5-11			38	3
96906	MS27130-A13			8	7
				33	5
				35	4
				41	4
96906	MS27130-A19			6	2
				6	6
				36	4
96906	MS27130-A20			2	1
				27	25
96906	MS27130-A26			10	52
96906	MS27130-A27			27	21
96906	MS27130-A29			39	27
96906	MS27130-A31			6	3
				6	5
				8	4
				15	4
				18	11
96906	MS27130-A37			8	9
96906	MS27130-419			31	11
96906	MS27183-10			24	2
				46	3
96906	MS27183-11			38	5
96906	MS27735-22		5930-00-325-6153	36	19
96906	MS27736-28		5930-01-167-7035	28	7
				30	10
96906	MS3368-1-0B		5975-01-036-9575	3	13
				4	13
96906	MS35140-12			39	26
96906	MS35140-14			39	7
96906	MS35140-6			34	5
96906	MS35190-287			46	6
96906	MS35190-289			51	9
96906	MS35191-272			39	8
96906	MS35191-274			2	5
				6	7
				44	2
				49	4
96906	MS35191-277			39	22
96906	MS35191-291			10	41

CROSS-REFERENCE INDEXES

CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
96906	MS35191-291			46	9
96906	MS35201-263			38	1
96906	MS35206-226			28	17
				30	11
96906	M535206-243			35	2
96906	MS35206-245			8	5
				33	1
				41	2
96906	MS35206-261			25	1
96906	MS35206-263			36	2
96906	MS35206-264			31	8
96906	MS35206-270			31	12
96906	MS35206-342			27	24
96906	MS35207-263			27	10
				47	2
96906	MS35207-264			6	9
				27	23
96906	MS35207-267			31	14
96906	MS35333-37			10	44
96906	MS35333-72			28	11
96906	MS35335-32			25	3
96906	MS35335-33			8	2
				15	2
				18	9
96906	MS35338-136			3	7
				4	7
96906	MS35338-140			3	4
				4	4
96906	MS35338-41			28	18
				30	12
96906	MS35338-42			33	3
96906	MS35338-43			2	6
				27	12
				31	9
				36	3
				39	9
				44	3
				47	3
				49	5
96906	MS35338-44			1	5
				3	20
				4	20
				5	4
				10	22
				11	12
				12	4
				14	8
				15	7
				17	8
				18	2
				18	13

SECTION IV

TM 5-3610-294-13&P

CROSS-REFERENCE INDEXES

CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
96906	MS35338-44			20	8
				23	8
				24	4
				27	17
				34	8
				46	2
				50	8
				18	19
96906	MS35338-45			38	4
96906	MS35425-70			34	1
				46	1
96906	MS35492-253			11	6
96906	MS35492-52			11	19
96906	MS35649-202			25	4
				27	22
				5	6
				10	30
				12	6
				14	9
				15	8
				17	9
				18	1
				18	12
				20	9
				21	6
				23	9
				24	5
				27	19
96906	MS35649-2312			51	8
				18	18
				10	45
96906	MS35649-262			3	10
96906	MS35649-264			4	10
96906	MS35649-282			28	13
				3	3
96906	MS35650-5			4	3
				31	7
				13	2
96906	MS51095-303			16	2
				19	2
				22	2
				5	3
				14	6
96906	MS51849-95			17	6
				20	6
				23	6
				5	8
				11	1
96906	MS51861-37			25	12
				26	3
				26	10
				26	10

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
96906	MS51861-47			10	11
				25	9
				26	1
96906	MS51861-49			11	3
96906	MS51861-50			37	1
96906	MS51862-12C			10	4
96906	MS51939-1			26	11
				42	2
96906	MS51939-2			25	6
96906	MS51957-30			3	6
				4	6
96906	MS51959-26			28	14
				30	14
96906	MS51959-43			28	10
96906	MS51959-84			27	33
96906	MS51959-88			18	27
				38	9
96906	MS90555-C44412S			27	5
96906	MS90558-C52413P			27	4
96906	MS90725-10			21	9
96906	MS90725-11			11	11
96906	MS90725-13			5	7
				10	25
				27	20
96906	MS90725-17			24	1
96906	MS90725-32			18	21
96906	MS90725-6			1	4
				6	12
				10	28
				27	16
96906	MS90726-7			50	7
96906	MS90728-8			3	19
				4	19
				10	21
				12	2
				15	5
				18	4
				34	7
81349	M16878/5BGEO			32	2
				32	3
81349	M19207/16-FHN26G			28	8
				30	3
81349	M24243/3B404			7	1
				25	5
				48	2
81349	M24243/6-A403H			32	5
71785	P-408-CCT			27	35
71590	PA-1001M	5930-00-735-2803		30	8
71590	PA1001M	5930-00-735-2803		28	4
56365	PDC6KA4			27	14

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
55719	P240			43	2
45225	P74-144			34	3
56365	QOB120		5925-00-728-1289	40	3
56365	QOB250		5925-00-074-5750	40	1
56365	QOB340		5925-00-785-4251	40	2
52359	Q674L1181			35	7
71785	S-408-CCT			27	36
81345	UL 514AANDUL 514			11	25
93791	VE-50			51	7
93791	VE162			51	6
93791	VE176		6250-00-299-2884	51	14
81348	W-.C-596/12-4			11	26
81348	WC596/12-4			39	16
81348	WS896/2-02R			39	15
81348	WW-D,1909,TY1			44	1
76385	Z-4023			39	23
49367	ZZM-N-2116			27	34
49367	ZZMWB1516		5935-00-229-2423	27	6
49367	ZZM16-23S		5935-00-924-0061	27	7
51792	026-80125-1			51	12
84120	05-0065-00			31	16
18338	100653-020		5920-00-056-6620	36	6
07295	100707			36	20
55026	10220		6625-00-964-7927	28	1
				30	2
75536	10640792-1			21	10
23828	1138V			39	17
19207	11677011		6545-00-922-1200	49	1
93510	1211A			47	1
39428	1224T25			10	60
25472	13-40-XKN			14	10
				17	10
				20	10
				23	10
97403	13225E3143			34	11
97403	13225E3283		5999-01-178-0168	28	16
				30	15
97403	13226E4508			45	1
97403	13226E4527			31	2
97403	1-3226E4557			8	12
97403	13226E6991			39	12
				42	3
97403	13226E7806			25	13
				26	4
97403	13226E7922			34	10
97403	13226E7945			11	9
97403	13226E7946			11	7
97403	13226E7947			11	8
97403	13227E5689-1			34	12
97403	13227E5689-2			34	13
97403	13227E5726-1			36	18

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
97403	13227E5735			34	2
97403	13227E5736			39	2
97403	13227E6253			39	3
31795	15330206			36	5
39428	1664AS			10	13
39428	1723A2			21	11
				37	2
03743	180-A			11	23
16327	2V637			39	21
03350	200			39	20
39428	2069K11	4130-01-327-6293		10	5
				10	8
				10	35
79725	2100WC			11	20
79725	2151-2			39	14
91967	2220	5355-00-720-5496		28	3
				30	7
5F993	23F5658			33	7
28520	285203210			36	21
74222	30-99-142-12			10	38
31356	31FX60CPS	6625-01-081-8850		28	2
				30	9
28520	3210			39	30
19557	340-4N5	6350-00-383-1189		32	1
22003	343-0001	5930-00-687-0553		33	8
83879	4Q-4100			39	1
90759	400			39	25
08108	4510	6240-00-556-8657		36	7
81337	5-13-3113-1			38	6
81337	5-13-4114-1			10	3
81337	5-13-4686			18	6
81337	5-13-4687			15	12
				18	34
81337	5-13-4695			18	7
81337	5-13-4695-2			15	1
81337	5-13-4696			15	3
				18	10
81337	5-13-4701			42	
81337	5-13-4703-5			15	9
				18	5
				21	2
81337	5-13-4703-7			12	7
81337	5-13-4704-5			16	1
				19	1
				22	1
81337	5-13-4704-7			13	1
81337	5-13-4705-5			16	7
				19	7
				22	7
81337	5-13-4705-7			13	7
81337	5-13-4708			14	5

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM		
			STOCK NUMBER				
81337	5-13-4708			17	5		
				20	5		
				23	5		
81337	5-13-4711			13	3		
				16	3		
				19	3		
				22	3		
				22	3		
81337	5-13-4712			13	8		
				16	8		
				19	8		
				22	8		
81337	5-13-4713-1			4	12		
81337	5-13-4713-2			3	12		
81337	5-13-4715			14	2		
				17	2		
				20	2		
				23	2		
				14	3		
				17	3		
81337	5-13-4716			20	3		
				23	3		
				15			
				18			
				8	14		
81337	5-13-4717-1			8	18		
81337	5-13-4717-3			8	22		
81337	5-13-4718			12	8		
				15	14		
				15	17		
				18	33		
81337	5-13-4719			26	8		
				2	21		
				8	20		
				12	9		
				15	16		
				26	9		
81337	5-13-4720			1	3		
				2	19		
				2	20		
				8	28		
				11	28		
				11	29		
				15	13		
				15	15		
				18	31		
				18	32		
				41	5		
		81337	5-13-4722			8	26
		81337	5-13-4724			8	24
81337	5-13-4733			3	2		
81337	5-13-4741-1			27	9		

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
81337	5-13-4741-2			27	8
81337	5-13-4758			13	10
				16	10
				19	10
				22	10
81337	5-13-4759			13	9
				16	9
				19	9
				22	9
81337	5-13-4760			12	3
81337	5-13-4763			4	2
81337	5-13-4775			31	1
81337	5-13-4775-3			31	3
81337	5-13-4776			31	5
81337	5-13-4777			49	7
81337	5-13-4778			50	
81337	5-13-4780		6230-01-326-0057	11	10
81337	5-13-4780-15			36	16
81337	5-13-4781			36	1
81337	5-13-4782-1			36	9
81337	5-13-4782-1-1			36	12
81337	5-13-4782-1-4			36	11
81337	5-13-4782-2			36	10
81337	5-13-4782-2-1			36	14
81337	5-13-4782-2-4			36	13
81337	5-13-4783			36	15
81337	5-13-4784		6625-01-320-8929	30	
81337	5-13-4785			30	1
81337	5-13-4789			32	
81337	5-13-4818			8	25
81337	5-13-4819			2	23
				8	15
81337	5-13-4822			2	22
				3	24
				4	24
				6	21
				8	13
				8	16
				8	19
				8	23
				10	36
				10	63
				10	64
81337	5-13-4824			8	17
				8	21
				8	27
81337	5-13-4836		6110-01-324-6316	27	
81337	5-13-4836-15			27	15
81337	5-13-4838			27	3
81337	5-13-4839			28	30
81337	5-13-4842			27	2

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
81337	5-13-4843			28	2-9
81337	5-13-4844			28	28
81337	5-13-4845-1			27	28
81337	5-13-4845-2			27	29
81337	5-13-4845-3			27	30
81337	5-13-4845-4			27	31
81337	5-13-4845-5			27	32
81337	5-13-4846-1			28	26
				30	16
81337	5-13-4846-10			28	20
81337	5-13-4846-11			28	25
81337	5-13-4846-2			30	17
81337	5-13-4846-3			30	18
81337	5-13-4846-4			28	21
				30	19
81337	5-13-4846-5			28	19
				30	20
81337	5-13-4846-6			28	27
				30	21
81337	5-13-4846-7			28	22
				30	22
81337	5-13-4846-8			28	23
				30	23
81337	5-13-4846-9			28	24
				30	24
81337	5-13-4851			27	1
81337	5-13-4857		7195-01-316-2689	26	
81337	5-13-4857-6			26	7
81337	5-13-4858			26	2
81337	5-13-4861			26	5
81337	5-13-4866			26	6
81337	5-13-4868-1			25	15
81337	5-13-4869			25	11
81337	5-13-4870			25	8
81337	5-13-4871			25	10
81337	5-13-4877			25	14
81337	5-13-4879			12	1
81337	5-13-4880			12	
81337	5-13-4886			50	10
81337	5-13-4887			11	
81337	5-13-4889			10	
81337	5-13-4889-44			10	12
81337	5-13-4890			10	40
81337	5-13-4891			10	20
81337	5-13-4892			10	18
81337	5-13-4893			10	33
81337	5-13-4894			10	19
81337	5-13-4895			10	17
81337	5-13-4896			10	29
81337	5-13-4897			10	47
81337	5-13-4898			10	46

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
81337	5-13-4900		4120-01-340-6032	3	1
81337	5-13-4900-17			3	14
81337	5-13-4901			10	39
81337	5-13-4902			10	31
81337	5-13-4904		4120-01-340-6033	4	1
81337	5-13-4904-17			4	14
81337	5-13-4905			10	32
81337	5-13-4908			10	48
81337	5-13-4910			39	
81337	5-13-4910-4			39	4
81337	5-13-4911			10	37
81337	5-13-4912			10	42
81337	5-13-4914-2			10	2
81337	5-13-4916-2			10	34
81337	5-13-4917-1			10	6
81337	5-13-4917-2			10	9
81337	5-13-4918-1			10	7
81337	5-13-4918-2			10	10
81337	5-13-4919			10	26
81337	5-13-4922			5	1
81337	5-13-4923			8	3
81337	5-13-4924			8	
81337	5-13-4927-1			3	15
81337	5-13-4927-2			4	15
81337	5-13-4931			4	18
81337	5-13-4932			3	22
81337	5-13-4936			4	22
81337	5-13-4939			3	18
81337	5-13-4940			5	2
81337	5-13-4947			11	27
81337	5-13-4948			37	3
81337	5-13-4950			49	
81337	5-13-4952			6	1
81337	5-13-4953			6	4
81337	5-13-4954			6	17
81337	5-13-4955			6	18
81337	5-13-4956			6	13
81337	5-13-4957-1			6	19
81337	5-13-4957-2			6	20
81337	5-13-4958			7	2
81337	5-13-4959			6	10
81337	5-13-4960			7	3
81337	5-13-4961			6	
81337	5-13-4961-21			6	11
81337	5-13-4961-22			6	16
81337	5-13-4968			2	
81337	5-13-4972			11	2
81337	5-13-4973			35	1
81337	5-13-4974			35	3
81337	5-13-4976			35	8
81337	5-13-4977			34	

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
81337	5-13-4980			39	28
81337	5-13-4988			38	2
81337	5-13-4989			33	6
81337	5-13-4990			33	4
81337	5-13-4992			1	1
81337	5-13-4993			50	6
81337	5-13-4994			2	18
81337	5-13-4995			2	14
81337	5-13-4996			2	10
81337	5-13-4998			2	11
81337	5-13-4999			2	15
81337	5-13-5000			41	
81337	5-13-5005			11	5
81337	5-13-5006			2	8
81337	5-13-5007			2	2
81337	5-13-5008			2	4
81337	5-13-5011			5	9
81337	5-13-5014			2	16
81337	5-13-5015			2	12
81337	5-13-5016			31	15
81337	5-13-5017			50	2
81337	5-13-5018			50	4
81337	5-13-5020			1	2
81337	5-13-5021			10	55
81337	5-13-5025			29	
81337	5-13-5026			29	2
81337	5-13-5027			31	13
81337	5-13-5029			29	3
81337	5-13-5031-1			4	
81337	5-13-5031-2			3	9
81337	5-13-5033			43	
81337	5-13-5034			48	
81337	5-13-5040			10	56
81337	5-13-5042			10	54
81337	5-13-5043			10	59
81337	5--13-5044				10
81337	5-13-5045			10	62
81337	5-13-5046			10	57
81337	5-13-5062			50	5
81337	5-13-5063			29	4
81337	5-13-5064			10	50
81337	5-13-5177			51	1
81337	5-13-5178			51	3
81337	5-13-5180-1			51	10
81337	5-13-5180-2			51	18
81337	5-13-5181			51	11
81337	5-13-5183			18	26
81337	5-13-5186			21	1
81337	5-13-5187			21	4
81337	5-13-5188			21	5
81337	5-13-5189			21	13

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
81337	5-13-5190			21	12
81337	5-13-5191			51	2
81337	5-13-9732			38	11
81337	5-4-2885			18	16
81337	5-4-2929			18	28
				38	10
81337	5-4-2937-1			18	17
81337	5-4-2937-2			18	29
81337	5-4-2949			18	22
81337	5-4-2954			9	1
81337	5-4-2984			48	1
81337	5-4-3019			8	11
81337	5-4-3042			2	13
				2	17
81337	5-4-3050			43	1
81337	5-4-4822			48	3
81337	5-4-4831			38	12
				42	7
				46	12
81337	5-4-4833			38	13
81337	5-4-4928			31	18
				39	29
				44	6
				45	4
				47	6
				49	9
81337	5-4-4929			38	7
81337	5-4-4930			42	5
81337	5-4-4934			42	6
				46	11
81337	5-4-4935			31	17
				44	5
				45	3
				47	5
				49	8
81337	5-4-4968			42	4
81337	5-4-4969			38	8
81337	5-4-4984			39	18
81337	5-4-5106			8	6
				25	2
				41	3
81337	5-4-5107			8	8
82685	5K809			10	15
				10	16
72619	507-4537-1537-64 0	6240-00-893-2507		28	5
72619	508-8738-504	6210-01-142-0431		35	5
72619	508-8745-504	6210-00-944-8835		28	6
				30	5
88204	52A/SS	6240-01-024-6370		39	24
39428	5266K59			10	51

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CAGEC	PART NUMBER	PART NUMBER INDEX		FIG.	ITEM
			STOCK NUMBER		
81337	6-1-5888-2			32	4
81337	6-1-7503-17			24	9
81337	6-1-7539			24	6
81337	6-1-7543			46	
81337	6-1-7543-1			46	10
81337	6-1-7543-2			46	4
81337	6-1-7543-3			46	16
81337	6-1-7543-4			46	8
81337	6-1-7543-5			46	7
81337	6-1-7543-6			46	13
81337	6-1-7543-7			46	14
81337	6-1-7543-8			46	5
81337	6-1-7547-6			24	3
42689	60-016-24TYPEF			24	8
42689	68-090			24	7
39428	7119K12			39	5
39428	7119K21			39	10
39428	7i27K25			39	6
09353	8168	5930-01-056-5150		2	3
2R182	8343			28	15
2R182	8345			30	13
39428	8614K23			3	16
				4	16
39428	90975A029			10	24
				10	27
				11	15
39428	9350OK1			6	15
39428	9385K21			3	23
				4	23
39428	9417K4			11	16
19738	9504-08			18	30
39428	9620K24	5360-01-331-6404		14	4
				17	4
				20	4
				23	4

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FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
1	1		81337	5-13-4992
1	2		81337	5-13-5020
1	3		81337	5-13-4720
1	4		96906	MS90725-6
1	5		96906	MS35338-44
1	6		96906	MS15795-410
2			81337	5-13-4968
2	1		96906	MS27130-A20
2	2		81337	5-13-5007
2	3	5930-01-056-5150	09353	8168
2	4		81337	5-13-5008
2	5		96906	MS35191-274
2	6		96906	MS35338-43
2	7		96906	MS15795-408
2	8		81337	5-13-5006
2	9		81349	MIL-R-24243/6-A4 04H
2	10		81337	5-13-4996
2	11		81337	5-13-4998
2	12		81337	5-13-5015
2	13		81337	5-4-3042
2	14		81337	5-13-4995
2	15		81337	5-13-4999
2	16		81337	5-13-5014
2	17		81337	5-4-3042
2	18		81337	5-13-4994
2	19		81337	5-13-4720
2	20		81337	5-13-4720
2	21		81337	5-13-4719
2	22		81337	5-13-4822
2	23		81337	5-13-4819
3	1	4120-01-340-6032	81337	5-13-4900
3	2		81337	5-13-4733
3	3		96906	MS35650-5
3	4		96906	MS35338-140
3	5		96906	MS15795-812
3	6		96906	MS51957-30
3	7		96906	MS35338-136
3	8		96906	MS15795-805
3	9		81337	5-13-5031-2
3	10		96906	MS35649-264
3	11		81349	MIL-R-24243/3B40 4
3	12		81337	5-13-4713-2
3	13	5975-01-036-9575	96906	MS3368-1-OB
3	14		81337	5-13-4900-17
3	15		81337	5-13-4927-1
3	16		39428	8614K23
3	17		96906	MS24630-48
3	18		81337	5-13-4939
3	19		96906	MS90728-8

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FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
3	20		96906	MS35338-44
3	21		96906	MS15795-410
3	22		81337	5-13-4932
3	23		39428	9385K21
3	24		81337	5-13-4822
4	1	4120-01-340-6033	81337	5-13-4904
4	2		81337	5-13-4763
4	3		96906	MS35650-5
4	4		96906	MS35338-140
4	5		96906	MS15795-812
4	6		96906	M551957-30
4	7		96906	MS35338-136
4	8		96906	MS15795-805
4	9		81337	5-13-5031-1
4	10		96906	MS35649-264
4	11		81349	MIL-R-24243/3B40
4	12		81337	4 5-13-4713-1
4	13	5975-01-036-9575	96906	MS3368-1-OB
4	14		81337	5-13-4904-17
4	15		81337	5-13-4927-2
4	16		39428	8614K23
4	17		96906	MS24630-48
4	18		81337	5-13-4931
4	19		96906	MS90728-8
4	20		96906	MS.35338-44
4	21		96906	MS15795-410
4	22		81337	5-13-4936
4	23		39428	9385K21
4	24		81337	5-13-4822
5	1		81337	5-13-4922
5	2		81337	5-13-4940
5	3		96906	MS51849-95
5	4		96906	MS35338-44
5	5		96906	MS.15795-410
5	6		96906	MS35649-2252
5	7		96906	MS90725-13
5	8		96906	MS51861-37
5	9		81337	5-13-5011
6			81337	5-13-4961
6	1		81337	5-13-4952
6	2		96906	MS27130-A19
6	3		96906	MS27130-A31
6	4		81337	5-13-4953
6	5		96906	MS27130-A31
6	6		96906	MS27130-A19
6	7		96906	MS35191-274
6	8		9R714	C808-4
6	9		96906	MS35207-264
6	10		81337	5-13-4959
6	11		81337	5-13-4961-21

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FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
6	12		96906	MS90725-6
6	13		81337	5-13-4956
6	14		9R714	C93-15
6	15		39428	9350K1
6	16		81337	5-13-4961-22
6	17		81337	5-13-4954
6	18		81337	5-13-4955
6	19		81337	5-13-4957-1
6	20		81337	5-13-4957-2
6	21		81337	5-13-4822
7	1		81349	M24243/3B404
7	2		81337	5-13-4958
7	3		81337	5-13-4960
8			81337	5-13-4924
8	1		96906	MS21316-36
8	2		96906	MS35335-33
8	3		81337	5-13-4923
8	4		96906	MS27130-A31
8	5		96906	MS35206-245
8	6		81337	5-4-5106
8	7		96906	MS27130-A13
8	8		81337	5-4-5107
8	9		96906	MS27130-A37
8	10		96906	MS20601-AD4W4
8	11		81337	5-4-3019
8	12		97403	13226E4557
8	13		81337	5-13-4822
8	14		81337	5-13-4718
8	15		81337	5-13-4819
8	16		81337	5-13-4822
8	17		81337	5-13-4824
8	18		81337	5-13-4718
8	19		81337	5-13-4822
8	20		81337	5-13-4719
8	21		81337	5-13-4824
8	22		81337	5-13-4718
8	23		81337	5-13-4822
8	24		81337	5-13-4724
8	25		81337	5-13-4818
8	26		81337	5-13-4722
8	27		81337	5-13-4824
8	28		81337	5-13-4720
9	1		81337	5-4-2954
10			81337	5-13-4889
10	1		96906	MS24630-48
10	2		81337	5-13-4914-2
10	3		81337	5-13-4114-1
10	4		96906	MS51862-12C
10	5	4130-01-327-6293	39428	2069K11
10	6		81337	5-13-4917-1
10	7		81337	5-13-4918-1

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FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
10	8	4130-01-327-6293	39428	2069K11
10	9		81337	5-13-4917-2
10	10		81337	5-13-4918-2
10	11		96906	MS51861-47
10	12		81337	5-13-4889-44
10	13		39428	1664AS
10	14		81349	MIL-R-24243/6-A4 05H
10	15		82685	5K809
10	16		82685	5K809
10	17		81337	5-13-4895
10	18		81337	5-13-4892
10	19		81337	5-13-4894
10	20		81337	5-13-4891
10	21		96906	MS90728-8
10	22		96906	MS35338-44
10	23		96906	MS15795-410
10	24		39428	90975A029
10	25		96906	MS90725-13
10	26		81337	5-13-4919
10	27		39428	90975A029
10	28		96906	MS90725-6
10	29		81337	5-13-4896
10	30		96906	MS35649-2252
10	31		81337	5-13-4902
10	32		81337	5-13-4905
10	33		81337	5-13-4893
10	34		81337	5-13-4916-2
10	35	4130-01-327-6293	39428	2069K11
10	36		81337	5-13-4822
10	37		81337	5-13-4911
10	38		74222	30-99-142-12
10	39		81337	5-13-4901
10	40		81337	5-13-4890
10	41		96906	MS35191-291
10	42		81337	5-13-4912
10	43		96906	MS24693-26
10	44		96906	MS35333-37
10	45		96906	MS35649-262
10	46		81337	5-13-4898
10	47		81337	5-13-4897
10	48		81337	5-13-4908
10	49		96906	MS21316-36
10	50		81337	5-13-5064
10	51		39428	5266K59
10	52		96906	MS27130-A26
10	53		96906	MS20600-B6W3
10	54		81337	5-13-5042
10	55		81337	5-13-5021
10	56		81337	5-13-5040
10	57		81337	5-13-5046

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FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
10	58		96906	MS20600-B6W5
10	59		81337	5-13-5043
10	60		39428	1224T25
10	61		81337	5-13-5044
10	62		81337	5-13-5045
10	63		81337	5-13-4822
10	64		81337	5-13-4822
11			81337	5-13-4887
11	1		96906	MS51861-37
11	2		81337	5-13-4972
11	3		96906	MS51861-49
11	4	6685-01-188-3338	15806	HTAB-169
11	5		81337	5-13-5005
11	6		96906	MS35492-253
11	7		97403	13226E7946
11	8		97403	13226E7947
11	9		97403	13226E7945
11	10	6230-01-326-0057	81337	5-13-4780
11	11		96906	MS90725-11
11	12		96906	MS35338-44
11	13		96906	MS15795-410
11	14		96906	MS15795-442
11	15		39428	90975A029
11	16		39428	9417K4
11	17		79725	G-2100C
11	18		79725	G-2100B
11	19		96906	MS35492-52
11	20		79725	2100WC
11	21		79725	G-2106
11	22		79725	G-20115
11	23		03743	180-A
11	24		79725	G-2141
11	25		81345	UL 514AANDUL 514
11	26		81348	W-C-596/12-4
11	27		81337	5-13-4947
11	28		81337	5-13-4720
11	29		81337	5-13-4720
12			81337	5-13-4880
12	1		81337	5-13-4879
12	2		96906	MS90728-8
12	3		81337	5-13-4760
12	4		96906	MS35338-44
12	5		96906	MS15795-410
12	6		96906	MS35649-2252
12	7		81337	5-13-4703-7
12	8		81337	5-13-4718
12	9		81337	5-13-4719
13	1		81337	5-13-4704-7
13	2		96906	MS51095-303
13	3		81337	5-13-4711
13	4		96906	MS16998-74

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FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
13	5		96906	M5S15795-417
13	6		96906	MS15795-414
13	7		81337	5-13-4705-7
13	8		81337	5-13-4712
13	9		81337	5-13-4759
13	10		81337	5-13-4758
14	1		96906	MS16556-29
14	2		81337	5-13-4715
14	3		81337	5-13-4716
14	4	5360-01-331-6404	39428	9620K24
14	5		81337	5-13-4708
14	6		96906	MS51849-95
14	7		96906	MS15795-410
14	8		96906	M:S35338-44
14	9		96906	MS35649-2252
14	10		25472	13-40-XKN
15			81337	5-13-4717-1
15	1		81337	5-13-4695-2
15	2		96906	MS35335-33
15	3		81337	5-13-4696
15	4		96906	MS27130-A31
15	5		96906	MS90728-8
15	6		96906	MS15795-410
15	7		96906	MS35338-44
15	8		96906	MS35649-2252
15	9		81337	5-13-4703-5
15	10		96906	MS20600-B6W6
15	11		98003	H5371BA
15	12		81337	5-13-4687
15	13		81337	5-13-4720
15	14		81337	5-13-4718
15	15		81337	5-13-4720
15	16		81337	5-13-4719
15	17		81337	5-13-4718
16	1		81337	5-13-4704-5
16	2		96906	MS51095-303
16	3		81337	5-13-4711
16	4		96906	MS16998-74
16	5		96906	MS15795-417
16	6		96906	MS15795-414
16	7		81337	5-13-4705-5
16	8		81337	5-13-4712
16	9		81337	5-13-4759
16	10		81337	5-13-4758
17	1		96906	MS16556-29
17	2		81337	5-13-4715
17	3		81337	5-13-4716
17	4	5360-01-331-6404	39428	9620K24
17	5		81337	5-13-4708
17	6		96906	MS51849-95
17	7		96906	MS15795-410

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FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
17	8		96906	MS35338-44
17	9		96906	MS35649-2252
17	10		25472	13-40-XKN
18			81337	5-13-4717-3
18	1		96906	MS35649-2252
18	2		96906	MS35338-44
18	3		96906	MS15795-410
18	4		96906	MS90728-8
18	5		81337	5-13-4703-5
18	6		81337	5-13-4686
18	7		81337	5-13-4695
18	8	5305-00-056-9385	96906	MS21316-35
18	9		96906	MS35335-33
18	10		81337	5-13-4696
18	11		96906	MS27130-A31
18	12		96906	MS35649-2252
18	13		96906	MS35338-44
18	14		96906	MS15795-410
18	15		96906	MS24693-108
18	16		81337	5-4-2885
18	17		81337	5-4-2937-1
18	18		96906	MS35649-2312
18	19		96906	MS35338-45
18	20		96906	MS15795-812
18	21		96906	MS90725-32
18	22		81337	5-4-2949
18	23		96906	MS20600-B6W6
18	24		98003	H5371BA
18	25		96906	MS24243/6-A606H
18	26		81337	5-13-5183
18	27		96906	MS51959-88
18	28		81337	5-4-2929
18	29		81337	5-4-2937-2
18	30		19738	9504-08
18	31		81337	5-13-4720
18	32		81337	5-13-4720
18	33		81337	5-13-4718
18	34		81337	5-13-4687
19	1		81337	5-13-4704-5
19	2		96906	MS51095-303
19	3		81337	5-13-4711
19	4		96906	M516998-74
19	5		96906	MS15795-417
19	6		96906	MS15795-414
19	7		81337	5-13-4705-5
19	8		81337	5-13-4712
19	9		81337	5-13-4759
19	10		81337	5-13-4758
20	1		96906	MS16556-29
20	2		81337	5-13-4715
20	3		81337	5-13-4716

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FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
20	4	5360-01-331-6404	39428	9620K24
20	5		81337	5-13-4708
20	6		96906	MS51849-95
20	7		96906	MS15795-410
20	8		96906	MS35338-44
20	9		96906	MS35649-2252
20	10		25472	13-40-XKN
21	1		81337	5-13-5186
21	2		81337	5-13-4703-5
21	3		88044	AN505-416R18
21	4		81337	5-13-5187
21	5		81337	5-13-5188
21	6		96906	MS35649-2252
21	7		96906	AN935-416
21	8		96906	MS15795-410
21	9		96906	MS90725-10
21	10		75536	10640792-1
21	11		39428	1723A2
21	12		81337	5-13-5190
21	13		81337	5-13-5189
22	1		81337	5-13-4704-5
22	2		96906	MS51095-303
22	3		81337	5-13-4711
22	4		96906	MS16998-74
22	5		96906	MS15795-417
22	6		96906	MS15795-414
22	7		81337	5-13-4705-5
22	8		81337	5-13-4712
22	9		81337	5-13-4759
22	10		81337	5-13-4758
23	1		96906	MS16556-29
23	2		81337	5-13-4715
23	3		81337	5-13-4716
23	4	5360-01-331-6404	39428	9620K24
23	5		81337	5-13-4708
23	6		96906	MS51849-95
23	7		96906	MS15795-410
23	8		96906	MS35338-44
23	9		96906	MS35649-2252
23	10		25472	13-40-XKN
24	1		96906	MS90725-17
24	2		96906	MS27183-10
24	3		81337	6-1-7547-6
24	4		96906	MS35338-44
24	5		96906	MS35649-2252
24	6		81337	6-1-7539
24	7		42689	68-090
24	8		42689	60-016-24TYPEF
24	9		81337	6-1-7503-17
25	1		96906	MS35206-261
25	2		81337	5-4-5106

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FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
25	3		96906	MS35335-32
25	4		96906	MS35649-202
25	5		81349	M24243/3B404
25	6		96906	MS51939-2
25	7		96906	MS24617-46
25	8		81337	5-13-4870
25	9		96906	MS51861-47
25	10			81337 5-13-4871
25	11			81337 5-13-4869
25	12		96906	MS51861-37
25	13		97403	13226E7806
25	14		81337	5-13-4877
25	15		81337	5-13-4868-1
26		7195-01-316-2689	81337	5-13-4857
26	1		96906	MS51861-47
26	2		81337	5-13-4858
26	3		96906	MS51861-37
26	4		97403	13226E7806
26	5		81337	5-13-4861
26	6		81337	5-13-4866
26	7		81337	5-13-4857-6
26	8		81337	5-13-4718
26	9		81337	5-13-4719
26	10		96906	MS51861-37
26	11		96906	MS51939-1
27		6110-01-324-6316	81337	5-13-4836
27	1		81337	5-13-4851
27	2		81337	5-13-4842
27	3		81337	5-13-4838
27	4		96906	MS90558-C52413P
27	5		96906	MS90555-C44412S
27	6	5935-00-229-2423	49367	ZZMWB1516
27	7	5935-00-924-0061	49367	ZZM16-23S
27	8		81337	5-13-4741-2
27	9		81337	5-13-4741-1
27	10		96906	MS35207-263
27	11		96906	MS15795-408
27	12		96906	MS35338-43
27	13	5925-01-335-8931	56365	KAL3625032M
27	14		56365	PDC6KA4
27	15		81337	5-13-4836-15
27	16		96906	MS90725-6
27	17		96906	MS35338-44
27	18		96906	MS15795-509
27	19		96906	MS35649-2252
27	20		96906	MS90725-13
27	21		96906	MS27130-A27
27	22		96906	MS35649-202
27	23		96906	MS35207-264
27	24		96906	MS35206-342
27	25		96906	MS27130-A20

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FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
27	26		98003	H5371BA
27	27		96906	MS20600-B4W6
27	28		81337	5-13-4845-1
27	29		81337	5-13-4845-2
27	30		81337	5-13-4845-3
27	31		81337	5-13-4845-4
27	32		81337	5-13-4845-5
27	33		96906	MS51959-84
27	34		49367	ZZM-W-2116
27	35		71785	P-408-CCT
27	36		71785	S-408-CCT
28	1	6625-00-964-7927	55026	1022.0
28	2	6625-01-081-8850	31356	31FX60CPS
28	3	5355-00-720-5496	91967	2220
28	4	5930-00-735-2803	71590	PA1001M
28	5	6240-00-893-2507	72619	507-4537-1537-64 0
28	6	6210-00-944-8835	72619	508.-8745-504
28	7	5930-01-167-7035	96906	MS27736-28
28	8		81349	M19207/16-FHN26G 1
28	9	5920-00-280-8342	81349	F02A250V1A
28	10		96906	MS51959-43
28	11		96906	MS35333-72
28	12		96906	MS25281-F6
28	13		96906	MS35649-282
28	14		96906	MS51959-26
28	15		2R182	8343
28	16	5999-01-178-0168	97403	13225E3283
28	17		96906	MS35206-226
28	18		96906	MS35338-41
28	19		81337	5-13-4846-5
28	20		81337	5-13-4846-10
28	21		81337	5-13-4846-4
28	22		81337	5-13-4846-7
28	23		81337	5-13-4846-8
28	24		81337	5-13-4846-9
28	25		81337	5-13-4846-11
28	26		81337	5-13-4846-1
28	27		81337	5-13-4846-6
28	28		81337	5-13-4844
28	29		81337	5-13-4843
28	30		81337	5-13-4839
29			81337	5-13-5025
29	1		96906	MS20604-B4T6
29	2		81337	5-13-5026
29	3		81337	5-13-5029
29	4		81337	5-13-5063
30		6625-01-320-8929	81337	5-13-4784
30	1		81337	5-13-4785
30	2	6625-0.0-964-7927	55026	10220

CROSS-REFERENCE INDEXES

FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
30	3		81349	M19207/16-FHN26G 1
30	4	5920-00-280-8342	81349	FO2A250V1A
30	5	6210-00-944-8835	72619	508-8745-504
30	6	6240-00-893-2507	07294	CN04WCSN114
30	7		83330	2220
30	8	5930-00-735-2803	71590	PA-1001M
30	9	6625-01-081-8850	31356	31FX60CPS
30	10	5930-01-167-7035	96906	MS27736-28
30	11		96906	MS35206-226
30	12		96906	MS35338-41
30	13		2R182	8345
30	14		96906	MS51959-26
30	15	5999-01-178-0168	97403	13225E3283
30	16		81337	5-13-4846-1
30	17		81337	5-13-4846-2
30	18		81337	5-13-4846-3
30	19		81337	5-13-4846-4
30	20		81337	5-13-4846-5
30	21		81337	5-13-4846-6
30	22		81337	5-13-4846-7
30	23		81337	5-13-4846-8
30	24		81337	5-13-4846-9
31	1		81337	5-13-4775
31	2		97403	13226E4527
31	3		81337	5-13-4775-3
31	4		96906	MS20600/MP4W6
31	5		81337	5-13-4776
31	6		81349	MIL-F-21840
31	7		96906	MS35822-9
31	8		96906	MS35206-264
31	9		96906	MS35338-43
31	10		96906	MS15795-442
31	11		96906	MS27130-419
31	12		96906	MS35206-270
31	13		81337	5-13-5027
31	14		96906	MS35207-267
31	15		81337	5-13-5016
31	16		84120	05-0065-00
31	17		81337	5-4-4935
31	18		81337	5-4-4928
32			81337	5-13-4789
32	1	6350-00-383-1189	19557	340-4N5
32	2		81349	M16878/5BGEO
32	3		81349	M16878/5BGEO
32	4		81337	6-1-5888-2
32	5		81349	M24243/6-A403H
33	1		96906	MS35206-245
33	2		96906	MS15795-407
33	3		96906	MS35338-42
33	4		81337	5-13-4990

CROSS-REFERENCE INDEXES

FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
33	5		96906	MS27130-A13
33	6		81337	5-13-4989
33	7		5F993	23F5658
33	8	5930-00-687-0553	22003	343-0001
34			81337	5-13-4977
34	1		96906	MS35425-70
34	2		97403	13227E5735
34	3		45225	P74-144
34	4		96906	MS21316-23
34	5		96906	MS35140-6
34	6	5975-00-878-3791	82370	A104
34	7		96906	MS90728-8
34	8		96906	MS35338-44
34	9		96906	MS15795-410
34	10		97403	13226E7922
34	11		97403	13225E3143
34	12		97403	13227E5689-1
34	13		97403	13227E5689-2
35	1		81337	5-13-4973
35	2		96906	MS35206-243
35	3		81337	5-13-4974
35	4		96906	MS27130-A13
35	5	6210-01-142-0431	72619	508-8738-504
35	6		4R884	HP11-51
35	7		52359	Q674L1181
35	8		81337	5-13-4976
36	1		81337	5-13-4781
36	2		96906	MS35206-263
36	3		96906	MS35338-43
36	4		96906	MS27130-A19
36	5		31795	15330206
36	6	5920-00-056-6620	18338	100653-020
36	7	6240-00-556-8657	08108	4510
36	8		96906	MS20604-B4T6
36	9		81337	5-13-4782-1
36	10		81337	5-13-4782-2
36	11		81337	5-13-4782-1-4
36	12		81337	5-13-4782-1-1
36	13		81337	5-13-4782-2-4
36	14		81337	5-13-4782-2-1
36	15		81337	5-13-4783
36	16		81337	5-13-4780-15
36	17		96906	MS21318-29
36	18		97403	13227E5726-1
36	19	5930-00-325-6153	96906	MS27735-22
36	20		07295	100707
36	21		28520	285203210
37	1		96906	MS51861-50
37	2		39428	1723A2
37	3		81337	5-13-4948
38	1		96906	MS35201-263

CROSS-REFERENCE INDEXES

FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
38	2		81337	5-13-4988
38	3		96906	MS27039C5-11
38	4		96906	MS35338-45
38	5		96906	MS27183-11
38	6		81337	5-13-3113-1
38	7		81337	5-4-4929
38	8		81337	5-4-4969
38	9		96906	MS51959-88
38	10		81337	5-4-2929
38	11		81337	5-13-9732
38	12		81337	5-4-4831
38	13		81337	5-4-4833
39			81337	5-13-4910
39	1		83879	4Q-4100
39	2		97403	13227E5736
39	3		97403	13227E6253
39	4		81337	5-13-4910-4
39	5		39428	7119K12
39	6		39428	7127K25
39	7		96906	MS35140-14
39	8		96906	MS35191-272
39	9		96906	MS35338-43
39	10		39428	7119K21
39	11		29215	JP2050-1
39	12		97403	13226E6991
39	13		81349	MIL-R-24243/6-A4 04H
39	14		79725	2151-2
39	15		81348	WS896/2-02R
39	16		81348	WC596/12-4
39	17		23828	1138V
39	18		81337	5-4-4984
39	19		96906	MS15795-408
39	20		03350	200
39	21		16327	2V637
39	22		96906	MS35191-277
39	23		76385	Z-4023
39	24	6240-01-024-6370	88204	52A/SS
39	25		90759	400
39	26		96906	MS35140-12
39	27		96906	MS27130-A29
39	28		81337	5-13-4980
39	29		81337	5-4-4928
39	30		28520	3210
40	1	5925-00-074-5750	56365	Q0B250
40	2	5925-00-785-4251	56365	Q0B340
40	3	5925-00-728-1289	56365	Q0B120
41			81337	5-13-5000
41	1	5120-00-230-6385	99993	H41H1505-9
41	2		96906	MS35206-245
41	3		81337	5-4-5106

CROSS-REFERENCE INDEXES

FIGURE AND ITEM NUMBER INDEX

FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
41	4		96906	MS27130-A13
41	5		81337	5-13-4720
42			81337	5-13-4701
42	1		81349	MIL-R-24243/6-A4 04H
42	2		96906	MS51939-1
42	3		97403	13226E6991
42	4		81337	5-4-4968
42	5		81337	5-4-4930
42	6		81337	5-4-4934
42	7		81337	5-4-4831
43			81337	5-13-5033
43	1		81337	5-4-3050
43	2		55719	P240
44	1		81348	WW-D,1909,TY1
44	2		96906	MS35191-274
44	3		96906	M:S35338-43
44	4		96906	MS15795-442
44	5		81337	5-4-4935.
44	6		81337	5-4-4928
45	1		97403	13226E4508
45	2		96906	MS24693-280
45	3		81337	5-4-4935
45	4		81337	5-4-4928
46			81337	6-1-7543
46	1		96906	MS35.425-70
46	2		96906	MS35338-44
46	3		96906	MS27183-10
46	4		81337	6-1-7543-2
46	5		81337	6-1-7543-8
46	6		96906	MS35:190-287
46	7		81337	6-1-7543-5
46	8		81337	6-1-7543-4
46	9		96906	MS35191-291
46	10		81337	6-1-7543-1
46	11		81337	5-4-4934
46	12		81337	5-4-4831
46	13		81337	6-1-7543-6
46	14		81337	6-1-7543-7
46	15		96906	MS20470-AD6-8
46	16		81337	6-1-7543-3
47	1		93510	1211A
47	2		96906	MS35207-263
47	3		96906	MS35338-43
47	4		96906	MS15795-442
47	5		81337	5-4-4935
47	6		81337	5-4-4928
48			81337	5-13-5034
48	1		81337	5-4-2984
48	2		81349	M24243/3B404
48	3		81337	5-4-4822

CROSS-REFERENCE INDEXES

FIGURE AND ITEM NUMBER INDEX

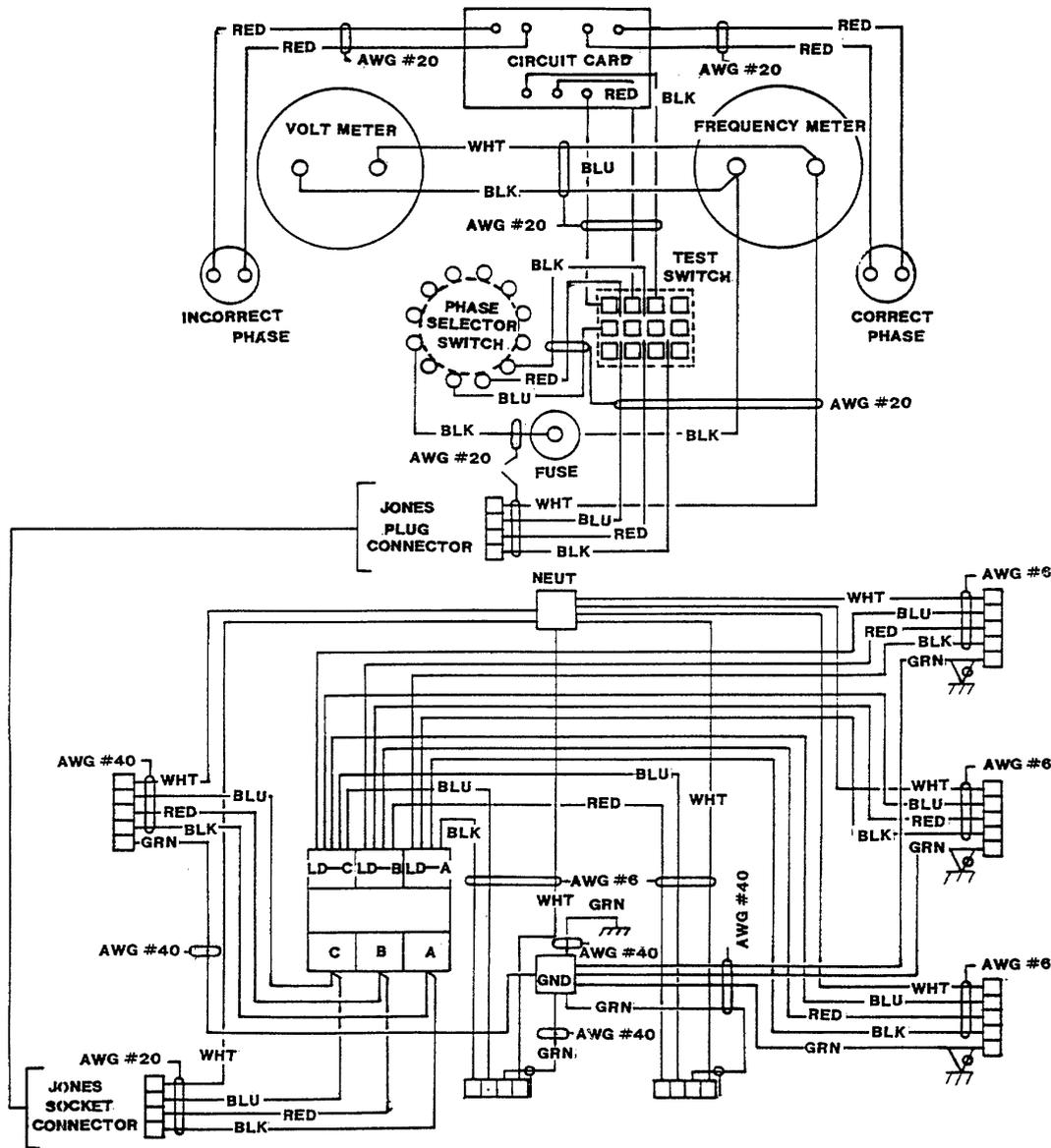
FIG.	ITEM	STOCK NUMBER	CAGEC	PART NUMBER
49			81337	5-13-4950
49	1	6545-00-922-1200	19207	11677011
49	2		81349	MIL-F-21840
49	3		81349	MIL-F-21840
49	4		96906	MS35191-274
49	5		96906	MS35338-43
49	6		96906	MS15795-442
49	7		81337	5-13-4777
49	8		81337	5-4-4935
49	9		81337	5-4-4928
50			81337	5-13-4778
50	1		96906	MS20600-MP4W2
50	2		81337	5-13-5017
50	3		96906	MS20600-MP4W7
50	4		81337	5-13-5018
50	5		81337	5-13-5062
50	6		81337	5-13-4993
50	7		96906	MS90726-7
50	8		96906	MS35338-44
50	9		96906	MS15795-410
50	10		81337	5-13-4886
51	1		81337	5-13-5177
51	2		81337	5-13-5191
51	3		81337	5-13-5178
51	4		93791	ES-5
51	5		93791	ES-6
51	6		93791	VE162
51	7		93791	VE-50
51	8		96906	MS35649-2252
51	9		96906	MS35190-289
51	10		81337	5-13-5180-1
51	11		81337	5-13-5181
51	12		51792	026-80125-1
51	13		93791	ES3
51	14	6250-00-299-2884	93791	VE176
51	15		93791	ES4
51	16	6240-00-152-2983	08108	F20T12/W
51	17		93791	H56
51	18		81337	5-13-5180-2

APPENDIX G

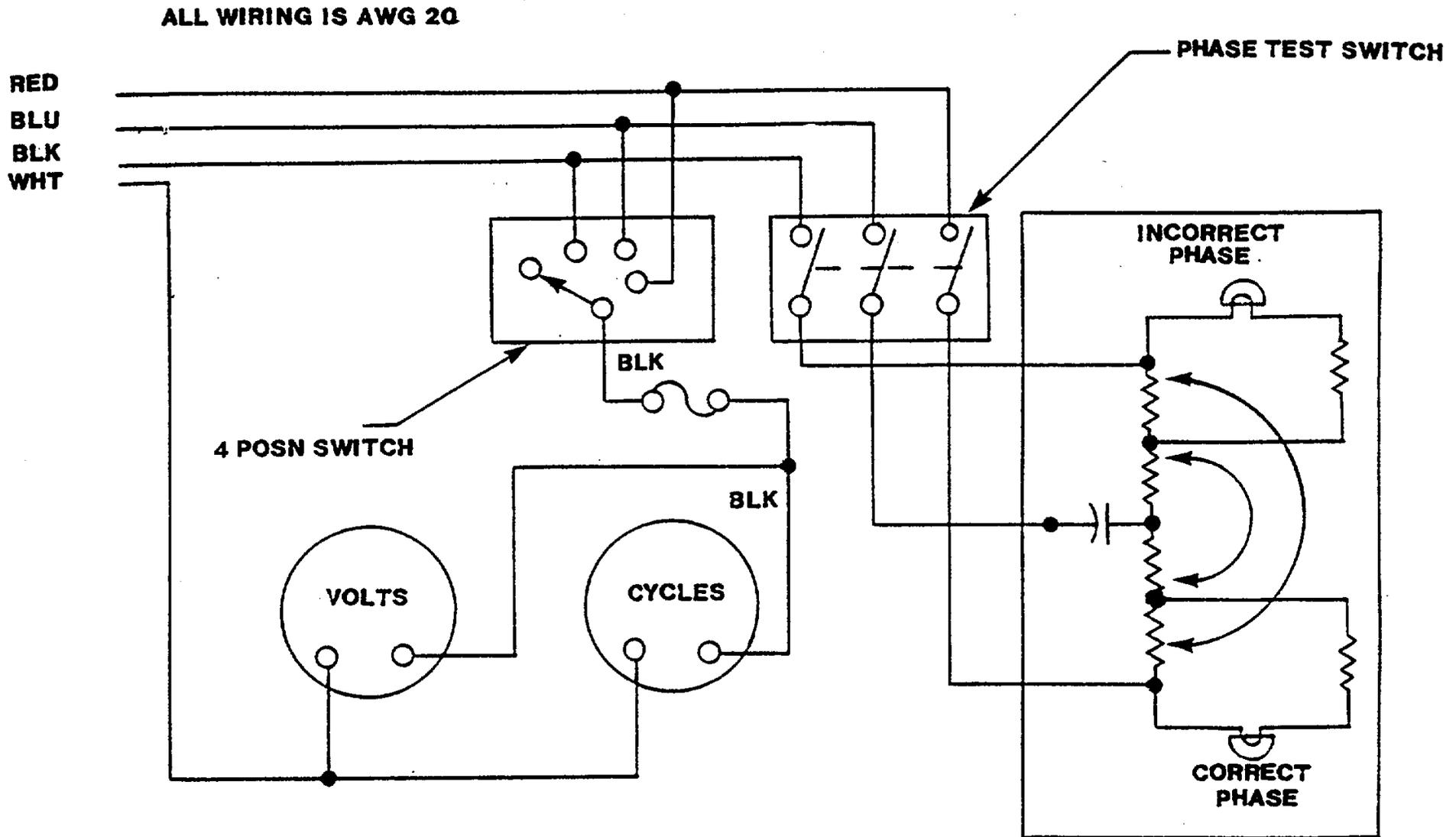
ILLUSTRATED LIST OF MANUFACTURED ITEMS

There are no manufactured parts listed for the Finishing Section.

G-1/(G-2 blank)



FO-1 Power Distribution Box Wiring Diagram



FO-2 Phase Monitor Meter Wiring Diagram

FO-2

By Order of the Secretary of the Army:

CARL E. VUONO
General, United States Army
Chief of Staff

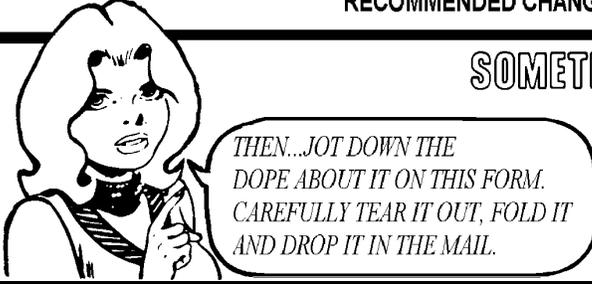
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<p>BE EXACT PIN-POINT WHERE IT IS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%; padding: 5px;">PAGE NO.</th> <th style="width: 15%; padding: 5px;">PARA-GRAPH</th> <th style="width: 15%; padding: 5px;">FIGURE NO.</th> <th style="width: 15%; padding: 5px;">TABLE NO.</th> </tr> </thead> <tbody> <tr> <td style="height: 500px;"></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>				PAGE NO.	PARA-GRAPH	FIGURE NO.	TABLE NO.					<p>IN THIS SPACE, TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT.</p>		
PAGE NO.	PARA-GRAPH	FIGURE NO.	TABLE NO.											
PRINTED NAME, GRADE OR TITLE AND TELEPHONE NUMBER		SIGN HERE												

The Metric System and Equivalents

Linear Measure

1 centimeter = 10 millimeters = .39 inches
 1 decimeter = 10 centimeters = 3.94 inches
 1 meter = 10 decimeters = 39.37 inches
 1 dekameter = 10 meters = 32.8 feet
 1 hectometer = 10 dekameters = 328.08 feet
 1 kilometer = 10 hectometers = 3,280.8 feet

Liquid Measure

1 centiliter = 10 milliliters = .34 fl. ounce
 1 deciliter = 10 centiliters = 3.38 fl. ounces
 1 liter = 10 deciliters = 33.81 fl. ounces
 1 dekaliter = 10 liters = 2.64 gallons
 1 hectoliter = 10 dekaliters = 26.42 gallons
 1 kiloliter = 10 hectoliters = 264.18 gallons

Weights

1 centigram = 10 milligrams = .15 grain
 1 decigram = 10 centigrams = 1.54 grains
 1 gram = 10 decigrams = .035 ounce
 1 dekagram = 10 grams = .35 ounce
 1 hectogram = 10 dekagrams = 3.52 ounces
 1 kilogram = 10 hectograms = 2.2 pounds
 1 quintal = 100 kilograms = 220.46 pounds
 1 metric ton = 10 quintals = 1.1 short tons

Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. ft.
 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. Inch
 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

<i>To change</i>	<i>To</i>	<i>Multiply by</i>	<i>To change</i>	<i>To</i>	<i>Multiply by</i>
inches	centimeters	2.540	ounce-inches	newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29.573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pounds-foot	newton-meters	1.356	metric tons	short tons	1.102
pound-inches	newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C
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